

INSTALL GUSSET
+ WELD AS
SHOWN

⑥

11/04/2011

INSTALL NEW SPLASH-
GUARDS + INSTALL
STIFFENING CHANNEL
AS SHOWN

NOTE SPLASH-
GUARD IS NOT ATT-
ACHED TO SUBFRAME

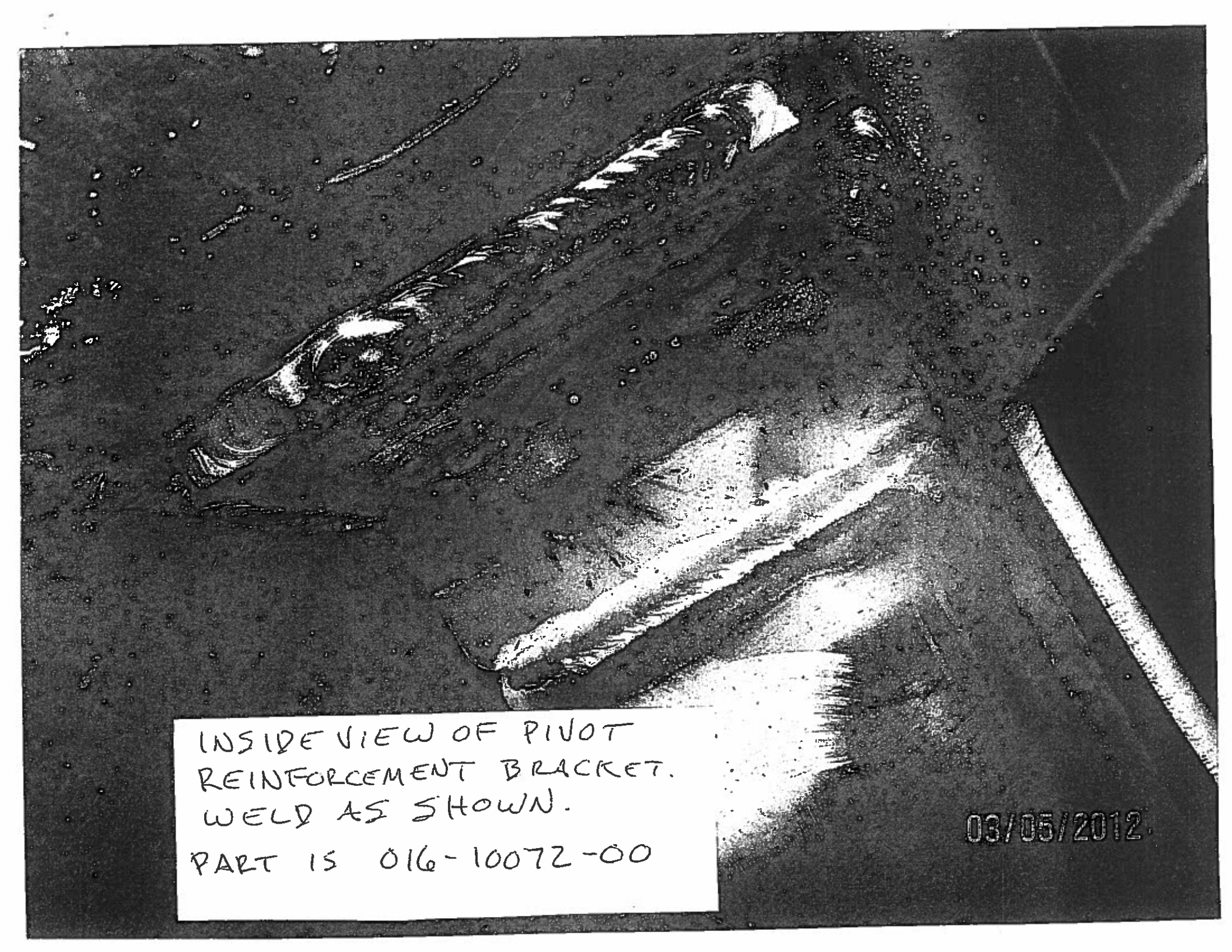
11/04/2011

CUT WELD BACK TO
HERE AS SHOWN & INSTALL
NEW PIVOT BRACKET COVER
PLATE THAT RUNS TO TOP

11/04/2011

INSTALL PIVOT REINFORCEMENT
BRACKET 016-10072-00
AS SHOWN INSIDE PIVOT AREA.
2 PER SIDE OF TRAILER.

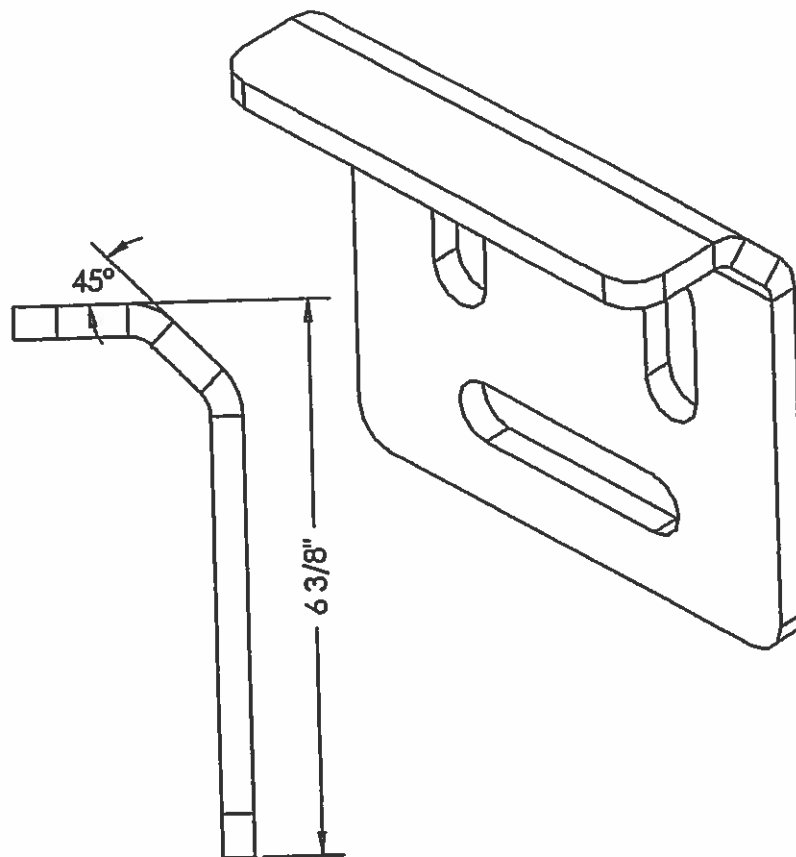
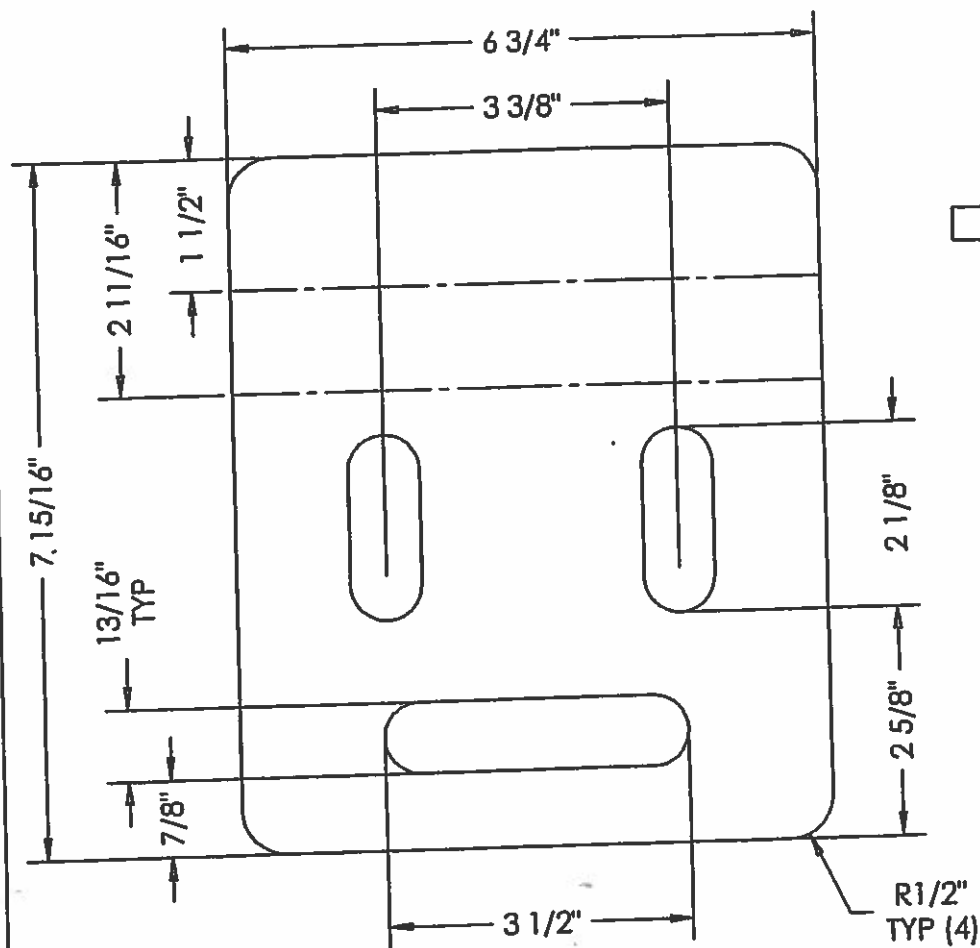
03/05/2012



INSIDE VIEW OF PIVOT
REINFORCEMENT BRACKET.
WELD AS SHOWN.

PART IS 016-10072-00

03/05/2012



REV.	DESCRIPTION	ECN	OWN	DATE	CKD
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REVISIONS

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DO NOT SCALE DRAWING

TOLERANCES

UNLESS

NOTED:

FRACTIONS
ANGLES
DECIMALS

±1/16
±1°
±0.010

TITLE

REINFORCEMENT, PIVOT BRACKET
HYBRID FRAMELESS

MATERIAL

3/8 SM ALUMINUM X 6 3/4" X 7 15/16"



EAST MANUFACTURING CORP.
RANDOLPH, OHIO 44265

DWNT BY CLB	SCALE 1:2	SIZE A	SUPERSEDES
DATE 8/5/2011	WGHT 1.74 LBS	SR. 1 OF 1	REV.
CKD BY			

016-10072-00