

SERVICE CAMPAIGN BULLETIN

CAMPAIGN REF : 014
TITLE : Manual seat rework
DOCUMENT # : 11 N 003
AFFECTED VEHICLES : 12C Coupe

SITUATION : Quality Engineering at McLaren Automotive have implemented a measure to allow for a greater seatback angle recline as a result of customer request.

PROCEDURE : The following procedure will need to be performed, on both seats, in order to increase the seatback recline angle.

Care point: It is recommended this bulletin is performed in conjunction with bulletin 11 M 020 – “Software and rework requirements” the passenger seat is removed along with the possibility of the driver seat. Within bulletin 11 M 020 – “Software and rework requirements” the seat does not have to be re-fitted until point 47. By combining the refitting of the seats at this point will eliminate duplication of work.

REMOVAL :

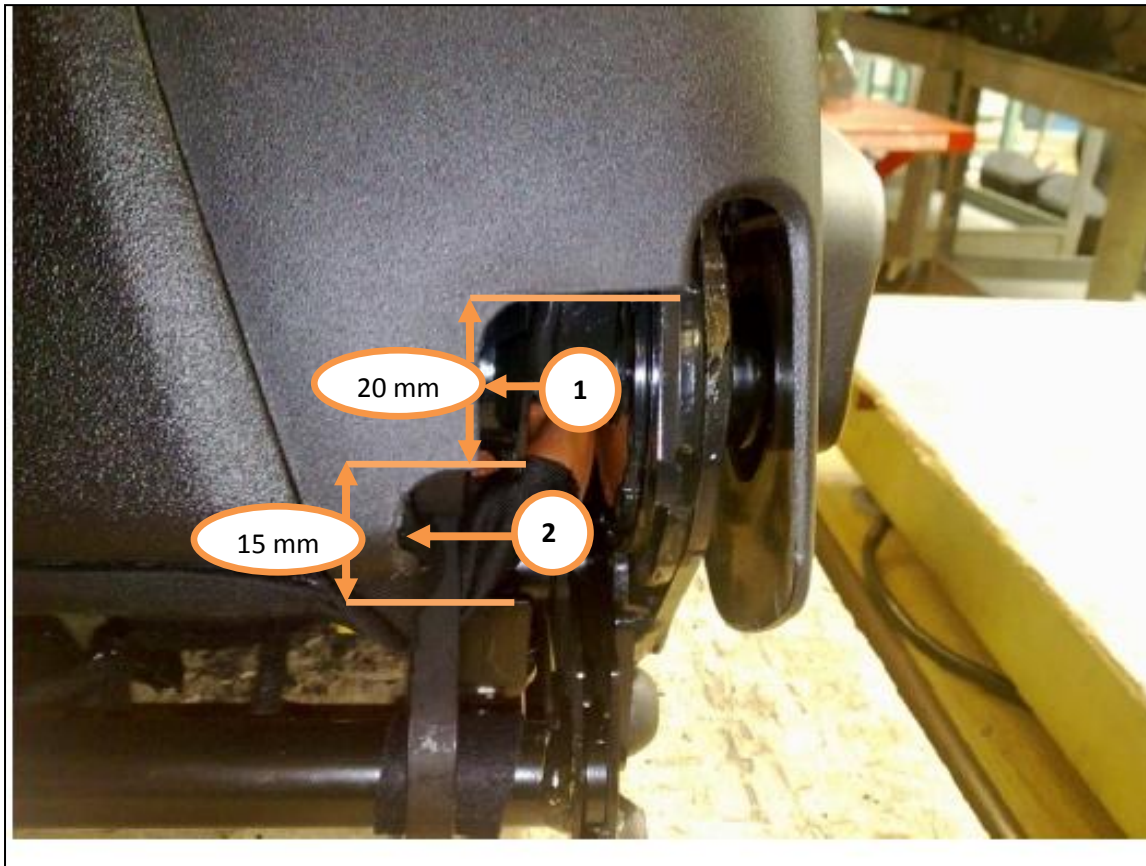
Care point: As outlined in the work instructions it is important to put the vehicle into sleep mode and leave in this state for a minimum of 5 minutes before disconnecting the battery ground line.

1. Please refer to A-RM-02A02-03-004 - Remove/install luggage bin – rear.
2. Please refer to A-RM-05M01-01-001 - Disconnect/connect battery ground line.
3. Please refer to A-RM-06N03-01-099 – Remove/install seat.

Care point: Cover seat mechanism with protective sheet.

Care point: Ensure sharp corners are rounded off after cutting.

4. Mark out seat back area and cut away 20mm section shown (1). If the vehicle has been fitted with carbon seats cut away additional 15mm section as shown (2).



5. Ensure the corners are rounded off, leaving no sharp edges (3).

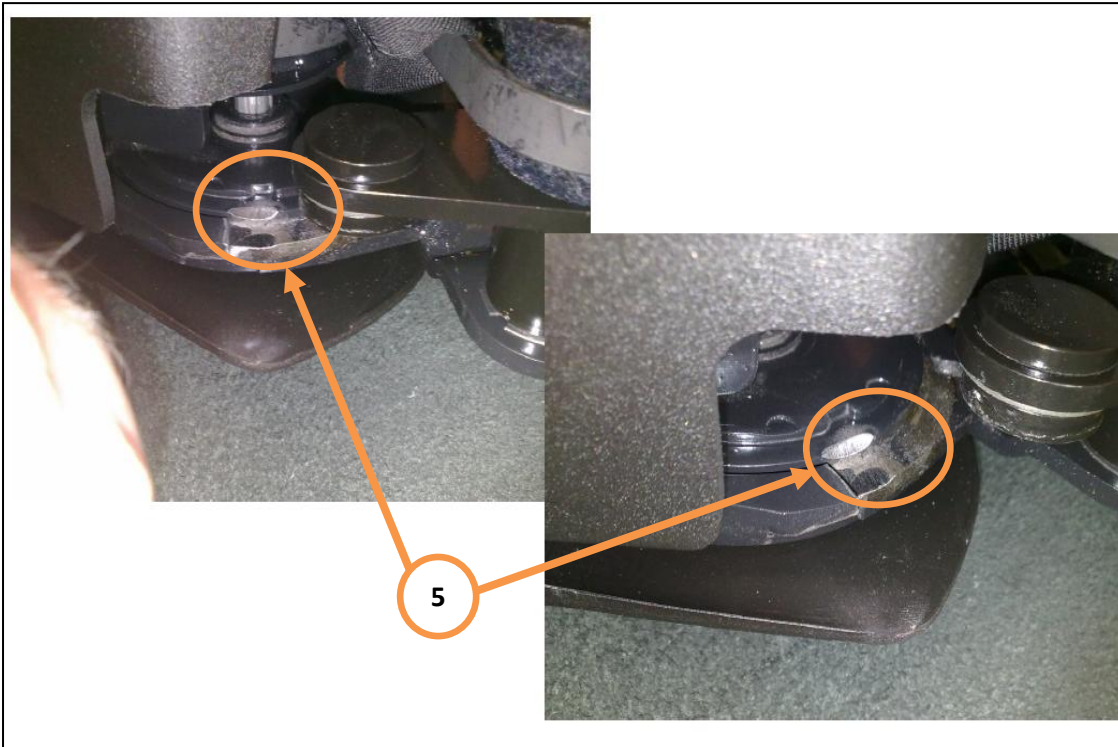


Care point: Recommend the use of a Dremel tool (4) to cut away a section of the lower back stop.

Care point: Sparks will be produced when cutting the top section of the lower back stop. McLaren Automotive recommend placing heat resistant protection around the area.



6. Cut away 13mm of upper back stop (5).



Care point: Only a very small amount of paint is needed. Avoid getting paint on carpets and seat backing.

7. Paint exposed metal (6).



8. Clean metal and plastic filings from seat mechanism.

INSTALLATION :

9. Install components in reverse order.

Please Contact your Regional Aftersales Manager if you have any queries relating to the information contained within this bulletin.

WARRANTY INFORMATION

DESCRIPTION	RESOLUTION CODE	TOTAL REPAIR TIME
Manual seat rework	N30122A11A9902	1.50

PARTS INFORMATION

PART DESCRIPTION	PART NUMBER	QUANTITY	ORDER PROCESS
N/A	N/A	N/A	N/A