



BLUE BIRD

September 07, 2010

Dear Blue Bird Owner,

Blue Bird 2009-2011 model year rear engine buses equipped with Feature 30006-13 Free Blow A/C or Feature 30007-13 Ducted A/C, the air conditioner data plate may have been incorrectly stamped "PAG" oil type for the Bitzer air conditioning compressor. The Bitzer air conditioning compressor requires "POE" type oil. The data plate must be inspected to verify it is labeled with the correct oil type "POE" according to the instructions provided in Service Bulletin S10SJ. Copy attached.

Note: Only the air conditioner data plate may be incorrect. The correct air conditioner compressor oil was installed at the factory. You may continue to operate the bus.

If the data plate indicates "PAG" oil type, complete the enclosed "S10SJ Replacement A/C Data Plate Request Sheet". Body numbers or VIN's are required in order to receive replacement A/C data plates. The sheet may be faxed to 478-822-2467 or emailed to bill.coleman@blue-bird.com.

The sheet may also be mailed to: Blue Bird Body Company
Att: Bill Coleman
P.O. Box 937
Fort Valley Ga 31030

Time allowed to perform Service Bulletin S10SJ is 0.1hrs (6 minutes) per bus.

Your buses affected by Service Bulletin S10SJ are identified by Blue Bird body serial number on the enclosed cover sheet.

Service Bulletin S10SJ ends one (1) year from date of issue. Claims for repairs performed after the end date cannot be submitted to Blue Bird.

Questions regarding Service Bulletin S10SJ should be directed to your Blue Bird Service Representative.

Sincerely,

Bill Coleman
Engineering Services
Blue Bird Corporation

BLUE BIRD BODY COMPANY

P.O. Box 937 – 402 Blue Bird Blvd – Fort Valley, Georgia – (478) 825-2021



Blue Bird Body Company
S10SJ Replacement A/C Data Plate Request Sheet

If replacement air conditioner data plates are needed, please complete the form below and fax to 478-822-2467 or return to Blue Bird Body Company, P.O. Box 937 Fort Valley GA 31030 Att: Bill Coleman

Blue Bird Body Number	VIN	Date Inspected

Form Completed by: _____
(Print Name)

Signature: _____ Date: _____

Ship replacement air conditioner data plates to:

Company: _____
Address: _____
City: _____
State: _____ Zip: _____
Contact Person: _____ Telephone: _____



Mislabeled Compressor Oil Type on A/C Data Plate

BULLETIN

**Models Affected: 2009-11 Model Year Rear Engine Buses
With Feature 30006-13 Free Blow A/C or 30007-13 Ducted A/C**

ISSUE

Air conditioner data plate on buses equipped with a Bitzer A/C compressor may have been stamped with incorrect compressor oil type.

CORRECTIVE ACTION

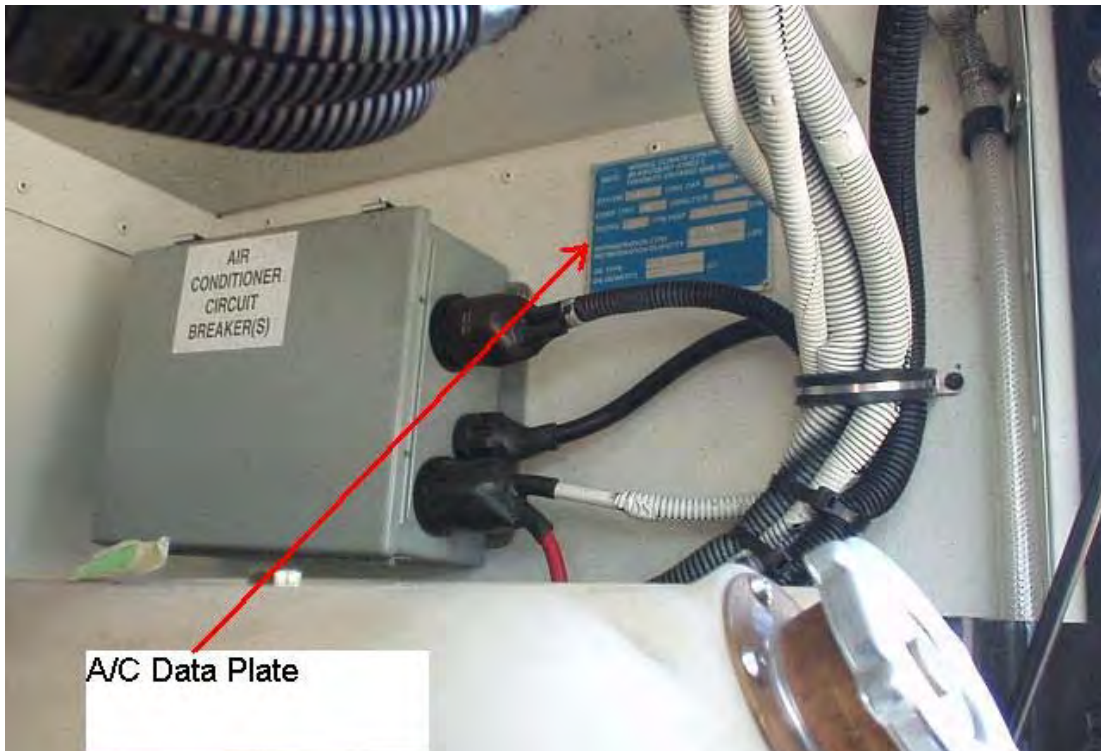
Inspect A/C data plate to verify correct oil type specified for Bitzer A/C compressor. If plate specifies "POE" oil, unit can be returned to service. If data plate specifies "PAG" oil, a new data plate must be obtained with "POE" oil specified and installed.

PROCEDURE

WARNING: Always follow all Federal, State, Local and Shop safety standards and use proper safety equipment when performing these procedures.

Note: The correct air conditioner compressor oil is installed. You may return the bus to service and continue to operate the air conditioner until the new air conditioner data plate is received and installed.

1. Park the bus on a level surface, apply parking brakes, turn off engine and remove keys. Chock wheels.
2. Open engine compartment door and locate air conditioner data plate, see photo below.



S I O S J

S E R V I C E B U L L E T I N



Mislabeled Compressor Oil Type on Bitzer A/C Data Plate

BULLETIN

3. Locate the “Oil Type” on the bottom of the data plate. If the oil type indicated is “POE”, the data plate is correct. If the oil type indicated is “PAG”, the data plate is incorrect and must be replaced with a new data plate that indicates “POE” oil type.
4. If “Oil Type” indicated is incorrect, complete the attached “S10SJ Replacement A/C Data Plate Request Sheet”. Body numbers are required in order to receive replacement A/C data plates.

The sheet may be faxed to 478-822-2467 or emailed to bill.coleman@blue-bird.com.

5. After new data plate has been received, remove old data plate that had “PAG” oil listed and thoroughly clean surface area. Apply 2-sided tape to back of new data plate that has “POE” oil listed and affix to panel (see photon page 1) where original data plate was removed.
6. Remove wheel chocks and return unit to service.

Parts List:

<u>Part Number</u>	<u>Description</u>	<u>Qty</u>
00092092	PLATE, DECAL, DATA, A/C CAPACITY, COMFORT AIRE	1 (as reqd)
00076256	TAPE, ADHES, DBL SI, 3M, .50X.062X36YD,#4655	.01 (10 in)

S10SJ

SERVICES BULLETIN