

CSC-10026731-4737 Involved: 45
Repaired: 18



Tiffin Motorhomes, Inc.
105 2nd Street NW
Red Bay, AL 35582
256-356-8661

SB-19

February 28, 2008

Dear Tiffin Customer:

We have been made aware of a potential problem with certain units, and your unit has been identified as being involved. We feel there should be more support on the bedslide to keep undue stress from cracking the wall. This is strictly a precautionary measure. We are enclosing a brace and set of instructions to have the repair made. Please take this brace to one of our dealers or a reputable service center in your area to allow them to make the repair. We will pay one hour labor for this job. Please have the repairer to fill out the form at the bottom and send it along with an invoice (or a warranty claim if our dealer). We will then reimburse them. If you have to make the payment yourself, please fill out the form with a note that you paid for it and we will reimburse you.

VIN _____

Dealer or Service Center Name & Address _____

Invoice # _____ Date _____

_____ Pay to Dealer or Service Center

_____ Pay to Owner (Please include address if different from label above.)

Zephyr Bed Slide Sidewall Brace Installation

Tiffin Motorhomes, Inc.

Effective Date: 2-06-08

Work Instruction Number:

Revision: 00

WI- 000159

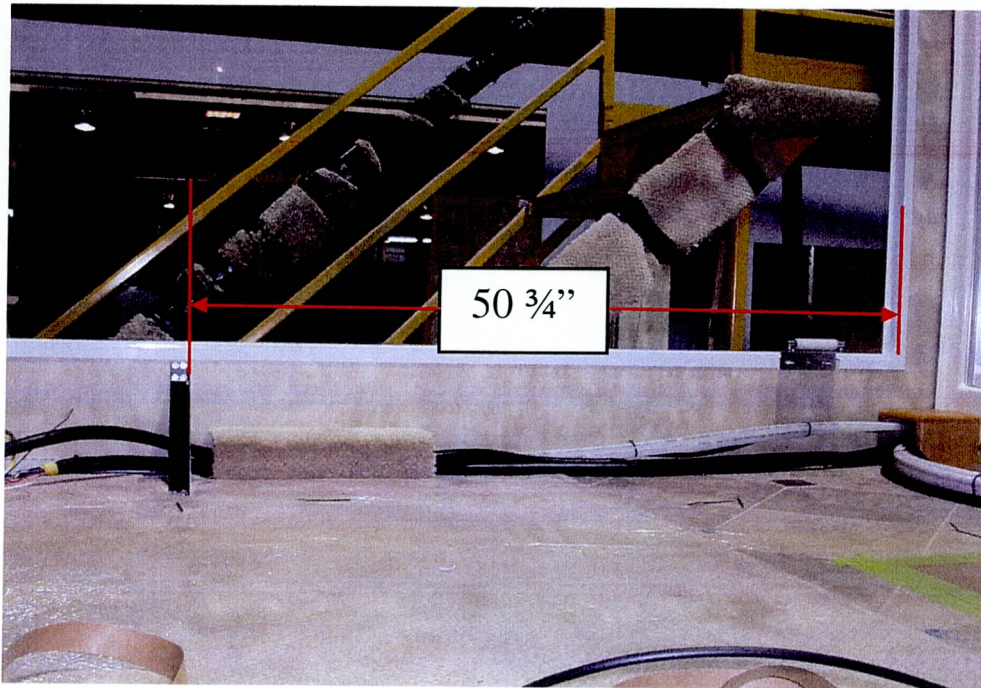
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Zephyr Bed Slide Sidewall Brace Installation

Documented by: Luke Robbins

1. Place brace (Tiffin Part Number: 033243) 50 ¾" from front edge of slide-out opening as shown below.
 - II. Bed Board may need to be removed for easier access.



2. Make sure sidewall is straight before attaching brace.
 - II. Fully retracting box and then extending a few inches should relieve pressure from the sidewall.
3. Fasten brace to sidewall and floor with self drilling tek screws.
 - II. Secure to sidewall with four 1 ½" x ¼" diameter tek screws.
 - III. Secure to floor with four 3" x ¼" diameter tek screws.
4. One hour will be allowed for warranty claims.