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Copy of Letter to Owner

Subject: Cab Ground Cables

Daimler Trucks North America LLC, on behalf of its Freightliner Truck Division, is initiating Field Service Campaign SF390A to modify specific Freightliner Classic, Classic XL, and FLD vehicles manufactured between April 23, 2007, and October 18, 2007.

Cab ground cables may not have been installed on some vehicles during manufacturing. This may result in an increase in the voltage drop between the cab and chassis, possibly causing electrical components to operate poorly under certain conditions.

Cab ground cables will be installed.

Parts are now available for authorized dealers to order. Contact your authorized dealer to arrange to have your vehicle(s) modified as soon as possible and to assure that parts are available at the dealer. To locate a dealer, search online at www.FreightlinerTrucks.com or contact the Warranty Campaigns Department for assistance.

When you contact your dealer, refer to Field Service Campaign **SF390A** and your vehicle identification number. Once kit(s) are received at the dealership, the campaign will take approximately 1 hour and will be performed at no charge to you.

This Field Service Campaign will **terminate on April 30, 2009**. Please make sure your vehicle(s) is modified prior to this date. Modifications completed after this date will be done at the customer's expense.

As stated in the terms of your express limited warranty, Daimler Trucks North America LLC will not pay for any damage caused by failure to properly maintain your vehicle. Daimler Trucks North America LLC considers the work necessary under this campaign to be proper maintenance and will, therefore, not pay for any damage to your vehicle caused by your failure to have the repairs that are the subject of this campaign performed in a reasonable time.

IMPORTANT: When the campaign has been completed on your vehicle, please ensure that a completion sticker has been affixed to your vehicle referencing **SF390A**.

Contact the Warranty Campaigns Department at (800) 547-0712, from 7:00 a.m. to 4:00 p.m. Pacific Time, Monday through Friday, e-mail address WarrantyCampaigns@Freightliner.com, or the Customer Assistance Center at (800) FTL-HELP or (800) STL-HELP, after normal business hours, if you have any questions or need additional information.

WARRANTY CAMPAIGNS DEPARTMENT

Enclosure

Field Service Campaign

Daimler Trucks
North America LLC

April 2008
SF390A

Work Instructions

Subject: Cab Ground Cables

Models Affected: Specific Freightliner Classic, Classic XL, and FLD vehicles manufactured between April 23, 2007, and October 18, 2007.

Cable Installation Procedure

1. Check the base label (Form WAR259) for a completion sticker for SF390 (Form WAR261), indicating this work has been completed. The base label is usually located on the passenger-side door, about 12 inches (30 cm) below the door latch. If a completion sticker is present, no further work is needed. If a completion sticker is not present, proceed to the next step.
2. Shut down the engine, set the parking brake, and chock the tires.
3. Disconnect the batteries at the negative terminals.
4. Open the hood.
5. Install the new cab ground cable on the left front cab mounting bracket as follows. See Fig. 1.
 - 5.1 On the lower left hand corner of the cab mounting bracket, clean a small area (a little larger than the ring terminal on the new ground cable) down to bare metal.
 - 5.2 Using a 1/8-inch (4-mm) drill bit, drill a pilot hole through the cleaned area.
 - 5.3 Using parts from the kit, first install the washer and then the small terminal end of the new ground cable onto the self-tapping screw.
 - 5.4 Install the self-tapping screw into the pilot hole on the cab mounting bracket. Tighten the screw firmly.

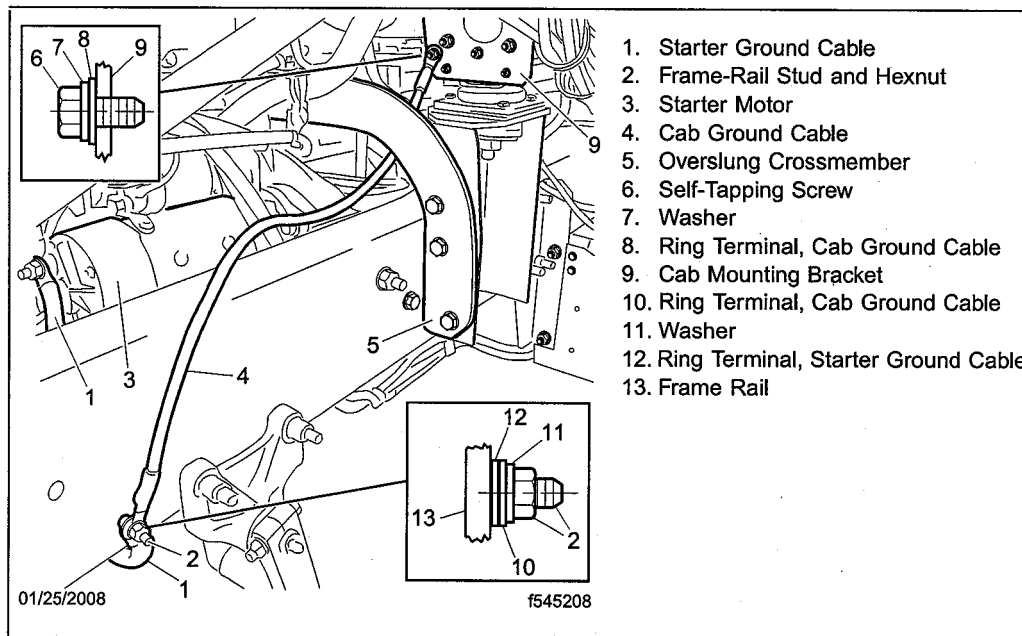


Fig. 1, Cab Ground Cable Installation

6. Route the cab ground cable underneath the overslung crossmember and down along the left frame rail.
7. Find the starter ground cable connection on the left frame rail. Remove and retain the nut and washer from the frame rail stud.
8. Leaving the starter ground cable terminal in place, clean the threads of the stud down to bare metal.
9. Install the other end of the cab ground cable over the stud and on top of the starter ground cable, then install the retained washer and nut. Tighten the nut firmly.
10. Spray both of the cab ground cable connections with red dielectric enamel. See **Table 3** for approved dielectric enamels.

Approved Dielectric Enamels	
Protectant Material	Approved Brand
Dielectric Red Enamel, Spray-On	3M 1602 IVI Spray Sealer
	Spray-On B-6-665
Dielectric Red Enamel, Brush-On	Glyptal 1201 EW-Low VOC, Red*

* Order at www.glyptal.com, or 1-800-GLP-1201

Table 3, Approved Dielectric Enamels

11. Connect the batteries at the negative terminals.
12. Close the hood.
13. Clean a spot on the base label (Form WAR259) and attach the grey completion sticker for SF390 (Form WAR261) to indicate the work has been completed.
14. Remove the chocks.