

SERVICE INFORMATION BULLETIN

Subject:
THE MATERIAL OF THE ROCKER ARM SUPPORT BOLT AND CAMSHAFT BEARING CAP BOLT WAS CHANGED ON THE J05D ENGINE

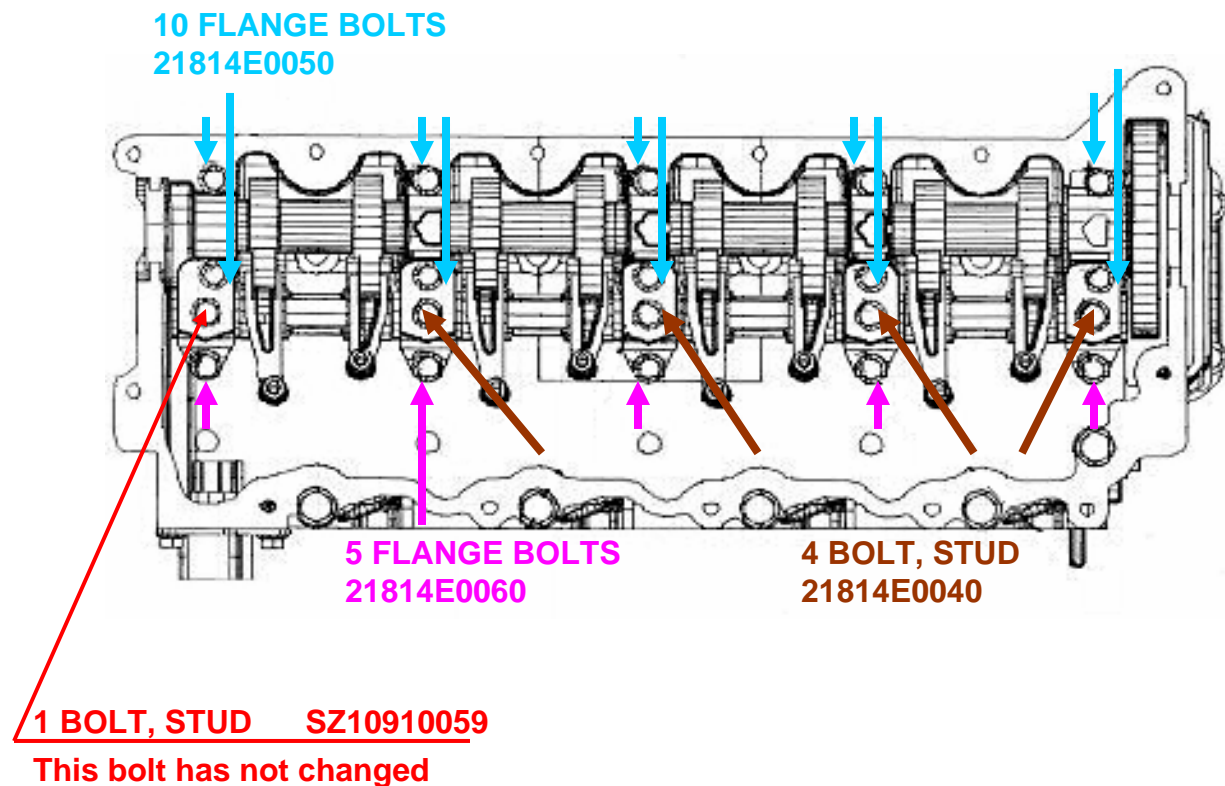
The document is to inform the dealers about the change in material and tightening torque of the rocker arm support bolts and camshaft bearing cap bolts.

1. RELEVANT MODELS:

All J05D Engines



2. DESIGN CHANGE:

The material and the tightening torque of the rocker arm support bolts and the camshaft bearing cap bolts will be changed as the illustration shows below.



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3. PART NUMBER:

DESCRIPTION	CURRENT	NEW
DIAMETER X PITCH	M8 X 1.25	M8 X 1.25
TIGHTNING TORQUE	21 lbf.ft. (28 Nm)	27 lbf.ft. (36 Nm)
	 7T	 9T
BOLT, FLANGE	SH55210850	21814E0050
BOLT, FLANGE	SH55210885	21814E0060
BOLT, STUD	SZ10908073	21814E0040

DIAMETER X PITCH	M10 X 1.50	M10 X 1.50
TIGHTNING TORQUE	43 lbf. ft. (58 Nm)	43 lbf. ft. (58 Nm)
BOLT, STUD	SZ10910059	SZ10910059

4. EFFECTIVE DATE:

Production from April, 2007, onward.

5. INTERCHANGEABILITY:

The *NEW* parts are interchangeable with current engines, but the *CURRENT* parts are not interchangeable with new engines.

SERVICE NOTE: Before installing bolts clean out and verify that all threaded holes in the cylinder head are clean of any oil and debris. Which may otherwise affect their ability of obtaining the proper torque.