

Subject: Tail Pipe Replacement

Date: 6/7/2005

Bulletin: R0007

Campaign #: A4250

Affected Models: 2005 – NA6J, NB6J, NC6J

Important: Verify on the Hino DCS Warranty System that the vehicle still needs to have this work performed.

Description: Hino Motors Sales U.S.A. Inc. has determined that the possibility of a defect, which relates to motor vehicle emissions, exists on the above-mentioned Hino vehicles. The Catalytic Converter on certain vehicle's may develop an exhaust leak when the vehicle experiences accumulated operation at high RPM's. The Catalytic Converter on your vehicle has already been replaced, however, at the time of replacement a new tail pipe was not installed. For detailed instructions on how to perform this Service Campaign, see the attached instructions.

Stock Vehicles: Repair all stock vehicles before delivery

Parts Required: Kit Number A4250 – Consist of the following parts listed below.

Qty. 2	9031-10350A	Bolt
Qty. 2	9031-10450A	Bolt
Qty. 4	9227-10100A	Nut
Qty. 2	9260-10270A	Washer
Qty. 1	17605-3280A	Tail Pipe

Time Required: 0.5 Hours

When ordering the parts please be sure to order the Kit Number listed above. This will contain all parts needed to complete this Campaign.

Service Campaign



Turn the starter key while pushing to set it at “LOCK” position. Then Pull out the key.



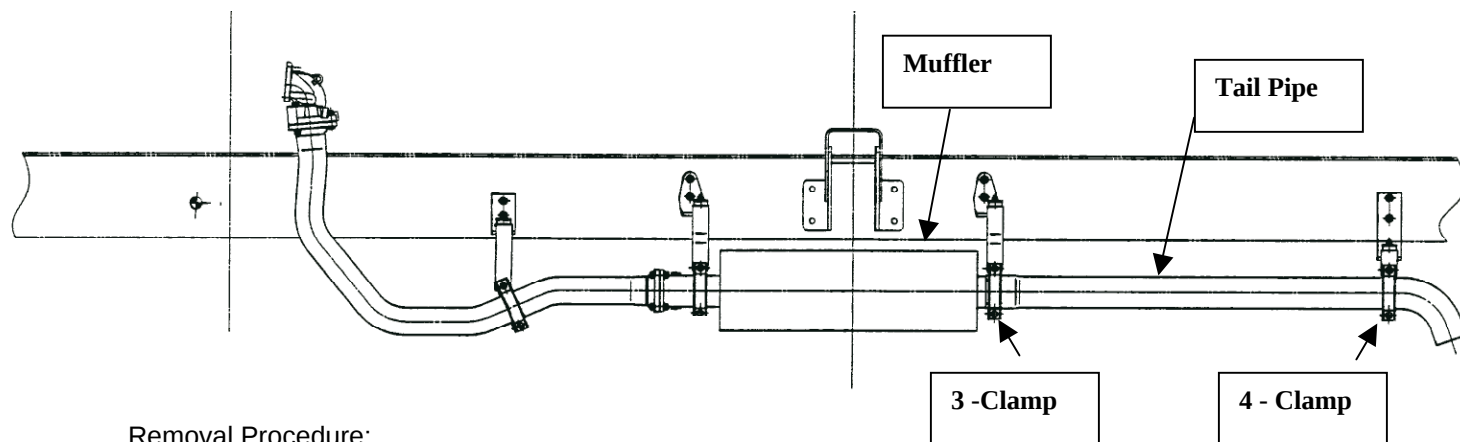
Apply the parking brake firmly and block the wheels.

Caution

- When installing the parts be sure to replace the gasket, bolt and nut with new ones.
- Wear protective glasses while working underneath the chassis frame.



Fill out the Campaign Completion sticker in the picture to the left once the Recall repair is completed. This sticker should be attached to the passenger side door jam above the V.I.N. Plate.

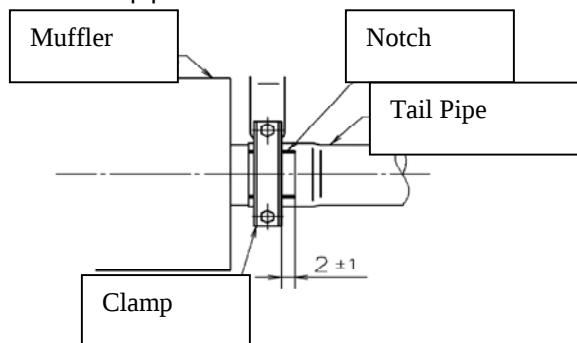


Removal Procedure:

1. Loosen the bolts and Nuts on clamp #3 in the illustration above.
2. Remove Clamp #4 in the illustration above.
3. Remove the Tail Pipe

Installation of new Tail Pipe

- Slide the new tailpipe over the muffler until the tailpipe bottoms out.



Tightening the Clamps

- In accordance with the following torque, tighten the bolts/nuts in the order of 1,2,3 and 4 as described in the illustration on the prior page. (When tightening the clamps 2,3 and 4, tighten those of lower side after tightening the bolts of upper side.)

Torque Value:	Upper Part of Clamp	34-42 ft. lbs.
	Lower Part of Clamp	20-24 ft. lbs.

Checking the installation

- Be sure to confirm that the bolts and nuts are tightened properly and verify that there are no abnormalities
- Turn on the key switch to start engine, and confirm there is no abnormal noise and gas leak.
- Remove the wheel chocks
- Install the Campaign Completion Label on the Passenger Side door pillar once the repair is complete.