



Service Bulletin

File In Section: 06 - Engine/Propulsion System

Bulletin No.: 99-06-03-009A

Date: March, 2003



TECHNICAL

Subject: Floor Pan Corrosion Perforation in Battery Compartment (Install Repair Kit)

Models: 2000-2003 Buick LaSabre
1995-1999 Buick Riviera
1998-2003 Cadillac Seville
2000-2003 Cadillac DeVille
1995-1999 Oldsmobile Aurora
2001-2003 Oldsmobile Aurora
2000-2003 Pontiac Bonneville

This bulletin is being revised to update the Models and Parts Information. Please discard Corporate Bulletin Number 99-06-03-009 (Section 06 — Engine).

Condition

Some customers may comment on corrosion (rust) in the floor pan in the area where the battery is located.

Cause

This condition may be caused by a weeping of acid from the battery or from a battery vent tube that has become dislodged.

Correction

Repair the damaged area using the parts and information contained in the floor pan repair panel kit, P/N 12482411. Also, clean any area of the floor pan where acid may have been present with a solution of baking soda and water. Rinse and dry the area thoroughly.

Parts Information

The floor pan repair panel kit contains a replacement section of the floor pan, a battery hold down and instructions. The adhesive (GM or Fusor) needs to be ordered at the time of the repair.

Part Number	Description
12482411	Panel Kit-Floor Pan Repair
12378587 (U.S.) 88901675 (Canada)	GM Metal Bonding Adhesive
Fusor #108B Metal Bonding Adhesive (Medium Set) and applicator #301. To obtain Fusor products or information, please call 1-800-234-3876 ext. 3 or visit www.fusor.com	

Parts are currently available from GMSP0.

Warranty Information

For vehicles repaired under warranty, use:

Labor Operation	Description	Labor Time
S5230	Replace Floor Pan	2.6 hrs
Add	Color/Clearcoat	0.4 hr
Add	Material codes	IG
Add	Paint mix time	0.3 hr

GM bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer". They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do a job properly and safely. If a condition is described, DO NOT assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your GM dealer for information on whether your vehicle may benefit from the information.



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