Volvo Car Customer Service

QB Instruction VCC-537640-1

Title	Head restraint front seat	**Page**	1 (9)
Action	Product fix	**Operation number:**	

Issue	Date	Reason
1	2026-09	First issue

Affected vehicles

Model year	Model	Partner group
2024, 2025, 2026, 2027	EX30	America China Europe Nordic

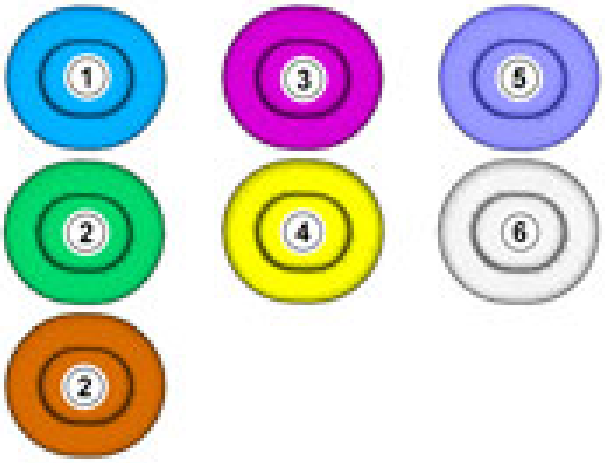
Materials

Materials	Qty.	Part No.	Notes
Gauge	1.0	9815318	
Needle	1.0	9815317	

Special tools

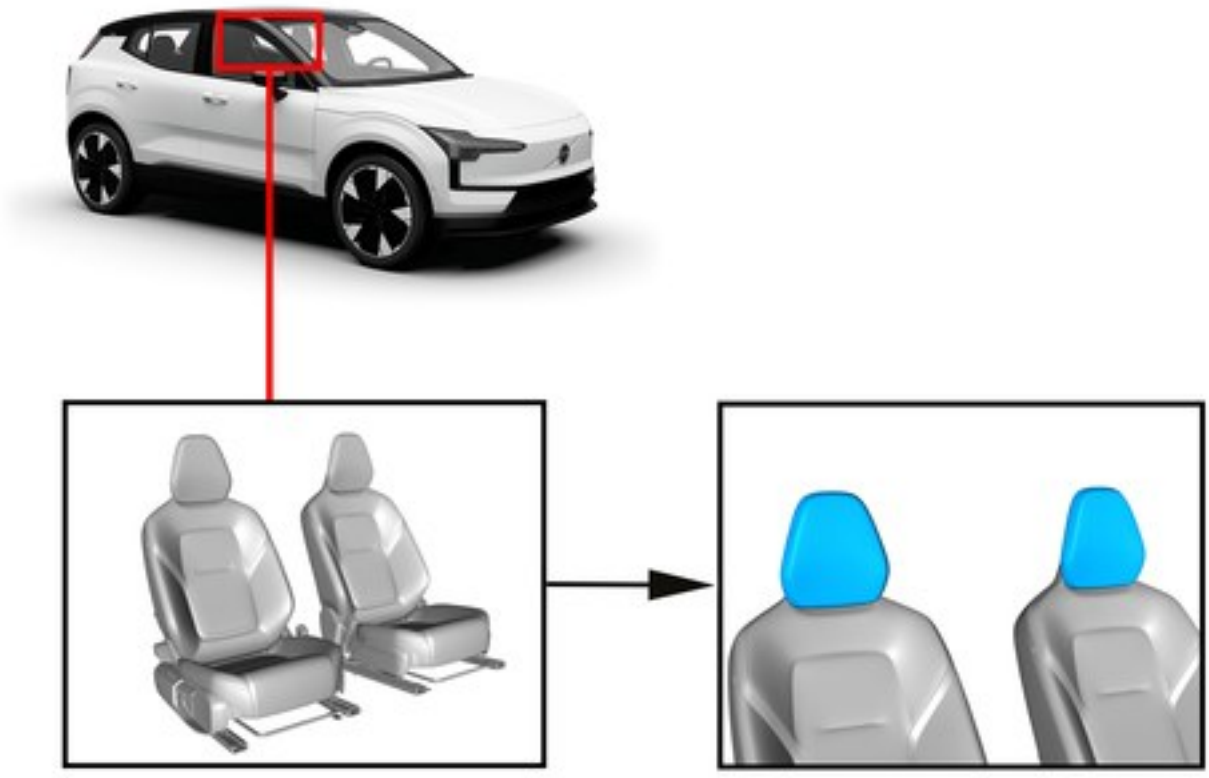
Description	Part No.
Glue gun (kit)	951 2950

Color symbols



Note! This colour chart displays (in colour print and electronic version) the importance of the different colours used in the images of the method steps.

1 . Used for focused component, the component with which you will do something.
2 . Used as extra colors when you need to show or differentiate additional parts.
3 . Used for attachments that are to be removed/installed. May be screws, clips, connectors, etc.
4 . Used when the component is not fully removed from the vehicle but only hung to the side.
5 . Used for standard tools and special tools.
6 . Used as background color for vehicle components.



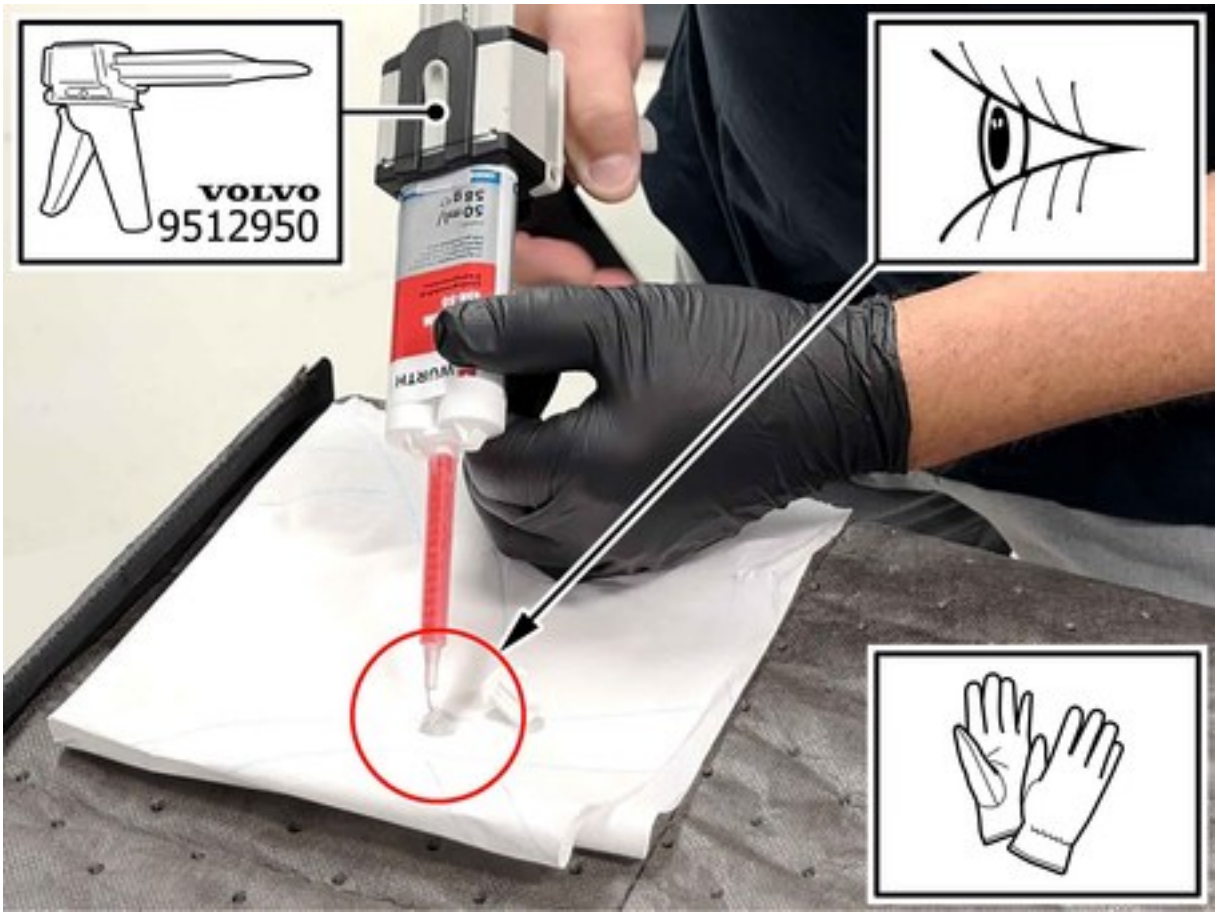
Turn in direction of arrow until stop.

Use suitable protection for the vehicle interior.

Installation

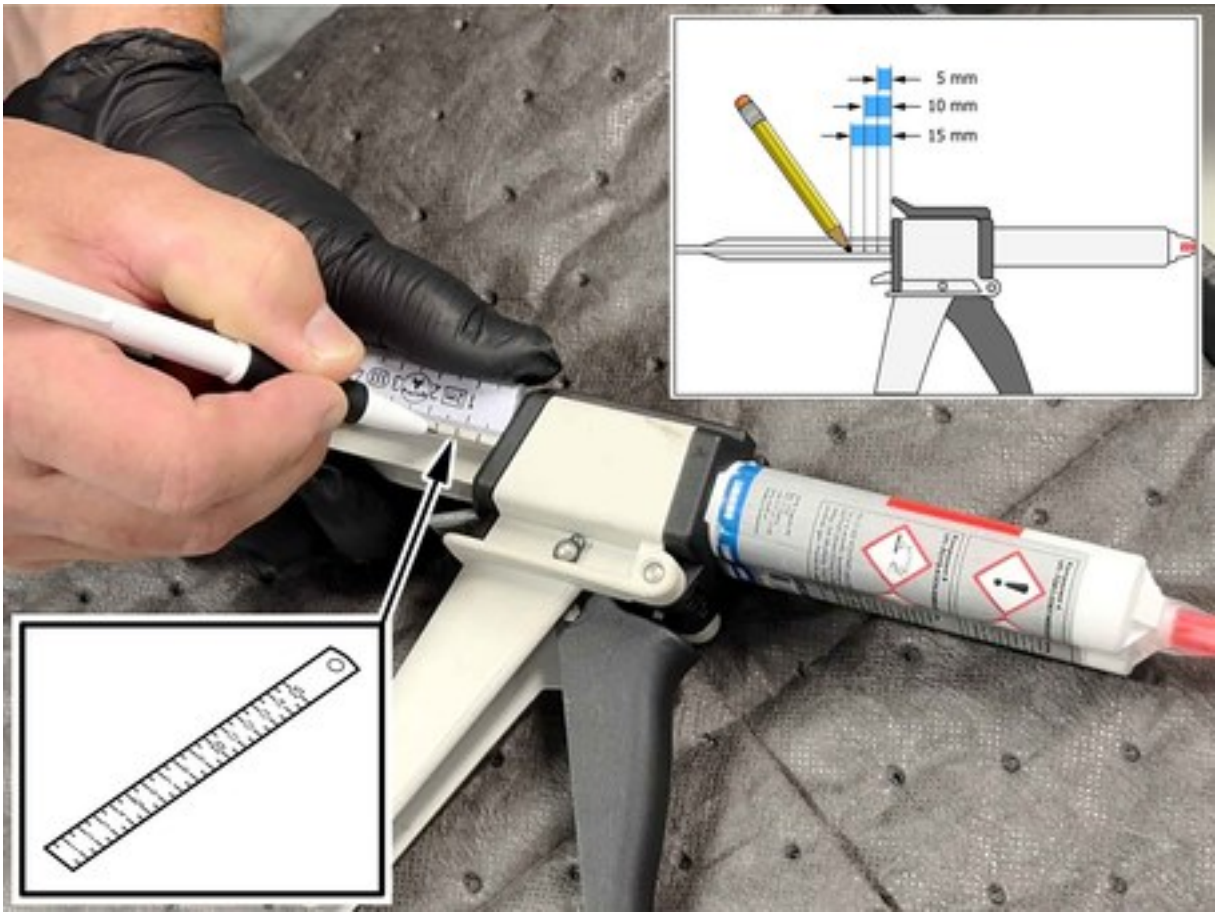
Install the Special tool.
Press the component into place.

Install the tools.
Press the component downward until stop.



Warning! **Use gloves fit for purpose.**

Special Tool: T9512950, Glue gun (kit)



Measure and mark as illustrated.

Caution! The bonding process must not be interrupted and shall be performed in one continuous operation.

Note! One tube may be used for a maximum of two vehicles.

	Remove the tools.

	Repeat all method steps for the other side.