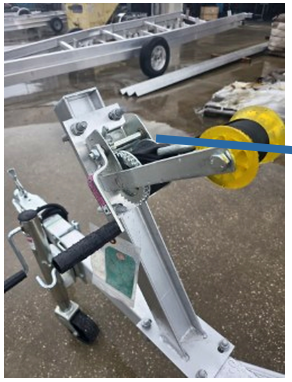
HOW TO REPLACE PO2096 WINCH POST

Replace the aluminum post only - reinstall the complete original winch-seat assembly

A WINCH SEAT STAYS ASSEMBLED



B ONLY THE POST IS REPLACED



C 8 NUTS TOTAL



WINCH SEAT: 2 U-BOLTS + 4 NUTS **POST BASE: 2 U-BOLTS + 4 NUTS**

QTY	PART NUMBER	PARTS SUPPLIED
1	PO2096	PWCV 20" ALUMINUM WITH POST - 30 DEGREE ANGLE
4	PY2035	1/2" x 3-1/16" x 4-5/16" SQUARE U-BOLT - GALVANIZED
8	PY1610	1/2" LOCK WASHER - GALVANIZED
8	PY1410	1/2" NUT - GALVANIZED

1. REMOVE THE WINCH SEAT

Keep the winch, roller, handle, strap, and seat together as one complete assembly. Remove and discard the original mounting hardware securing the winch seat to the post. Do not reuse any removed hardware.

2. REMOVE AND SCRAP THE OLD POST

Remove and discard the original mounting hardware securing the post base to the trailer tongue. Do not reuse any removed hardware. Mark the old post SCRAP - DO NOT USE and place it in the dealer's scrap-metal stream. Do not reuse or resell it.

3. INSTALL THE NEW POST

Place the new PO2096 post in the same position and direction as the old post. Install two new PY2035 galvanized U-bolts, four new PY1610 galvanized lock washers, and four new PY1410 galvanized nuts. Tighten all four nuts evenly to 40 ft-lb.

4. REINSTALL THE ORIGINAL WINCH SEAT

Place the complete original winch-seat assembly onto the new post in its original position. Install the remaining two new PY2035 galvanized U-bolts, four new PY1610 galvanized lock washers, and four new PY1410 galvanized nuts. Tighten all four nuts evenly to 40 ft-lb. Reconnect the strap and confirm proper operation.

FINAL TORQUE: Tighten each of the eight 1/2-inch nuts to 40 ft-lb using a calibrated torque wrench.