

TECHNICAL INSTRUCTIONS
FOR
SAFETY RECALL 26TA16
COMBINATION METER SOFTWARE UPDATE
(3 calibration files updates are required for procedure)
CERTAIN
2025 – 2026 CAMRY VEHICLES

The repair quality of covered vehicles is extremely important to Toyota. All dealership technicians performing this recall are required to successfully complete the most current version of the E-learning course “Safety Recall and Service Campaign Essentials”. To ensure that all vehicles have the repair performed correctly; technicians performing this repair are required to currently have completed all of the following courses:

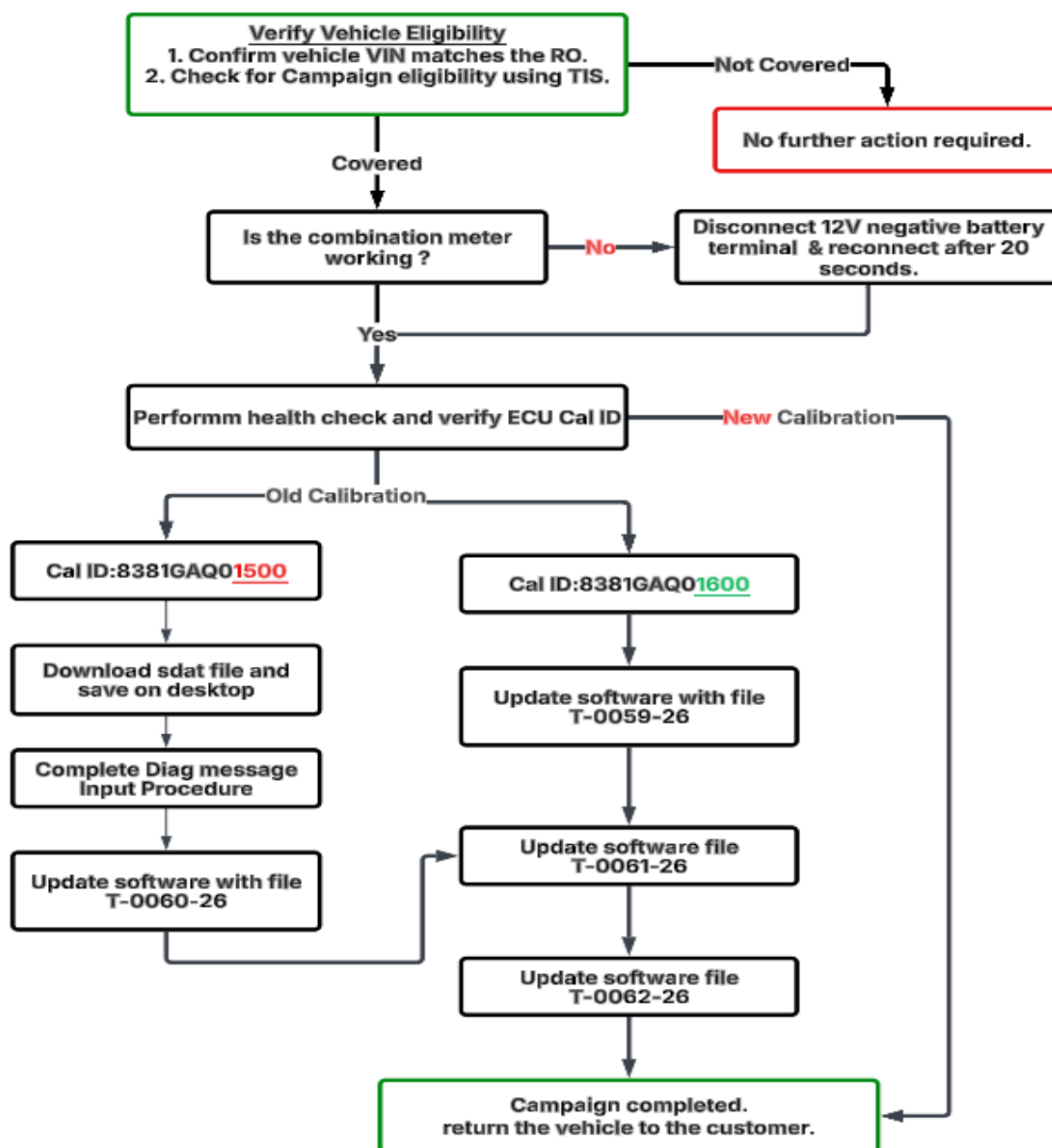
Repair Technician Level:

- **TIC206A – Electrical Repair 1**
- **TIC206B – Electrical Repair 2**
- **TIC201A – Engine Repair**
- **T4535 – Steering & Suspension**
- **TIC205A – Brake System Repair**

It is the dealership’s responsibility to select technicians that have completed the above courses to perform this repair. Carefully review your resources, the technician skill level, and ability before assigning technicians to this repair. It is important to consider technician days off and vacation schedules to ensure there are properly trained technicians available to perform this repair at all times.

OPERATION FLOW CHART

The flow chart is for reference only. **DO NOT** use it in place of the full technical instructions. Follow **ALL** steps as outlined in the full technical instructions to confirm the campaign is completed correctly.



The meter will turn off after completing the first calibration and it will turn back on once the 3rd calibration is completed.

I. IDENTIFICATION OF AFFECTED VEHICLES

1. VERIFY VEHICLE FOR CAMPAIGN ELIGIBILITY

- Compare the vehicles VIN to the VIN listed on the Repair Order to ensure they match.
- Check the TIS Vehicle Inquiry System to confirm the VIN is involved in this Campaign, and that it has not already been completed.

HINT:

TMNA warranty will not reimburse dealers for repairs completed on vehicles that are not affected or were previously completed, even by another dealer.

II. PREPARATION

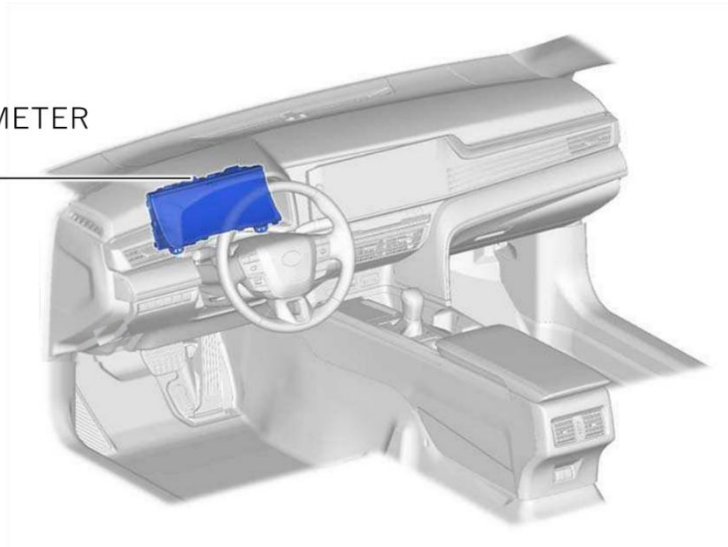
A. TOOLS & EQUIPMENT

- (TOYOTA)T-SB-0107-20 Rev. 2
- DCA-8000 Battery Diagnostic Station
- GTS+ (Latest Version) The advanced function for Diag message input is only available on GTS+ version 2026.03.002.02 and above.

III. BACKGROUND

The 7-inch combination meter may become blank at startup. This can also deactivate the turn signal and hazard lamps and certain warning buzzer sounds (such as the smart key reminder and the driver/passenger seat belt reminder). This can cause the vehicle not to meet certain federal safety standards. If certain required information is not displayed in the combination meter, if the turn signal/hazard lamps do not function, or if certain warning buzzers do not activate, there can be an increased risk of injury or a crash depending on the specific situation.

COMBINATION METER



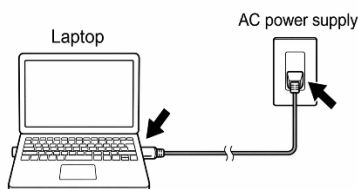
IV. SAFETY PRECAUTIONS

Critical

CRITICAL INFORMATION - READ THOROUGHLY

An ECU could be damaged if an error occurs in the communication while reprogramming the ECU. Confirm all work is performed as described in these instructions.

Be sure to connect the laptop to an external AC power supply.



Turn off the screen saver and power saving mode.



K1400880008e

DO NOT block the ventilation opening.



S220700139019aS

Only GTS+ / CUW+



1. STABILIZE THE POWER TO THE LAPTOP SIDE

- a) Be sure to connect the laptop to an external AC power supply.

NOTICE:

The ECU could be damaged if the battery voltage of the laptop drops while reprogramming.

- b) Turn off the screen saver and power saving mode of the laptop.

NOTICE:

If the screen saver or power saving mode launches while reprogramming, the communication may be disconnected. As a result, ECU may be damaged.

- c) **DO NOT** block the ventilation opening for the cooling fan of the laptop.

NOTICE:

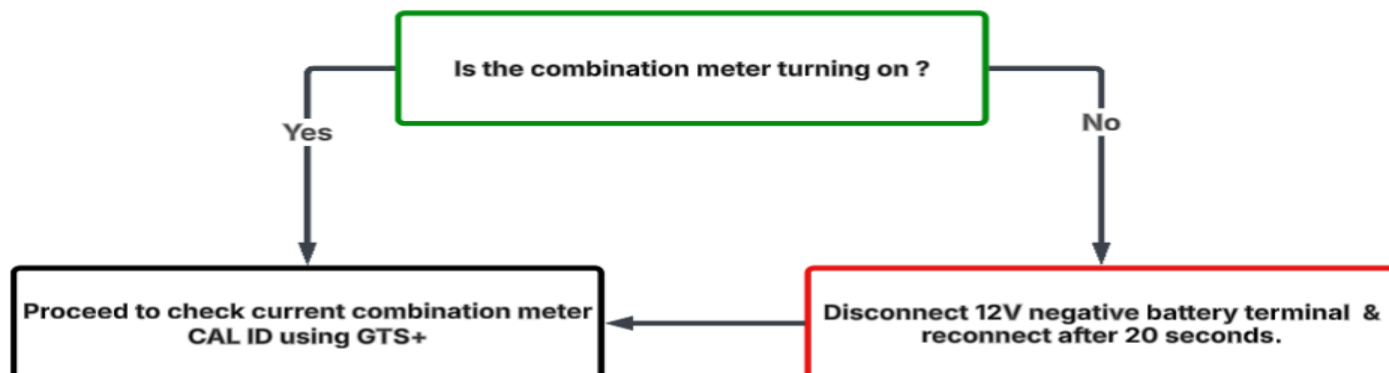
If the ventilation opening for the cooling fan is blocked with a sheet cover or the like, the laptop may be heated excessively, causing the operation of the laptop to stop. Due to the stop of the operation, the communication for reprogramming signals could be stopped. As a result, ECU may be damaged.

- d) Close all applications and browsers except for GTS+ / CUW+.

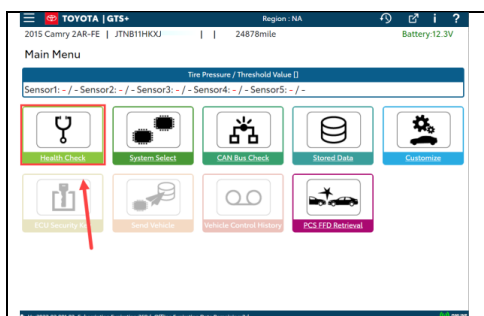
NOTICE:

Due to the influence of other applications, the processing speed may decrease, which could cause the reprogramming process to fail.

V. COMBINATION METER FUNCTIONALITY CHECK.



VI. COMBINATION METER CALIBRATION ID VERIFICATION



1. CHECK FOR DTC'S

- Using a GTS+, click the "Health Check" button on the Main Menu.

HINT:

This campaign covers only the software update to the combination meter, as detailed in these instructions. It does not cover the diagnosis or replacement of any other systems on the vehicle.

2. CHECK CURRENT CALIBRATION ID

- Locate the "Update" column of the "Calibration Information" for the combination meter on the "Health Check Result" screen.
- Determine the status of an available update by checking the current CAL ID of the combination meter.

2025 Camry HV A25A-FXS | Production Date 05/09/2024 | 9874mile

Health Check Result

STATUS

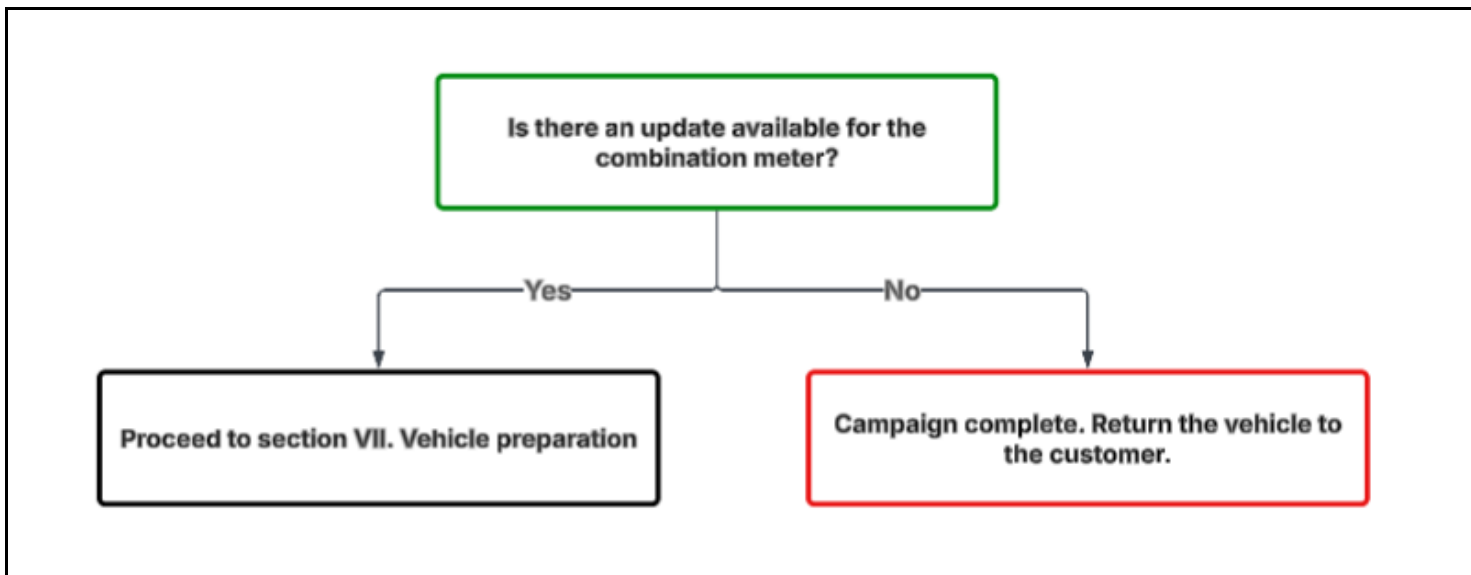
08/14/2026 14:01:49
 Campaign Status: **OPEN**
 PERMANENT: **YES**
 ECU Security Key: **Necessary**
 SOCE: 98.82% / SOCR: 98.82%

Compensation Pressure [psi(gauge)]
 Front:
 Rear:

GTS+ has established a network connection to TIS.
 A network connection is required to ensure all TIS functionality is available, such as campaign validation.

Caution

System	Monitor Status	Calibration	Update	Configure	RoB	DTC
Engine	Inc	8A2220610100	No	No	-	0
Front Recognition Camera	-	8646F3310100	No	No	●	1
Combination Meter	-	8381GAQ01500	Yes	No	●	1
Blind Spot Monitor "B"	-	8816F3004100	Yes	No	●	0
Blind Spot Monitor "A"	-	8816F3004100	Yes	No	●	0
Acoustic Vehicle Alerting System	-	8AA410601000	No	No	●	0
	-	8657F1602001	Yes	No	-	0
Hybrid Control	-	8A2520602000	No	No	●	0
	-	899850601001	No	No	-	0
	-	8A2810602100	No	No	-	0
Motor Generator	-	8A2A10602100	No	No	-	0
	-	8A2910601100	No	No	-	0
HV Battery	-	8989F3302100	No	No	-	0



◀ CRITICAL MESSAGE ▶

It is critical that T-SB-0107-20 Rev. 2 in addition to the Technical Instructions for this Recall [or LSC/CSC] are followed. This TSB outlines all steps necessary to prevent reprogramming failure. Toyota will not provide reimbursement coverage for reprogramming failures if this TSB is not followed.

VII. VEHICLE PREPARATION

1. VEHICLE PREPEARATION

a) Confirm the following conditions:

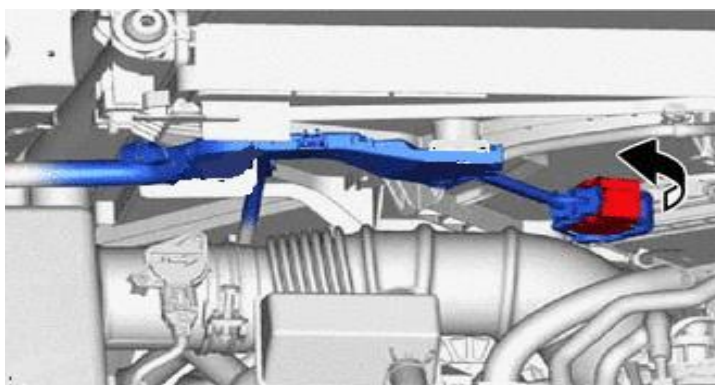
- Vehicle in the IG position.
- Transaxle in Park.
- Parking brake engaged.
- Turn off all electrical accessories (i.e. climate control, audio system, etc.)
- Headlight switch in the DRL OFF position. (w/ DRL OFF position)
- Windshield wiper switch in the OFF position.

2. DISCONNECTING THE COOLING FAN

- a) Disconnect the connector from the cooling fan.
- i. Rotate the lever while pushing the lock, and disconnect the cooling fan motor connector.

NOTICE:

After disconnecting the cooling fan motor connector, make sure that the dirt, water or other foreign matter does not contact the connecting parts of the cooling fan motor connector.



3. CONNECT THE AUXILIARY BATTERY TO A POWER SUPPLY

- Connect the DCA-8000 or other type of a power supply (not a battery charger) to the auxiliary battery.
- Tap the Reflash icon from the Main Menu screen of the DCA-8000.

Critical

A power supply MUST be used during reprogramming. ECU damage will occur if the battery voltage is not properly maintained during this re-flash procedure.

4. VERIFY GTS+ SETUP

- Verify that GTS+ meets the following conditions:
 - GTS+ (Latest Version)** The advanced function for Diag message input is only available on GTS+ version 2026.03.002.02 and above.
 - The GTS+ battery is fully charged. If not, connect the GTS+ to power outlet.
 - The DLC III cable is in good condition.

Critical

GTS+'s battery voltage must also be maintained during the re-flash procedure. If necessary, plug the GTS+ into power outlet during this procedure.

NOTICE:

If the GTS+ communication with the vehicle fails during the re-flash procedure, the combination meter will be damaged.

VIII. UPDATING CALIBRATION

The calibration process will require **3 calibration files**, and some vehicles will require a diag message input before running the first calibration, please also note that meter will turn off and remain off after first calibration file and will turn back on once the process is complete.

Model	Initial Cal ID	Diag Message Input required	CAL ID targets		
			1 st target	2 nd target	3 rd target
Camry	8381GAQ01500	Yes	*8381GAQ06000	8381GAQ07000	8381GAQ01700
	8381GAQ01600	No	*8381GAQ06000		

*The first file to be used will be different depending on the initial CAL ID but will result in the same target. Download links are not provided on the table above these will be found on steps below depending on the type of CAL ID on the vehicle.

NOTICE:

Reflash failure should be extremely rare and can be avoided by following all instructions and reprogramming best practices.

1. CONFIRM THE CALIBRATION ID

a) Confirm the current calibration ID in the combination meter.

2025 Camry HV A25A-FXS |

| Production Date 05/09/2024 | 9874mile

Health Check Result

STATUS

08/14/2026 14:01:49
Campaign Status: **OPEN**
PERMANENT: **YES**
ECU Security Key: **Necessary**
SOCE: **98.82%** / SOCR:
98.82%

Compensation Pressure
[psi(gauge)]
Front:
Rear:



GTS+ has established a network connection to TIS.

A network connection is required to ensure all TIS functionality is available, such as campaign validation.

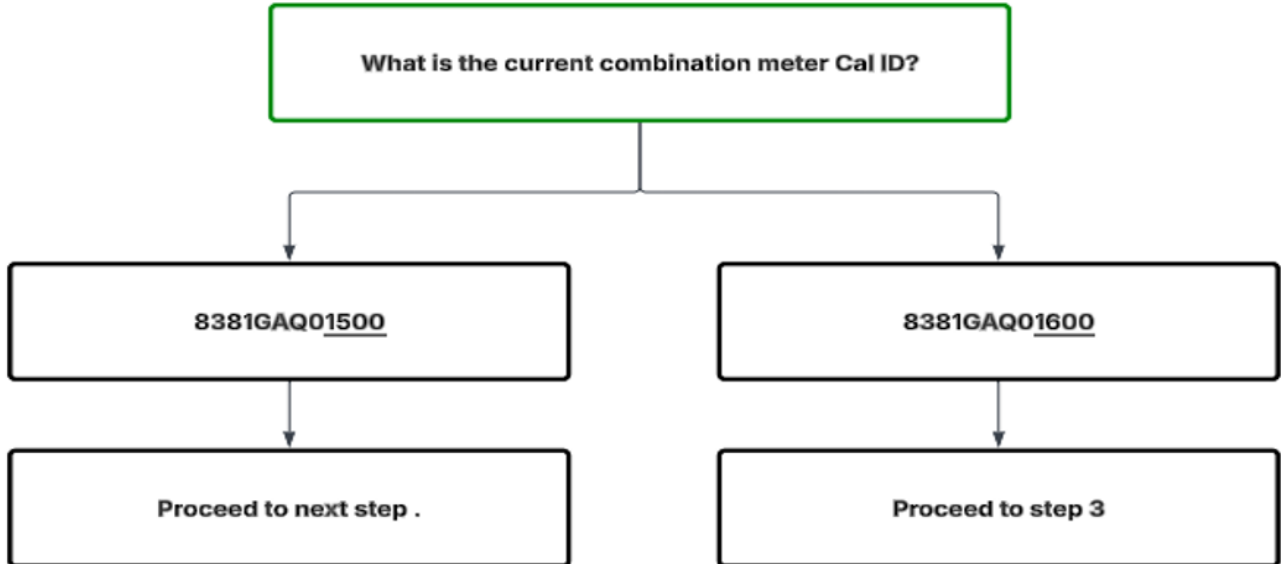
Caution

Enhanced	Generic	Completed: 08/14/2026 14:04:02		FFD[Full], RoB[Code Only], Cal.ID[Yes], Other[No]				
		System	Monitor Status	Calibration	Update	Configure	RoB	DTC
		Engine	Inc	8A2220610100	No	No	-	0
+		Front Recognition Camera	-	8646F3310100	No	No	●	1
+		Combination Meter	-	8381GAQ01500	Yes	No	●	1
		Blind Spot Monitor "B"	-	8816F3004100	Yes	No	●	0
				8AA210601000	No	No		
		Blind Spot Monitor "A"	-	8816F3004100	Yes	No	●	0
				8AA410601000	No	No		
		Acoustic Vehicle Alerting System	-	8657F1602001	Yes	No	-	0
		Hybrid Control	-	8A2520602000	No	No	●	0
				899850601001	No			
		Motor Generator	-	8A2810602100	No	No	-	0
				8A2A10602100	No			
				8A2910601100	No			
		HV Battery	-	8989F3302100	No	No		0

ECU SEARCH

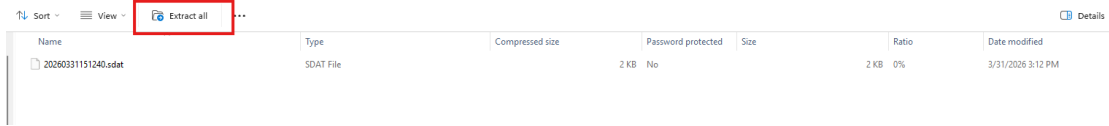
RoB

DTC

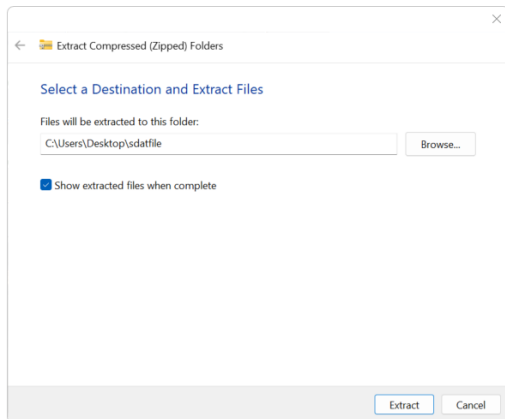


2. DOWNLOAD “SDAT FILE” & INPUT THE DIAG MESSAGE.

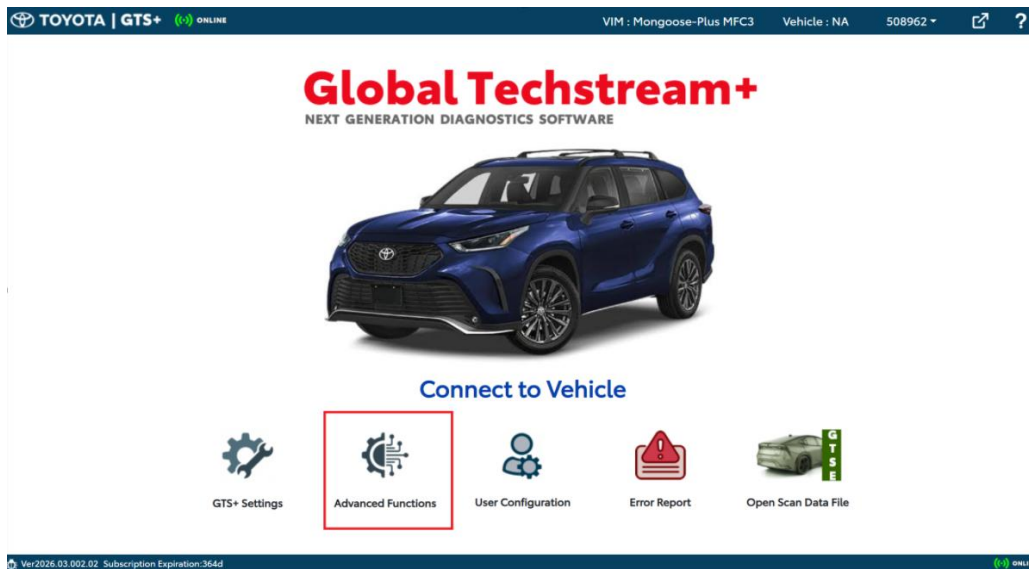
- a) Download the [SDAT](#) zip folder and save it to the computer desktop.
- b) Open the file downloaded and select extract all



- c) Select an easy destination to save the extracted files so it can be easily accessed in the step f).



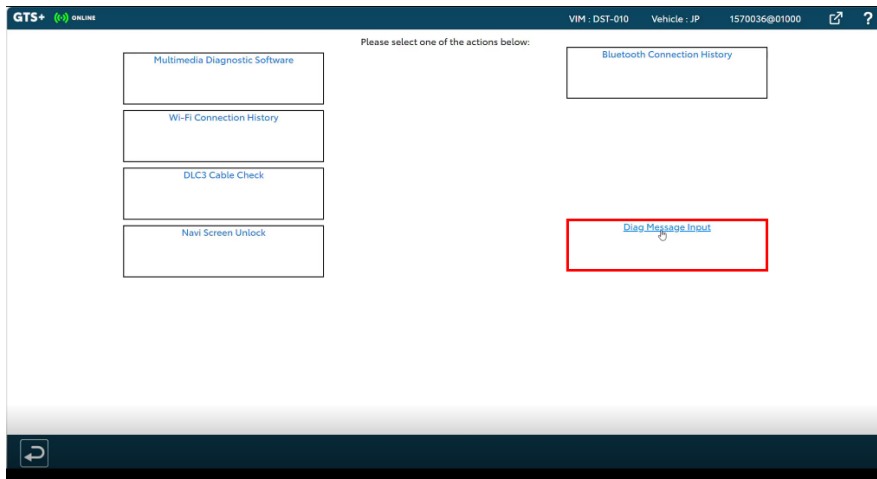
- d) Open GTS+ and select “Advanced Functions” in the “Home” screen.



e) Select the action “Diag Message Input”.

HINT:

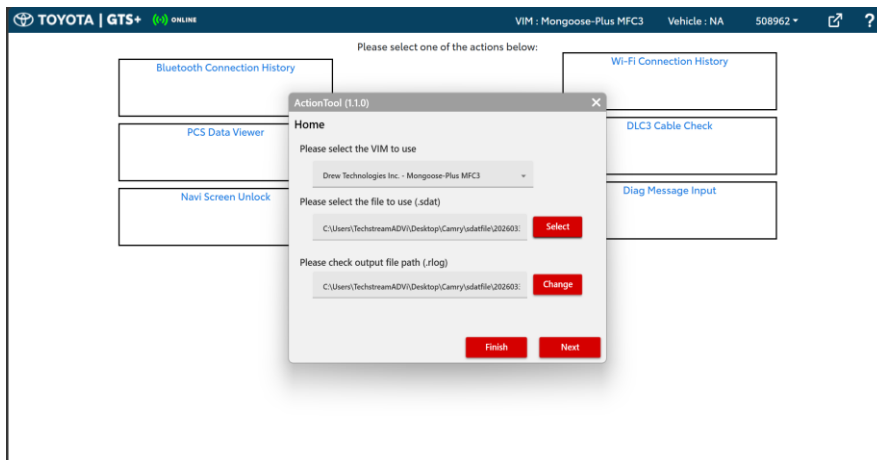
The window to execute this task will open in the background. Check your taskbar for the newly opened window.



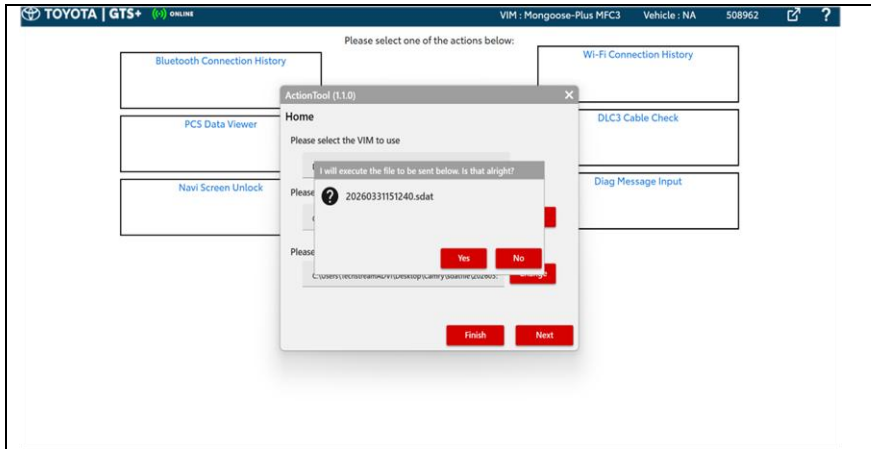
f) Find previously extracted SDAT file and click Next.

HINT:

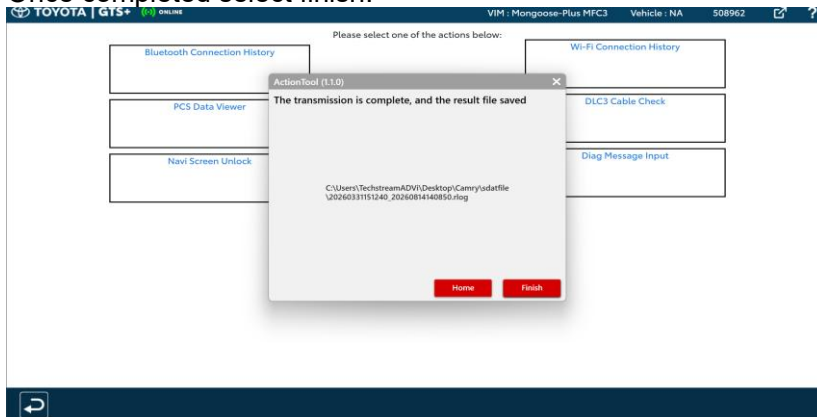
Do not Click on Finish as this will take you out of the diag message function.



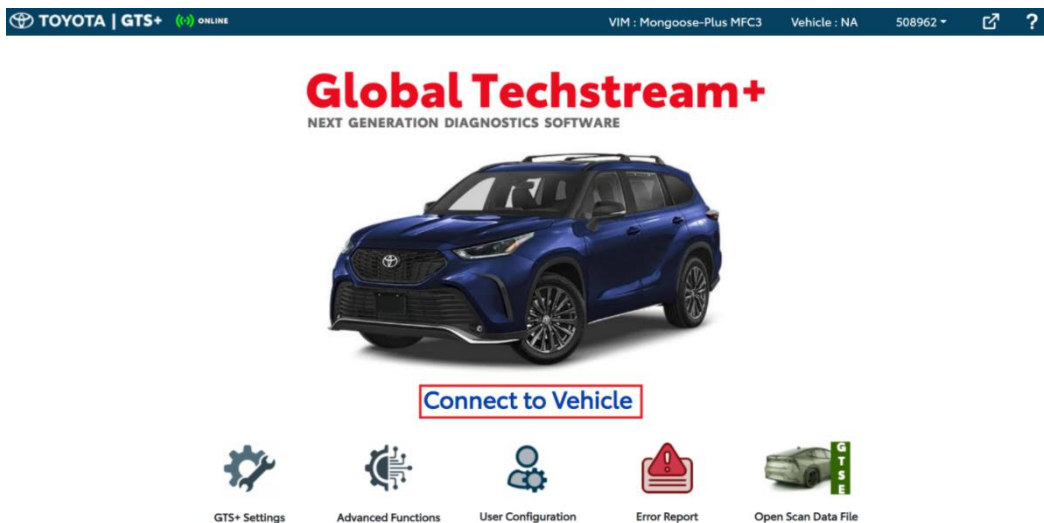
g) Click “Yes” to complete the diag message.



h) Once completed select finish:



i) Connect to vehicle without running a health check

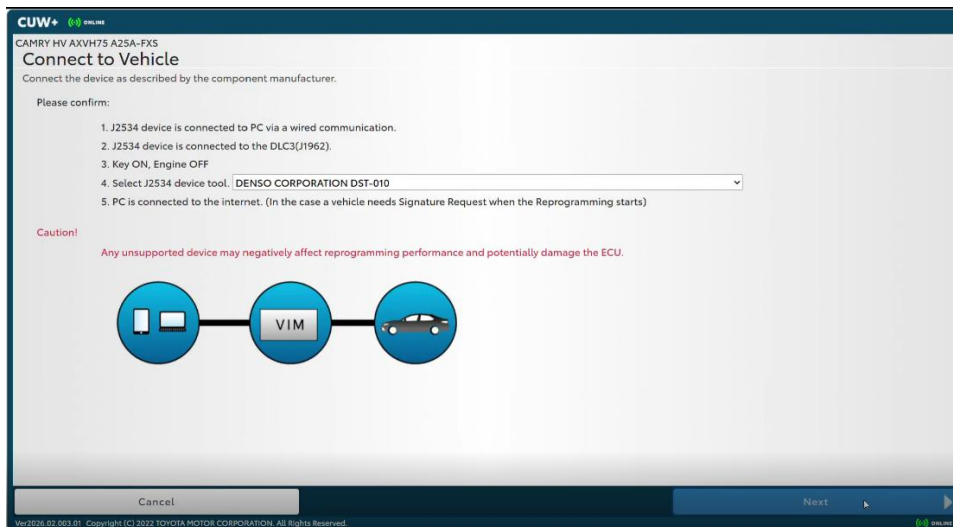
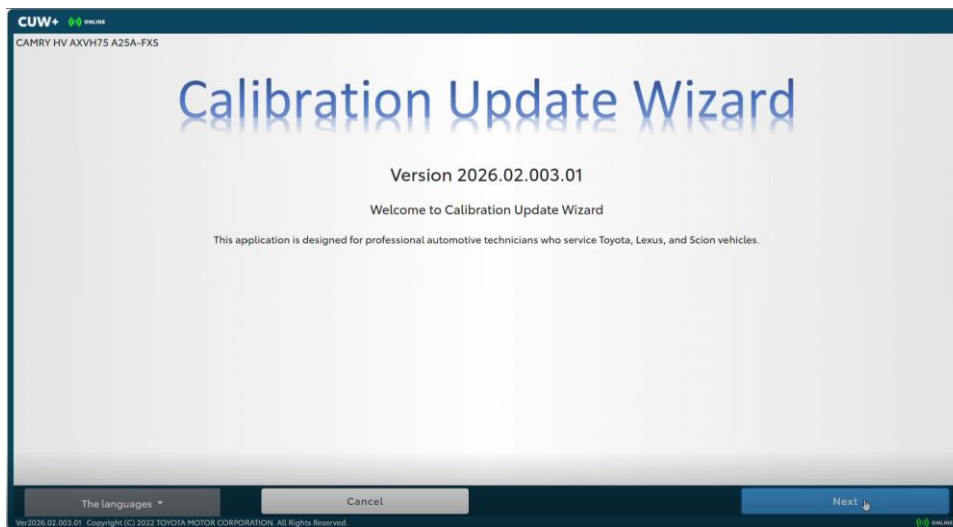


j) Reflash the combination meter using the file on the table below:

HINT:

The meter will turn off after completing the first calibration and it will remain blank until the last required calibration is completed

System	Vehicle Model	Current Calibration ID	Cal Id After 1 st Software Update	File Name and Size
Combination Meter	CAMRY	8381GAQ0 <u>1500</u>	<u>8381GAQ0</u> 6000	T- 0060 - 26.cuw 10.4MB



CUW+ ONLINE

2025 Camry HV A25A-FXS

Calibration Selection Confirmation

Issue Date	5/14/2026	 Selected Calibration file is authorized to update this vehicle. Press NEXT to continue.
Year	25-26	
Model Name	Camry	
Engine Type	A25A-FXS	
Vehicle Type	AXVH8#L-CEX#BA	
- System	Current Cal ID	New Cal ID
Combination Meter	8381GAQ01500	8381GAQ06000

Cancel

Next

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CUW+ ONLINE

2025 Camry HV A25A-FXS

Vehicle Preparation

1. Turn Ignition OFF



NOTE:
Some vehicles require systems to be disabled before Flash Reprogramming.
Please refer to the Specific Service Bulletin for special vehicle preparation instructions required for this update.

There is a possibility a recorded diagnostic code is deleted during reprogramming.
Confirm and record any codes before reprogramming.
To confirm current codes, Click the cancel button and exit CUW+.

Click "Next" to continue.

Cancel

Next

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2025 Camry HV A25A-FXS

Prepare for reprogramming

Confirm the following conditions.

1. Turn Ignition ON (IG ON Ready OFF for HV)
2. Engine Hood Open
3. All electrical accessories are OFF
4. Battery voltage above 12.0V



DLC3 BAT VOLTAGE	13.9V
------------------	-------

CAUTION!

When reprogramming:

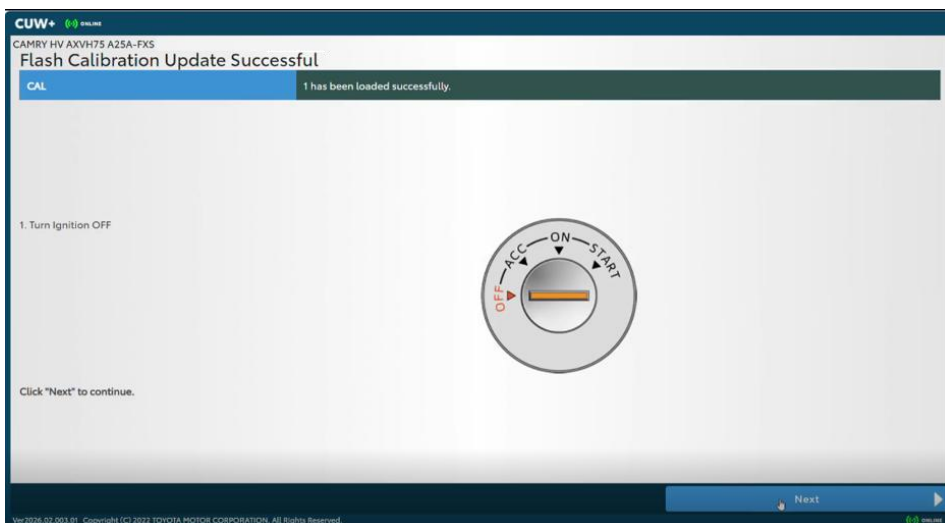
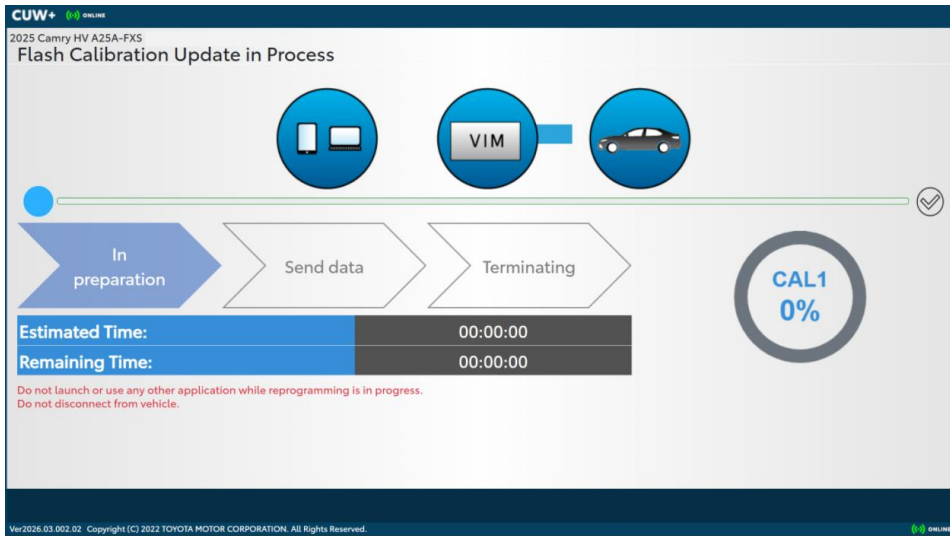
1. Do not disconnect the DLC3 cable from vehicle.
2. Do not turn OFF the IG switch.
3. Do not apply any electrical load to the vehicle.
4. Do not allow battery voltage to drop below 12.0V.

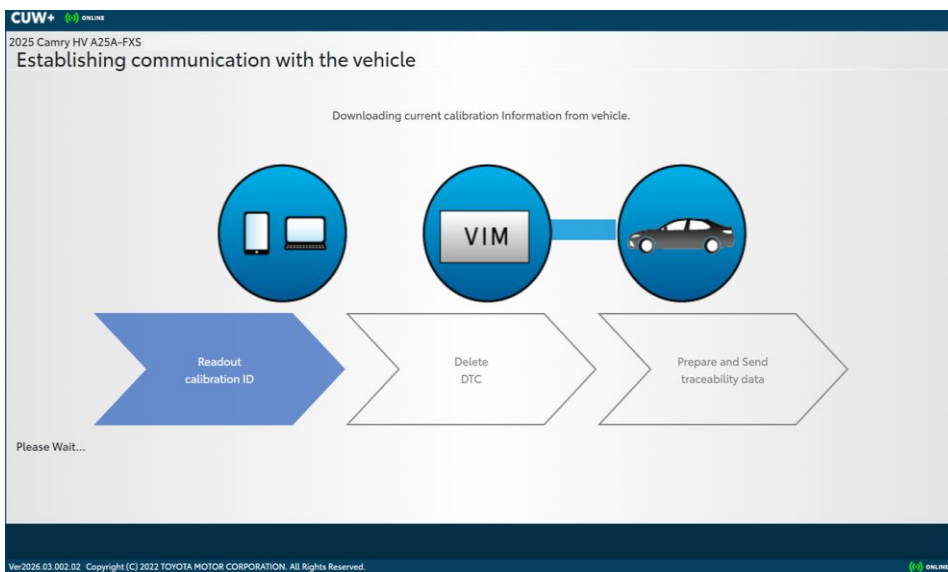
Click "Start" to begin reprogramming.

Cancel

Start

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k) Once CAL ID shows 8381GAQ06000 proceed to step 3b.

CUW+ ONLINE

CAMRY HV AXVH75 A25A-FXS

Reprogramming successful !

Please turn IG off.

Please confirm that calibration ID has been updated as outlined in the specific Service Bulletin.

System	Before Update	After Update	
Combination Meter	8381GAQ01500	8381GAQ06000	Updated

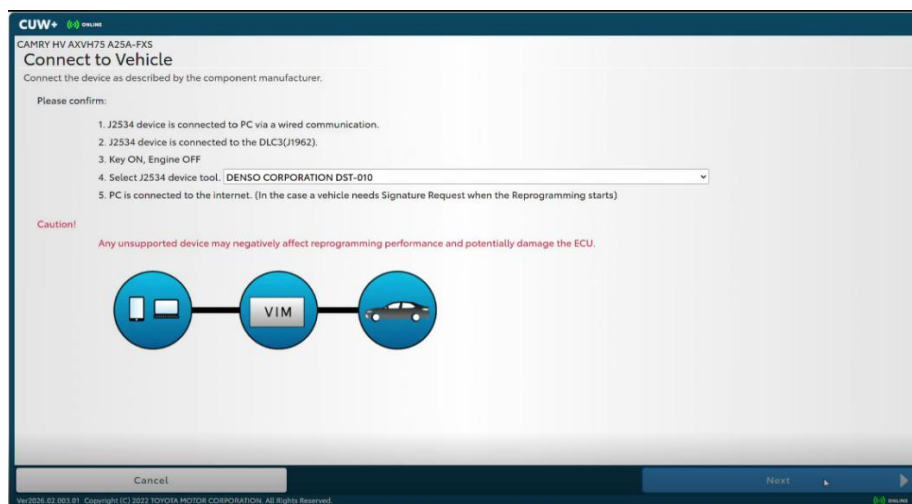
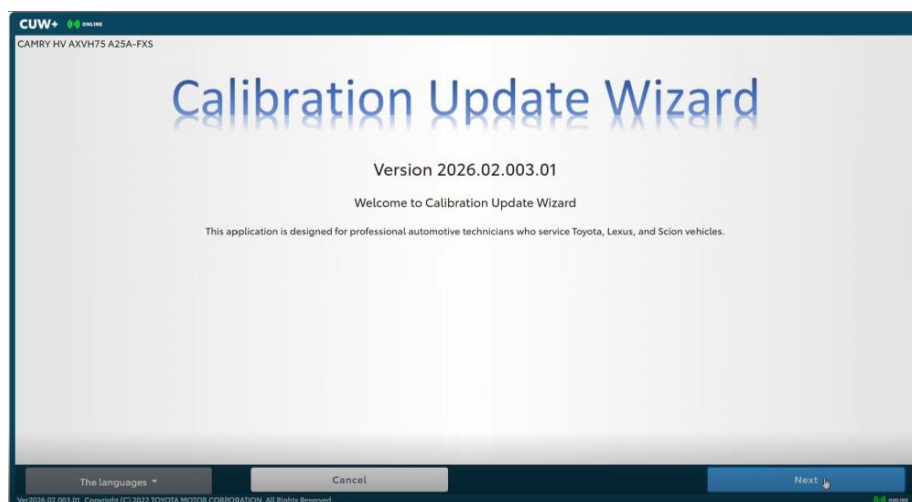
3. REFLASH THE COMBINATION METER

- a) Follow the link on the table below to begin reflash process with the 1st CUW file.

HINT:

The meter will remain blank after completing the first calibration and it will remain blank until the last required calibration is completed.

System	Vehicle Model	Current Calibration ID	Cal Id After 1 st Software Update	File Name and Size
Combination Meter	CAMRY	8381GAQ01600	8381GAQ06000	T- 0059 - 26.cuw 10.4MB



CUW+ ONLINE

2025 Camry HV A25A-FXS

Calibration Selection Confirmation

Issue Date	5/14/2026
Year	25-26
Model Name	Camry
Engine Type	A25A-FXS
Vehicle Type	AXVH8#L-CEX#BA

Selected Calibration file is authorized to update this vehicle.
Press NEXT to continue.

- System	Current Cal ID	New Cal ID
Combination Meter	8381GAQ01600	8381GAQ06000

Cancel

Next

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2025 Camry HV A25A-FXS

Vehicle Preparation

1. Turn Ignition OFF



NOTE:
Some vehicles require systems to be disabled before Flash Reprogramming.
Please refer to the Specific Service Bulletin for special vehicle preparation instructions required for this update.

There is a possibility a recorded diagnostic code is deleted during reprogramming.
Confirm and record any codes before reprogramming.
To confirm current codes, Click the cancel button and exit CUW+.

Click "Next" to continue.

Cancel

Next

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CUW+ ONLINE

2025 Camry HV A25A-FXS

Prepare for reprogramming

Confirm the following conditions.

1. Turn Ignition ON (IG ON Ready OFF for HV)
2. Engine Hood Open
3. All electrical accessories are OFF
4. Battery voltage above 12.0V



DLC3 BAT VOLTAGE	13.9V
------------------	-------

CAUTION!

When reprogramming:

1. Do not disconnect the DLC3 cable from vehicle.
2. Do not turn OFF the IG switch.
3. Do not apply any electrical load to the vehicle.
4. Do not allow battery voltage to drop below 12.0V.

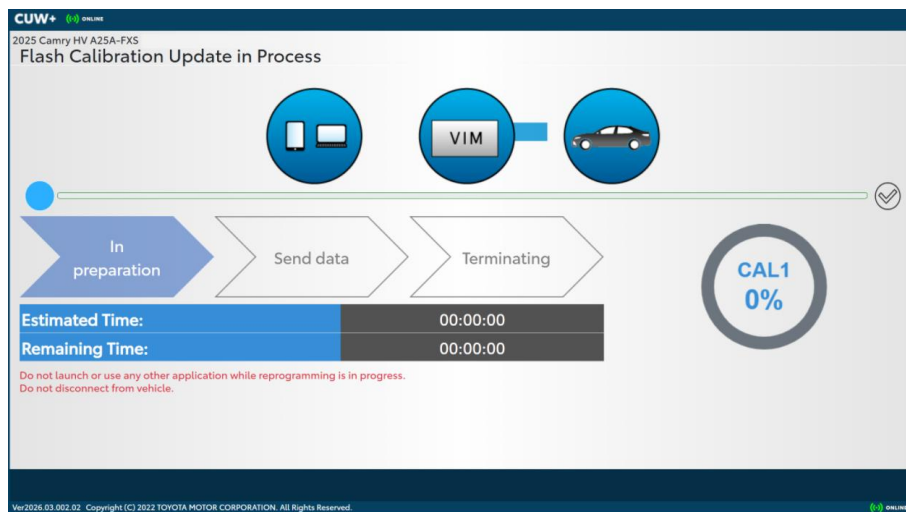
Click "Start" to begin reprogramming.

Cancel

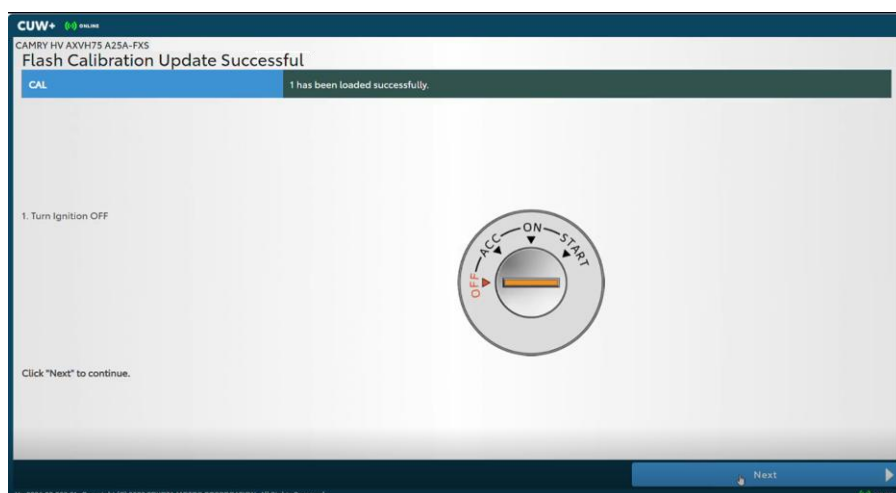
Start

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ONLINE



Finish!



CUW+ ONLINE

CAMRY HV AXVH75 A25A-FXS

Prepare for verifying vehicle

1. Turn Ignition ON (IG ON Ready OFF for HV)



Click "Next" to continue.

Next

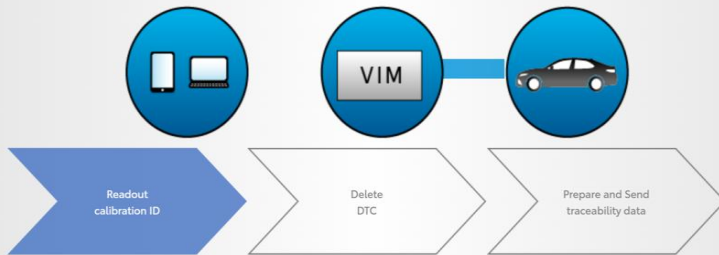
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2025 Camry HV A25A-FXS

Establishing communication with the vehicle

Downloading current calibration information from vehicle.



Please Wait...

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CUW+ ONLINE

2025 Camry HV A25A-FXS

Reprogramming successful !

Please confirm that calibration ID has been updated as outlined in the specific Service Bulletin.

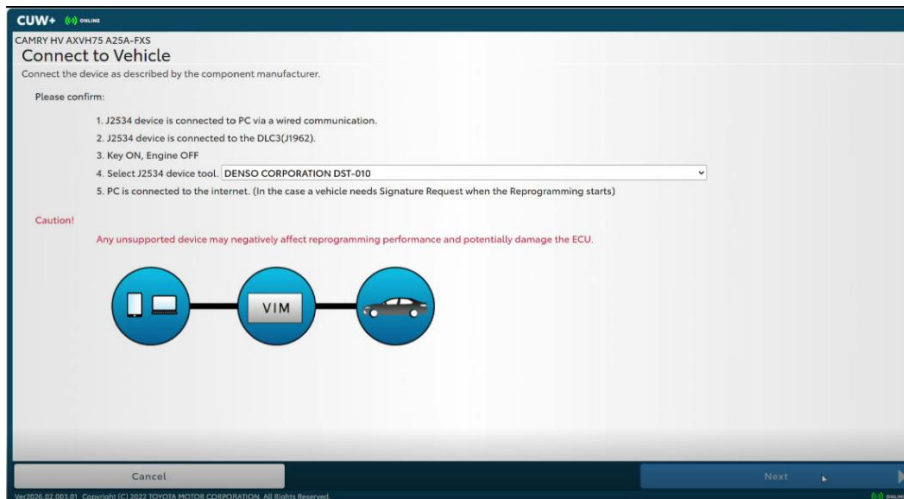
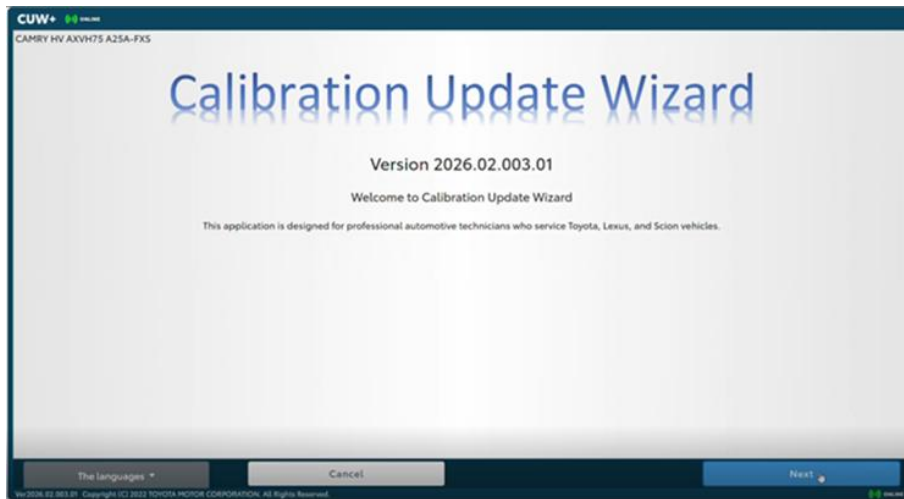
System	Before Update	After Update
Combination Meter	8381GAQ01600	8381GAQ06000 Updated

Print **Finish**

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- b) Reflash the Combination Meter system with the 2nd CUW file. Combination meter will still be blank at this time.

		Cal Id After 1 st Software Update	2 nd Calibration	File Name and Size
Combination Meter	CAMRY	8381GAQ06000	8381GAQ07000	T- 0061 - 26.cuw 820KB



CUW+ ONLINE

2025 Camry HV A25A-FXS

Calibration Selection Confirmation

Issue Date	5/14/2026	 Selected Calibration file is authorized to update this vehicle. Press NEXT to continue.
Year	25-26	
Model Name	Camry	
Engine Type	A25A-FXS	
Vehicle Type	AXVH8FL-CEX#BA	

System	Current Cal ID	New Cal ID
Combination Meter	8381GAQ06000	8381GAQ07000

Cancel

Next

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ONLINE

CUW+ ONLINE

2025 Camry HV A25A-FXS

Vehicle Preparation

1. Turn Ignition OFF



NOTE:
Some vehicles require systems to be disabled before Flash Reprogramming.
Please refer to the Specific Service Bulletin for special vehicle preparation instructions required for this update.

There is a possibility a recorded diagnostic code is deleted during reprogramming.
Confirm and record any codes before reprogramming.
To confirm current codes, Click the cancel button and exit CUW+.

Click "Next" to continue.

Cancel

Next

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ONLINE

CUW+ ONLINE

2025 Camry HV A25A-FXS

Prepare for reprogramming

Confirm the following conditions.

1. Turn Ignition ON (IG ON Ready OFF for HV)
2. Engine Hood Open
3. All electrical accessories are OFF
4. Battery voltage above 12.0V



DLC3 BAT VOLTAGE	13.9V
------------------	-------

CAUTION!

When reprogramming:

1. Do not disconnect the DLC3 cable from vehicle.
2. Do not turn OFF the IG switch.
3. Do not apply any electrical load to the vehicle.
4. Do not allow battery voltage to drop below 12.0V.

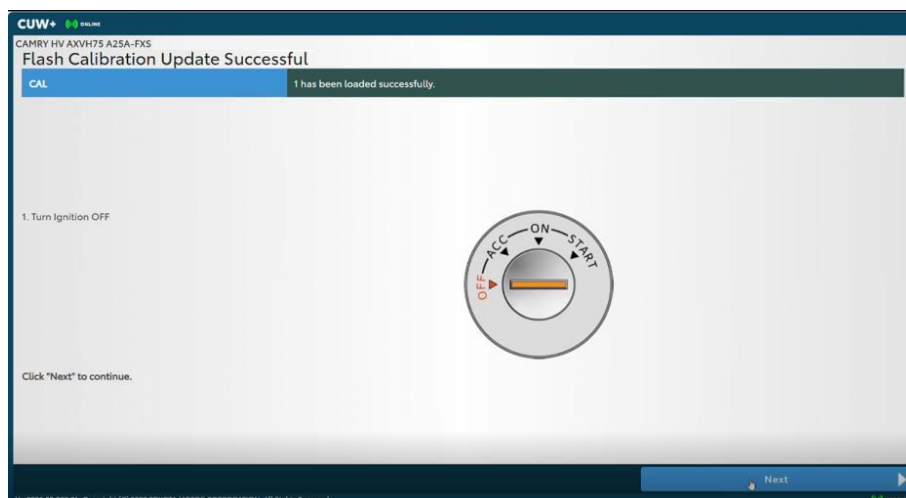
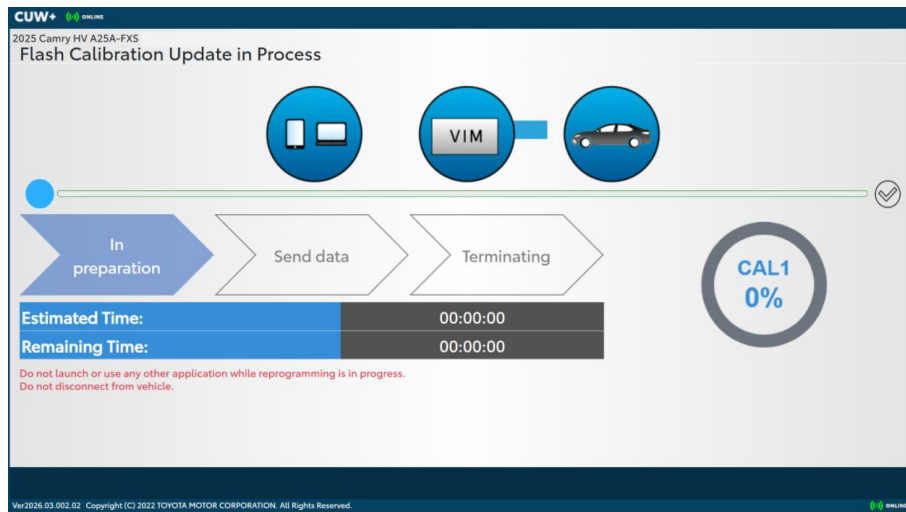
Click "Start" to begin reprogramming.

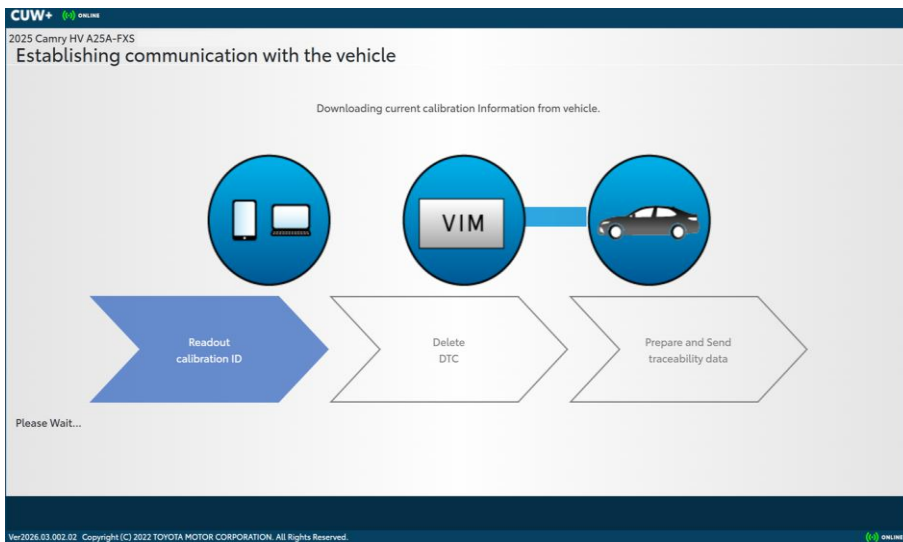
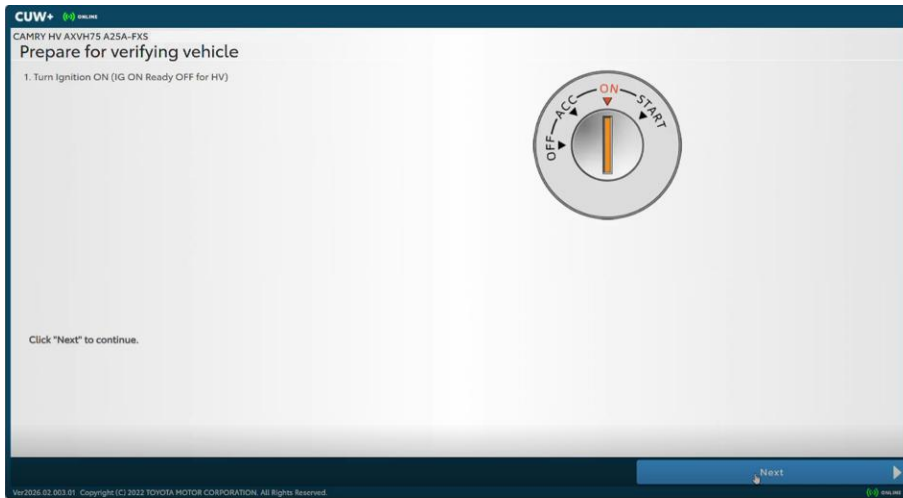
Cancel

Start

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ONLINE





CUW+ ONLINE

2025 Camry HV A25A-FXS

Reprogramming successful !

Please confirm that calibration ID has been updated as outlined in the specific Service Bulletin.

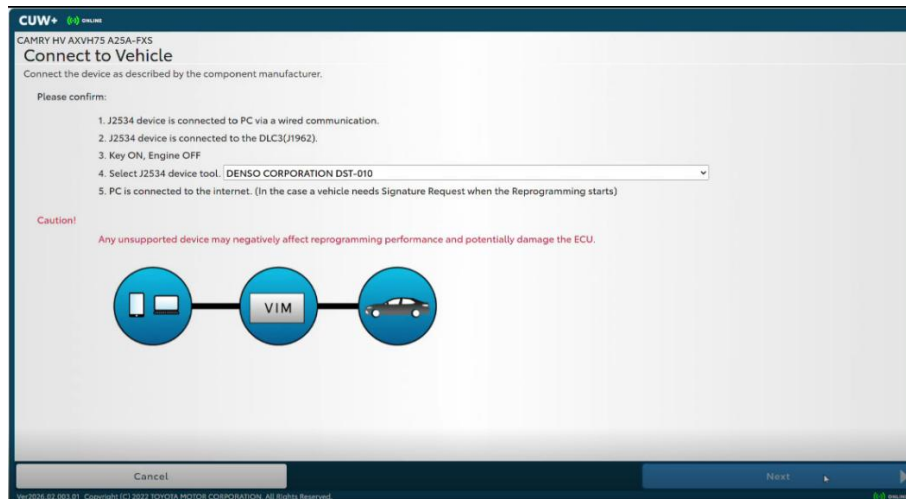
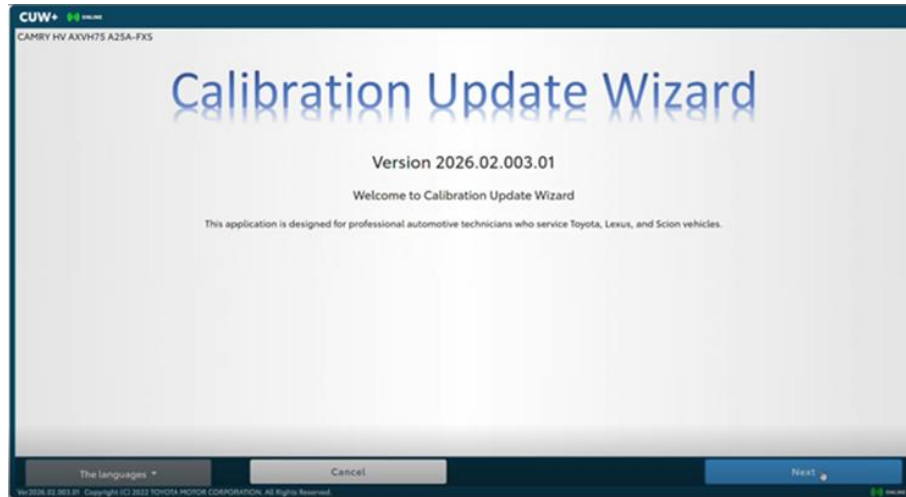
System	Before Update	After Update
Combination Meter	8381GAQ06000	8381GAQ07000 Updated

Print Finish

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- c) Reflash the Combination Meter system with the **3rd** CUW file. Combination meter will be blank at this time and will come back on once this calibration has successfully completed.

		Cal Id After 2 nd Software Update	3rd and Final Calibration	File Name and Size
Combination Meter	CAMRY	8381GAQ0 <u>7000</u>	<u>8381GAQ01700</u>	T- 0062 - 26.cuw 10.4MB



CUW+ 0.0.0.000

CAMRY HV AXVH75 A25A-FXS 4T1DBADK35U000045

Calibration Selection Confirmation

Issue Date	2026/05/14	 Selected Calibration file is authorized to update this vehicle. Press NEXT to continue.
Year	25-26	
Model Name	Camry	
Engine Type	A25A-FXS	
Vehicle Type	AXVH8#L-CEX#8A	

System	Current Cal ID	New Cal ID
Combination Meter	8381GAQ07000	8381GAQ01700

Cancel

Next 

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CUW+ 0.0.0.000

2025 Camry HV A25A-FXS

Vehicle Preparation

1. Turn Ignition OFF



NOTE:
Some vehicles require systems to be disabled before Flash Reprogramming.
Please refer to the Specific Service Bulletin for special vehicle preparation instructions required for this update.

There is a possibility a recorded diagnostic code is deleted during reprogramming.
Confirm and record any codes before reprogramming.
To confirm current codes, Click the cancel button and exit CUW+.

Click "Next" to continue.

Cancel

Next 

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CUW+ 0.0.0.000

2025 Camry HV A25A-FXS

Prepare for reprogramming

Confirm the following conditions.

1. Turn Ignition ON (IG ON Ready OFF for HV)
2. Engine Hood Open
3. All electrical accessories are OFF
4. Battery voltage above 12.0V



DLC3 BAT VOLTAGE	13.9V
------------------	-------

CAUTION!
When reprogramming:

1. Do not disconnect the DLC3 cable from vehicle.
2. Do not turn OFF the IG switch.
3. Do not apply any electrical load to the vehicle.
4. Do not allow battery voltage to drop below 12.0V.

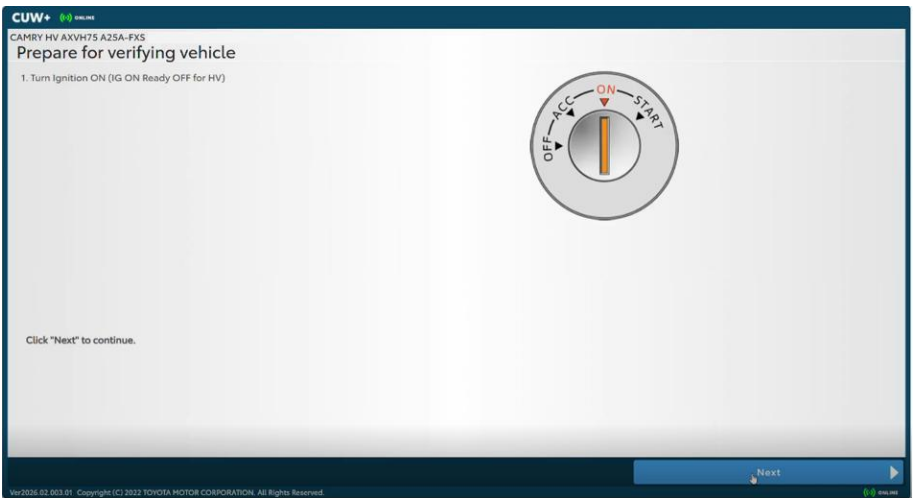
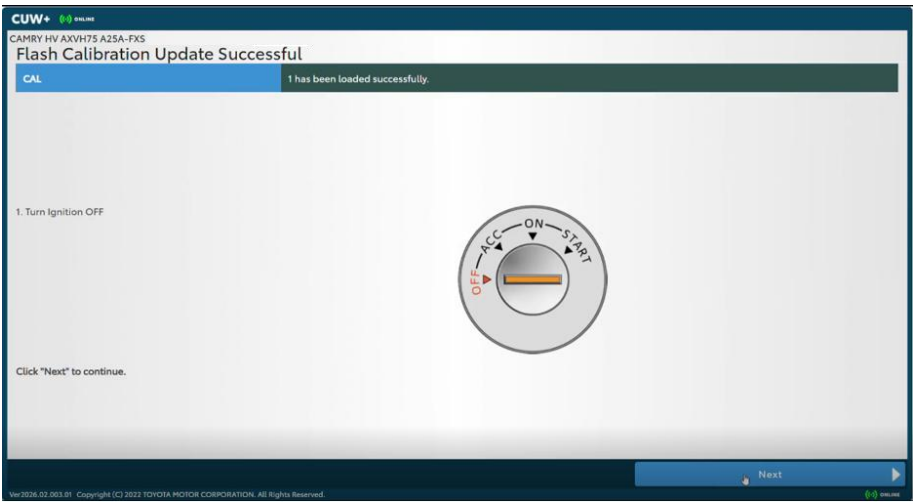
Click "Start" to begin reprogramming.

Cancel

Start 

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Finish!



CUV+ 0401100

CAMRY HV AXVH75 A25A-FXS 4T1DBADK3SU000045

Reprogramming successful !

Please turn IG off.

Please confirm that calibration ID has been updated as outlined in the specific Service Bulletin.

System	Before Update	After Update	
Combination Meter	B381GAQ07000	B381GAQ01700	Updated

Print

Reading out DTC

Ver:0206.02.003.01 Copyright (C) 2022 TOYOTA MOTOR CORPORATION. All Rights Reserved. 0401100

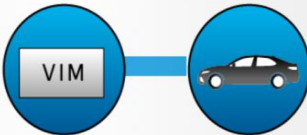
CUV+ 0401100

2025 Camry HV A25A-FXS

Establishing communication with the vehicle

Downloading current calibration information from vehicle.





Readout calibration ID

Delete DTC

Prepare and Send traceability data

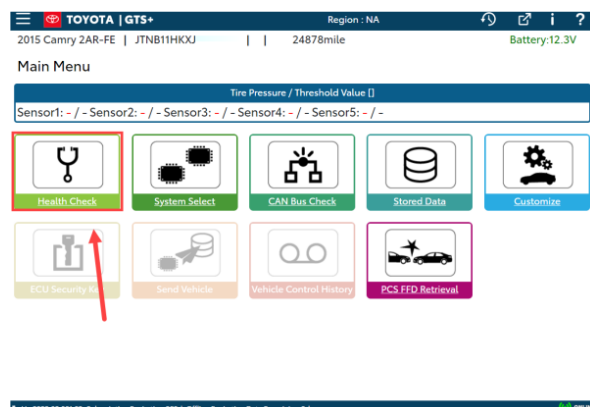
Please Wait...

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IX. COMPLETE REPAIR

1. PERFORM VERIFICATION HEALTH CHECK

- Using a GTS+, click the “Health Check” button on the Main Menu.
- Clear DTC’s that may have set during the re-flash procedure.
- Re-run the Health Check to confirm that no DTCs reappear.



on



THIS VERIFICATION HEALTH CHECK IS NECESSARY to update the results and CIDs to the National database.

2. CONFIRM CID UPDATE

- On the Stored Data tab, confirm the following for the Combination Meter System:
The Calibration ID has the “**New** Calibration ID” number.
The Update column says “No”.

TOYOTA | GTS+ ONLINE VIM : Mongoose-Plus MFC3 Vehicle : NA 508962 Battery:13.9V

2025 Camry HV A25A-FXS | Production Date 05/09/2024 | 9551mile

Health Check Result

STATUS

08/14/2026 16:55:09
Campaign Status: **OPEN**
PERMANENT: **YES**
ECU Security Key: **Necessary**
SOCE: 98.82% / SOCR: 98.82%

Compensation Pressure [psi(gauge)]
Front:
Rear:

GTS+ has established a network connection to TIS.
A network connection is required to ensure all TIS functionality is available, such as campaign validation.

Caution

Enhanced	Generic	Completec	FFD[Full], RoB[Code Only], Cal.ID[Yes], Other[No]	Monitor Status	Calibration	Update	Configure	RoB	DTC
Rear Camera				-	867BF0601001	No	No	●	0
Air Conditioner				-	8865F33070A0	No	No	-	0
SRS Airbag				-	8917F0671000	No	No	●	0
Main Body				-	8AA110602100	No	No	●	0
Central Gateway				-	8922F33120A0	No	No	-	0
Master Switch				-	8911F4706002	No	No	-	0
Combination Meter				-	8381GAQ01700	No	No	●	0
Smart Key				-	8999F0202000	No	No	●	0
Power Source Control				-	8999G0201000	No	No	●	0
Navigation System				-	-	-	No	-	0
Front Radar Sensor				-	8821F4801200	No	No	-	0



Confirm the CIDs has been updated successfully to the New CIDs by someone other than the individual who performed the repair.

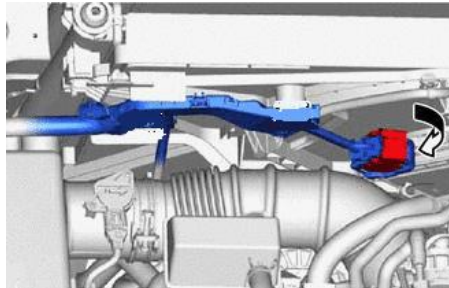
3. DISCONNECT THE DCA-8000

4. RECONNECTING COOLING FAN WIRE CONNECTOR

- Connect the cooling fan motor connector and lock it with lever.

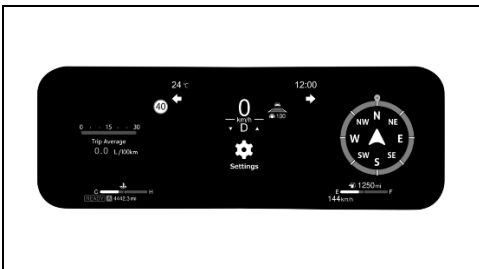
NOTICE:

- When connecting the connectors, make sure that dirt, water or other foreign matters do not become stuck between the connectors and other parts.
- Make sure that the lever is securely locked.



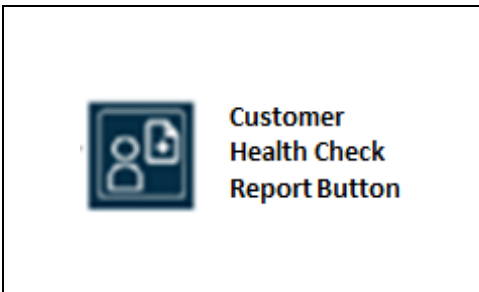
5. CHECK THE OPERATION OF THE ELECTRIC FAN

- Turn the READY ON.
- Turn the air conditioner ON to check if the electric fan operation.



6. CHECK COMBINATION METER

- Perform a combination meter check after reprogramming ensures that it operates normally and no latent glitches are triggering errors.



7. PRINT CUSTOMER HEALTH CHECK REPORT

- From the Stored Data tab, select the Customer Health Check Report button (TIS will launch when button is pressed).
- Log in to TIS.
- Input Vehicle Mileage and Repair Order number.
- Check the "Performed" campaign button for the applicable campaigns.
- Select the Report button.



Diagnostic Report

Vehicle Information

Mileage: 7787

Repair Order: 77888

Our systems show the following campaigns are outstanding. Have any of these campaigns been completed? (Check for SSC door label if unsure.)

XXX: ☒ Performed ☐ Not Performed

[Report](#)

- f) Confirm Customer Health Check Report information is correct.
- g) Print Customer Health Check Report from TIS.
- h) Sign and Provide the Customer Health Check Report to the customer.

◀ VERIFY REPAIR QUALITY ▶

- Confirm the reflash completes successfully.
- Confirm there are no DTCs after the Calibration update.
- If you have any questions regarding this update, please contact your area representative.