SAFETY RECALL BULLETIN

NHTSA RECALL 26V501

AUTOCAR, LLC ACTT-2601

Sept 2026

ATTENTION:

Service Managers / Parts Managers.

SAFETY RECALL INFORMATION:

Autocar, LLC has decided that a defect, which relates to motor vehicle safety, exists in certain, 2023-2027 model year E-ACTT these chassis may have the Antilock Braking System (ABS) Electronic Control Unit (ECU) improperly secured. These chassis were manufactured between February 21, 2022, and July 27, 2026, with non-sequential serial numbers in the range of 239062 through 254665.

CLAIMS FOR REIMBURSEMENT:

Submit a claim for reimbursement in accordance with Autocar's Warranty Administration Manual with the following claim coding information.

CLAIM CODING INFORMATION:

Labor Operation Code Number	Time Allowance SRT	Description
ACTT-2601	2.0 HR	ABS Module Mounting

Note: If you have questions or concerns regarding this Recall Bulletin, please contact Autocar technical support at 888-218-3611

REQUIRED PARTS:

S7475010K001

(3) GE282025BS01 Nuts

TO OBTAIN PARTS:

Verify you have authorization from the customer to perform this work and go to autocartruck.com click the green diamond, service, then request ACTT-2601 parts.

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LOCKOUT / TAGOUT / CAB TILT PROCEDURES

⚠ WARNING

Before entering the vehicle or vehicle body, read and follow OSHA regulations concerning entry and working in "CONFINED SPACE" OSHA 1910.146 and "LOCKOUT/ TAGOUT" OSHA 1910.147. Follow OSHA regulations while performing any work on the vehicle. Complete all Steps of this Lockout/Tagout Procedure before proceeding with any vehicle service work.

1. Place the vehicle in NEUTRAL (N).
2. Apply the parking brake.
3. Turn the ignition switch to the OFF position and remove the key.
4. Exit the cab and lock the cab doors. Secure the key away from the vehicle.
5. Block the wheels before entering the body or performing any work on the vehicle.
6. RDisconnect all three 12V 125 Amp fuses in the battery box *(see Figure 1*).

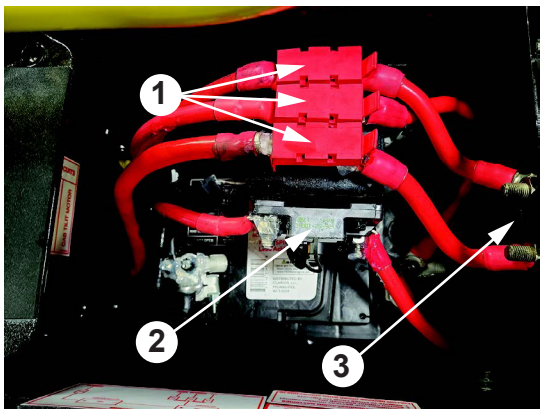


Figure 1
(1) 12V 125 Amp Fuses
(2) 24V 100 Amp Circuit Breaker
(3) Option Battery Disconnevt Switch

7. Press the button on the 24V 100 Amp Circuit Breaker *(see Figure 1)*.

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Note: The Optional Battery Disconnect Switch (see Figure 1) controls low voltage (LV) power to the cab only. The remaining circuits remain energzed unless the fuses are disconnected.

DANGER

8. Remove all of the Master Service Disconnect (MSD) plugs and secure them away from the vehicle.
9. Allow 15 minutes after removing the MSD plugs before servicing any high voltage component or circuit.
10. Attach a “Do Not Connect” placard to the vehicle charge port.
11. Completely drain the air from the Primary/A system and Secondary/B system by opening the drain valves on the air reservoirs or by using the drain manifold, if equipped. When draining the air reservoirs, do not look into the area where air is escaping. Dirt or sludge particles may be expelled in the air stream and can cause eye injury.
12. Place “DANGER” signs on the cab doors before entering the body or performing any work on the vehicle.
13. Take proper precautions before working under the vehicle. Use ramps approved for the weight of your vehicle or use floor jacks and stands. Never work under a vehicle or auxiliary, tag or pusher axle supported by jacks alone. Always use jack stands to support the vehicle and auxiliary, tag, or pusher axles.

EV HIGH VOLTAGE SAFETY

DANGER

Refer to the “Autocar E-ACTT Safety Service Manual - AWE 00400” BEFORE any service work is started.

Note: In the motor vehicle industry anything higher than 60 volts DC and 30 volts AC is considered high voltage.

No vehicle service work should be started until all required safety steps have been completed. As a rule, service work may not be performed on live parts of electrical systems and components. All components should be de-energized prior to and for the duration of the work.

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ELECTRIC VEHICLE DESCRIPTION

An Electric Vehicle or EV is a vehicle designed to operate solely on electric power. Some manufacturers refer to these as a Battery Electric Vehicle or BEV. These vehicles differ from hybrid models that incorporate multiple types of propulsion systems. Autocar EV models are identified by the letter “E” preceding the model designation.

EV TRAINING LEVELS

Autocar offers two levels of electric vehicle training. Level One training identifies the service procedures that a technician may perform on an electric vehicle. All persons that might encounter an EV in their work environment should successfully complete the Level One training. This includes an individual who performs tasks in the immediate proximity of electric vehicles in sales, service, repair, and/or related environments. Individuals that successfully complete the Level One training must be aware of high voltage electrical safety hazards to reduce the potential risks of working on or near electric vehicles and their high voltage components.

DANGER

Technicians successfully completing only the Level One training course are not authorized to diagnose or service any high voltage component. Diagnosing or servicing high voltage components requires the successful completion of the Level One and Level Two training courses.

Service procedures performed by a technician successfully completing the Level One training course can be, but are not limited to:

- Operating an EV.
- Performing maintenance and repairs not related to high-voltage systems or their components.
- Handling non-high voltage components of an EV.
- Encountering high voltage components while performing service procedures on an EV.

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Level Two training includes the information covered in Level One and is designed for the technician performing authorized service procedures on the high voltage system and its components. Level Two training includes identifying and minimizing potential risks associated with EV component service and identification and service of the high voltage system. This level also instructs the technician on the use of the proper Personal Protective Equipment (PPE), the Steps to be performed to ensure the work area is properly defined and identified and the proper response in case of an emergency. Level two also includes a description and service information for all other components on the truck. Technicians completing the Level Two training and passing.

All team members handling EV batteries or working on EV vehicles should be trained to comply with this standard.

- Training of Qualified Team Members at a minimum should include the following:
- Have the skill and knowledge to determine whether an exposed electrical conductor is energized or not.
- Be capable of working safely on energized circuits.
- Possess a general knowledge that exposure to electrical hazards increases as he or she approaches an energized electrical part.
- Have the ability and knowledge to determine the nominal voltage of an electrical circuit by reading drawings, signs and labels.

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SAFETY DEFINITIONS

DANGER

DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury or damage to equipment or other property.

The High Voltage Warning Label below alerts you to the potential presence of high voltage. Use the correct PPE and follow all safety procedures when servicing this component.



WARNING

WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury or damage to equipment or other property.

CAUTION

CAUTION indicates a hazardous situation which, if not avoided, may result in minor or moderate injury or damage to equipment or other property.

NOTICE

NOTICE is used to address practices not related to physical injury which, if not complied with, may result in damage to equipment or other property.

SAFETY INSTRUCTIONS

Safety instructions (or equivalent) indicate specific safety-related instructions or procedures.

Note: ***A note defines an operating procedure, practice, condition, etc., which is essential*** **to proper operation of the vehicle.**

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GENERAL SAFETY INFORMATION

General Safety

There is no substitute for common sense and careful practices in the workplace. Improper practices or carelessness can cause burns, cuts, mutilation, asphyxiation, other bodily injury or death. The sections that follow provide general safety precautions and guidelines. Additional safety precautions are listed in specific procedures when they apply. Read and understand all of the safety precautions and guidelines before performing any repair.

The technician performing maintenance repairs or service on Autocar products must (a) inspect the vehicle for abnormal wear and damage, (b) choose a repair procedure which will not endanger his/her safety, the safety of others, the vehicle or the safe operation of the vehicle and (c) fully inspect and test the Autocar product to ensure that the repair or service of the Autocar product has been properly performed.

⚠ WARNING

Before working in or around the vehicle, apply the parking brake, block the wheels and put the powertrain in NEUTRAL (N).

⚠ WARNING

Immediately replace safety decals if they become damaged, unreadable or missing. Contact Autocar for replacement decals when required.

⚠ WARNING

The EV batteries contain organic electrolyte. A small leak from the batteries may irritate the eyes, nose, throat, and skin. Contact with the vapor produced by the electrolyte may irritate the nose and throat. To avoid injury by coming in contact with the electrolyte or vapor, wear personal protective equipment for organic electrolyte including SCBA or full-face respirator suitable for organic solvents.

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⚠ WARNING

Handle EV battery electrolyte spills using the following Personal Protective Equipment (PPE):

- Splash shield or safety goggles. Fold down helmet shields are not acceptable for electrolyte spills.
- Butyl rubber or suitable organic solvent gloves.
- Apron or protective clothing suitable for organic solvents.
- Rubber boots or boots suitable for organic solvents.
- Full face respirator suitable for organic solvents or SCBA.

⚠ WARNING

The high voltage system may remain powered for up to 15 minutes after the vehicle is shut off or disabled. To prevent serious injury or death from severe burns or electric shock, avoid touching, cutting or opening any orange high voltage power cable or any high voltage component.

Lifting

Use a hoist or other assistance when lifting components that weigh 50 lb. (23 kg) or more. Make sure all lifting devices such as chains, hooks or slings are in good condition and have the correct capacity. Make sure hooks are positioned correctly. ALWAYS use a spreader bar when necessary. The lifting hooks MUST NOT be side loaded.

Jacking Up the Vehicle

NEVER work under a vehicle supported only by jacks. Jacks can slip out from under the vehicle or fall over. ALWAYS use jack stands under the vehicle. Failure to do so can result in the vehicle falling.

The Antilock Brake System (ABS) MUST be disabled on vehicles equipped with Automatic Traction Control (ATC) prior to jacking up the vehicle and placing it on jack stands. If the ABS is not disabled and one of the wheels starts to spin, the ATC will compensate, and the vehicle may come off the jack and/or jack stands.

Refer to the “Autocar E-ACTT™ Antilock Brake & ADAS System AWE 00401” for information on disabling the ABS system.

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Pneumatic (Compressed Air) Components

DANGER

Pneumatic components such as air reservoirs and park brake chambers store compressed air and can separate violently during disassembly or removal.

Before servicing any part of the pneumatic (air) system, completely release the compressed air from the entire system.

Stay clear when inflating or deflating air bags. Drain ALL air reservoirs and ALL air suspension components including auxiliary, tag or pusher axle suspensions before working under or around a vehicle.

Hydraulic Components

DANGER

Hydraulic systems operate under extremely high pressures and can remain pressurized long after shutdown. Before servicing any part of the hydraulic system, carefully relieve the pressure completely. Escaping fluid under high pressure can penetrate the skin causing severe injury. NEVER check for leaks using your hand.

To pinpoint the origin of the leak, use a mirror, a piece of wood or cardboard held with long-nose pliers in the vicinity of the leak.

Eye, Ear and Skin Protection

WARNING

ALWAYS wear appropriate eye protection to prevent the risk of eye injury. Wear safety glasses to prevent eye contact with debris and fluids. Wear a welding face mask to protect eyes and face when welding.

ALWAYS wear ear plugs when working around loud noises to prevent the risk of hearing loss and damage.

ALWAYS wear appropriate gloves to protect the hands. Wear welding gloves to protect the hands when welding. Wear appropriate gloves when handling extremely hot or cold equipment and fluids.

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Testing the Equipment

WARNING

Use caution when installing testing equipment. Keep away from hot components or fluids. Hot components or fluids can permanently damage test equipment and can cause personal injury.

If a vehicle is to be operated with testing equipment connected, take precautions and verify that all equipment and related components are securely attached, to prevent movement and interference.

All items within the cab must be secured before the vehicle is serviced or driven.

Road Testing the Vehicle

When operating the vehicle on streets and highways while testing, ALWAYS have one person drive while another performs the test. Failure to do so may cause a collision, which can result in serious injury or death.

WARNING

NEVER operate the starter without first placing the powertrain in NEUTRAL (N) and applying the parking brake. Failure to follow these instructions may result in the unintentional movement of the vehicle.

NEVER release or drive a truck on the road that has a brake defect – no matter how minor – until it has been repaired or corrected. Failure to repair brake defects can result in compromised braking and lead to loss of control of the vehicle.

NEVER drive the vehicle without power assisted steering. When the power assist has failed, the effort required to turn the steering wheel is much greater, especially in sharp turns or at low speeds.

SAFETY INSTRUCTIONS

Before driving the vehicle, be certain that you have read and understand the driving and handling information in the Operator Manual. Be certain that you fully understand and follow all safety warnings.

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While Servicing the Vehicle

⚠ CAUTION

Read and understand the precautions and guidelines in each component manufacturer's service information before performing any service on the components. If you are not properly trained and certified in a procedure, ask your supervisor for training before you perform it.

Ground Straps and Antistatic Mats

SAFETY INSTRUCTIONS

ALWAYS work with proper grounding straps and antistatic mats around electronic components.

Power Steering

SAFETY INSTRUCTIONS

Maintain cleanliness of the power steering hydraulic system at all times. Clean the area around any component prior to disconnecting or connecting. NEVER add used power steering fluid to the system. Dirt in the power steering system can damage the pump or other components.

REPLACEMENT PARTS

All replacement parts installed on an Autocar vehicle must meet or exceed the quality of the original part. Parts not meeting these quality standards may fail prematurely and present a safety hazard.

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1. Follow all lockout/tagout procedures listed above.
2. Locate and remove the middle decking and set aside for reinstallation *(see Figure 2)*.

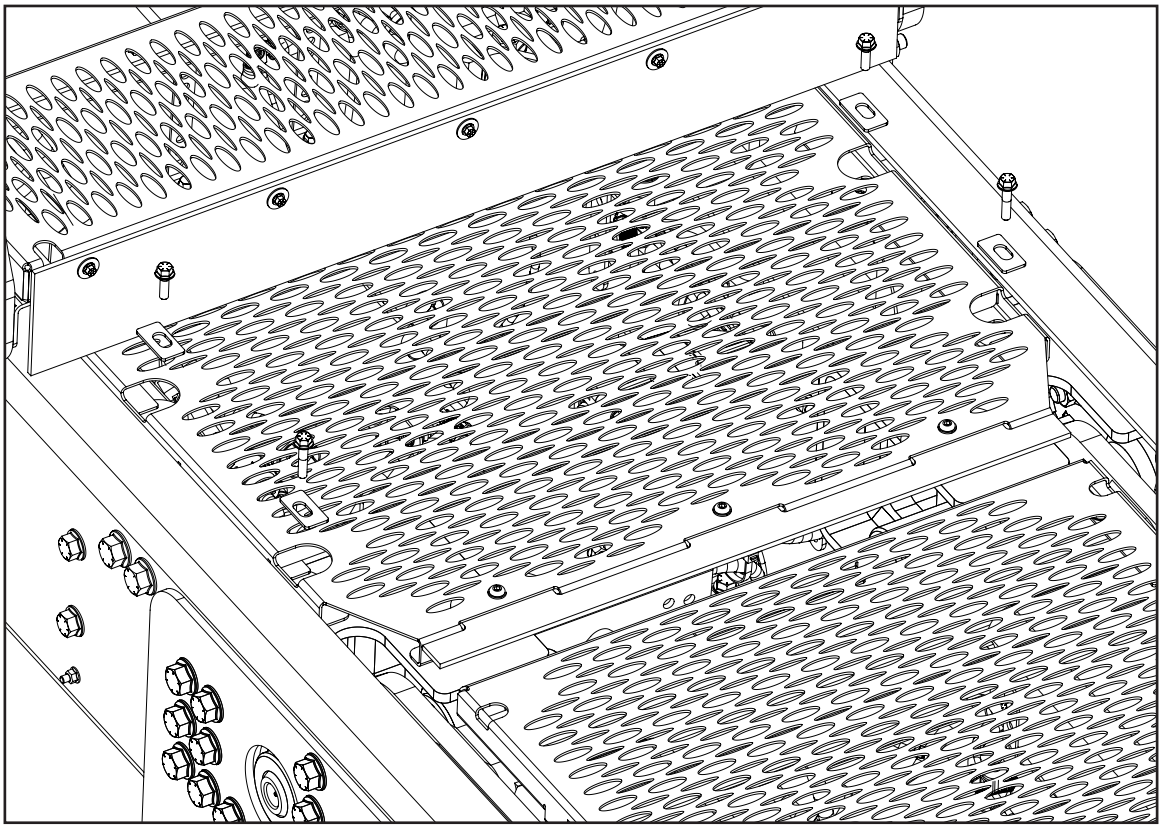


Figure 2

Note: Due to multiple configurations, the illustrations may vary slightly from your specific unit, and may or may not include rubber isolators and/or washer. If you have questions or concerns, please contact Autocar technical support at 888-218-3611

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3. Remove 3 fasteners securing the clipping bracket to the crossmember and set aside for reinstallation *(see Figure 3)*.

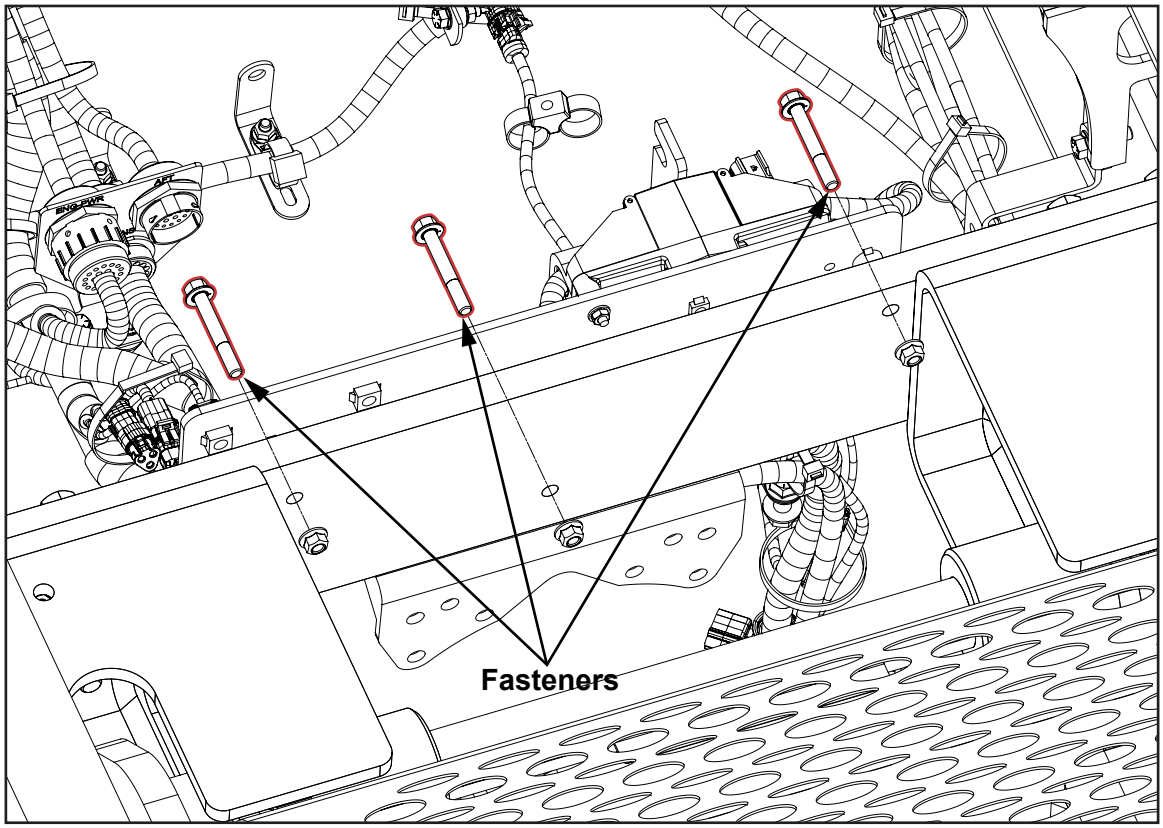


Figure 3

4. Remove 2 bolts from the ABS module cover and set aside for reinstallation *(see Figure 4).*

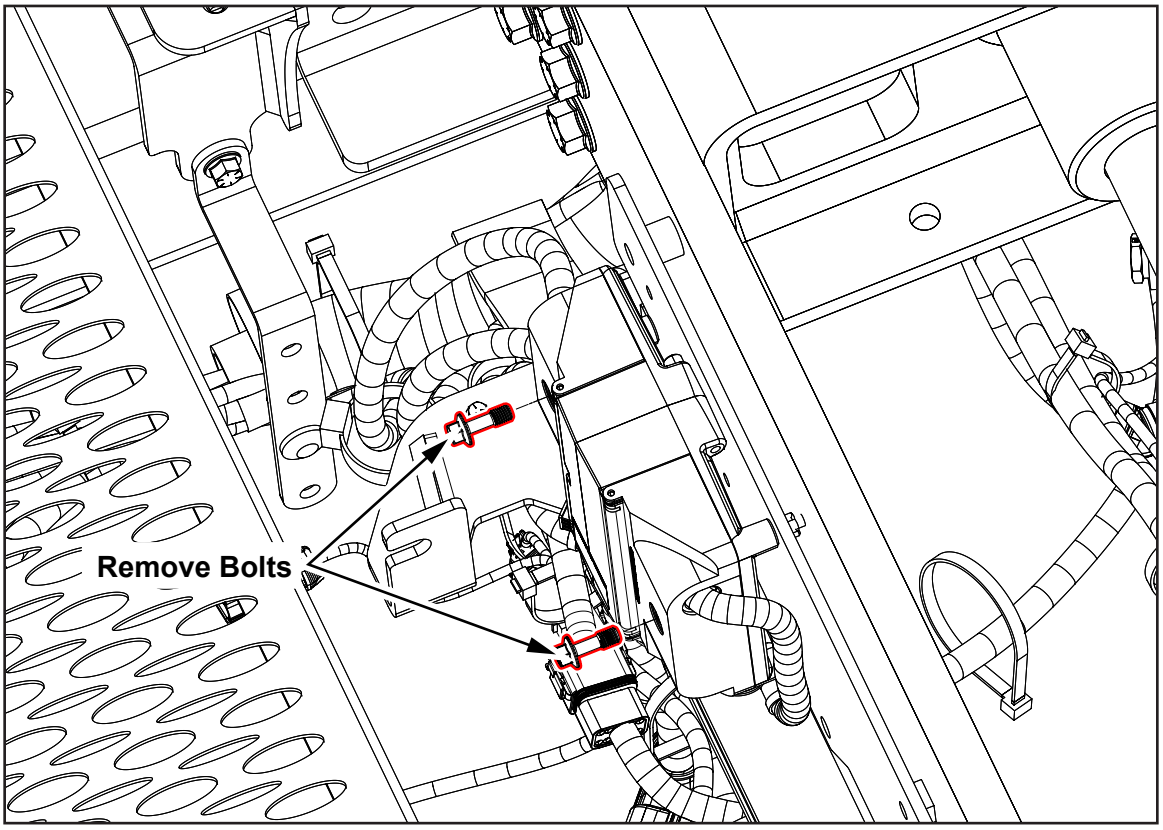


Figure 4

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5. Rotate the ABS module covers to access the mounting bolts. Remove the mounting bolts, nuts and washers, discard the nuts and washers.
(see Figure 5).

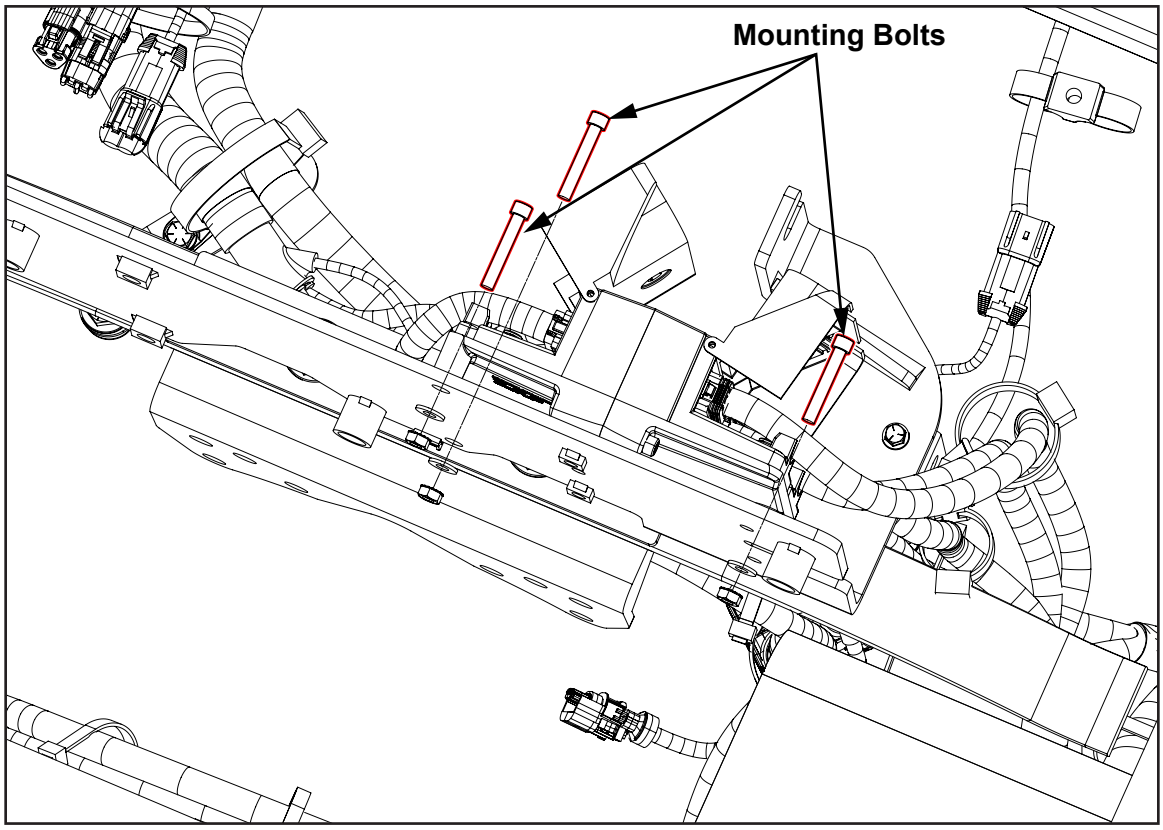


Figure 5 (Crossmember hidden for clarity)

6. Install the mounting bolts removed in step 5 using 3 GE282025BS01 nuts. Tighten to 90 Lbs.-in of torque *(see Figure 6)*.

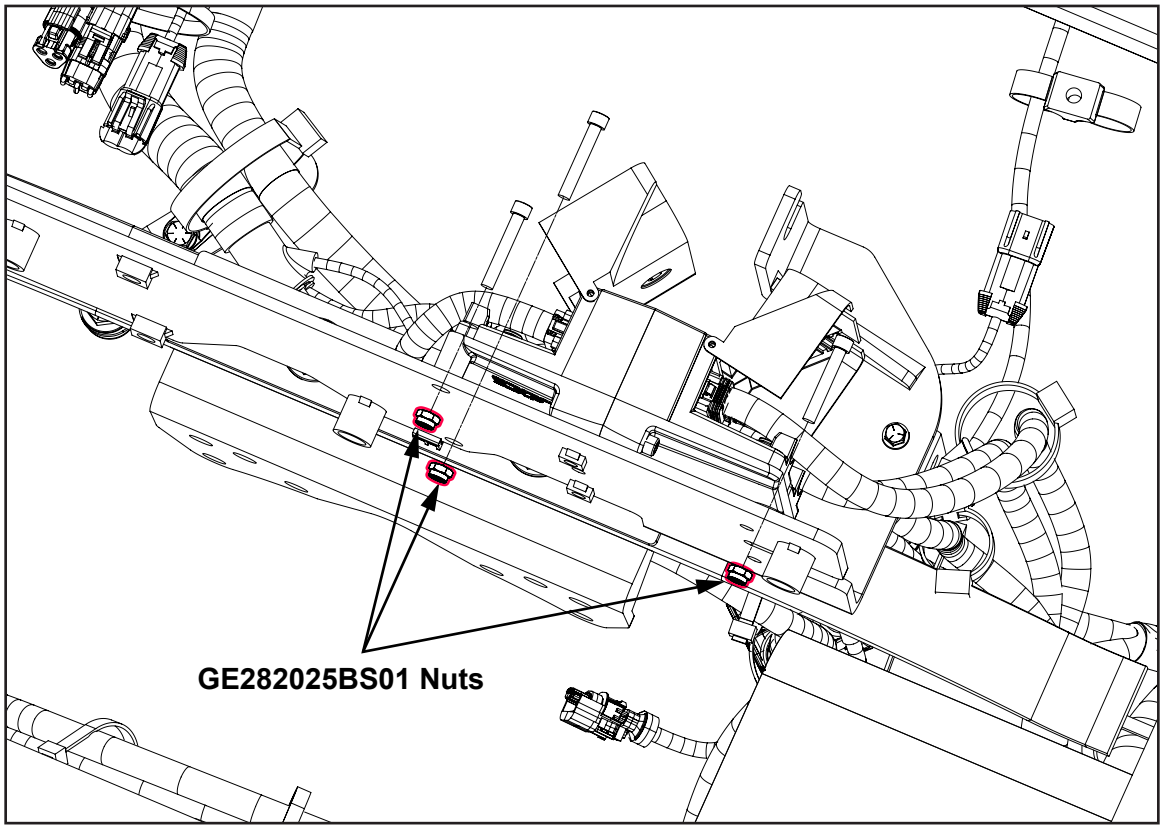


Figure 6

7. Rotate the ABS module covers back to the original position, and install the 2 bolts set aside in step 4.
8. Install the 3 fasteners set aside in step 3.
9. Install the middle decking and hardware set aside in step 2.
10. The rework is now complete, and the unit is ready to begin recommissioning procedures.

Note: If you have questions or concerns regarding this Safety Recall, please contact Autocar technical support at 888-218-3611.

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