



Inverter Bonding Repair

Bulletin Type:	Recall	Publication Date:	July 2026
Bulletin #(s):	26V-427 USA 2026-323 Canada	Make(s):	Heartland
Job Code(s):	9905661	Model(s):	Cyclone FW, Cyclone TT
Flat Rate(s):	9905661 - .25 HR – Installation of ground wire to inverter	Model Year(s):	2026

Incident:	Inverter was not bonded to the chassis.
Affected Units:	2026 Heartland Cyclone FY, Cyclone TT
Parts Kit: 26V-426	Parts Kit #: 26V-426 1 Qty - LUG,GND COP 1 Qty - SCREW,HEX WSHR .25X1.00 TEK3 ZC 1 Qty - WASHER,STAR .25 2' - WIRE,BARE SOL COP #8 W/GND-SPL
Misc. Tools & Supplies:	Impact Driver
Parts Return Information:	N/A

Bulletin Type:	Recall	Publication Date:	July 2026
Bulletin #(s):	26V-426 USA 2026-322 Canada	Make(s):	Jayco
Job Code(s):	9901660	Model(s):	Seismic FW
Flat Rate(s):	9901660 - .25 HR – Installation of ground wire to inverter	Model Year(s):	2026

Incident:	Inverter was not bonded to the chassis.
Affected Units:	2026 Jayco Seismic FW
Parts Kit:26V-426	Parts Kit #: 26V-426 1 Qty - LUG,GND COP 1 Qty - SCREW,HEX WSHR .25X1.00 TEK3 ZC 1 Qty - WASHER,STAR .25 2' - WIRE,BARE SOL COP #8 W/GND-SPL
Misc. Tools & Supplies:	Impact Driver
Parts Return Information:	N/A

INVERTER BONDING INSTALLATION INSTRUCTIONS

1. Inverter is located inside of the Off door side of the RV in the second from the front baggage door.
2. Remove felt cover with #2 square headed bit. (Figure 1)



Fig. 1

3. Attach Hex washer HD lag to steel framing directly above inverter with star washer on top then ground lug with wire attached to it. (Figure 2)



4. Cut ground wire to desired length and insert into ground port on inverter. Tighten the allen bolt with 5/64 sae allen wrench. (Figures 3 – 4)

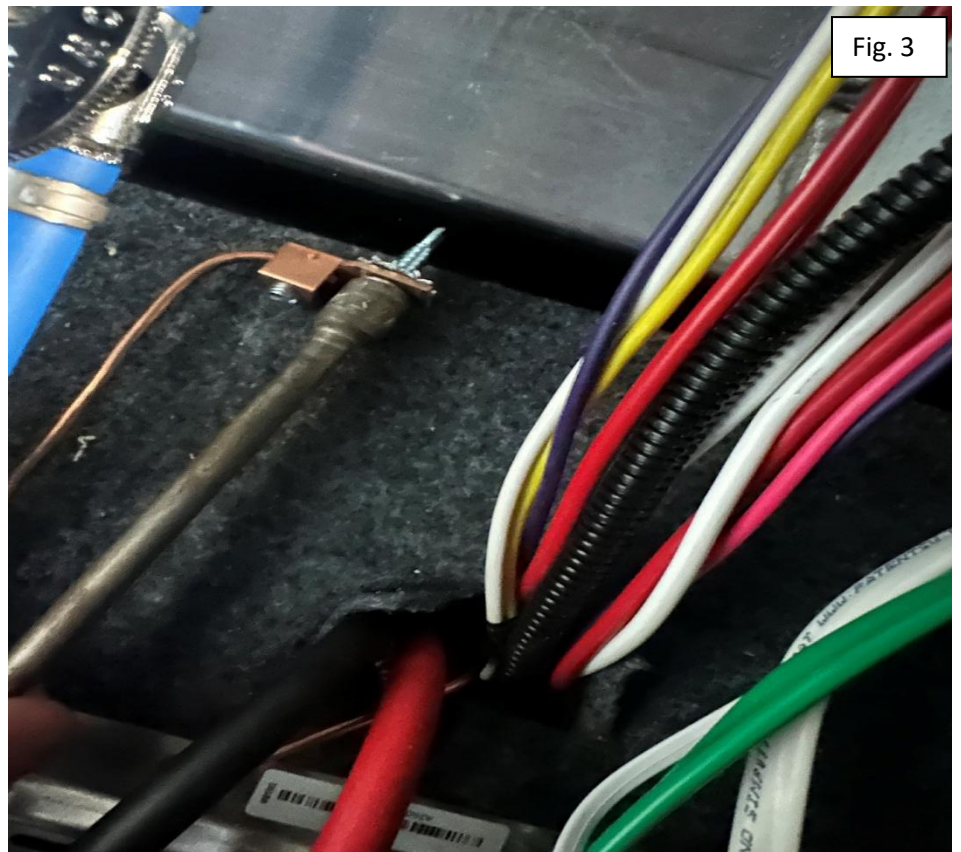


Fig. 3

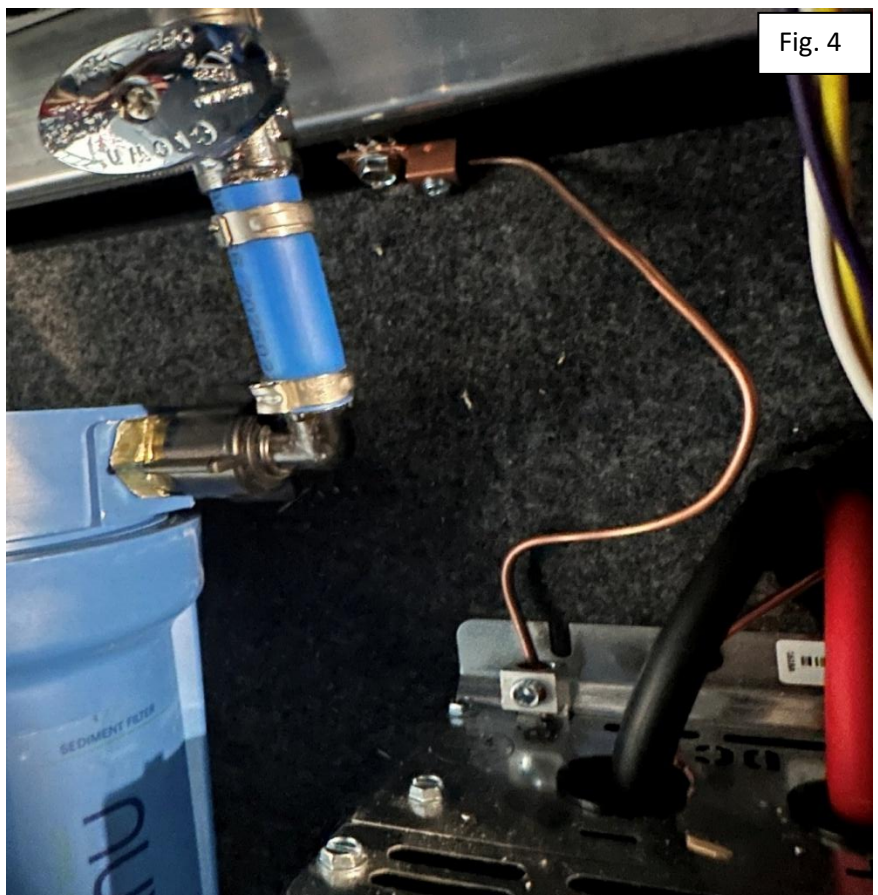
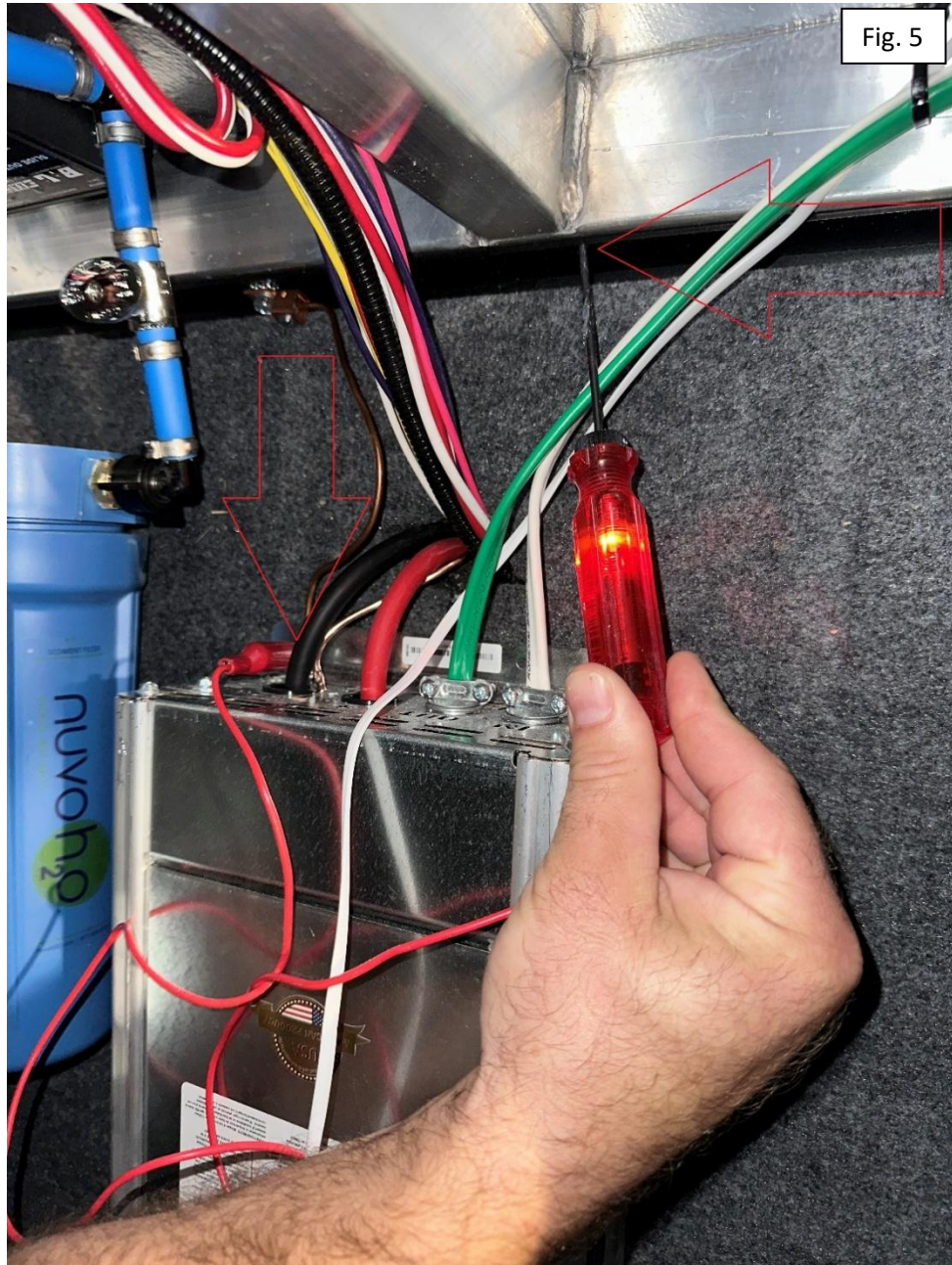


Fig. 4

5. Do a continuity test from the ground pot on the inverter to the framing where you attached the wire and lug.
 - a. Move on to next step if test functions correctly.
 - b. Relocate lag screw to make sure lag is in steel framing, not aluminum floor framing if test does not function correctly. (Figure 5)



6. Reinstall felt cover as shown in figure 6.

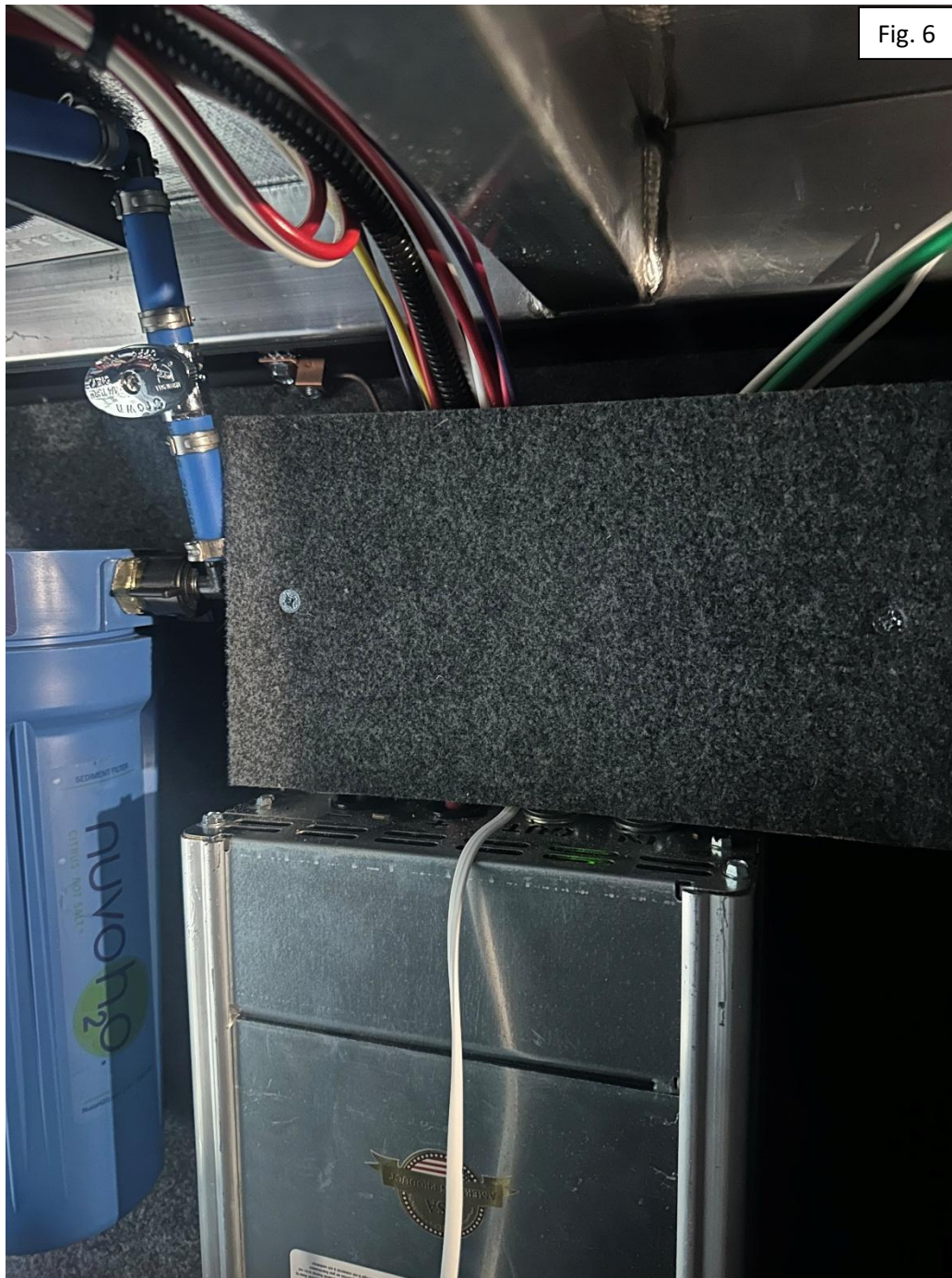


Fig. 6

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