WABASH™

BULLETIN

Date: 06/23/2026 Rev.: FR No.: B26018

Re.: Bumper Tube Bolt Torque Type: Safety

Priority: As soon as practical

Units Affected: Certain Model Year 2027 Van Trailers

Background:

The twelve ½" bolts that attach the lower bumper tube to the bumper legs may not be torqued to specification on certain model year 2027 Wabash Van Trailers. This bulletin identifies the bolt locations and lists the proper torque specification to which they should be tightened.

Materials:

Item	Part Number	Qty
N/A	N/A	N/A

Tools:

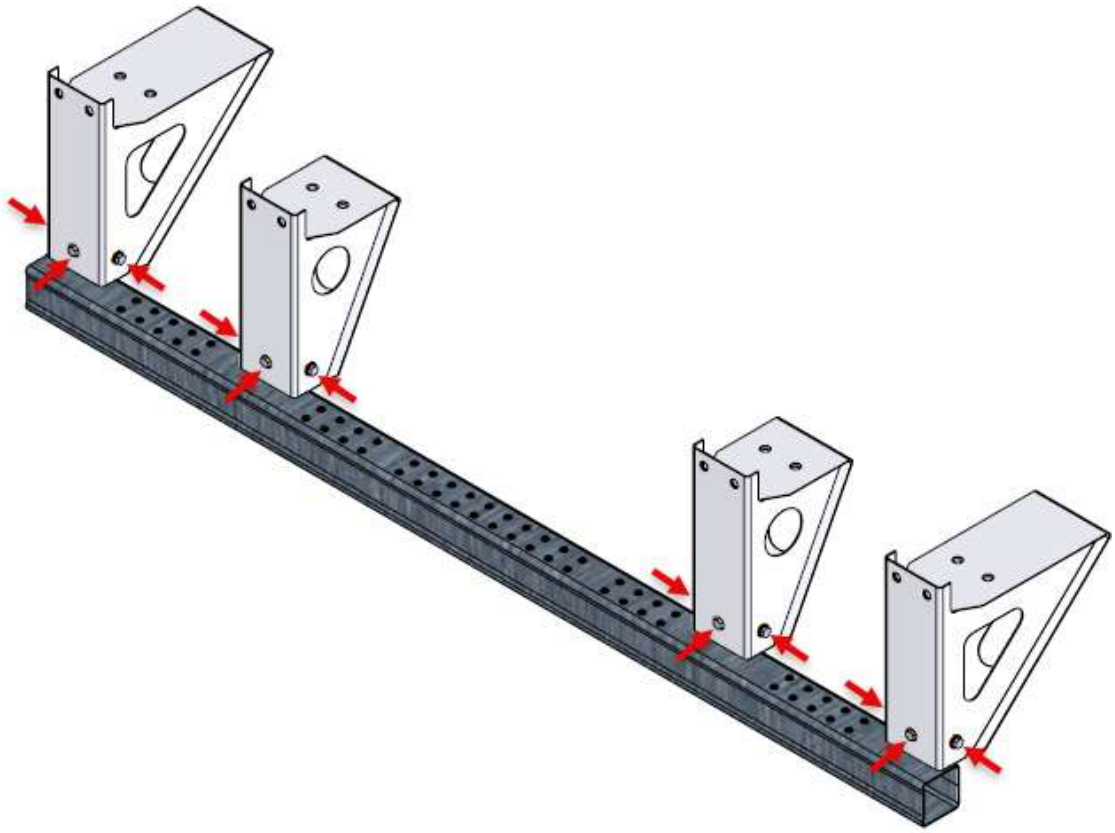
Torque Wrench
¾" Socket
¾" Wrench

⚠ CAUTION!

- Wear appropriate personal protective equipment (PPE) when carrying out the following procedure. Examples include gloves, safety glasses, hearing protection and hard hat.
- Should welding or cutting be needed, do so in a well-ventilated area. Wear appropriate welding head/face/eye protection, gloves and clothing.
- Refer to adhesive and chemical manufacturer's Safety Data Sheet (SDS) for safe use and handling instructions if applicable.
- Follow your company's safety procedures in addition to these recommendations.
- Follow industry standards for installation and tightening of all fasteners where torque values are not called out.

Procedure:

Locate the twelve ½" bolts that attach the bumper tube to the bumper legs outlined below and torque each of them to 60 ft lbs.



SRT=0.4 Hours