

Securing the Front Chin Spoiler on Freedom Aire Coaches



Use a drill and a 3/16" drill bit (with a drill bit stop set at 3/4") to drill holes for rivets.



Referring to the pictures below, drill a total of 12 holes. Stay about 3/8" from the edge of the mating surface of the chin spoiler. Hold the drill so it doesn't point forward at an angle, keeping the hole and rivets from being visible from the front when finished.

Drill in the following locations:

- three on the left side,
- three on the right side,
- one in each of the four ribs near the forward edge of the chin spoiler, and
- two toward the back of the chin spoiler in line with the two outer ribs.

Then secure the chin spoiler by installing the 12 rivets (part # 143845).

Be aware of the DEF tank and radiator locations and avoid those areas.

If you have a coach with screws installed in the ribs of the chin spoiler where rivets should be located, remove them and install rivets.

