

## SAFETY ADVISORY # 26-479

### Coleman Bed Securement

Keystone is conducting a voluntary RECALL notification campaign in accordance with the National Highway Transportation and Safety Act. It has been decided that the vehicles in the recall population may have Murphy beds with insufficient securement of the bed brackets to the wall. Under certain conditions when the Murphy bed is in the vertically stored position, the bed brackets may pull free from the wall leading to an increased risk of personal injury. The following procedure describes how to repair the installation.

**Models Included:** 2026 Coleman 13T

**Serial Number Range:** TW934315 - TW937644

**Parts Required:** 1 – KRV # 278173 – Strap – 106” – Poly w/BSR & Hks & 2 D Rings  
(*This part may be ordered in bulk without a VIN*)

8 – 3/8” x 1 1/2” hex washer head screws (Purchase locally)

2 – #10 x 1” square pan self-drilling screws – black (Purchase locally)

**Tools Required:** - Screw gun - 3/8 impact bit - square bit - Drill - 1/4” drill bit - Stud finder

**When performing warranty or recall service, please make certain that appropriate Personal Protective Equipment (PPE) is used.**

The remedy is to identify the location of the wall studs or backers and secure the bed wall brackets at the proper location.

### **REPAIR INSTRUCTIONS**

#### **Step 1**

Locate the trailer on a level, flat, hard surface. Chock the wheels.

#### **Step 2**

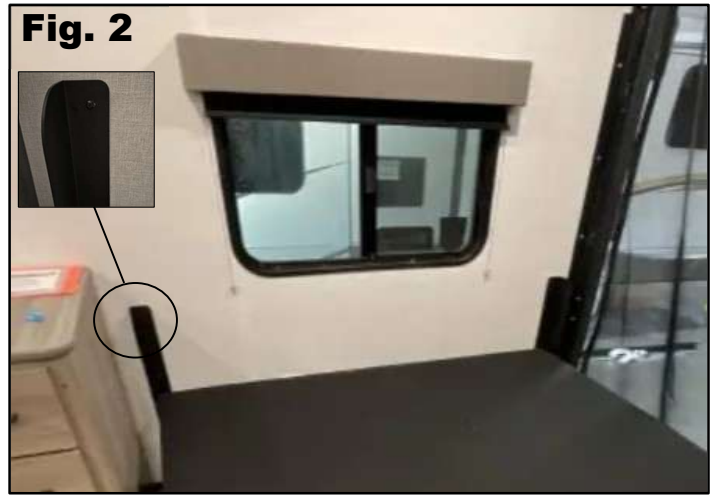
Locate the Murphy bed in the interior of the unit. If the Murphy bed is in a vertically stored position, carefully lower the Murphy bed to a resting horizontal, flat position by pulling both T- handle latches (located at each end of the bed’s base) while supporting the Murphy bed frame as it’s lowered to a resting horizontal, flat position on the floor.

#### **Step 3**

Use a stud finder and a non-permanent means of marking the wall to mark the stud location directly above each Murphy bed wall bracket. Verify if the Murphy bed wall brackets are secured tight to the wall using 3/8” x 1 1/2” hex washer head screws that have engaged with an exterior wall stud. Inspect for a strap (KRV # 278173 – Strap – 106” – Poly w/BSR & Hks & 2 D Rings) mounted to each side of the window ring of the window located above the Murphy bed. If 3/8” x 1 1/2” hex washer head screws are used to mount the bed brackets and have engaged with an exterior wall stud, and the strap is present then no repair is needed. Continue to the warranty reimbursement / inspection only portion of this advisory. See Fig. 1 – Fig. 2

**Fig. 1** shows the wall brackets with 3/8" x 1 1/2" hex washer head screws and the strap installed.

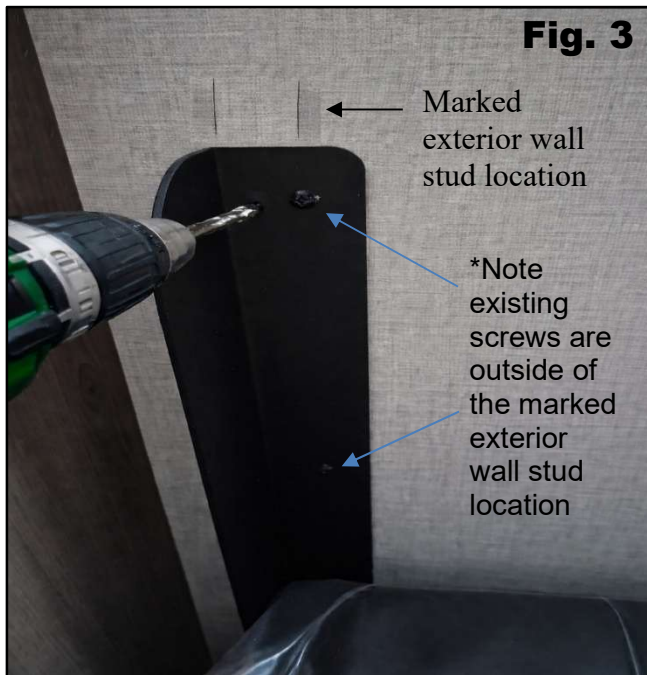
**Fig. 2** shows the wall brackets installed without 3/8" x 1 1/2" hex washer head screws and no strap.



**Step 4**

If the existing screws in the Murphy bed wall bracket are misaligned with the marked exterior wall stud location, proceed to Step 5. See Fig. 3

If the existing screws have engaged with the exterior wall stud, but the 3/8" x 1 1/2" hex washer head screws weren't used, then use a screw gun to remove the existing screw and replace it with a 3/8" x 1 1/2" hex washer head screw ensuring contact with the exterior wall stud. Do this to all four screws and repeat the process on the opposite side wall bracket. Proceed to Step 6.



**Step 5**

Use a drill with a 1/4" drill bit to drill pilot holes into the Murphy bed wall bracket, centered to the marked stud location and adjacent to the existing four screws (Do not drill into the exterior wall stud). Use a screw gun with a 3/8" impact bit and 3/8" x 1 1/2" hex washer head screws to secure the bed wall bracket to the wall, ensuring contact with the exterior wall stud. Repeat the process on the opposite side wall bracket.

See Fig. 3

**Step 6**

Install the strap (KRV # 278173 – Strap – 106" – Poly w/BSR & Hks & 2 D Rings) to both sides of the window ring above the Murphy bed using 2 - #10 x 1" square pan self-drilling screws – black. See Fig. 4



**Step 7**

Raise the Murphy bed up into the vertical position, place the two ends of the straps around the Murphy bed and connect them together with the clasp buckle. Adjust the straps length until snug ensuring it holds the Murphy bed in the vertical position.

**WARRANTY REIMBURSEMENT****INSPECTION ONLY**

Submit a claim on Key Express using **Flat Rate Code # 7147942L**

In the Complaint section note: Safety Advisory # 26-479

In the Cause section note: Inspect bed brackets for correct screws and securement

In the Correction section note: No repair needed

The amount of time authorized for this repair is **0.3 hour**.

**REPAIR**

Submit a claim on Key Express using **Flat Rate Code # 7147942A**

In the Complaint section note: Safety Advisory # 26-479

In the Cause section note: Murphy bed brackets not properly secured

In the Correction section note: Secured Murphy bed brackets to wall studs

The amount of time authorized for this repair is **0.5 hour**.

**PARTS DISPOSITION**

No parts return required

Please call Keystone RV Customer Service at **(855) 382-4100** if you have any questions.