

SAFETY RECALL D113 CLAIM REQUIREMENTS

Defender

- 26MY Defender 110 with 3rd row

SERVICE INSTRUCTION

WARNINGS:

- The third row seatbelt bracket **MUST** meet the requirements listed at **step 13**.
- If **1 or more** of the requirements listed at **step 13** cannot be achieved, a new third row seatbelt anchor bracket **MUST** be installed, continue to quarantine the vehicle and await a further communication. Do **NOT** install any third row seatbelt anchor bracket which does not meet **1 or more** of the below requirements listed at **step 13**.

NOTE:

Photographic evidence of the third row seatbelt brackets **MUST** be taken during **step 13** and attached to the warranty claim.

13.

WARNING:

If **1 or more** of the below requirements cannot be achieved, a new third row seatbelt anchor bracket **MUST** be installed, continue to quarantine the vehicle and await a further communication. Do **NOT** install any third row seatbelt anchor bracket which does not meet **1 or more** of the below requirements.

NOTE:

Photographic evidence of the third row seatbelt brackets **MUST** be taken during this stage and attached to the warranty claim.

Complete the following 4 steps, the modified third row seatbelt anchor bracket **MUST** meet the requirements. **Take a photograph to show each of the below measurements being completed, including a photograph of the area to be inspected in step 3. The photographs must be attached to the Warranty Claim. Failure to follow this instruction may result in a rejection or delay in the claim being processed.**

1. Using the images provided for reference, measure the thickness of the third row seatbelt anchor bracket. There must be a **minimum** thickness of 2.2 mm within the 21 mm perimeter around the drilled hole. Also, specifically measure the thickness of the areas marked A, B, and C. The deviation in thickness across points A, B, and C **MUST NOT** exceed 0.5 mm.
2. Measure from the edge of the drilled hole to the edge of the third row seatbelt anchor bracket, in the areas shown.
 - D) There **MUST** be a **minimum** of 7.8 mm from the edge of the drilled hole to the edge of the third row seatbelt anchor bracket, in the area shown.
 - E) There **MUST** be a **minimum** of 12.5 mm from the edge of the drilled hole to the edge of the third row seatbelt anchor bracket, in the area shown.
3. Visually inspect the wider area of the third row seatbelt anchor bracket shown as Dark Blue in the illustration and marked F. Inspect for any incidental damage caused during steps 9 to 12. Any incidental damage present **MUST NOT** reduce the thickness of the third row seatbelt anchor bracket to less than 2.2 mm in the area shown.
4. Measure the diameter of the drilled hole. The diameter of the drilled hole **MUST** measure between 10 mm - 10.5 mm.



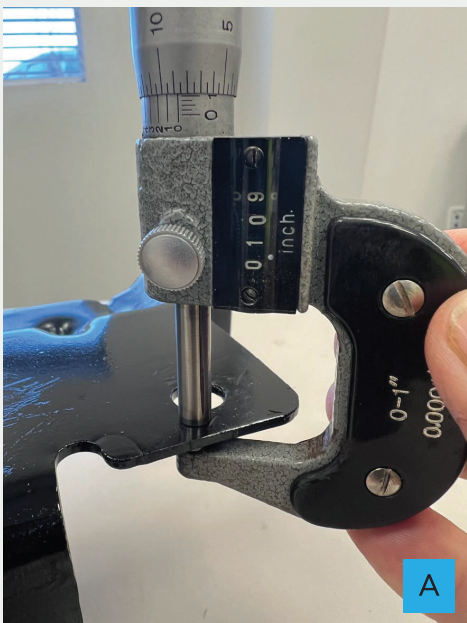
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Clear pictures of each measurement must be taken. That means 7 pictures per bracket, 14 pictures per vehicle/claim.

SAFETY RECALL D113 PICTURE EXAMPLES

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Step 1

1. The thickness of the bracket must be confirmed at 3 points around the hole.
2. A picture of each measurement/ point must be taken.
3. A micrometer works better for this measurement than a caliper.
4. The minimum allowable thickness is 2.2mm (0.0866 inches).

SAFETY RECALL D113 PICTURE EXAMPLES

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Steps 2, 3 and 4

1. The distance of the hole to the edge of the bracket must be measured to each edge as shown, The minimum distance for measurement **D** is 7.8mm (0.307 inches).
2. The distance of the hole to the edge of the bracket must be measured to each edge as shown, The minimum distance for measurement **E** is 12.5mm (0.492 inches).
3. A clear picture of the surface around the stud hole must be taken to prove that there isn't any gouges/ cut marks in the bracket. Photo **F**
4. Measure the size of the hole in the bracket and confirm it is between 10 – 10.5mm (0.393 – 0.413 inches).

NOTE: a picture of each measurement must be taken and attached to the warranty claim in the Warranty Portal.

A minimum of 7 pictures per bracket, 14 pictures per vehicle are required to be attached to the claim in the Warranty Portal.

Any bracket that fails any of the minimum measurement steps, the bracket must be replaced.

