



**East Trailers LLC**  
1871 State Route 44 • PO Box 277  
Randolph, OH 44265  
330-325-9921 | East-Trailers.com

## **IMPORTANT COMPLIANCE RECALL NHTSA RECALL No. 26V007**

03/11/26

(Customer Name)  
(Company Name)  
(Street Address)  
(City, State, ZIP)

Subject: Important Safety Recall Notice – NHTSA Recall Number 26V007

Dear (Customer Name):

This notice is being sent to you in accordance with the National Traffic and Motor Vehicle Safety Act. East Trailers, LLC has decided that certain 2024-2026 Beast and Beast II trailers fail to conform to Federal Motor Vehicle Safety Standard No. 223, "Rear Impact Guards" and 224, "Rear Impact Protection". Our records indicate that you are the owner, or the original authorized East dealer, of a vehicle that may be affected by this safety recall.

### **Recall Summary:**

**NHTSA Recall Number:** 26V007

**Manufacturer Recall Number:** RM-26001-000

**Affected Trailer VIN:** [REDACTED]

### **Reason for this Recall:**

It has been determined that the weld connections at the rear bumper horizontal member may not meet FMVSS 223/224 requirements due to improper weld penetration at the joint between the bumper horizontal and vertical supports. This applies to certain Flatbed models (BST, BSTII, MMX) for model years 2024;2025:2026: and 2027 equipped with an Underride Rear Guard.

### **Safety Risk:**

A rear impact guard that does not meet FMVSS 223/224 requirements may fail in a crash, increasing the risk of injury by allowing underride.



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**Important Safety Warning:**

Owners are advised to immediately remove the trailer from service until the recall repair has been completed. Operating the trailer prior to repair may increase the risk of injury in the event of a rear collision.

**Recall Remedy:**

East Trailers will remedy this condition free of charge by inspecting the rear impact guard weld joints and rewelding the connections, per the detailed repair instructions (#RM-26001-000) attached if necessary to ensure the assembly meets FMVSS 223 and 224 requirements.

**Remedy Availability:**

The remedy for this recall is available now.

**Repair Time:**

The inspection and repair procedure is expected to take approximately two (2) hours. Your dealer may require the trailer for a longer period depending on scheduling.

**What You Should Do:**

Owners should remove the trailer from service until the recall remedy has been completed. Operation of the trailer before repair may pose a safety risk.

Please contact your nearest authorized East Trailers LLC dealer to schedule an inspection. Dealer locations are listed at [www.easttrailers.com](http://www.easttrailers.com) (see the “locate dealer” tab). We will inspect and update your trailer, and East Trailers LLC will reimburse dealers for up to two (2) hours of labor. Dealers should contact the Warranty Department before beginning repairs.

**If You No Longer Own This Trailer:**

Please forward this notice to the current owner if possible and notify us of the new owner’s contact information so we can update our records.

**If You Are a Vehicle Lessor:**

If you are a lessor of an affected trailer, federal law requires that you forward this recall notice to the lessee within ten (10) days.



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**Reimbursement:**

If you previously paid for repairs related to this issue, you may be eligible for reimbursement. Please contact us for instructions on submitting a claim.

**Contact Information:**

For questions or to arrange service, please contact East Trailers LLC Warranty Department at (888) 405-3278 (Monday-Friday, 8:00am-5:00pm ET) or [recall@east-trailers.com](mailto:recall@east-trailers.com). Written correspondence can be sent to:

East Trailers LLC  
1871 State Route 44, PO Box 277  
Randolph, OH 44265

**If You Believe East Trailers LLC Has Not Completed This Recall:**

If you believe East Trailers LLC has failed or is unable to remedy the defect without charge or within a reasonable time, you may submit a complaint to the Administrator, National Highway Traffic Safety Administration:

1200 New Jersey Ave., S.E.,  
Washington, DC 20590

or call the Vehicle Safety Hotline:

1-888-327-4236 (TTY: 1-888-275-9171)

or visit:

[www.safercar.gov](http://www.safercar.gov).

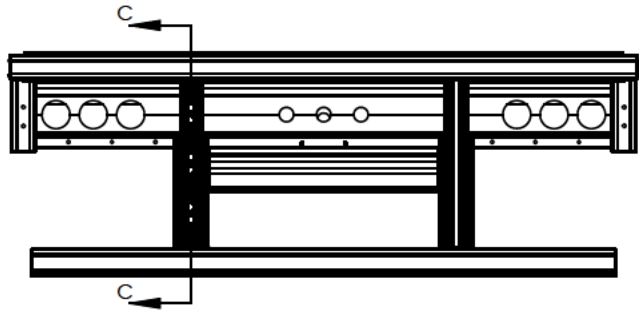
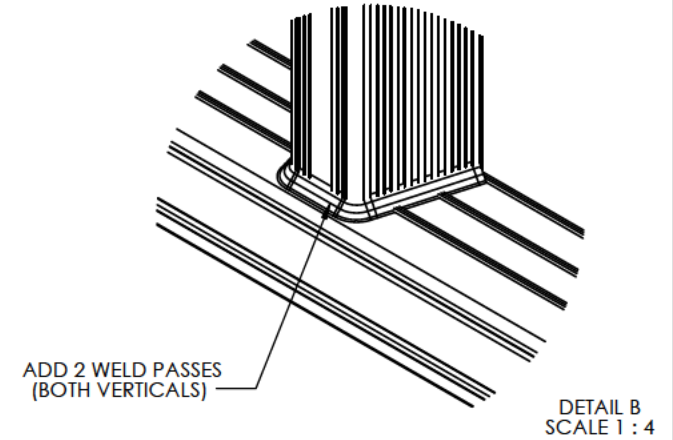
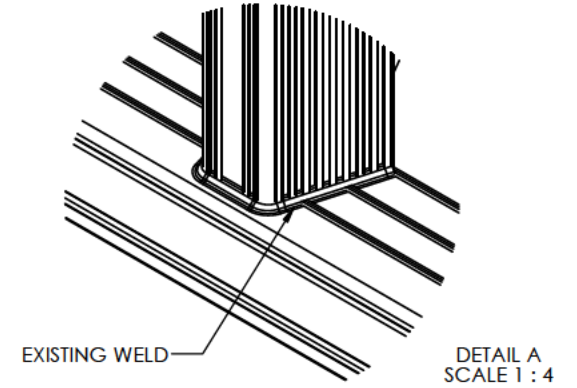
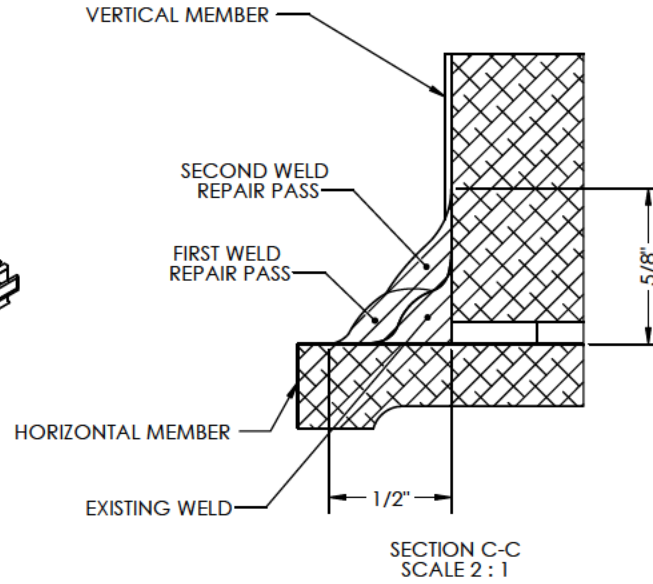
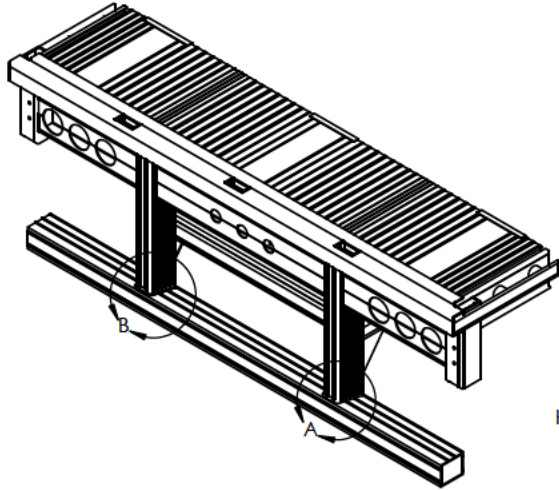
We apologize for any inconvenience and thank you for your prompt attention to this matter.

Sincerely,

*Mat Arnoto*

Mat Arnoto  
Director of Engineering  
East Trailers LLC

\*WELD WIRE MUST BE 5356 ALLOY



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DO NOT SCALE DRAWING

TOLERANCES  
UNLESS  
NOTED:

REACTIONS ±1/16  
ANGLES ±1°  
DECIMALS .0010

TITLE  
UNDERRIDE GUARD REPAIR  
NHTSA RECALL #26V00700

MATERIAL  
INSTRUCTIONAL



EAST MANUFACTURING CORP.  
RANDOLPH, OHIO 44265

DWN BY JH	SCALE 1:20	SIZE B	SUPERSEDES
DATE 01/12/2026	WGHT 302.39 LBS	RM-26001-000	
CRD BY MLA	SHT. 1 OF 4		

REV	DESCRIPTION	ECN	DWN	DATE	OKD
-					
REVISIONS					

Repair will need to be completed by East Trailer LLC Dealer or repair center, with **factory-trained aluminum trailer repair welders**.

## Safety Considerations

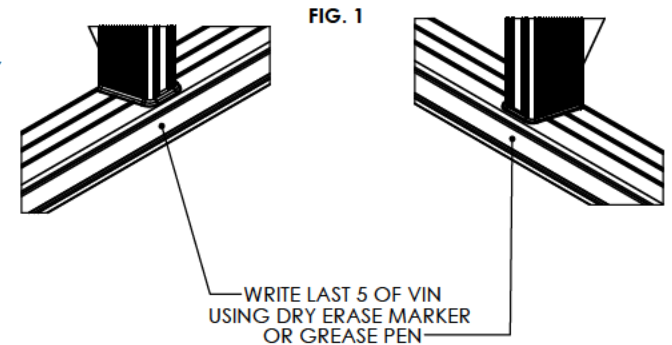
- 1) Before work trailer should be located in well-ventilated shop
- 2) Parking brakes must be set and tires chocked
- 3) Suspension should be exhausted and any lift axles in the down position
- 4) Trailer should not be hooked to tractor or yard truck, and the front of the trailer should instead be supported by the landing gear
- 5) Follow any "LOCK-OUT, TAG-OUT" of the trailer coupler device, as required by shop
- 6) PPE should be used in accordance with AWS


## Weld Preparation

- 1) Take 2 photographs of each bumper vertical (4 total) with last 5 of VIN visible, as shown in FIG. 1 prior to repair
- 2) Weld area must be clean, and free of any debris, oil or water
- 3) Weld area should be cleaned with Stainless steel wire brush, and blown clear with compressed air
- 4) Avoid contamination with carbon steel

## Weld Parameters (All welds)

- GMAW (MIG)
- Shielding Gas 100% Argon
- Wire alloy AWS 5.10 ER5356



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DO NOT SCALE DRAWING	TITLE UNDERRIDE GUARD REPAIR NHTSA RECALL #26V00700	DWN BY JH	SCALE	SIZE B	SUPERSEDES
TOLERANCES UNLESS NOTED:	REACTIONS ±1/16 ANGLES 1° DECIMALS .0010	DATE 01/12/2026	WGT. LBS	RM-26001-000	
	MATERIAL INSTRUCTIONAL	CDD BY MLA	SHT. 2 OF 4	REV. -	

# Repair Welding Procedure

## Step 1 – Tie-In Preparation

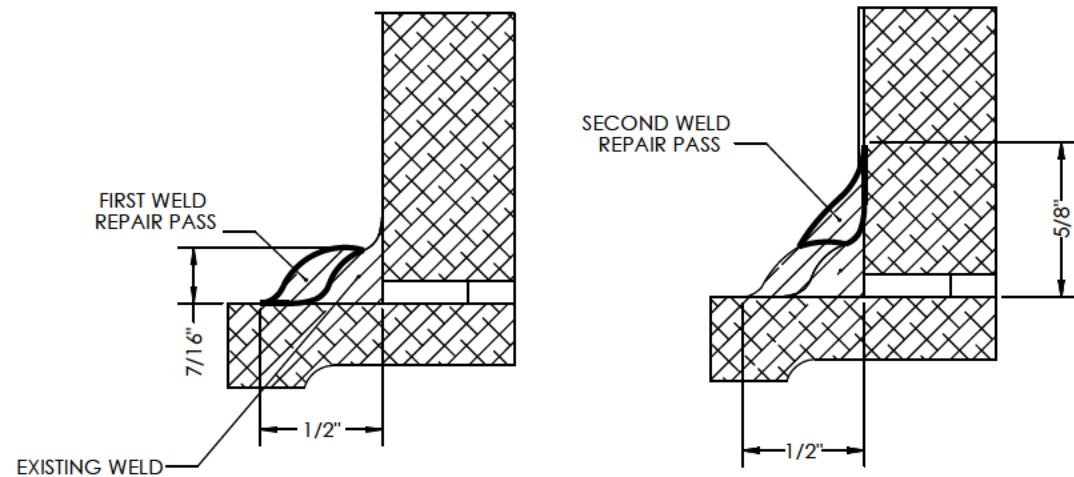
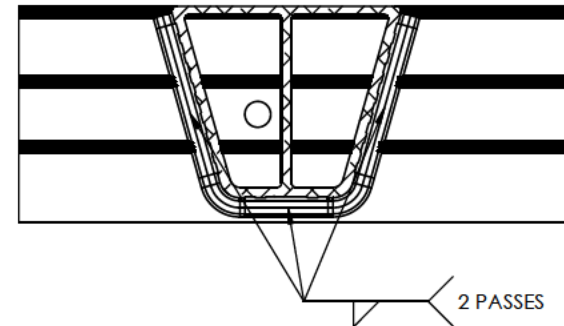
- Feather edges of existing weld to ensure smooth transition
- Ensure no sharp notches remain


## Step 2 – First Repair Pass

- Maintain short arc length
- Use stringer bead (avoid wide weaving unless required)
- Ensure fusion into existing weld and base material
- Clean interpass with stainless brush if oxide forms

## Step 3 – Second Weld Pass

- Deposit second pass over first to achieve:
  - Required reinforcement height
  - Proper weld profile
  - Full defect coverage
- Blend toes smoothly into base metal



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DO NOT SCALE DRAWING TOLERANCES UNLESS NOTED: REACTIONS ±1/16 ANGLES ±1° DECIMALS ±0.010	TITLE <b>UNDERRIDE GUARD REPAIR</b> NHTSA RECALL #26V00700	DWN BY JH	SCALE B	SIZE B	SUPERSEDES
	MATERIAL INSTRUCTIONAL	DATE 01/12/2026	WGT.	DWT. BY MLA	3 OF 4 REV. -
					RM-26001-000

# Clean up and Inspection

1) Clean welded area with Stainless steel wire brush, and blown clear with compressed air

2) Visually inspect for

- a. Undercut
- b. Porosity
- c. Lack of fusion
- d. Cracks
- e. excess slag

3) If any defects are present the weld will need to be cut out and reworked

4) Take 2 photographs of each bumper vertical (4 total) with last 5 of Vin visible, as shown in FIG. 1 (sheet #2) after repair

For additional information please contact us at:

**East Trailers LLC**


**Address: 1871 State Route 44 • P.O. Box 277 • Randolph, OH 44265**

**Local: (330) 325-9921**

**Warranty: (888) 405-3278**

**Service: (888) 405-3278**

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TOLERANCES UNLESS NOTED:		MATERIAL INSTRUCTIONAL	
REACTIONS	±1/16		
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		EAST MANUFACTURING CORP. RANDOLPH, OHIO 44265	
OWN BY JH	SCALE	SIZE B	SUPERSEDES
DATE 01/12/2026	WGHT.		
CRD BY MLA	SHT. 4 OF 4	REV. -	RM-26001-000