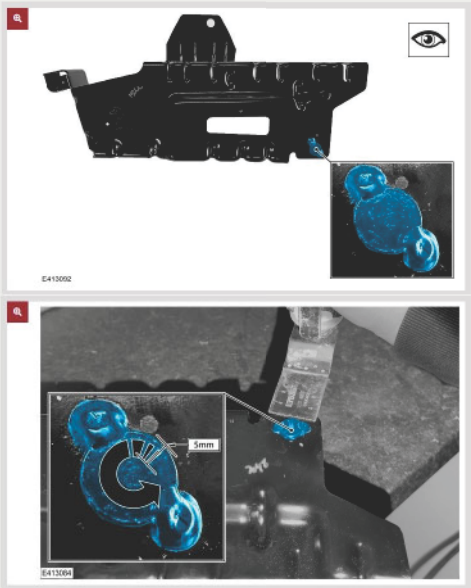
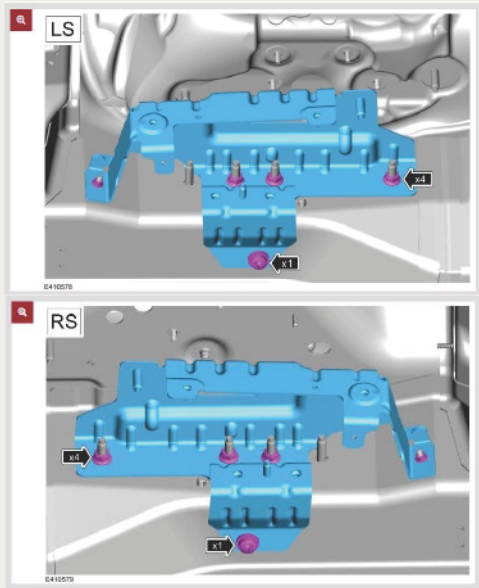


SAFETY RECALL D113 CARE POINTS

Defender

- 26MY Defender 110 with 3rd row



Care Points

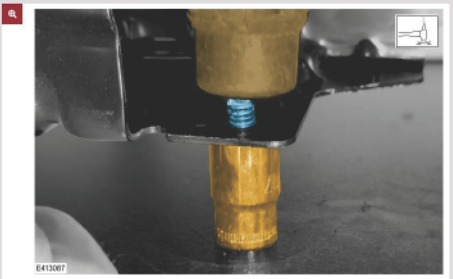
- The multi tool blade must be held flat to the bracket surface to avoid cutting into the bracket itself
- Ensure the spot welds are thoroughly cut through before attempting to remove the stud from the bracket
- Any cut into the bracket itself would render the bracket unusable and require replacement of the bracket

- Remove the LH & RH 3rd row seat brackets
- Using a multi tool with a carbide blade cut the spot welds that hold the stud into the bracket

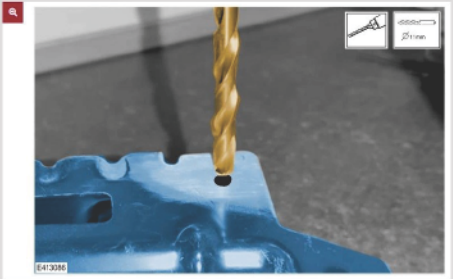
SAFETY RECALL D113 CARE POINTS

Defender

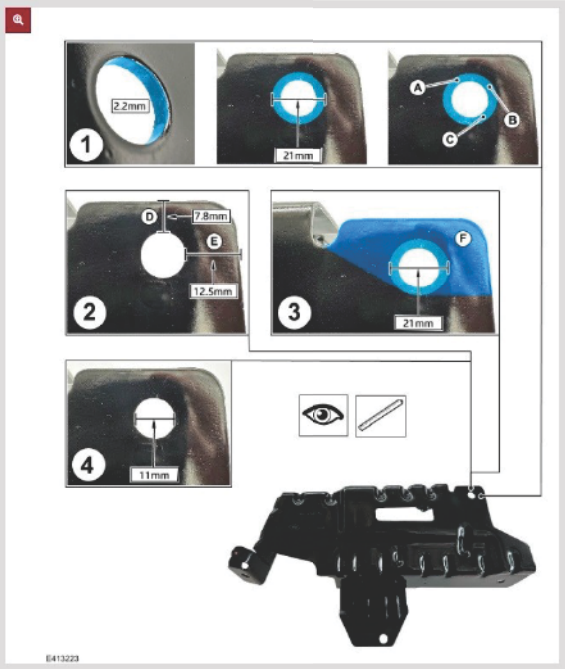
- 26MY Defender 110 with 3rd row



- Using a suitable deep socket to support the bracket knock the stud out of the bracket



- Enlarge the existing hole to 11mm

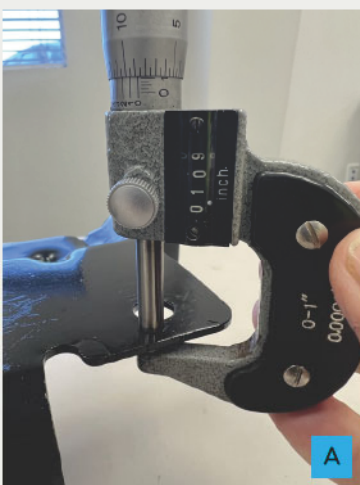


- Care Points
1. The thickness of the bracket must be confirmed at 3 points around the hole. A picture of each measurement/ point must be taken.
 2. The distance of the hole to the edge of the bracket must be measured to each edge as shown. A picture of each measurement must be taken.
 3. A clear picture of the surface around the stud hole must be taken to prove that there isn't any gouges/ cut marks in the bracket.
 4. Measure the size of the hole in the bracket and confirm it is 11mm. A picture of the hole measurement must be taken.

SAFETY RECALL D113 CARE POINTS

Defender

- 26MY Defender 110 with 3rd row



Step 1

1. The thickness of the bracket must be confirmed at 3 points around the hole.
2. A picture of each measurement/ point must be taken.
3. A micrometer works better for this measurement than a caliper.
4. The minimum allowable thickness is 2.2mm (0.0866 inches).

SAFETY RECALL D113 CARE POINTS

Defender

- 26MY Defender 110 with 3rd row

Steps 2, 3 and 4

1. The distance of the hole to the edge of the bracket must be measured to each edge as shown, The minimum distance for measurement D is 7.8mm (0.307 inches).
2. The distance of the hole to the edge of the bracket must be measured to each edge as shown, The minimum distance for measurement E is 12.5mm (0.492 inches).
3. A clear picture of the surface around the stud hole must be taken to prove that there isn't any gouges/ cut marks in the bracket. Photo F
4. Measure the size of the hole in the bracket and confirm it is between 10.7 – 11.5mm (0.421 – 0.452 inches).

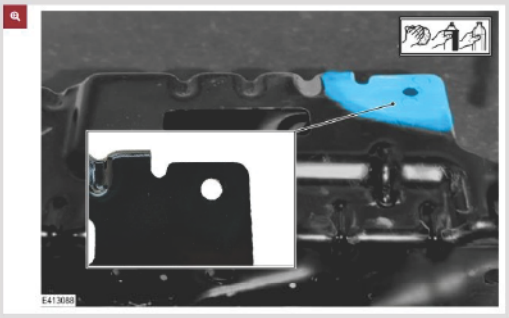
NOTE: a picture of each measurement must be taken and attached to the warranty claim in the Warranty Portal.
Any bracket that fails any of the minimum measurement steps, the bracket must be replaced.



SAFETY RECALL D113 CARE POINTS

Defender

- 26MY Defender 110 with 3rd row



- The reworked area must be primed and painted.
- The bolt must be installed from the outside of the bracket facing inwards.
- The plastic air suspension pipe must be wrapped in protective foam tape, then covered in anti-abrasion tape.
- The original seatbelt retaining nut is to be reused and the nut/bolt tightened to 40Nm (29.5 ft-lbs.)

