



U.S. Department
of Transportation

National Highway
Traffic Safety
Administration

Part 573 Safety Recall Report

26V137

Manufacturer Name: ARBOC Specialty Vehicles, LLC

Submission Date: Mar 11, 2026

NHTSA Recall No.: 26V137

Manufacturer Recall No.:

Manufacturer Information

Population

Manufacturer Name: ARBOC Specialty Vehicles, LLC

Address: 51165 Greenfield Parkway
Middlebury IN, 46540

Total number of potentially involved: 871

Estimated percentage with defect: 100%

Vehicle Information

Vehicle 1: 2018-2026 ARBOC SPIRIT OF FREEDOM

Product Category: Buses, Medium & Heavy Vehicles

Product Type: Transit Bus

Fuel / Propulsion: Spark Ignition Fuel

Production Dates: Mar 05, 2018 - Feb 27, 2026

Number of potentially involved: 480

Descriptive Information:

When the Chevrolet chassis went to a four-channel hydraulic brake system, the rear brake lines were connected improperly by ARBOC manufacturing after chassis modifications.

All vehicles produced using the Chevrolet chassis are included. Other chassis manufacturers are not included as the brake modulators cannot be misconnected.

Vehicle 2: 2018-2026 ARBOC SPIRIT OF MOBILITY

Product Category: Buses, Medium & Heavy Vehicles

Product Type: Transit Bus

Fuel / Propulsion: Spark Ignition Fuel

Production Dates: Jan 29, 2018 - Feb 27, 2026

Number of potentially involved: 391

Descriptive Information:

When the Chevrolet chassis went to a four-channel hydraulic brake system, the rear brake lines were connected improperly by ARBOC manufacturing after chassis modifications.

Part 573 Safety Recall Report

26V137

All vehicles produced using the Chevrolet chassis are included. Other chassis manufacturers are not included as the brake modulators cannot be misconnected.

Defect / Noncompliance Description

Description of the defect or noncompliance:

The rear ABS modulator valve will not control the rear brakes per FMVSS 105.

FMVSS1: 105 - Hydraulic and electric brake systems

FMVSS2:

Description of the safety risk, including crash, fire, death, injury:

An improperly functioning rear ABS system increases the possibility of a crash in conditions where the ABS system is active.

Description of the cause:

Rear brake lines were reinstalled incorrectly after chassis modifications.

Identification of any warning that can occur:

ABS lamp will function as intended indicating the ABS system is active.

Component Manufacturer

Tier of Supplier:

Supplier Type:

Name:

Address:

Country:

Tier of Supplier:

Supplier Type:

Name:

Address:

Country:

Part 573 Safety Recall Report

26V137

Involved Components

Component Name 1: brake line

Component Description: brake line 1/4x51"

Component Part Number: 1189332

Chronology

- 02-Mar-26 - one of our non-USA based dealers notified us of a bus with a rear brake issue. The issue had been traced back to incorrectly connected brake lines at the rear ABS modulator valve.
 - ARBOC investigated current production processes and inspected all buses at the production plant and found similar conditions.
 - The brake line connection was corrected on the production process on 02-Mar-26.
- Over the next days, ARBOC researched and determined this condition was likely apparent on similar buses since the inclusion of 4-channel ABS brakes.
- 04-Mar-26: ARBOC held a special meeting of the Safety Committee and reviewed the information / condition found and determined a recall was warranted.
- 06-Mar-26: ARBOC preemptively began contacting dealers about the issue.

Related NHTSA Recall Number:

Description of Remedy

Remedy Type: Repair, Inspect

Consumer Advisories: Do Not Drive Park Outside

Description of remedy program:

ARBOC will provide instructions for owners/dealers to reroute and reconnect the rear brake lines correctly.

How remedy component differs from recalled component:

N/A

Identify how/when recall condition was corrected in production:

Part 573 Safety Recall Report

26V137

A manufacturing process was changed in production on 02-Mar-26. A stop ship was placed on buses if the condition was not corrected.

Reimbursement Plan

Description of reimbursement program:

Contact ARBOC Specialty Vehicles at 574-825-4880 for any units that need reimbursement.

Period of reimbursement:

May 8th, 2026- May 8th, 2027

Costs to be reimbursed:

Reasonable costs will be reimbursed. This correction is estimated to take 1.0 hours/bus.

Address for reimbursement claims:

ARBOC Specialty Vehicles
51165 Greenfield Prkwy.
Middlebury IN, 46540

Recall Schedule

Description of recall schedule:

ARBOC will mail out notifications within 60 days from submission of this report.

Planned Dealer Notification Date: Mar 10, 2026 - Apr 24, 2026 No Dealers

Planned Interim Owner Notification Date: No Owners

Planned Remedy Owner Notification Date: Apr 24, 2026 - May 01, 2026 Phased Recall

Date when VIN will be searchable: