



U.S. Department  
of Transportation

National Highway  
Traffic Safety  
Administration

## Part 573 Safety Recall Report

## 26V137

**Manufacturer Name:** ARBOC Specialty Vehicles, LLC

**Submission Date:** Mar 26, 2026

**NHTSA Recall No.:** 26V137

**Manufacturer Recall No.:**

### Manufacturer Information

### Population

**Manufacturer Name:** ARBOC Specialty Vehicles, LLC

**Address:** 51165 Greenfield Parkway  
Middlebury IN, 46540

**Total number of potentially involved:** 908

**Estimated percentage with defect:** 100%

### Vehicle Information

**Vehicle 1:** 2018-2026 ARBOC SPIRIT OF MOBILITY

**Product Category:** Buses, Medium & Heavy Vehicles

**Product Type:** Transit Bus

**Fuel / Propulsion:** Spark Ignition Fuel

**Production Dates:** Jan 29, 2018 - Feb 27, 2026

**Number of potentially involved:** 383

**Descriptive Information:**

When the Chevrolet chassis went to a four-channel hydraulic brake system, the rear brake lines were connected improperly by ARBOC manufacturing after chassis modifications.

All vehicles produced using the Chevrolet chassis are included. Other chassis manufacturers are not included as the brake modulators cannot be misconnected.

**Vehicle 2:** 2018-2026 ARBOC SPIRIT OF FREEDOM

**Product Category:** Buses, Medium & Heavy Vehicles

**Product Type:** Transit Bus

**Fuel / Propulsion:** Spark Ignition Fuel

**Production Dates:** Mar 05, 2018 - Feb 27, 2026

**Number of potentially involved:** 525

**Descriptive Information:**

When the Chevrolet chassis went to a four-channel hydraulic brake system, the rear brake lines were connected improperly by ARBOC manufacturing after chassis modifications.

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All vehicles produced using the Chevrolet chassis are included. Other chassis manufacturers are not included as the brake modulators cannot be misconnected.

**Defect / Noncompliance Description****Description of the defect or noncompliance:**

The rear ABS modulator valve will not control the rear brakes per FMVSS 105.

**FMVSS1:** 105 - Hydraulic and electric brake systems

**FMVSS2:**

**Description of the safety risk, including crash, fire, death, injury:**

An improperly functioning rear ABS system increases the possibility of a crash in conditions where the ABS system is active.

**Description of the cause:**

Rear brake lines were reinstalled incorrectly after chassis modifications.

**Identification of any warning that can occur:**

ABS lamp will function as intended indicating the ABS system is active.

**Component Manufacturer**

**Tier of Supplier:**

**Supplier Type:**

**Name:**

**Address:**

**Country:**

**Tier of Supplier:**

**Supplier Type:**

**Name:**

**Address:**

**Country:**

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## Involved Components

**Component Name 1:** brake line**Component Description:** brake line 1/4x51"**Component Part Number:** 1189332

## Chronology

- 02-Mar-26 - one of our non-USA based dealers notified us of a bus with a rear brake issue. The issue had been traced back to incorrectly connected brake lines at the rear ABS modulator valve.
  - ARBOC investigated current production processes and inspected all buses at the production plant and found similar conditions.
  - The brake line connection was corrected on the production process on 02-Mar-26.
- Over the next days, ARBOC researched and determined this condition was likely apparent on similar buses since the inclusion of 4-channel ABS brakes.
- 04-Mar-26: ARBOC held a special meeting of the Safety Committee and reviewed the information / condition found and determined a recall was warranted.
- 06-Mar-26: ARBOC preemptively began contacting dealers about the issue.

**Related NHTSA Recall Number:**

## Description of Remedy

**Remedy Type:** Inspect, Repair**Consumer Advisories:**  Do Not Drive  Park Outside**Description of remedy program:**

ARBOC will provide instructions for owners/dealers to reroute and reconnect the rear brake lines correctly.

**How remedy component differs from recalled component:**

N/A

**Identify how/when recall condition was corrected in production:**

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A manufacturing process was changed in production on 02-Mar-26. A stop ship was placed on buses if the condition was not corrected.

## Reimbursement Plan

**Description of reimbursement program:**

Contact ARBOC Specialty Vehicles at 574-825-4880 for any units that need reimbursement.

**Period of reimbursement:**

May 8th, 2026- May 8th, 2027

**Costs to be reimbursed:**

Reasonable costs will be reimbursed. This correction is estimated to take 1.0 hours/bus.

**Address for reimbursement claims:**

ARBOC Specialty Vehicles  
51165 Greenfield Prkwy.  
Middlebury IN, 46540

## Recall Schedule

**Description of recall schedule:**

ARBOC will mail out notifications within 60 days from submission of this report.

**Planned Dealer Notification Date:** Mar 10, 2026 - Apr 24, 2026  No Dealers

**Planned Interim Owner Notification Date:**  No Owners

**Planned Remedy Owner Notification Date:** Apr 24, 2026 - May 01, 2026  Phased Recall

**Date when VIN will be searchable:**