



Nissan North America, Inc.

One Nissan Way
Franklin, TN 37067

Mailing Address:
PO Box 685001
Franklin, TN 37068

November 20, 2025

Ms. Eileen Sullivan
Associate Administrator for Enforcement
National Highway Traffic Safety Administration
Attn: Recall Management Division (NVS-215)
Room W48-302
1200 New Jersey Avenue, SE
Washington, D.C. 20590

Dear Ms. Sullivan:

We are transmitting the enclosed Noncompliance Information Report in accordance with 49 CFR Part 573. A voluntary recall campaign will be initiated and your office provided with the notices.

Very truly,

A handwritten signature in black ink, appearing to read "Will Swindell".

Will Swindell
Manager,
Technical Compliance

Encl.

NONCOMPLIANCE INFORMATION REPORT

1. Manufacturer:

Nissan Mexicana, S.A. De C.V. Aguascalientes Plant II

2. Vehicles Potentially Involved:

Certain Model Year 2025 Nissan Sentra vehicles manufactured from July 5, 2025 through October 17, 2025 at the Aguas II plant in Mexico. Based on supplier production records, the issue (as described in Section 5 below) is specific to Nissan Sentra vehicles equipped with an affected windshield assembly and produced during the specified vehicle production period. No other Nissan or INFINITI vehicles are affected.

The name, description and part number of the subject component is below:

<u>Part Name</u>	<u>Part Description</u>	<u>Part Number(s)</u>
WINDSHIELD	Windshield – USA/CAN Market	72700 6MW0B

The name and address of the windshield supplier is:

VITRO
Jose Ramon "Chope" Albarran 101, Industrial Esfuerzo
Nacional, 55320 Ecatepec de Morelos, Mexico

Arturo Alcantara, Quality Director
Phone: +52 55 5227 6100
Email: AAlcantaras@vitro.com

3. Total Number of Vehicles Potentially Involved:

Approximately 41,797 Model Year 2025 Nissan Sentra vehicles total.

4. Percentage of Vehicles Estimated to Actually Contain the Noncompliance:

2.16%

5. Description of the Noncompliance:

Due to a supplier production issue that has since been corrected, visible air bubbles may be present in the laminate layer of the front windshield on certain Nissan Sentra vehicles. Depending on the location of the air bubbles, the condition may not comply with FMVSS 205, "Glazing Materials," and S5.1 of ANSI Z26.1-1996 testing standards. These sections prohibit bubbles or defects that extend beyond 13 mm from the outer edge of the windshield. When air bubbles are present in the front windshield area, the driver's visibility may be impaired, increasing the risk of a crash.

6. Basis for Determination of the Existence of a Noncompliance:

On August 25, 2025, during a routine yard audit at the Nissan Aguas II plant, a technician identified air bubbles trapped between the two sheets of glass and the Polyvinyl Butyral (PVB) film of the front windshield assembly on a Model Year 2025 Nissan Sentra vehicle. Nissan quarantined the vehicle and initiated an investigation together with the supplier.

August 2025 through September 2025 – Nissan and the supplier conducted duplication testing and discovered the bubble type delamination was potentially caused by foreign particles trapped between the glass sheets and the PVB film. The trapped air may create a separation between the components, resulting in a bubble appearance.

October 2025 – Investigation of the supplier's assembly process determined that the root cause of the delamination was potentially caused by misaligned locator pins within the front windshield glass molds. Misalignment can result in uneven pressure distribution at the upper section of the windshield, which can impede proper air evacuation during assembly.

Nissan assessed the subject windshield and determined that the condition may not comply with certain FMVSS requirements.

November 13, 2025 - Nissan decided to conduct a voluntary recall campaign to remedy the potentially affected vehicles in the U.S. market.

Nissan is not aware of any warranty claims, accident or injuries related to the subject condition.

7. Description of Corrective Action:

Dealers will be notified on November 21, 2025. Owners of all potentially affected vehicles will be notified beginning January 15, 2026. Dealers will be instructed to inspect the windshield for air bubbles, and if detected, replace the windshield. All inspections and repairs will be performed free of charge for parts and labor and may take two and a half (2.5) hours to complete.

Nissan will not include a statement in the Part 577 owner notification concerning reimbursement for the cost of obtaining a pre-notification remedy as the subject vehicles are under warranty.

8. Copy of Notices:

Copies of all notices will be provided to NHTSA as they become available.