



**RV CHASSIS**  
A Shyft Group Brand

1000 Reynolds Road, Charlotte, MI 48813 | P:517.543.6400  
[SPARTANRVCHASSIS.COM](http://SPARTANRVCHASSIS.COM)

## **IMPORTANT: Safety Notice**

### **SAFETY – RECALL – 25V-TBD**

Dear Final Stage Manufacturer,

This notice is sent to you in accordance with the National Traffic and Motor Vehicle Safety Act.

The Shyft Group, Inc. has decided that a defect which relates to motor vehicle safety exists in certain 2022 through 2025 model year K2 model Spartan RV chassis equipped with an L9 engine and remote 2-stage fuel filter supplied by Cummins, Inc.

#### **What is the problem?**

The remote fuel filter hoses installed on the affected engines can become separated from the fuel fitting resulting in fuel leaks and lack of fuel supply to the engine.

#### **What are the risks to motor vehicle safety?**

A fuel hose that becomes disconnected will result in an engine stall which increases the risk of a crash. A fuel leak in the presence of an ignition source may increase the risk of a fire.

#### **What should the final stage manufacturer do?**

On the attached document, you will find a list of Spartan RV chassis that have been sold to you. If you agree the identified chassis, contains a safety defect, you are reminded of your responsibility to notify the National Highway Traffic Safety Administration (NHTSA) in accordance with 49 C.F.R. 573. **It is a violation of federal regulation to sell a vehicle subject to a safety recall without the recall first being remedied.**

**What will Shyft do?**

Shyft and Cummins will contact owners of the units that are affected by this recall. The owners will be directed to the appropriate service provider for repair.

Cummins will replace the fuel hoses with hoses that have improved connector crimps.

This will be done at no charge.

If you have questions or concerns about this recall, which correlates to Cummins recall 25E-004, please contact your local Cummins Distributor or authorized warranty dealer. You may also contact Cummins Care at 1-800- CUMMINS (1-800-286-6467) or visit their website at [care.cummins.com](http://care.cummins.com).

For additional assistance, you may call Spartan RV Chassis Customer Product and Support at 1-800-543-5277.

We regret any inconvenience this situation may cause. The Shyft Group, Inc. and its brands are committed to customer safety and satisfaction.

Sincerely,

Spartan RV Chassis