



ATTACHMENT A - SERVICE BULLETIN INSTRUCTIONS FOR RECALL 25V342

To: Battle Motors, Inc. Dealer and Service Center Network

Date: June 4, 2025

Units Involved: Chassis produced between the dates of May 29, 2024, and June 5, 2024. A list of suspect vehicles is attached part of this service bulletin.

Topic: Inspection and torquing of steering wheel retaining nut.

Battle Motors, Inc. has determined that the steering wheel retaining nut may become loose or, in rare cases, back off completely and suffer a catastrophic failure. Due to a part shortage and manufacturing deviation, some trucks were built with a turn signal switch outside the standard, resulting in assembly outside of normal station.

Warranty Status: Reimbursement by warranty claim utilizing one of the following codes:

- 00-STR-001: Retorque Steering Wheel Retaining Nut – 0.3 hours.



Urgent attention to this service bulletin is required. Failure to complete this service in a timely manner may result in equipment damage, personal injury, or death.

Service Instructions:

1. Determine if the chassis is one of the suspected units by referencing the VIN list at the end of this bulletin. If the unit is on the list, proceed to step two; if it is not, no further action is required.
2. Use a small plastic pry tool to gently remove the horn button from the steering wheel.



3. Remove the horn connector from the horn button.
4. Using a 1-1/4 inch socket to remove the steering wheel retaining nut from the assembly.

5. Apply FAS-LOK 42 to the center threading.



6. Use a 1-1/4 inch socket to torque the steering wheel retaining nut to 65 ft-lb.



7. Apply torque seal to the nut and center threading.



8. Reconnect the horn connector to the horn button.



