



Thor Motor Coach Recall Repair Instructions

Recall #	25V-792 2025-635		
Description/Title:	Flexible Solar Panel		
Affected Product Line(s):	Certain MY 2022-24 Tellaro, 2023-24 Scope, Sequence, Rize, and Dazzle, 2024 Twist		
Service Campaign # :	RC000337		
Repair Code:	Inspect with Repair: TMCRC80506V	Document Date:	1/30/2026
Time Allowed:	Inspect with Repair: 1.0	Document Revision:	A

Issue:

It has been discovered that the solar panel may not have sufficient adhesive allowing the solar panel to become loose and/or detach during transit.

Instructions: Temperature range for this repair: 50° - 95° F

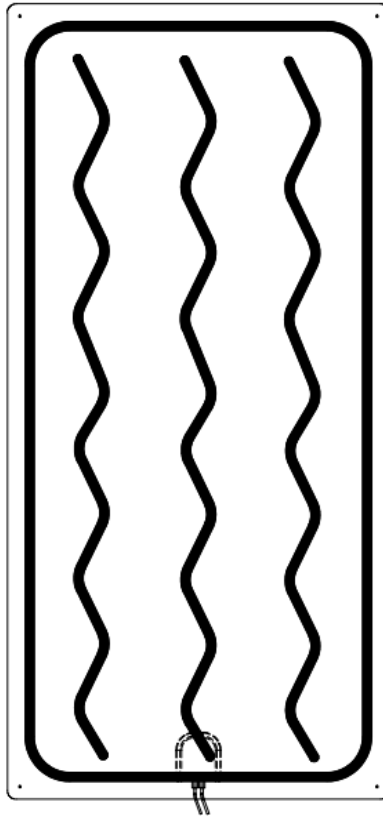
Removing the solar panel from the roof of the RV.

1. Remove the Sikaflex 295 UV adhesive from the solar panel.
 - a. Testing has shown the adhesive should remove easily and may be peeled off.
2. Once the solar panel has been lifted off the roof, do not remove or replace the 3M tape on the solar panel.
3. Remove the Sikaflex 295 UV adhesive from the Skybunk pop top roof.
 - a. The adhesive bonds well to the pop top and should be carefully cut down as thin as possible; approximately 1/16” remaining on the surface.
4. Clean the pop top and solar panel with alcohol and follow the procedure outlined in TIP1336
 - a. Ensure the new Sikaflex 252 adhesive is **not applied over** any remaining 295 UV adhesive or 3M tape.
5. The screw grommet holes around perimeter of solar panel can be filled with the 252 Sikaflex to minimize water under the solar panel.
- 6. After reinstalling the solar panel, do not drive the unit for a minimum of 12 hours to allow initial adhesive curing.**

TIP1336:

INSTALLATION INSTRUCTIONS

- APPLY A 1/4" TALL TRIANGULAR BEAD OF SIKA 252 AROUND THE OUTER EDGE OF THE BACK OF THE SOLAR PANEL
- APPLY A 1/4" TALL TRIANGULAR BEAD OF SIKA 252 IN A WAVEY PATTERN
- CENTER AND ALIGN THE SOLAR PANEL WITH THE BACK EDGE OF THE SKY BUNK
- THE SOLAR PANEL NEEDS TO BE FIRMLY PRESSED DOWN
- AFTER SOLAR PANEL IS INSTALLED, APPLY A 1/4" BEAD OF SIKA 252 AND SMOOTH OUT ALL THE WAY AROUND THE OUTER EDGE OF THE TOP OF THE SOLAR PANEL



REV	DESCRIPTION	DATE	BY	ECN	SPECIAL NOTES:
-	INITIAL RELEASE	1/15/26	JRG	28176	
THOR MOTOR COACH DRAWN BY JRG SHEET 1 OF 1 DATE 1/15/26 DESCRIPTION ASSEMBLY, SOLAR PANEL MODEL CLASS B <small>BEFORE REPAIRING THIS MOTOR COACH, ALWAYS CONSULT THE SERVICE MANUAL FOR THE MOST CURRENT INFORMATION.</small> DRAWING NUMBER TIP1336 REVISION -					