


RECALL 25V727 / 2025-581 REMEDY INSTRUCTIONS

 FOREST RIVER	Make(s): XLR TOY HAULERS Model(s): MANY, SEE BELOW Model Year(s): 2021	Repair Code: RC-672-09-00-004767 Allotted Time: 4.0 HRS Inspection Code: RC-672-05-00-004766 Allotted Time: 3.0 HRS
	Concern: The fresh water tank(s) may dislodge from the vehicle and fall to the ground when full or overfilled.	Photo(s) Required: NO Prior Authorization Required: YES Part(s) Kit Number: N/A Part(s) Return: N/A

Turn off LP Gas at LPG Tank(s). Disconnect the vehicles' battery Positive and Negative, disconnect any House battery(s) Positive and Negative, if equipped with a generator ensure it is off and lastly, ensure the vehicle is disconnected from shore power. Block any tires/wheels to prevent the vehicle from rolling. Failure to do so may result in electrocution, fire or other personal injury, property damage and/or death.

CERTAIN – 2021 – XLR TOY HAULER RECREATIONAL VEHICLES

INSPECTION:

STEP 1: GAIN ACCESS TO THE FRESH TANK(S)

STEP 2: INSPECT THE "FLOATER" – THIS IS THE STEEL ANGLE THAT IS LAGGED INTO THE CHASSIS;

- ENSURE THE FLOATER(S) ARE TIGHT AGAINST THE TANKS, NO EXCESSIVE PLAY;
- ENSURE A MINIMUM OF TWO FASTENERS ARE PRESENT ON EACH SIDE (ROADSIDE AND CURB SIDE);
- THIS IS APPLICABLE FOR ALL FLOATERS FOR THE FRESH TANKS;

STEP 3: INSPECT THE SECONDARY MEANS OF SECUREMENT;

- THE STRAPPING AROUND THE TANK(S) IS TIGHT;
- ENSURE THE STRAPPING IS WITHIN THE FIRST THIRD AND SECOND THIRD OF THE TANK;

IF THE VEHICLE FAILS ANY OF THE ABOVE THREE STEPS, MOVE ON TO REMEDY.

IF THE VEHICLE PASSES INSPECTION AS PERSCRIBED ABOVE, CLAIM ONLY THE INSPECTION CODE;

REMEDY:

STEP 1: ENSURE THE FLOATER(S) ARE TIGHT AGAINST THE TANKS, NO EXCESSIVE PLAY;

STEP 2: INSTALL A 3/8" X 1" SELF DRILLING LAG INTO THE CHASSIS;

- ENSURE TO INSTALL A MINIMUM OF TWO FASTENERS ARE PRESENT ON EACH SIDE (ROADSIDE AND CURB SIDE);
- THIS IS APPLICABLE FOR ALL FLOATERS FOR THE FRESH TANKS;

STEP 3: TIGHTEN OR INSTALL THE SECONDARY MEANS OF SECUREMENT;

- IF THE STRAPPING IS MISSING IT WILL NEED TO BE ORDERED AND INSTALLED;
- ENSURE THE STRAPPING AROUND THE TANK(S) IS TIGHT;
- ENSURE THE STRAPPING IS WITHIN THE FIRST THIRD AND SECOND THIRD OF THE TANK;

STEP 4: CLAIM REPAIR CODE.

IF ANY PARTS OR STRAPPING MATERIAL IS NEEDED, PLEASE CONTACT XLR PARTS DEPARTMENT:

(574) 642-0429