


RECALL 25V662 REMEDY INSTRUCTIONS

 FOREST RIVER	Make(s): ENTOURAGE Model(s): E1C320LVC & E1C320LVI Model Year(s): 2025 - 2026	Repair Code: RC-005-03-00-004759 Allotted Time: 2.00 HRS. Inspection Code: N/A Allotted Time: N/A
	Concern: The bolt head for the leaf spring rebound clip may contact the upfitted truss support. Repetitive jounce impact may cause the bolt to fail.	Photo(s) Required: NO Prior Authorization Required: YES Part(s) Kit Number: F100794630 Part(s) Return: N/A

Place vehicle in (P) Park and engage the Parking Brake. Turn off LP Gas at LPG Tank(s). Disconnect the vehicles' battery Positive and Negative, disconnect any House battery(s) Positive and Negative, if equipped with a generator ensure it is off and lastly, ensure the vehicle is disconnected from shore power. Block any tires/wheels to prevent the vehicle from rolling. Failure to do so may result in electrocution, fire or other personal injury, property damage and/or death.

ORDER REPAIR KIT F100794630 – ONE KIT PER VIN
KIT CONTENTS:

- 2 - BOLT, 3/8 IN. X 4 INCHES UNC GRADE 8 YELLOW ZINC
- 2 - SPACER TUBE, 7/16 IN X 3 INCHES
- 2 - NUT, 3/8 - 16 HEX GRADE 8 YELLOW ZINC

PERFORM THIS REPAIR ON THE DRIVER AND PASSENGER SIDE OF THE REAR SPRINGS

STEP 1: LIFT THE REAR OF THE VEHICLE;

- USE A RATED FOR THE VEHICLE FLOOR JACK;
- USE A RATED FOR THE VEHICLE JACK STAND;
- LOCATE ONE JACK STAND FORWARD OF THE REAR AXLE, WITHIN 12"/18";

STEP 2: REMOVE THE REAR DUALY WHEELS;

STEP 3: LOCATE THE SPRING CLIP ON THE SPRING PACK;

- RIGHT ABOVE IT IS A TRUSS TUBE THAT NEEDS A SECTION REMOVED TO ALLOW JOUNCE AND CLEARANCE OF THE SPRING CLIP BOLT;

STEP 4: MEASURE 7" (7 INCHES) DOWN FROM THE BOTTOM OF THE TRUSS SYSTEM SHOWN IN FIGURE 1;

- MARK THIS SPOT ON THE TUBE AS SHOWN IN FIGURE 1;

STEP 5: CUT THE TRUSS TUBE STARTING AT THE 7" (7 INCH) MARK DOWNWARD;

- DO NOT CUT/DAMAGE THE MAIN CHASSIS RAIL(S)
 - DAMAGED MAIN CHASSIS RAIL(S) WILL NOT BE COVERED UNDER THIS REPAIR/RECALL;
- REMOVE THE EXCESS TUBING;
- GRIND SURFACE FLAT;
- PAINT WITH HIGH QUALITY BLACK SPRAY PAINT;

STEP 6: REMOVE THE SPRING CLIP BOLT, SLEEVE AND NUT;

- DISCARD;

STEP 7: INSTALL REPLACEMENT NEW HARDWARE KIT (F100794630);

- INSTALL THE BOLT, THEN SLIDE THE SPACER TUBE OVER THE BOLT AS YOU FEED IT THROUGH THE BRACKET;
- TIGHEN BOLT;

STEP 8: REINSTALL THE DUALY WHEELS AND LOWER THE VEHICLE TO THE GROUND;

- TORQUE THE WHEEL LUGS TO 450 - 500 FT. LBS.;
- ENSURE TO FOLLOW THE CHASSIS MANUFACTURE'S OWNER'S MANUAL FOR TORQUE PATTERN AND RE-TORQUING REQUIREMENTS;

STEP 9: CLAIM REPAIR CODE.

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Part(s) Return: N/A

FIGURE 1

CUT TRUSS SUPPORT AT 7"
FROM THE TOP TUBE

