

L636-
R.01.25

To: After Sales Official Network
Subject: High pressure fuel pump
Date: 19/09/2025
Pages: 6



Campaign code:
L636-R.01.25

Campaign name:
High pressure fuel pump

Model:
Urus SE

Model Year:
2025

Markets:
Australia, Azerbaijan, Belgium, Canada, Georgia, Germany, Hungary, Italy, Latvia, Qatar, Romania, Spain, United Kingdom, United States

VIN Involved:
From _____ to _____

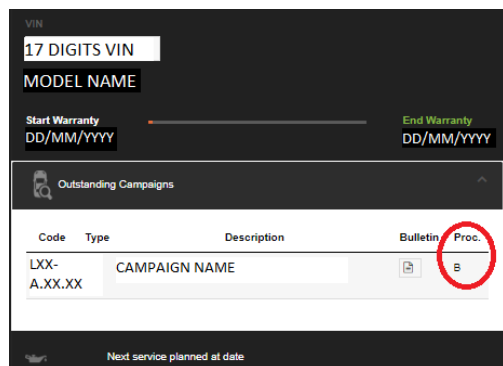
Important information: before proceeding with the repair, connect to the Warranty Portal and, using the “VIN Info” function, check that:

- the vehicle is actually affected by the instructions contained in this bulletin.

NOTE: some vehicles may not be affected, despite the fact that their Vehicle Identification Number (VIN) falls within the range;

- only replacement parts that correspond to the specific operation, identified by a letter (such as A, B, C, etc.), are to be used for the chassis being repaired.

Example



NOTE:

Operation A will be available only when the instructions require a preliminary check to be performed to determine whether or not the vehicle actually needs updating.

Information for the service network:

During ongoing product monitoring, Automobili Lamborghini S.p.A. identified a potential issue on some vehicles and has released a new mandatory update for the potentially affected cars for the verification of the correct tightening torque of the high-pressure fuel pump fixing bolts.

Solution for the field:

Tighten and, if necessary, replace high pressure fuel pumps assembly

Spare Parts:

OPERATION B:

KIT	Description	Q. ty
4ML198485B	Left side kit	1

The kit contains:

Part number	Description	Q. ty
0P2127026B	Pump	1
0P2127507F	Pipe	1
0P2127503C	Pipe	1
06Q109311	Tappet	1
N91005902	Screw	2
WHT008476	O-ring	1

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**OPERATION C:**

KIT	Description	Q. ty
4ML198485A	Right side kit	1

The kit contains:

Part number	Description	Q. ty
0P2127026B	Pump	1
0P2127507G	Pipe	1
0P2127503C	Pipe	1
06Q109311	Tappet	1
N91005902	Screw	2
WHT008476	O-ring	1

OPERATION D:

KIT	Description	Q. ty
4ML198485	Both side kit	1

The kit contains:

Part number	Description	Q. ty
0P2127026B	Pump	2
0P2127507F	Pipe	1
0P2127507G	Pipe	1
0P2127503C	Pipe	1
N91005902	Screw	4
06Q109311	Tappet	2
WHT008476	O-ring	2

Do not order spare parts before the check described in step A has failed; when ordering spare parts, you will need to provide the VIN on which the spare parts check was performed.

Management of replaced parts:

Store the components that have been removed from the vehicle in an appropriate manner, marking them with their corresponding bar codes so that they can be identified during visits by the competent Area Manager.

Labor time:

Operation A: 0,6 h

Operation B: 8,6 h

Operation C: 9,8 h

Operation D: 10,9 h

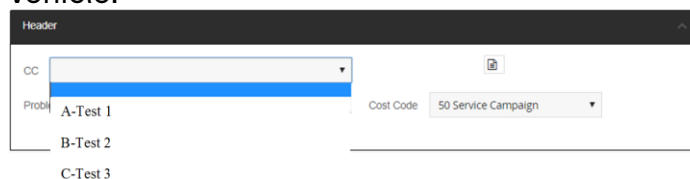
Previous bulletins superseded.

None.

Warranty claim instructions:

To request reimbursement for the repair performed, access the "LIASS" system on the Lamborghini portal and, following the instructions in the system's "Manuals" section, generate and fill out a Warranty Request.

Select the required campaign and proceed with entry; carefully read the options present in the alert message that displayed by the system (see example) and select the option performed on the vehicle.



Reimbursement will be structured as follows on the basis of the operation performed:

- **OPERATION A:** *tightening check*
 - o *Labour time: 0,6 h*
- **OPERATION B:** *High pressure fuel pump and pipes replacement (left side)*
 - o *Labour time: 8,6 h*
- **OPERATION C:** *High pressure fuel pump and pipes replacement (right side)*
 - o *Labour time: 9,8 h*
- **OPERATION D:** *High pressure fuel pumps and pipes replacement (both side)*
 - o *Labour time: 10,9 h*



Important information:

attach all documents generated during the work carried out, evidence of the work itself, for instance work orders and diagnostic protocols with BETA-Reports.

If one or more of these is missing, it may lead to a rejected reimbursement request.

Fill out the page in the warranty booklet (identified in the image below) in the section “Service and Recall Campaigns”:

Recommended Tools

Code	Description.	Q. ty
n/a	n/a	n/a

OPERATION A

Preliminary operations

1. Follow the instructions reported in the Workshop Manual at the following path:

Fuel Supply and Injection System > Fuel Injection > High-Pressure Rails, Sensors and Pump > Right Bank Rail High-Pressure Pump>Disassembly/Assembly> *Only Preliminary operations:*

Fuel Line Warnings (Safety Measures)

Removing the Cover on the Intake Air Filter Housing

Removing the Complete Intake Air Filter Housing

Remove 4M0971502AG bracket on the left side





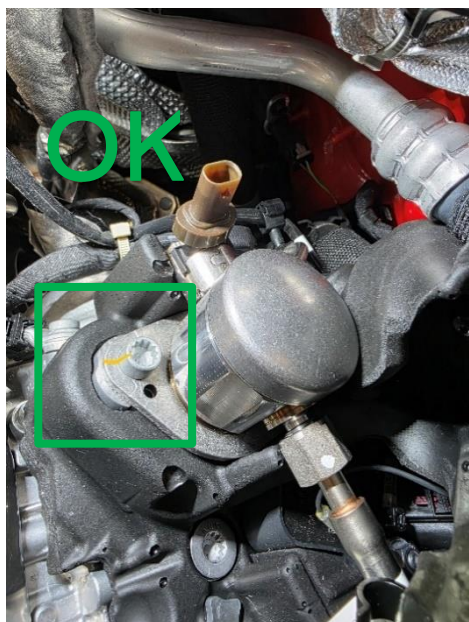
Check of the fuel pump torque

2. Check the fuel pump fasteners torque on bank 1 by marking a notch on the screws and the ump flange, as shown in the picture.



3. Check the screws tighten at 18 Nm (13.3 lb. ft).
 4. Two outputs:

- a. Test successfully passed, the mark on each screw and on the flange are still aligned after the torque was applied. The pump and the high-pressure hose do not need to be replaced. Repeat the check on the other bank.



- b. test Failed, **the screw moves and the marks are misaligned**. If even one screw fails this test, you will need to replace the fuel pump and high- and low-pressure hoses.



5. Repeat steps 1 to 3 on bank 2.
 6. If each screw passes the test, the job is complete. Assemble in reverse order the part removed at step 1.
 In case of KO results is necessary to replace the entire fuel pump assembly on the bank where the test has failed.
 Please proceed with the following instructions for replacing the pumps and pipes accordingly:

- Only Left side (**operation B**)
- Only Right side (**operation C**)
- Both sides Left and right (**operation D**)



OPERATION B - High pressure fuel pump and pipes replacement (left side)

Follow the instructions reported in the Workshop Manual at the following path:

Fuel Supply and Injection System / Fuel Supply / Fuel Delivery Lines / Fuel Low Pressure Line/ Disassembly/Assembly

Fuel Supply and Injection System / Fuel Injection / High-Pressure Rails, Sensors and Pump / LH Rail High Pressure Pump Outlet Hose/ Disassembly/Assembly

Fuel Supply and Injection System / Fuel Injection / High-Pressure Rails, Sensors and Pump / Left Bank Rail High-Pressure Pump/ Disassembly/Assembly

Reassemble in reverse order the part removed

OPERATION C - High pressure fuel pump and pipes replacement (right side)

Follow the instructions reported in the Workshop Manual at the following path:

Fuel Supply and Injection System / Fuel Supply / Fuel Delivery Lines / Fuel Low Pressure Line / Disassembly/Assembly

Fuel Supply and Injection System / Fuel Injection / High-Pressure Rails, Sensors and Pump / RH Rail High Pressure Pump Outlet Hose/ Disassembly/Assembly

Fuel Supply and Injection System / Fuel Injection / High-Pressure Rails, Sensors and Pump / Right Bank Rail High-Pressure Pump/ Disassembly/Assembly

Reassemble in reverse order the part removed

OPERATION D - High pressure fuel pumps and pipes replacement (both side)

Follow the instructions reported in the Workshop Manual at the following path:

Fuel Supply and Injection System / Fuel Supply / Fuel Delivery Lines / Fuel Low Pressure Line / Disassembly/Assembly

Fuel Supply and Injection System / Fuel Injection / High-Pressure Rails, Sensors and Pump / RH Rail High Pressure Pump Outlet Hose/ Disassembly/Assembly

Fuel Supply and Injection System / Fuel Injection / High-Pressure Rails, Sensors and Pump / Right Bank Rail High-Pressure Pump/ Disassembly/Assembly

Fuel Supply and Injection System / Fuel Injection / High-Pressure Rails, Sensors and Pump / LH Rail High Pressure Pump Outlet Hose/ Disassembly/Assembly

Fuel Supply and Injection System / Fuel Injection / High-Pressure Rails, Sensors and Pump / Left Bank Rail High-Pressure Pump/ Disassembly/Assembly

Reassemble in reverse order the part removed

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IMPORTANT:

The documents which must be provided together with the operation under warranty request are:

- *Produced Repair Order*
- *Saved Diagnostic Protocol with BETA report.*

Failure to follow these procedures could lead to the request being rejected.

For more information, please contact your Area Manager or open a ticket to Technical Support in Lamborghini KEY (Request – General Information – After Sales Services - After Sales Technical Support).

Regards,
Lamborghini Service

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