



Technical Service Bulletin

GROUP	NUMBER
RECALL	25-01-067G
DATE	MODEL(S)
SEPTEMBER 2025	GV60 (JW1 EV)

SUBJECT: LOOSE WINDSHIELD GLASS UPPER MOLDING REPLACEMENT (RECALL 028G)

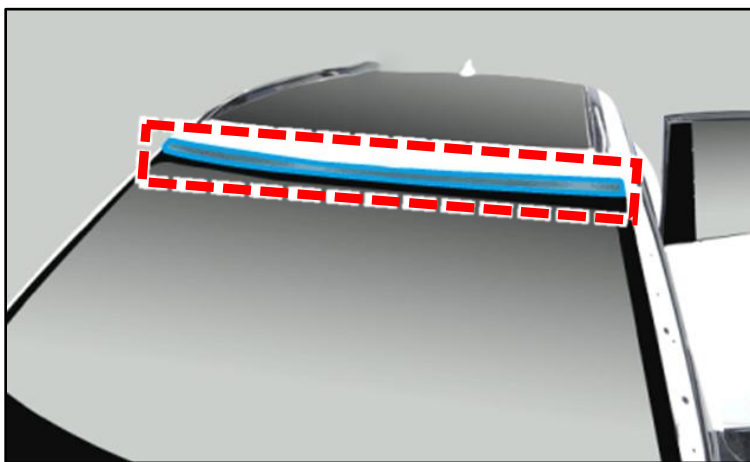
★ IMPORTANT

Vehicle repairs related to safety recalls are critically important and must be performed properly in accordance with TSB procedures. Review this bulletin in its entirety prior to beginning any repair work.

As required by federal law, retailers must not deliver new vehicles for sale or for lease to guests until all open recalls have been performed. Retailers must also perform all open recalls on used vehicles, demo, and rental vehicles prior to placing them into guest use and whenever an affected vehicle is in the shop for any maintenance or repair.

Access the "Vehicle Information" screen via WebDCS to identify open recalls.

Description: For certain 2023-2025MY GV60 (JW1 EV) vehicles, the stainless-steel upper molding at the top of the windshield assembly may have been produced with insufficient adhesion, increasing the risk of detachment in certain driving scenarios. Detachment of the molding while driving can create road hazards for other drivers and increase the risk of a crash. This bulletin provides the service procedure to replace the upper windshield molding.



Applicable Vehicles:




Model Year	Model	Production Dates
2023 – 2025	GV60 (JW1 EV)	02/04/2022 – 07/01/2024

Circulate To: General Manager, Service Manager, Parts Manager, Warranty Manager, Service Advisors, Technicians, Body Shop Manager, Fleet Repair

NOTICE

To avoid any potential damage to Genesis EVs, Genesis EV repairs can only be performed by EV certified Genesis retailers.

Parts Information:

Model	Part Name	Part Number	Figure	Remarks
	MOULDING-WINDSHIELD, UPR	86121-CU000QQH		N/A
GV60 (JW1 EV)	CLIP	86179-2V000		Replace if broken
	CLIP	86179-2V020		

NOTE 1: Dealers will be reimbursed via sublet as noted below for any clips, regardless of replacement or **NOT**.

Warranty Information:

Model	Op. Code	Operation	Op. Time	Causal Part	Nature Code	Cause Code
GV60 (JW1 EV)	51D268R0	Windshield Glass Upper Molding Replacement	0.3 M/H	86121-CU000	A33	ZZ7

NOTE 1: Submit claim on Claim Entry Screen as "Campaign" type.

NOTE 2: If a part is found in need of replacement while performing this recall and the affected part is still under warranty, submit a separate claim using the same repair order. If the affected part is out of warranty, submit a Prior Approval request for goodwill consideration prior to performing the work.

NOTE 3: This TSB includes repair validation photos. Op times include VIN, mileage, and repair validation photo(s) as outlined in the Digital Documentation Policy.

NOTE 4: The incident parts are subject to callback through the normal Warranty Technical Center (WTC) parts return process. **Claim is subject to debit if the part is not returned.**

NOTE 5: Operation Code 51D268R0 will reimburse \$2.50 in sublet for any clips that need to be replaced.

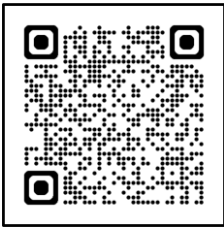
Service Procedure:**DIGITAL DOCUMENTATION**

This TSB includes repair validation photos. Refer to the latest Warranty Digital Documentation Policy for requirements.

***i* Information**

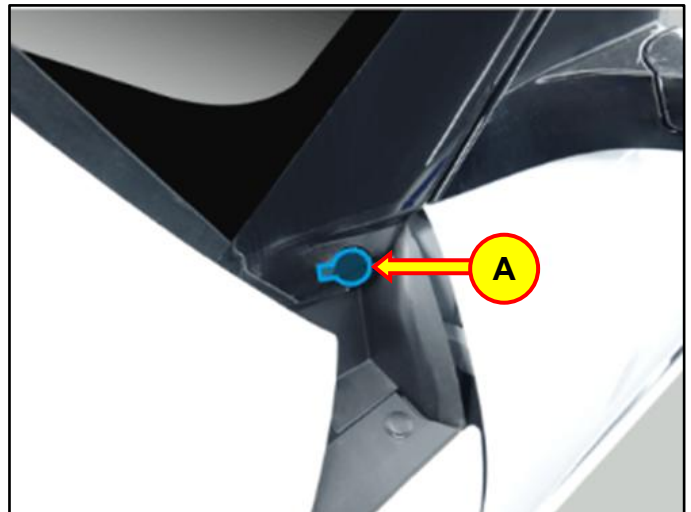
Refer to the QR code or link below for guided video information:

[Recall 028G – Loose Windshield Glass Upper Molding Replacement](#)

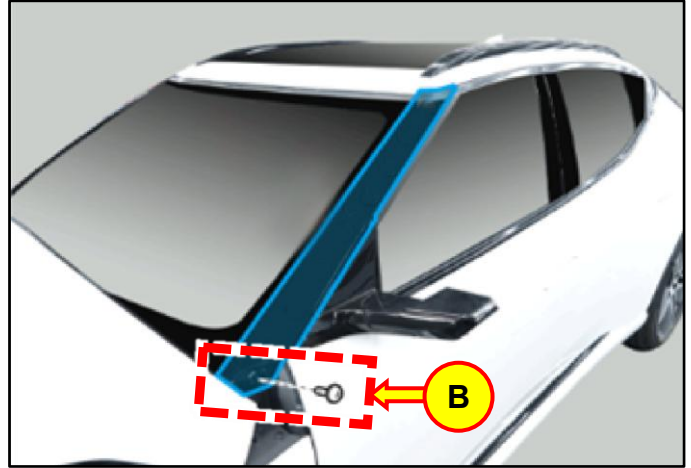
**! CAUTION**

Equip protective gloves to prevent hand injuries.

1. Open the hood.
2. Open the plug hole (A) of the A-pillar garnish on both sides of the vehicle.



3. Remove the screw (B) from the A-pillar garnish on both sides of the vehicle.



4. With the front doors open, remove the A-pillar garnish (C) from both sides of the vehicle.

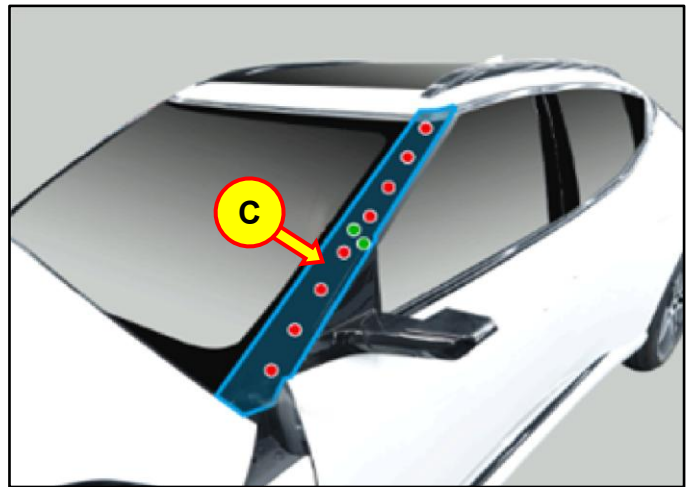
NOTICE

Use plastic trim removal tools to prevent damage to the vehicle.

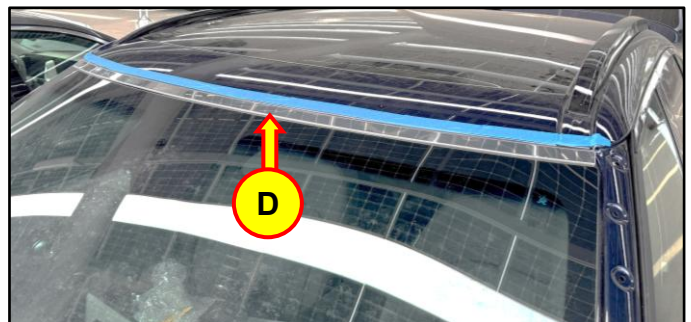
**Information**

Replace broken clips if needed:

- White clips P/N: **86179-2V000**
- Blue clips P/N: **86179-2V020**



5. Apply masking tape above the windshield glass upper molding (D) to prevent damage to the vehicle's body or paint.

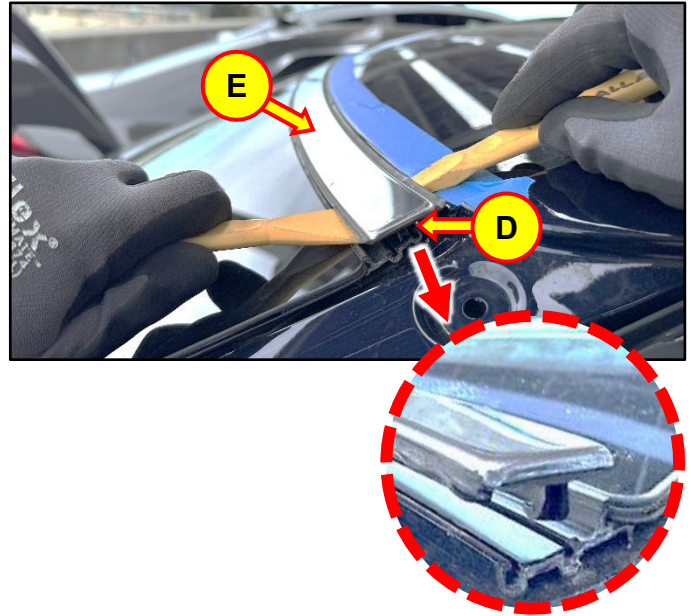


6. From the driver's side, use trim tools to release the end clip (D).

Slide underneath the windshield glass upper molding (E) from the driver's side to the passenger's side to fully disengage the upper molding.

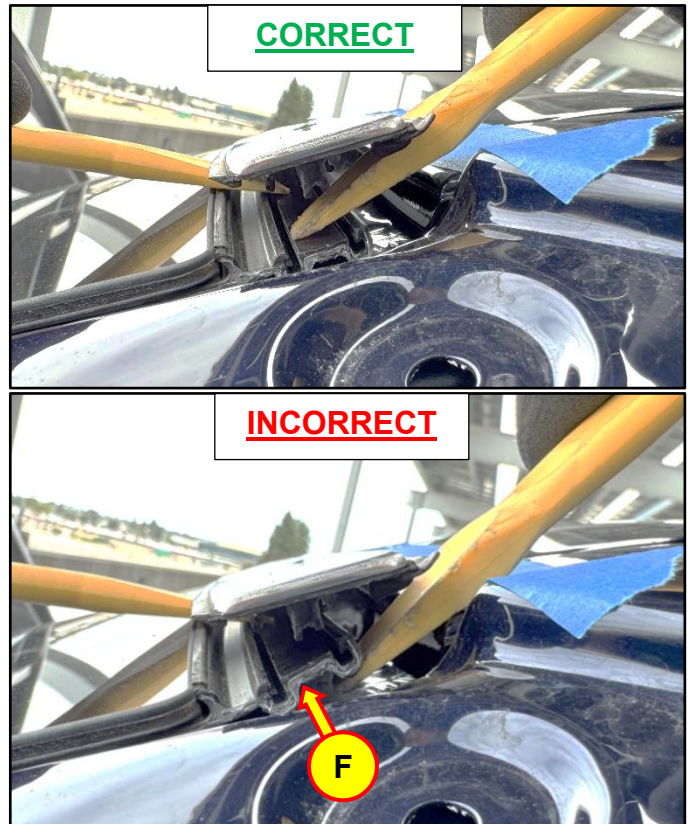
NOTICE

Carefully pry the molding out without bending the molding to prevent damage to the base trim (F).



NOTICE

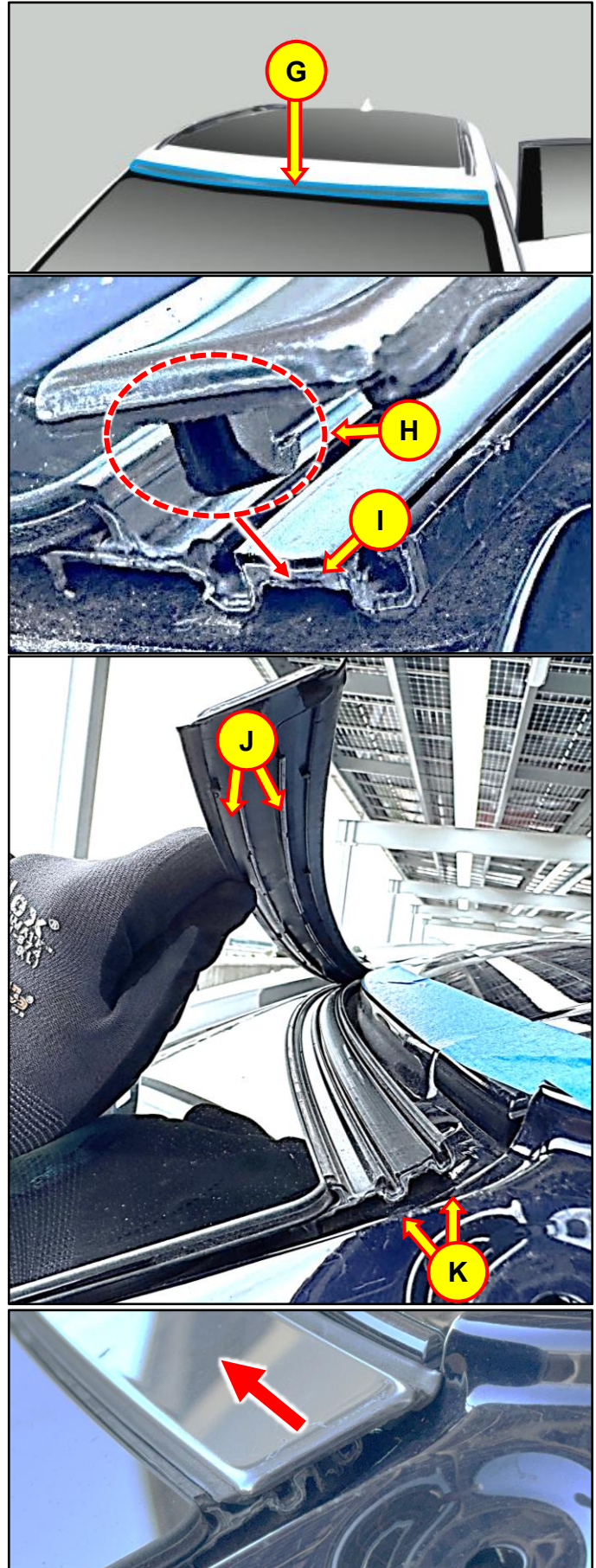
Do **NOT** pry under the base trim (F).



7. Install the new windshield glass upper molding (G).

Engage the new molding end clip (H) on the driver side to the base trim (I) while aligning the new molding ribs (J) with the base trim tracks (K).

Slide the new molding toward the passenger side to ensure the other end clip is properly engaged.



8. Press along both sides of the new to fully seat the new molding into the tracks, confirming both end clips are secured.



9. Remove the masking tape.

10.

**DIGITAL
DOCUMENTATION**



Using STUI, take a photo of the newly installed windshield glass upper molding.

Upload the photo to STUI.



11. Reinstall all parts in the reverse order of the removal process.
12. Ensure all parts are properly secured.
13. Close the hood and doors.
14. The service procedure is now complete.