



SIB 72 05 25

RECALL 25V-616: REPLACE DRIVER SAFETY BELT

2026-01-08

This Service Information Bulletin (Revision 3) replaces SI B72 05 25 **dated October 2025**.

**What's New:**

- Parts Information updated

<input checked="" type="checkbox"/>	THIS REPAIR IS MOBILE FRIENDLY
<input type="checkbox"/>	THIS REPAIR IS REMOTE SOFTWARE UPGRADE (RSU) FRIENDLY

**MODEL**

E-Series	Model Description	Production Date
U10	X2 Sports Activity Coupe	June 20, 2025 – July 4, 2025
U11	X1 Sports Activity Vehicle	June 20, 2025 – July 4, 2025

**AFFECTED VEHICLES**

Vehicles which require this campaign to be completed will show it as “Open” when checked either in AIR, AWP, Campaign Summary or Warranty Vehicle Inquiry.

Please make sure you check your dealer inventory as soon as possible. As of September 11, 2025, you can see a list of affected vehicles in Inventory Campaign Details (ICD) under ROSS.

**SITUATION**

BMW AG is conducting a Voluntary Safety Recall (effective September 10, 2025) on certain Model Year 2025 - 2026 BMW vehicles that were produced between June 20, 2025, and July 4, 2025.

This safety recall involves the front left safety belt which may not have been produced by the supplier according to specifications. In a crash, the belt may not provide sufficient restraint capability, which could increase the risk of injury.

**Do not deliver to a customer, a New, Certified Pre-Owned or Used vehicle subject to a Delivery Stop, until the vehicle is repaired. Do not use or sell replacement equipment/parts subject to a Delivery Stop.**

The Recall Notice and FAQ have been attached for further information.

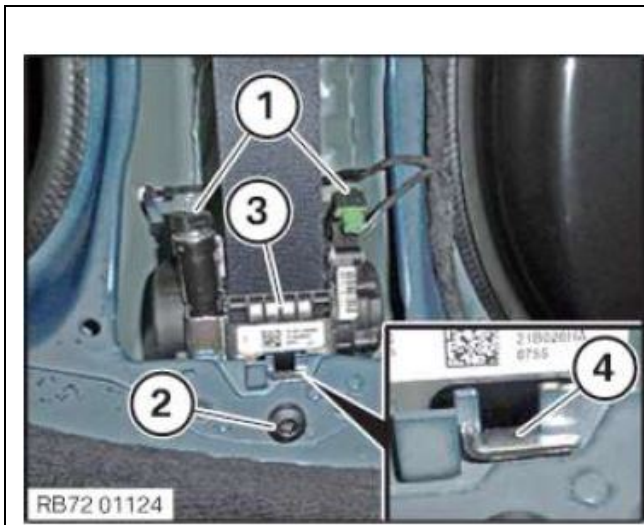
**CAUSE**

It is possible that the front left (aka driver’s) safety belt was not manufactured correctly in the affected vehicles.

**CORRECTION**

Replace the front left safety belt.

**PROCEDURE**

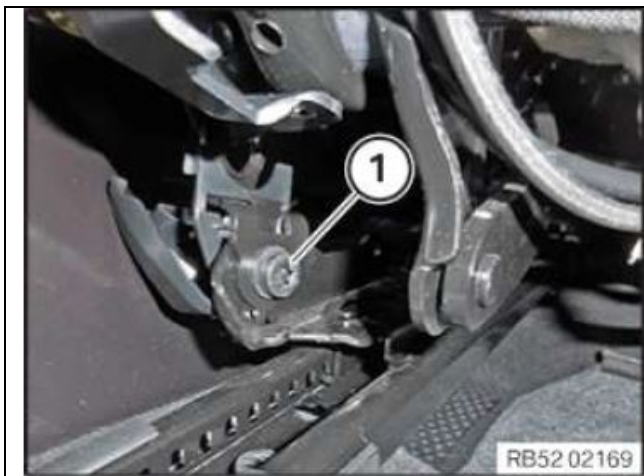


Replace the front left safety belt in accordance with repair instructions **72 11 250** (Upper left front seat belt ...).

Follow the safety instructions for disconnecting the air bag electrical connectors (1).

When replacing the safety belt reel (3), make sure the index tab (4) aligns to the body.

Replace the pan-head screw (2) on all models (U10 U11).



Replace the cheese-head screw (1) retaining the safety belt to the seat frame on all models (U10 U11).

**PARTS INFORMATION**

Use and invoice the applicable part numbers below.

**YOCV Campaign ordering is no longer required for these parts.**

Part Number	Description	Quantity
72 11 6959457	Upper belt front left (U10/U11)	1
07 14 9321690	Cheese head screw ( <b>rounds to 10</b> )	1
07 14 9148299	Pan head screw	1

**CLAIM INFORMATION**

Reimbursement for this Recall will be via normal claim entry utilizing the applicable work package information below and the part numbers above that apply.

<b>Repair Code:</b>	<b>0072780200</b>	<b>U10 U11 Replacing front left seat belt</b>
---------------------	-------------------	---

Below are the special flat rate labor operation code choices for this action.

**Completion before the first vehicle delivery to a customer (New in-stock/No in-service date), or the vehicle is already in the workshop for another reason and/or repair.**

Work Package	Labor Operation	Description (Plusposition)	Labor Allowance
--------------	-----------------	----------------------------	-----------------

Or:

**The vehicle arrives at your center and this Recall shows open (No other Main work will be performed or claimed during this workshop visit).**

Work Package	Labor Operation	Description (Main work)	Labor Allowance
# 2	00 78 279	Replace the front left safety belt	As applicable

Only one of the flat rate labor operation codes listed above can be used for claim submission and reimbursement. Also, only one Main work flat rate labor operation code can be claimed per workshop visit.

### Claim Repair Comments

Reference the SIB number, the issue (briefly), and the work package (WP) number performed in the technician's RO notes, and in the claim comments (For example: B72 NN 25 Replace X seat belt WP 1), unless otherwise required by State law.

### Alternative Mobility Solution (AMS) for Vehicle Owners (RO and Claim Comments Required)

This Recall's repair qualifies for Alternative Mobility Solution (AMS) expense reimbursement, claim this item under the Defect Code noted above as follows:

- Sublet Code 2 - Itemize the AMS sublet amount on the repair order and in the claim comment section.

Please refer to [SI B01 29 16](#) for additional information.

### Reimbursement of Prior Customer-Pay Repairs (TREAD Act)

Based on the issue, and the age of the Affected Vehicles being addressed by this Safety Recall Campaign, a reimbursement request for a qualifying prior customer-pay repair is not likely.

However, if you do receive a reimbursement request from a customer for a prior repair that may qualify, please contact the Warranty department (include a legible copy of the invoice) through IDS by selecting Coverage, Policy, Coding Questions and Mileage Corrections. The Warranty department will review and respond to your inquiry accordingly.

### BMW Group's AIR Application Resource for Flat Rate Labor Operation Codes

To obtain the corresponding flat rate unit (FRU) allowance information from the BMW Group AIR application resource, start by entering the Chassis Number (last seven (7) characters of the VIN), and click on the "Search" icon. If the "Vehicle Selection" window displays two or more model possible vehicle choices, select the applicable Model, or enter the full VIN (17 characters) instead to proceed. Click on the "Flat Rate Units" button and enter a flat rate labor operation code number "without spaces" in the field to the right, click on the "Search" icon to display the corresponding listing of "Flat rate unit group details" that are available and their corresponding FRU allowances.

### FEEDBACK REGARDING THIS BULLETIN

Technical Feedback	To submit feedback for the technical topic of this bulletin: Submit your feedback in the rating box at the top of this bulletin
Warranty Feedback	To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal
Parts Feedback	To submit feedback for the PARTS section of this bulletin: Submit an IDS ticket to the Parts Department

## Supporting Materials

[picture\\_as\\_pdf B720525\\_Recall Notice.pdf](#)

[picture\\_as\\_pdf B720525\\_25V-616-FrontSafetyBelt-BMW-FAQ-\(18Sep2025\).pdf](#)



## **SAFETY RECALL NOTICE**

To: All Center Operators, Sales Managers, Service Managers, Parts Managers and Warranty Processors

RE: Recall 25V-616: Replace Driver Safety Belt – B72 05 25

BMW AG is conducting a Voluntary Safety Recall (effective September 10, 2025) on certain Model Year 2025 - 2026 BMW vehicles that were produced between June 20, 2025, and July 4, 2025.

**Please be reminded that it is a violation of federal law (The Safety Act) for you to sell, lease or deliver any new motor vehicle covered by this notification until the recall repair has been performed. This means that Centers may not legally deliver new motor vehicles to consumers until they are fixed or use/sell replacement equipment/parts subject to this recall. Note also that substantial civil penalties apply to violations of the Safety Act.**

**Also, you should not sell, lease or deliver any Certified Pre-Owned or used vehicles subject to a safety recall until the repair is completed.**

**Please follow any special instructions that we provide to you for the return or disposition of recall parts.**

We appreciate all your assistance with this Recall.

**Safety Recall  
25V-616  
Front Safety Belt  
Model Year 2025 – 2026  
BMW X1, X2  
09/18/2025**

**Q1. Which BMW models in the US are potentially affected by this Safety Recall?**

Certain Model Year 2025 – 2026 BMW X1 and X2 models, in the US, are potentially affected.

**Q2. What is the specific issue?**

This safety recall involves the front left safety belt which may not have been produced by the supplier according to specifications. In a crash, the belt may not provide sufficient restraint capability, which could increase the risk of injury.

**Q3. Why are other models / vehicles not included in this Safety Recall?**

Other models have front safety belts produced by the supplier according to specifications.

**Q4. Can I continue to drive my vehicle?**

Yes. However, when you are notified by BMW of this Safety Recall that a remedy is available, please contact an authorized BMW center to schedule an appointment as soon as possible. For the latest updates to this Safety Recall, please visit [bmwusa.com/recall](https://www.bmwusa.com/recall). **If you are not the only driver of this vehicle, please advise all other drivers of this important information.**

**Q5. How did BMW become aware of the issue?**

BMW became aware of the issue through its quality control procedures.

**Q6. How will I be informed of this Safety Recall?**

Owners of potentially affected vehicles will be notified via First Class mail advising them of this Safety Recall and to schedule an appointment with an authorized BMW center as soon as possible to have the remedy performed. To locate your nearest authorized BMW center, please visit [bmwusa.com/dealer](https://www.bmwusa.com/dealer).

To ensure BMW has the most up-to-date contact and vehicle information, owners should register their vehicle at [bmwusa.com/myBMW](https://www.bmwusa.com/myBMW). Registration is free and will give them access to other information specific for their BMW vehicle. Alternatively, owners can visit [bmwusa.com/recall](https://www.bmwusa.com/recall) and click on “**Manage recall notices and contact information**”.

**Q7. How will my vehicle be remedied?**

Potentially affected vehicles will have the front safety belts left replaced for free which should take about an hour.

**Q8. Do I have to wait for BMW to contact me to have the remedy performed?**

Yes. BMW is currently in the process of ensuring that the necessary tools, parts, and procedures are available prior to contacting you to schedule an appointment with an authorized BMW center. For the latest updates to this Safety Recall, please visit [bmwusa.com/recall](http://bmwusa.com/recall).



SIB 72 06 25

RECALL 25V-616: REPLACE PASSENGER SAFETY BELT

2026-01-08

This Service Information Bulletin (Revision 2) replaces SI B72 06 25 **dated October 2025**.

**What's New:**

- Parts Information updated

<input checked="" type="checkbox"/>	THIS REPAIR IS MOBILE FRIENDLY
<input type="checkbox"/>	THIS REPAIR IS REMOTE SOFTWARE UPGRADE (RSU) FRIENDLY

**MODEL**

E-Series	Model Description	Production Date
U10	X2 Sports Activity Coupe	June 25, 2025 – June 28, 2025
U11	X1 Sports Activity Vehicle	June 23, 2025 – June 28, 2025

**AFFECTED VEHICLES**

Vehicles which require this campaign to be completed will show it as “Open” when checked either in AIR, AWP, Campaign Summary or Warranty Vehicle Inquiry.

Please make sure you check your dealer inventory as soon as possible. As of September 11, 2025, you can see a list of affected vehicles in Inventory Campaign Details (ICD) under ROSS.

**SITUATION**

BMW AG is conducting a Voluntary Safety Recall (effective September 10, 2025) on certain Model Year 2025 - 2026 BMW vehicles that were produced between June 20, 2025, and July 4, 2025.

This safety recall involves the front right safety belt which may not have been produced by the supplier according to specifications. In a crash, the belt may not provide sufficient restraint capability, which could increase the risk of injury.

**Do not deliver to a customer, a New, Certified Pre-Owned or Used vehicle subject to a Delivery Stop, until the vehicle is repaired. Do not use or sell replacement equipment/parts subject to a Delivery Stop.**

The Recall Notice and FAQ have been attached for further information.

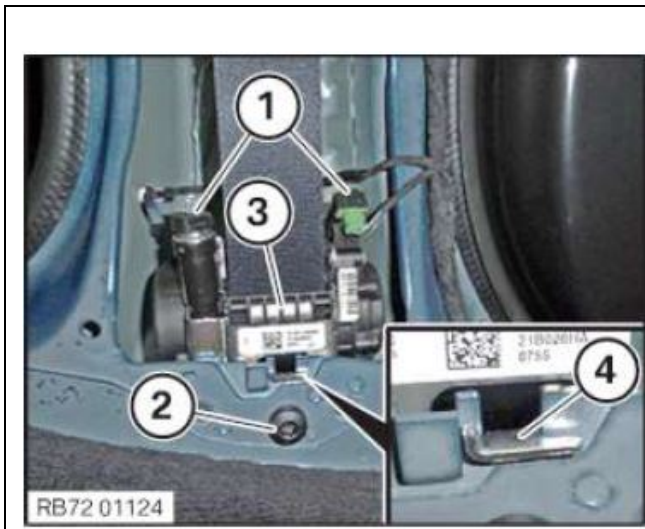
**CAUSE**

It is possible that the front right (aka passenger) safety belt was not manufactured correctly in the affected vehicles.

**CORRECTION**

Replace the front right safety belt.

**PROCEDURE**

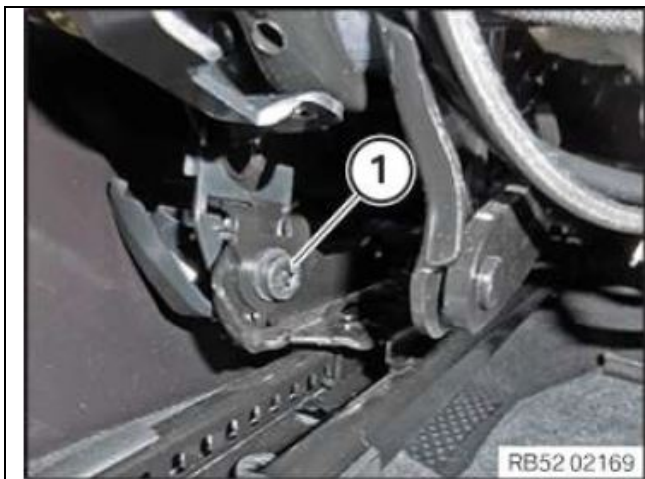


Replace the front right safety belt in accordance with repair instructions **72 11 251** (Upper right front seat belt ...).

Follow the safety instructions for disconnecting the air bag electrical connectors (1).

When replacing the safety belt reel (3), make sure the index tab (4) aligns to the body.

Replace the pan-head screw (2) on all models (**U10 U11**).



Replace the cheese-head screw (1) retaining the safety belt to the seat frame on all models (**U10 U11**).

### **PARTS INFORMATION**

Use and invoice the applicable part numbers below.

**YOCV Campaign ordering is no longer required for these parts.**

Part Number	Description	Quantity
72 11 5A386B0	Upper belt front right (U10/U11)	1 if needed
07 14 9321690	Cheese head screw (rounds to 10)	1
07 14 9148299	Pan head screw	1

### **CLAIM INFORMATION**

Reimbursement for this Recall will be via normal claim entry utilizing the applicable work package information below and the part numbers above that apply.

<b>Repair Code:</b>	<b>0072790200</b>	<b>U10 U11 Replacing front right seat belt</b>
---------------------	-------------------	--

Below are the special flat rate labor operation code choices for this action.

**Completion before the first vehicle delivery to a customer (New in-stock/No in-service date), or the vehicle is already in the workshop for another reason and/or repair.**

Work Package	Labor Operation	Description (Plusposition)	Labor Allowance
--------------	-----------------	----------------------------	-----------------

Or:

**The vehicle arrives at your center and this Recall shows open (No other Main work will be performed or claimed during this workshop visit).**

Work Package	Labor Operation	Description (Main work)	Labor Allowance
# 2	00 78 280	Replace the front right safety belt	As applicable

Only one of the flat rate labor operation codes listed above can be used for claim submission and reimbursement. Also, only one Main work flat rate labor operation code can be claimed per workshop visit.

### Claim Repair Comments

Reference the SIB number, the issue (briefly), and the work package (WP) number performed in the technician's RO notes, and in the claim comments (For example: B72 06 25 Replace right front seat belt WP 1), unless otherwise required by State law.

### Alternative Mobility Solution (AMS) for Vehicle Owners (RO and Claim Comments Required)

This Recall's repair qualifies for Alternative Mobility Solution (AMS) expense reimbursement, claim this item under the Defect Code noted above as follows:

- Sublet Code 2 - Itemize the AMS sublet amount on the repair order and in the claim comment section.

Please refer to [SI B01 29 16](#) for additional information.

### Reimbursement of Prior Customer-Pay Repairs (TREAD Act)

Based on the issue, and the age of the Affected Vehicles being addressed by this Safety Recall Campaign, a reimbursement request for a qualifying prior customer-pay repair is not likely.

However, if you do receive a reimbursement request from a customer for a prior repair that may qualify, please contact the Warranty department (include a legible copy of the invoice) through IDS by selecting Coverage, Policy, Coding Questions and Mileage Corrections. The Warranty department will review and respond to your inquiry accordingly.

### BMW Group's AIR Application Resource for Flat Rate Labor Operation Codes

To obtain the corresponding flat rate unit (FRU) allowance information from the BMW Group AIR application resource, start by entering the Chassis Number (last seven (7) characters of the VIN), and click on the "Search" icon. If the "Vehicle Selection" window displays two or more model possible vehicle choices, select the applicable Model, or enter the full VIN (17 characters) instead to proceed. Click on the "Flat Rate Units" button and enter a flat rate labor operation code number "without spaces" in the field to the right, click on the "Search" icon to display the corresponding listing of "Flat rate unit group details" that are available and their corresponding FRU allowances.

### FEEDBACK REGARDING THIS BULLETIN

Technical Feedback	To submit feedback for the technical topic of this bulletin: Submit your feedback in the rating box at the top of this bulletin
Warranty Feedback	To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal
Parts Feedback	To submit feedback for the PARTS section of this bulletin: Submit an IDS ticket to the Parts Department

Copyright ©2026 BMW of North America, Inc.

## Supporting Materials

[picture\\_as\\_pdf B720625\\_Recall Notice.pdf](#)

[picture\\_as\\_pdf B720625\\_25V-616-FrontSafetyBelt-BMW-FAQ-\(18Sep2025\).pdf](#)



## **SAFETY RECALL NOTICE**

To: All Center Operators, Sales Managers, Service Managers, Parts Managers and Warranty Processors

RE: Recall 25V-616: Replace Passenger Safety Belt – B72 06 25

BMW AG is conducting a Voluntary Safety Recall (effective September 10, 2025) on certain Model Year 2025 - 2026 BMW vehicles that were produced between June 20, 2025, and July 4, 2025.

**Please be reminded that it is a violation of federal law (The Safety Act) for you to sell, lease or deliver any new motor vehicle covered by this notification until the recall repair has been performed. This means that Centers may not legally deliver new motor vehicles to consumers until they are fixed or use/sell replacement equipment/parts subject to this recall. Note also that substantial civil penalties apply to violations of the Safety Act.**

**Also, you should not sell, lease or deliver any Certified Pre-Owned or used vehicles subject to a safety recall until the repair is completed.**

**Please follow any special instructions that we provide to you for the return or disposition of recall parts.**

We appreciate all your assistance with this Recall.

**Safety Recall  
25V-616  
Front Safety Belt  
Model Year 2025 – 2026  
BMW X1, X2  
09/18/2025**

**Q1. Which BMW models in the US are potentially affected by this Safety Recall?**

Certain Model Year 2025 – 2026 BMW X1 and X2 models, in the US, are potentially affected.

**Q2. What is the specific issue?**

This safety recall involves the front right safety belt which may not have been produced by the supplier according to specifications. In a crash, the belt may not provide sufficient restraint capability, which could increase the risk of injury.

**Q3. Why are other models / vehicles not included in this Safety Recall?**

Other models have front safety belts produced by the supplier according to specifications.

**Q4. Can I continue to drive my vehicle?**

Yes. However, when you are notified by BMW of this Safety Recall that a remedy is available, please contact an authorized BMW center to schedule an appointment as soon as possible. For the latest updates to this Safety Recall, please visit [bmwusa.com/recall](https://bmwusa.com/recall). **If you are not the only driver of this vehicle, please advise all other drivers of this important information.**

**Q5. How did BMW become aware of the issue?**

BMW became aware of the issue through its quality control procedures.

**Q6. How will I be informed of this Safety Recall?**

Owners of potentially affected vehicles will be notified via First Class mail advising them of this Safety Recall and to schedule an appointment with an authorized BMW center as soon as possible to have the remedy performed. To locate your nearest authorized BMW center, please visit [bmwusa.com/dealer](https://bmwusa.com/dealer).

To ensure BMW has the most up-to-date contact and vehicle information, owners should register their vehicle at [bmwusa.com/myBMW](https://bmwusa.com/myBMW). Registration is free and will give them access to other information specific for their BMW vehicle. Alternatively, owners can visit [bmwusa.com/recall](https://bmwusa.com/recall) and click on “**Manage recall notices and contact information**”.

**Q7. How will my vehicle be remedied?**

Potentially affected vehicles will have the front safety belt right replaced for free which should take about an hour.

**Q8. Do I have to wait for BMW to contact me to have the remedy performed?**

Yes. BMW is currently in the process of ensuring that the necessary tools, parts, and procedures are available prior to contacting you to schedule an appointment with an authorized BMW center. For the latest updates to this Safety Recall, please visit [bmwusa.com/recall](http://bmwusa.com/recall).



## SIB 72 07 25

### RECALL 25V-616: REPLACE BOTH FRONT SAFETY BELTS

2026-01-08

This Service Information Bulletin (Revision 2) replaces SI B72 07 25 **dated October 2025**.

#### What's New:

- Parts Information updated

<input checked="" type="checkbox"/>	THIS REPAIR IS MOBILE FRIENDLY
<input type="checkbox"/>	THIS REPAIR IS REMOTE SOFTWARE UPGRADE (RSU) FRIENDLY

## MODEL

E-Series	Model Description	Production Date
U10	X2 Sports Activity Coupe	June 20, 2025 – July 4, 2025
U11	X1 Sports Activity Vehicle	June 20, 2025 – July 4, 2025

## AFFECTED VEHICLES

Vehicles which require this campaign to be completed will show it as “Open” when checked either in AIR, AWP, Campaign Summary or Warranty Vehicle Inquiry.

Please make sure you check your dealer inventory as soon as possible. As of September 11, 2025, you can see a list of affected vehicles in Inventory Campaign Details (ICD) under ROSS.

## SITUATION

BMW AG is conducting a Voluntary Safety Recall (effective September 10, 2025) on certain Model Year 2025 - 2026 BMW vehicles that were produced between June 20, 2025, and July 4, 2025.

This safety recall involves both front safety belts which may not have been produced by the supplier according to specifications. In a crash, the belt may not provide sufficient restraint capability, which could increase the risk of injury.

**Do not deliver to a customer, a New, Certified Pre-Owned or Used vehicle subject to a Delivery Stop, until the vehicle is repaired. Do not use or sell replacement equipment/parts subject to a Delivery Stop.**

The Recall Notice and FAQ have been attached for further information.

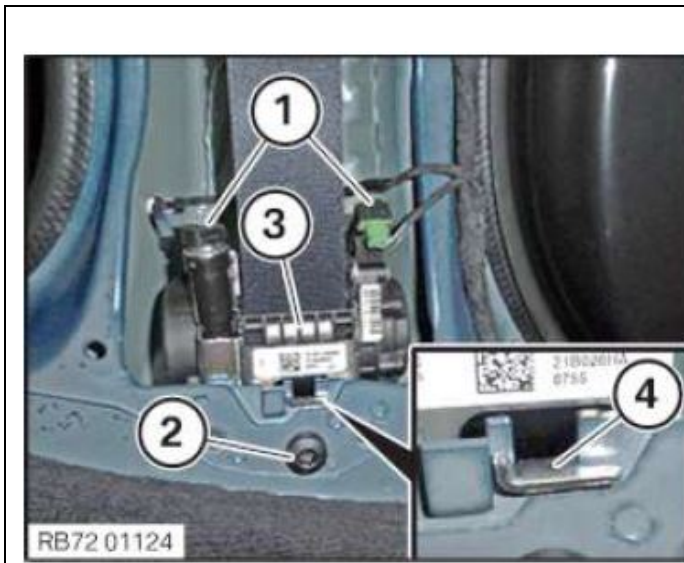
## CAUSE

It is possible that the front safety belts (both left and right) were not manufactured correctly in the affected vehicles.

## CORRECTION

Replace both front safety belts.

## PROCEDURE

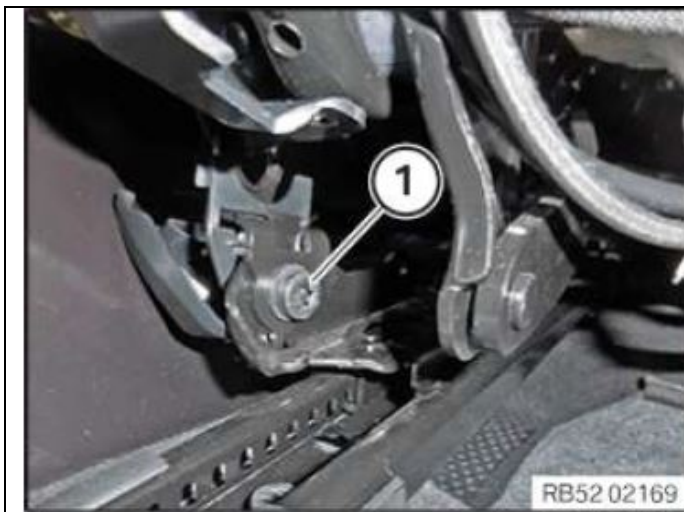


1-Replace the front **LEFT** safety belt in accordance with repair instructions **72 11 250** (Upper left front seat belt ...).

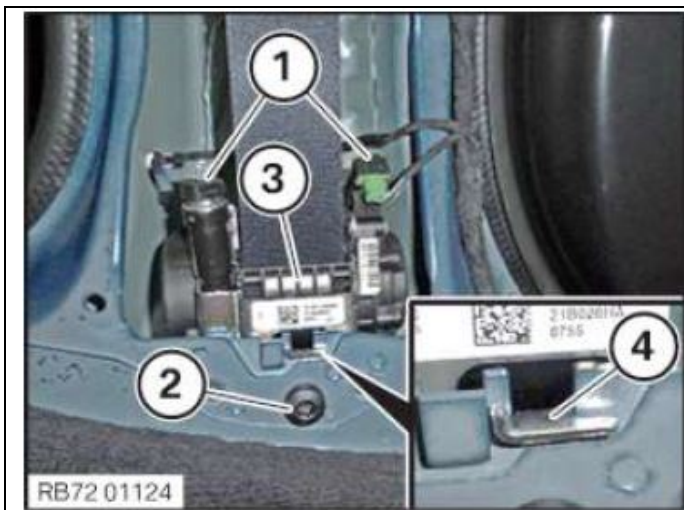
Follow the safety instructions for disconnecting the air bag electrical connectors (1).

When replacing the safety belt reel (3) make sure the index tab (4) aligns to the body.

Replace the Pan head screw (2) on all models (**U10 U11**).



Replace the cheese-head screw (1) retaining the safety belt to the seat frame on all models (**U10 U11**).



2-Replace the front **RIGHT** safety belt in accordance with repair instructions **72 11 251** (Upper right front seat belt ...).

Follow the safety instructions for disconnecting the air bag electrical connectors (1).

When replacing the safety belt reel (3), make sure the index tab (4) aligns to the body.

Replace the pan-head screw (2) on all models.



Replace the cheese-head screw (1) retaining the safety belt to the seat frame.

**PARTS INFORMATION**

Use and invoice the applicable part numbers below.

**YOCV Campaign ordering is no longer required for these parts.**

Part Number	Description	Quantity
72 11 5A386B0	Upper belt front right (U10/U11)	1
72 11 6959457	Upper belt front left (U10/U11)	1
07 14 9321690	Cheese head screw (rounds to 10)	2
07 14 9148299	Pan head screw	2

**CLAIM INFORMATION**

Reimbursement for this Recall will be via normal claim entry utilizing the applicable work package information below and the part numbers above that apply.

<b>Repair Code:</b>	<b>0072800200</b>	<b>U10 U11 Replacing front left and right seat belt</b>
---------------------	-------------------	---

Below are the special flat rate labor operation code choices for this action.

**Completion before the first vehicle delivery to a customer (New in-stock/No in-service date), or the vehicle is already in the workshop for another reason and/or repair.**

Work Package	Labor Operation	Description (Plusposition)	Labor Allowance
# 1	00 78 849	Replace front left and right safety belt	As applicable

Or:

**The vehicle arrives at your center and this Recall shows open (No other Main work will be performed or claimed during this workshop visit).**

Work Package	Labor Operation	Description (Main work)	Labor Allowance
# 2	00 78 281	Replace front left and right safety belt	As applicable

Only one of the flat rate labor operation codes listed above can be used for claim submission and reimbursement. Also, only one Main work flat rate labor operation code can be claimed per workshop visit.

**Claim Repair Comments**

Reference the SIB number, the issue (briefly), and the work package (WP) number performed in the technician's RO notes, and in the claim comments (For example: B72 07 25 Replace both front seat belt WP 1), unless otherwise required by State law.

### **Alternative Mobility Solution (AMS) for Vehicle Owners (RO and Claim Comments Required)**

This Recall's repair qualifies for Alternative Mobility Solution (AMS) expense reimbursement, claim this item under the Defect Code noted above as follows:

- Sublet Code 2 - Itemize the AMS sublet amount on the repair order and in the claim comment section.

Please refer to [SI B01 29 16](#) for additional information.

### **Reimbursement of Prior Customer-Pay Repairs (TREAD Act)**

Based on the issue, and the age of the Affected Vehicles being addressed by this Safety Recall Campaign, a reimbursement request for a qualifying prior customer-pay repair is not likely.

However, if you do receive a reimbursement request from a customer for a prior repair that may qualify, please contact the Warranty department (include a legible copy of the invoice) through IDS by selecting Coverage, Policy, Coding Questions and Mileage Corrections. The Warranty department will review and respond to your inquiry accordingly.

### **BMW Group's AIR Application Resource for Flat Rate Labor Operation Codes**

To obtain the corresponding flat rate unit (FRU) allowance information from the BMW Group AIR application resource, start by entering the Chassis Number (last seven (7) characters of the VIN), and click on the "Search" icon. If the "Vehicle Selection" window displays two or more model possible vehicle choices, select the applicable Model, or enter the full VIN (17 characters) instead to proceed. Click on the "Flat Rate Units" button and enter a flat rate labor operation code number "without spaces" in the field to the right, click on the "Search" icon to display the corresponding listing of "Flat rate unit group details" that are available and their corresponding FRU allowances.

### **FEEDBACK REGARDING THIS BULLETIN**

Technical Feedback	To submit feedback for the technical topic of this bulletin: Submit your feedback in the rating box at the top of this bulletin
Warranty Feedback	To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal
Parts Feedback	To submit feedback for the PARTS section of this bulletin: Submit an IDS ticket to the Parts Department

#### Supporting Materials

[picture\\_as\\_pdf B720725\\_25V-616-FrontSafetyBelt-BMW-FAQ-\(18Sep2025\).pdf](#)

[picture\\_as\\_pdf B720725\\_Recall Notice.pdf](#)



## **SAFETY RECALL NOTICE**

To: All Center Operators, Sales Managers, Service Managers, Parts Managers and Warranty Processors

RE: Recall 25V-616: Replace Both Front Safety Belts – B72 07 25

BMW AG is conducting a Voluntary Safety Recall (effective September 10, 2025) on certain Model Year 2025 - 2026 BMW vehicles that were produced between June 20, 2025, and July 4, 2025.

**Please be reminded that it is a violation of federal law (The Safety Act) for you to sell, lease or deliver any new motor vehicle covered by this notification until the recall repair has been performed. This means that Centers may not legally deliver new motor vehicles to consumers until they are fixed or use/sell replacement equipment/parts subject to this recall. Note also that substantial civil penalties apply to violations of the Safety Act.**

**Also, you should not sell, lease or deliver any Certified Pre-Owned or used vehicles subject to a safety recall until the repair is completed.**

**Please follow any special instructions that we provide to you for the return or disposition of recall parts.**

We appreciate all your assistance with this Recall.

**Safety Recall  
25V-616  
Front Safety Belt  
Model Year 2025 – 2026  
BMW X1, X2  
09/18/2025**

**Q1. Which BMW models in the US are potentially affected by this Safety Recall?**

Certain Model Year 2025 – 2026 BMW X1 and X2 models, in the US, are potentially affected.

**Q2. What is the specific issue?**

This safety recall involves both front safety belts which may not have been produced by the supplier according to specifications. In a crash, the belt may not provide sufficient restraint capability, which could increase the risk of injury.

**Q3. Why are other models / vehicles not included in this Safety Recall?**

Other models have front safety belts produced by the supplier according to specifications.

**Q4. Can I continue to drive my vehicle?**

Yes. However, when you are notified by BMW of this Safety Recall that a remedy is available, please contact an authorized BMW center to schedule an appointment as soon as possible. For the latest updates to this Safety Recall, please visit [bmwusa.com/recall](https://www.bmwusa.com/recall). **If you are not the only driver of this vehicle, please advise all other drivers of this important information.**

**Q5. How did BMW become aware of the issue?**

BMW became aware of the issue through its quality control procedures.

**Q6. How will I be informed of this Safety Recall?**

Owners of potentially affected vehicles will be notified via First Class mail advising them of this Safety Recall and to schedule an appointment with an authorized BMW center as soon as possible to have the remedy performed. To locate your nearest authorized BMW center, please visit [bmwusa.com/dealer](https://www.bmwusa.com/dealer).

To ensure BMW has the most up-to-date contact and vehicle information, owners should register their vehicle at [bmwusa.com/myBMW](https://www.bmwusa.com/myBMW). Registration is free and will give them access to other information specific for their BMW vehicle. Alternatively, owners can visit [bmwusa.com/recall](https://www.bmwusa.com/recall) and click on “**Manage recall notices and contact information**”.

**Q7. How will my vehicle be remedied?**

Potentially affected vehicles will have both of the front safety belts replaced for free which should take about an hour.

**Q8. Do I have to wait for BMW to contact me to have the remedy performed?**

Yes. BMW is currently in the process of ensuring that the necessary tools, parts, and procedures are available prior to contacting you to schedule an appointment with an authorized BMW center. For the latest updates to this Safety Recall, please visit [bmwusa.com/recall](https://www.bmwusa.com/recall).



## SIM 72 03 25

### RECALL 25V-616: REPLACE BOTH FRONT SAFETY BELTS

2026-01-08

This Service Information Bulletin (Revision 2) replaces SI M72 03 25 **dated October 2025**.

#### What's New (Specific text highlighted):

- Parts Information updated

<input checked="" type="checkbox"/>	THIS REPAIR IS MOBILE FRIENDLY
<input type="checkbox"/>	THIS REPAIR IS REMOTE SOFTWARE UPGRADE (RSU) FRIENDLY

## MODEL

E-Series	Model Description	Production Date
F65	MINI Cooper Hardtop 4 Door	June 23, 2025 – July 22, 2025
F67	MINI Cooper Convertible	June 26, 2025 – July 31, 2025
U25	MINI Countryman	June 20, 2025 – July 7, 2025

## AFFECTED VEHICLES

Vehicles which require this campaign to be completed will show it as “Open” when checked either in AIR, AWP, Campaign Summary or Warranty Vehicle Inquiry.

Please make sure you check your dealer inventory as soon as possible. As of September 11, 2025, you can see a list of affected vehicles in Inventory Campaign Details (ICD) under ROSS.

## SITUATION

BMW AG is conducting a Voluntary Safety Recall (effective September 10, 2025) on certain Model Year 2025 - 2026 MINI vehicles that were produced between June 20, 2025, and July 31, 2025.

This safety recall involves both front safety belts which may not have been produced by the supplier according to specifications. In a crash, the belt may not provide sufficient restraint capability, which could increase the risk of injury.

**Do not deliver to a customer, a New, Certified Pre-Owned or Used vehicle subject to a Delivery Stop, until the vehicle is repaired. Do not use or sell replacement equipment/parts subject to a Delivery Stop.**

The Recall Notice and FAQ have been attached for further information.

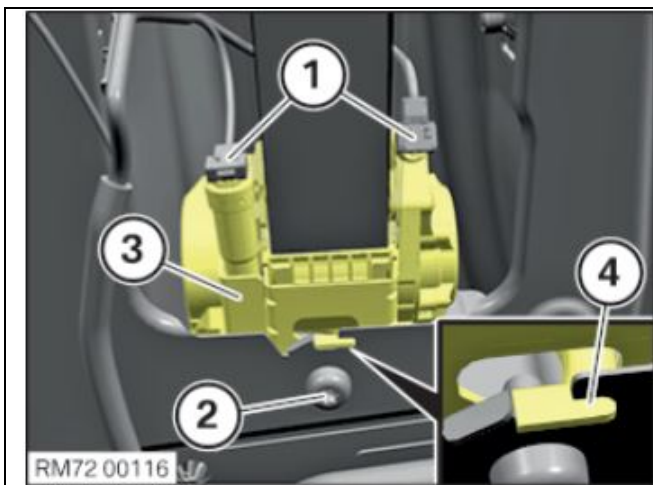
## CAUSE

It is possible that the front safety belts (both left and right) were not manufactured correctly in the affected vehicles.

## CORRECTION

Replace both front safety belts.

## PROCEDURE

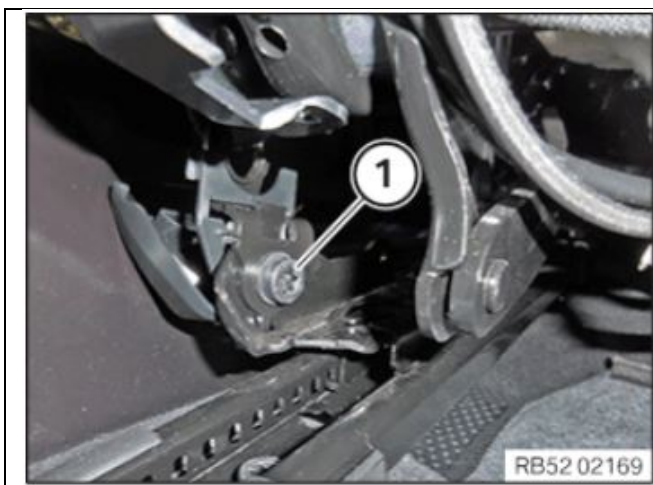


1-Replace the front **LEFT** safety belt in accordance with repair instructions **72 11 250** (Upper left front seat belt ...).

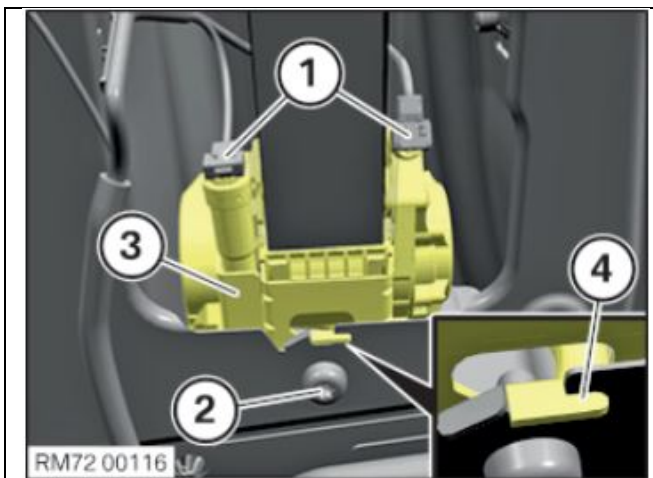
Follow the safety instructions for disconnecting the air bag electrical connectors (1).

When replacing the safety belt reel (3), make sure the index tab (4) aligns to the body.

Replace the pan-head screw (2) on all models (**F65 F67 U25**).



Replace the cheese-head screw (1) retaining the safety belt to the seat frame (**F65**).

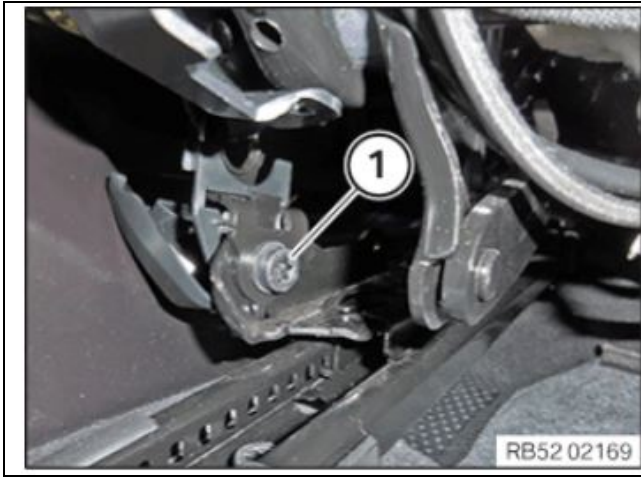


2-Replace the front **RIGHT** safety belt in accordance with repair instructions **72 11 251** (Upper right front seat belt ...).

Follow the safety instructions for disconnecting the air bag electrical connectors (1).

When replacing the safety belt reel (3), make sure the index tab (4) aligns to the body.

Replace the pan-head screw (2) on all models (**F65 F67 U25**).



Replace the cheese-head screw (1) retaining the safety belt to the seat frame (F65).

**PARTS INFORMATION**

Use and invoice the applicable part numbers below.

YOCV Campaign ordering is no longer required for these parts.

Part Number	Description	Quantity
72 11 5A32E60	Upper belt, front right (F65)	1
72 11 5A2EE91	Upper belt, front left (F65)	1
72 11 5A4FDC5	Right front upper belt (F67)	1
72 11 5A4FDC1	Left front upper belt (F67)	1
72 11 5A386B0	Upper right front belt (U25)	1
72 11 6959457	Upper belt, front left (U25)	1
07 14 9321690	Cheese head screw (F65, U25 only) <b>(rounds to 10)</b>	2
07 14 9148299	Pan head screw	2

**CLAIM INFORMATION**

Reimbursement for this Recall will be via normal claim entry utilizing the applicable work package information below and the part numbers above that apply.

<b>Repair Code:</b>	<b>0072830200</b>	<b>F6x U25 Replacing front left and right seat belt</b>
---------------------	-------------------	---

Below are the special flat rate labor operation code choices for this action.

**Completion before the first vehicle delivery to a customer (New in-stock/No in-service date), or the vehicle is already in the workshop for another reason and/or repair.**

Work Package	Labor Operation	Description (Plusposition)	Labor Allowance
# 1	00 78 850	Replace the front left and right safety belt	As applicable

Or:

**The vehicle arrives at your dealer and this Recall shows open (No other Main work will be performed or claimed during this workshop visit).**

Work Package	Labor Operation	Description (Main work)	Labor Allowance

Only one of the flat rate labor operation codes listed above can be used for claim submission and reimbursement. Also, only one Main work flat rate labor operation code can be claimed per workshop visit.

### Claim Repair Comments

Reference the SIB number, the issue (briefly), and the work package (WP) number performed in the technician's RO notes, and in the claim comments (For example: M72 03 25 Replace both front seat belts WP 1), unless otherwise required by State law.

### Alternative Mobility Solution (AMS) for Vehicle Owners (RO and Claim Comments Required)

This Recall's repair qualifies for Alternative Mobility Solution (AMS) expense reimbursement, claim this item under the Defect Code noted above as follows:

- Sublet Code 2 - Itemize the AMS sublet amount on the repair order and in the claim comment section.

Please refer to [SI M01 01 17](#) for additional information.

### Reimbursement of Prior Customer-Pay Repairs (TREAD Act)

Based on the issue, and the age of the Affected Vehicles being addressed by this Safety Recall Campaign, a reimbursement request for a qualifying prior customer-pay repair is not likely.

However, if you do receive a reimbursement request from a customer for a prior repair that may qualify, please contact the Warranty department (include a legible copy of the invoice) through IDS by selecting Coverage, Policy, Coding Questions and Mileage Corrections. The Warranty department will review and respond to your inquiry accordingly.

### BMW Group's AIR Application Resource for Flat Rate Labor Operation Codes

To obtain the corresponding flat rate unit (FRU) allowance information from the BMW Group AIR application resource, start by entering the Chassis Number (last seven (7) characters of the VIN), and click on the "Search" icon. If the "Vehicle Selection" window displays two or more model possible vehicle choices, select the applicable Model, or enter the full VIN (17 characters) instead to proceed. Click on the "Flat Rate Units" button and enter a flat rate labor operation code number "without spaces" in the field to the right, click on the "Search" icon to display the corresponding listing of "Flat rate unit group details" that are available and their corresponding FRU allowances.

### FEEDBACK REGARDING THIS BULLETIN

Technical Feedback	To submit feedback for the technical topic of this bulletin: Submit your feedback in the rating box at the top of this bulletin
Warranty Feedback	To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal
Parts Feedback	To submit feedback for the PARTS section of this bulletin: Submit an IDS ticket to the Parts Department

### Supporting Materials

[picture\\_as\\_pdf M720325\\_25V-616-FrontSafetyBelt-MINI-FAQ-\(17Sep2025\).pdf](#)

[picture\\_as\\_pdf M720325\\_Recall Notice.pdf](#)



**SAFETY RECALL NOTICE**

To: All Center Operators, Sales Managers, Service Managers, Parts Managers and Warranty Processors

RE: RECALL 25V-616: Replace both Front Safety Belts – M72 03 25

BMW AG is conducting a Voluntary Safety Recall (effective September 10, 2025) on certain Model Year 2025 - 2026 MINI vehicles that were produced between June 20, 2025, and July 31, 2025.

**Please be reminded that it is a violation of federal law (The Safety Act) for you to sell, lease or deliver any new motor vehicle covered by this notification until the recall repair has been performed. This means that Centers may not legally deliver new motor vehicles to consumers until they are fixed or use/sell replacement equipment/parts subject to this recall. Note also that substantial civil penalties apply to violations of the Safety Act.**

**Also, you should not sell, lease or deliver any Certified Pre-Owned or used vehicles subject to a safety recall until the repair is completed.**

**Please follow any special instructions that we provide to you for the return or disposition of recall parts.**

We appreciate all your assistance with this Recall.

**Safety Recall  
25V-616  
Front Safety Belt  
Model Year 2025 - 2026  
MINI Cooper  
(2 Door, 4 Door, Convertible, Countryman)  
09/17/2025**

**Q1. Which MINI models in the US are potentially affected by this Safety Recall?**

Certain Model Year 2025 - 2026 MINI Cooper (2 Door, 4 Door, Convertible, Countryman) models, in the US, are potentially affected.

**Q2. What is the specific issue?**

This safety recall involves the front safety belts which may not have been produced by the supplier according to specifications. In a crash, the belt may not provide sufficient restraint capability, which could increase the risk of injury.

**Q3. Why are other models / vehicles not included in this Safety Recall?**

Other models have front safety belts produced by the supplier according to specifications.

**Q4. Can I continue to drive my vehicle?**

Yes. However, when you are notified by MINI of this Safety Recall that a remedy is available, please contact an authorized MINI dealer to schedule an appointment as soon as possible. For the latest updates to this Safety Recall, please visit [miniusa.com/recall](https://miniusa.com/recall). **If you are not the only driver of this vehicle, please advise all other drivers of this important information.**

**Q5. How did MINI become aware of the issue?**

MINI became aware of the issue through its quality control procedures.

**Q6. How will I be informed of this Safety Recall?**

Owners of potentially affected vehicles will be notified via First Class mail advising them of this Safety Recall and to schedule an appointment with an authorized MINI dealer as soon as possible to have the remedy performed. To locate your nearest authorized MINI dealer, please visit [miniusa.com/dealer](https://miniusa.com/dealer).

**Q7. How will my vehicle be remedied?**

Potentially affected vehicles will have both front safety belts replaced for free which should take about an hour.

**Q8. Do I have to wait for MINI to contact me to have the remedy performed?**

Yes. MINI is currently in the process of ensuring that the necessary tools, parts, and procedures are available prior to contacting you to schedule an appointment with an authorized MINI dealer. For the latest updates to this Safety Recall, please visit [miniusa.com/recall](https://miniusa.com/recall).



## SIM 72 02 25

### RECALL 25V-616: REPLACE PASSENGER SAFETY BELT

2026-01-08

This Service Information Bulletin (Revision 2) replaces SI M72 02 25 **dated October 2025**.

#### What's New:

- Parts Information updated

<input checked="" type="checkbox"/>	THIS REPAIR IS MOBILE FRIENDLY
<input type="checkbox"/>	THIS REPAIR IS REMOTE SOFTWARE UPGRADE (RSU) FRIENDLY

## MODEL

E-Series	Model Description	Production Date
F65	MINI Cooper Hardtop 4 Door	June 23, 2025 – July 22, 2025
F67	MINI Cooper Convertible	June 26, 2025 – July 31, 2025
U25	MINI Countryman	June 20, 2025 – July 7, 2025

## AFFECTED VEHICLES

Vehicles which require this campaign to be completed will show it as “Open” when checked either in AIR, AWP, Campaign Summary or Warranty Vehicle Inquiry.

Please make sure you check your dealer inventory as soon as possible. As of September 11, 2025, you can see a list of affected vehicles in Inventory Campaign Details (ICD) under ROSS.

## SITUATION

BMW AG is conducting a Voluntary Safety Recall (effective September 10, 2025) on certain Model Year 2025 - 2026 MINI vehicles that were produced between June 20, 2025, and July 31, 2025.

This safety recall involves the front right safety belt which may not have been produced by the supplier according to specifications. In a crash, the belt may not provide sufficient restraint capability, which could increase the risk of injury.

**Do not deliver to a customer, a New, Certified Pre-Owned or Used vehicle subject to a Delivery Stop, until the vehicle is repaired. Do not use or sell replacement equipment/parts subject to a Delivery Stop.**

The Recall Notice and FAQ have been attached for further information.

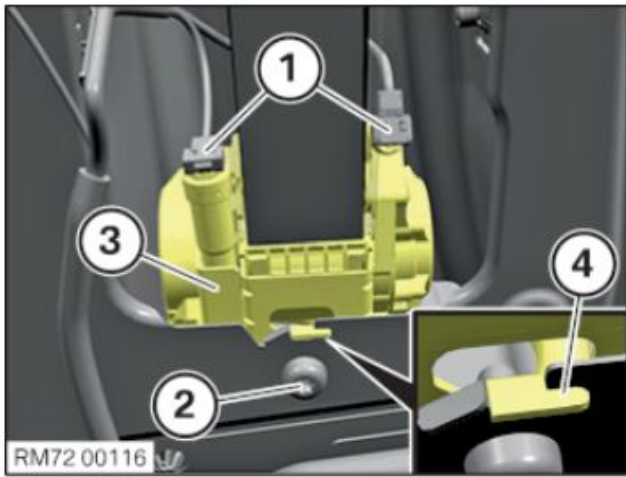
## CAUSE

It is possible that the front right (aka passenger) safety belt was not manufactured correctly in the affected vehicles.

## CORRECTION

Replace the front right safety belt.

## PROCEDURE

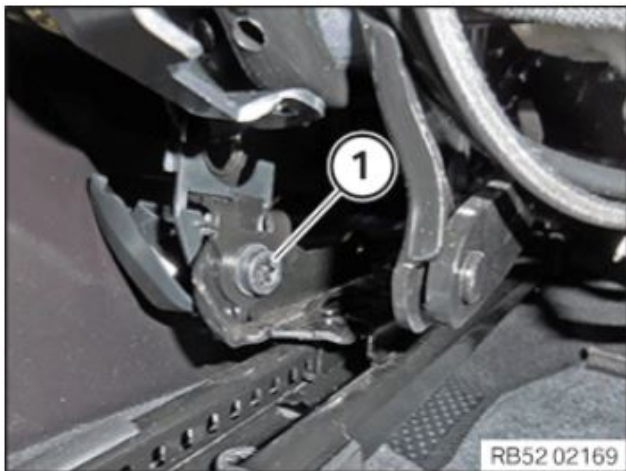


Replace the front right safety belt in accordance with repair instructions **72 11 251** (Upper right front seat belt ...).

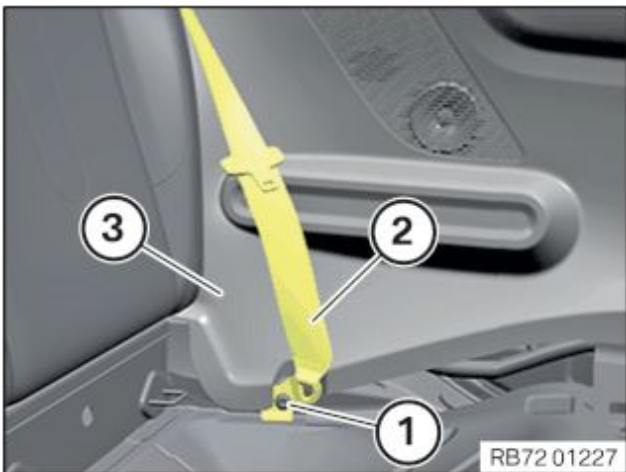
Follow the safety instructions for disconnecting the air bag electrical connectors (1).

When replacing the safety belt reel (3), make sure the index tab (4) aligns to the body.

Replace the pan-head screw (2) on all models (**F65 F66 F67 U25**).



Replace the cheese-head screw (1) retaining the safety belt to the seat frame (**F65**).



Replace the cheese-head screw (1) retaining the rear safety belt (**F66**). This is needed to be able to remove the side panel to access the front safety belt reel.

## PARTS INFORMATION

Use and invoice the applicable part numbers below.

**YOCV Campaign ordering is no longer required for these parts.**

Part Number	Description	Quantity
72 11 5A32E60	Upper belt, front right (F65)	1
72 11 5A4FDC5	Right front upper belt (F67)	1
72 11 5A386B0	Upper right front belt (U25)	1
07 14 9321690	Cheese head screw (F65, U25 only) (rounds to 10)	1
07 14 9148299	Pan head screw	1

## CLAIM INFORMATION

### **CLAIM INFORMATION**

Reimbursement for this Recall will be via normal claim entry utilizing the applicable work package information below and the part numbers above that apply.

<b>Repair Code:</b>	<b>0072820200</b>	<b>F6x U25 Replacing front right seat belt</b>
---------------------	-------------------	--

Below are the special flat rate labor operation code choices for this action.

**Completion before the first vehicle delivery to a customer (New in-stock/No in-service date), or the vehicle is already in the workshop for another reason and/or repair.**

<b>Work Package</b>	<b>Labor Operation</b>	<b>Description (Plusposition)</b>	<b>Labor Allowance</b>
# 1	00 78 523	Replace the front right safety belt	As applicable

Or:

**The vehicle arrives at your dealer and this Recall shows open (No other Main work will be performed or claimed during this workshop visit).**

<b>Work Package</b>	<b>Labor Operation</b>	<b>Description (Main work)</b>	<b>Labor Allowance</b>
# 2	00 78 020	Replace the front right safety belt	As applicable

Only one of the flat rate labor operation codes listed above can be used for claim submission and reimbursement. Also, only one Main work flat rate labor operation code can be claimed per workshop visit.

### **Claim Repair Comments**

Reference the SIB number, the issue (briefly), and the work package (WP) number performed in the technician's RO notes, and in the claim comments (For example: M72 02 25 Replace right front seat belt WP 1), unless otherwise required by State law.

### **Alternative Mobility Solution (AMS) for Vehicle Owners (RO and Claim Comments Required)**

This Recall's repair qualifies for Alternative Mobility Solution (AMS) expense reimbursement, claim this item under the Defect Code noted above as follows:

- Sublet Code 2 - Itemize the AMS sublet amount on the repair order and in the claim comment section.

Please refer to [SI M01 01 17](#) for additional information.

### **Reimbursement of Prior Customer-Pay Repairs (TREAD Act)**

Based on the issue, and the age of the Affected Vehicles being addressed by this Safety Recall Campaign, a reimbursement request for a qualifying prior customer-pay repair is not likely.

However, if you do receive a reimbursement request from a customer for a prior repair that may qualify, please contact the Warranty department (include a legible copy of the invoice) through IDS by selecting Coverage, Policy, Coding Questions and Mileage Corrections. The Warranty department will review and respond to your inquiry accordingly.

### **BMW Group's AIR Application Resource for Flat Rate Labor Operation Codes**

To obtain the corresponding flat rate unit (FRU) allowance information from the BMW Group AIR application  
Copyright ©2026 MINI USA, a division of BMW of North America, LLC. All Rights Reserved

“Search” icon. If the “Vehicle Selection” window displays two or more model possible vehicle choices, select the applicable Model, or enter the full VIN (17 characters) instead to proceed. Click on the “Flat Rate Units” button and enter a flat rate labor operation code number “without spaces” in the field to the right, click on the “Search” icon to display the corresponding listing of “Flat rate unit group details” that are available and their corresponding FRU allowances.

## FEEDBACK REGARDING THIS BULLETIN

Technical Feedback	To submit feedback for the technical topic of this bulletin: Submit your feedback in the rating box at the top of this bulletin
Warranty Feedback	To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal
Parts Feedback	To submit feedback for the PARTS section of this bulletin: Submit an IDS ticket to the Parts Department

### Supporting Materials

[picture\\_as\\_pdf M720225\\_Recall Notice.pdf](#)

[picture\\_as\\_pdf M720225\\_25V-616-FrontSafetyBelt-MINI-FAQ-\(17Sep2025\).pdf](#)



**SAFETY RECALL NOTICE**

To: All Center Operators, Sales Managers, Service Managers, Parts Managers and Warranty Processors

RE: RECALL 25V-616: Replace Passenger Safety Belt – M72 02 25

BMW AG is conducting a Voluntary Safety Recall (effective September 10, 2025) on certain Model Year 2025 - 2026 MINI vehicles that were produced between June 20, 2025, and July 31, 2025.

**Please be reminded that it is a violation of federal law (The Safety Act) for you to sell, lease or deliver any new motor vehicle covered by this notification until the recall repair has been performed. This means that Centers may not legally deliver new motor vehicles to consumers until they are fixed or use/sell replacement equipment/parts subject to this recall. Note also that substantial civil penalties apply to violations of the Safety Act.**

**Also, you should not sell, lease or deliver any Certified Pre-Owned or used vehicles subject to a safety recall until the repair is completed.**

**Please follow any special instructions that we provide to you for the return or disposition of recall parts.**

We appreciate all your assistance with this Recall.

**Safety Recall  
25V-616  
Front Safety Belt  
Model Year 2025 - 2026  
MINI Cooper  
(2 Door, 4 Door, Convertible,  
Countryman) 09/17/2025**

**Q1. Which MINI models in the US are potentially affected by this Safety Recall?**

Certain Model Year 2025 - 2026 MINI Cooper (2 Door, 4 Door, Convertible, Countryman) models, in the US, are potentially affected.

**Q2. What is the specific issue?**

This safety recall involves the right safety belt which may not have been produced by the supplier according to specifications. In a crash, the belt may not provide sufficient restraint capability, which could increase the risk of injury.

**Q3. Why are other models / vehicles not included in this Safety Recall?**

Other models have front safety belts produced by the supplier according to specifications.

**Q4. Can I continue to drive my vehicle?**

Yes. However, when you are notified by MINI of this Safety Recall that a remedy is available, please contact an authorized MINI dealer to schedule an appointment as soon as possible. For the latest updates to this Safety Recall, please visit [miniusa.com/recall](https://miniusa.com/recall). **If you are not the only driver of this vehicle, please advise all other drivers of this important information.**

**Q5. How did MINI become aware of the issue?**

MINI became aware of the issue through its quality control procedures.

**Q6. How will I be informed of this Safety Recall?**

Owners of potentially affected vehicles will be notified via First Class mail advising them of this Safety Recall and to schedule an appointment with an authorized MINI dealer as soon as possible to have the remedy performed. To locate your nearest authorized MINI dealer, please visit [miniusa.com/dealer](https://miniusa.com/dealer).

**Q7. How will my vehicle be remedied?**

Potentially affected vehicles will have the front safety belts right replaced for free which should take about an hour.

**Q8. Do I have to wait for MINI to contact me to have the remedy performed?**

Yes. MINI is currently in the process of ensuring that the necessary tools, parts, and procedures are available prior to contacting you to schedule an appointment with an authorized MINI dealer. For the latest updates to this Safety Recall, please visit [miniusa.com/recall](https://miniusa.com/recall).



## SIM 72 01 25

### RECALL 25V-616: REPLACE DRIVER SAFETY BELT

2026-01-08

This Service Information Bulletin (Revision 3) replaces SI M72 01 25 **dated October 2025**.

#### What's New:

- Parts Information updated

<input checked="" type="checkbox"/>	THIS REPAIR IS MOBILE FRIENDLY
<input type="checkbox"/>	THIS REPAIR IS REMOTE SOFTWARE UPGRADE (RSU) FRIENDLY

## MODEL

E-Series	Model Description	Production Date
F65	MINI Cooper Hardtop 4 Door	June 23, 2025 – July 22, 2025
F66	MINI Cooper Hardtop 2 Door	June 26, 2025 – July 9, 2025
F67	MINI Cooper Convertible	June 26, 2025 – July 31, 2025
U25	MINI Countryman	June 20, 2025 – July 7, 2025

## AFFECTED VEHICLES

Vehicles which require this campaign to be completed will show it as “Open” when checked either in AIR, AWP, Campaign Summary or Warranty Vehicle Inquiry.

Please make sure you check your dealer inventory as soon as possible. As of September 11, 2025, you can see a list of affected vehicles in Inventory Campaign Details (ICD) under ROSS.

## SITUATION

BMW AG is conducting a Voluntary Safety Recall (effective September 10, 2025) on certain Model Year 2025 - 2026 MINI vehicles that were produced between June 20, 2025, and July 31, 2025.

This safety recall involves the front left safety belt which may not have been produced by the supplier according to specifications. In a crash, the belt may not provide sufficient restraint capability, which could increase the risk of injury.

**Do not deliver to a customer, a New, Certified Pre-Owned or Used vehicle subject to a Delivery Stop, until the vehicle is repaired. Do not use or sell replacement equipment/parts subject to a Delivery Stop.**

The Recall Notice and FAQ have been attached for further information.

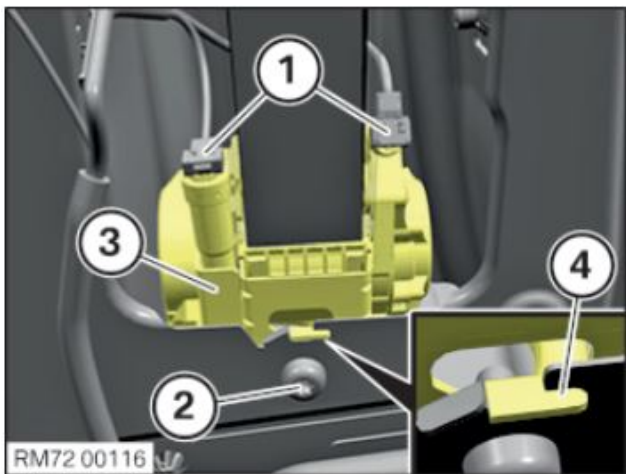
## CAUSE

It is possible that the front left (driver's) safety belt was not manufactured correctly in the affected vehicles.

## CORRECTION

Replace the front left safety belt.

## PROCEDURE

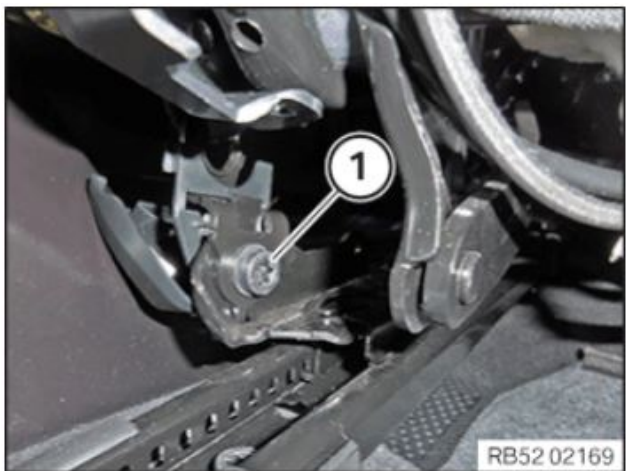


Replace front left safety belt in accordance with repair instructions **72 11 250** (Upper left front seat belt ...).

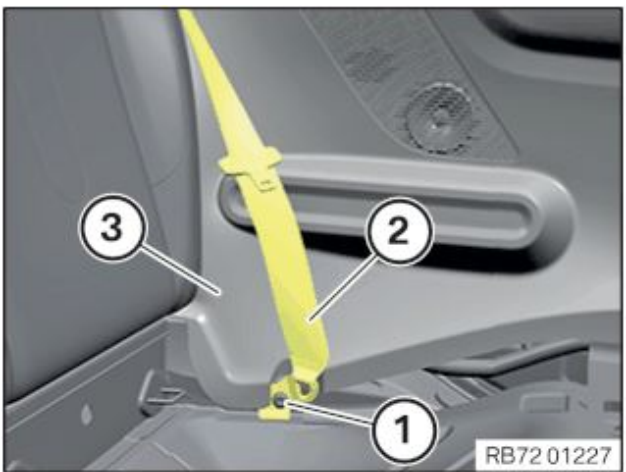
Follow the safety instructions for disconnecting the air bag electrical connectors (1).

When replacing the safety belt reel (3), make sure the index tab (4) aligns to the body.

Replace the pan-head screw (2) on all models (**F65 F66 F67 U25**).



Replace the cheese-head screw (1) retaining the safety belt to the seat frame (**F65**).



Replace the cheese-head screw (1) retaining the rear safety belt (**F66**). This is needed to be able to remove the side panel to access the front safety belt reel.

**PARTS INFORMATION**

Use and invoice the applicable part numbers below.

**YOCV Campaign ordering is no longer required for these parts.**

Part Number	Description	Quantity
7211 5A2EE91	Upper belt, front left (F65)	1
72 11 5A2EE95	Upper belt, front left (F66)	1
72 11 5A4FDC1	Left front upper belt (F67)	1
72 11 6959457	Upper belt, front left (U25)	1
07 14 9321690	Cheese head screw (F65, U25 only) (rounds to 10)	1
07 11 0148200	Pan head screw	1

**CLAIM INFORMATION**

Reimbursement for this Recall will be via normal claim entry utilizing the applicable work package information below and the part numbers above that apply.

<b>Repair Code:</b>	<b>0072810200</b>	<b>F6x U25 Replacing front left seat belt</b>
---------------------	-------------------	---

Below are the special flat rate labor operation code choices for this action.

**Completion before the first vehicle delivery to a customer (New in-stock/No in-service date), or the vehicle is already in the workshop for another reason and/or repair.**

<b>Work Package</b>	<b>Labor Operation</b>	<b>Description (Plusposition)</b>	<b>Labor Allowance</b>
# 1	00 78 522	Replace the front left safety belt	As applicable

Or:

**The vehicle arrives at your dealer and this Recall shows open (No other Main work will be performed or claimed during this workshop visit).**

<b>Work Package</b>	<b>Labor Operation</b>	<b>Description (Main work)</b>	<b>Labor Allowance</b>
# 2	00 78 019	Replace the front left safety belt	As applicable

Only one of the flat rate labor operation codes listed above can be used for claim submission and reimbursement. Also, only one Main work flat rate labor operation code can be claimed per workshop visit.

**Claim Repair Comments**

Reference the SIB number, the issue (briefly), and the work package (WP) number performed in the technician’s RO notes, and in the claim comments (For example: M72 01 25 Replace left front seat belt WP 1), unless otherwise required by State law.

**Alternative Mobility Solution (AMS) for Vehicle Owners (RO and Claim Comments Required)**

This Recall’s repair qualifies for Alternative Mobility Solution (AMS) expense reimbursement, claim this item under the Defect Code noted above as follows:

- Sublet Code 2 - Itemize the AMS sublet amount on the repair order and in the claim comment section.

Please refer to [SI M01 01 17](#) for additional information.

**Reimbursement of Prior Customer-Pay Repairs (TREAD Act)**

Based on the issue, and the age of the Affected Vehicles being addressed by this Safety Recall Campaign, a reimbursement request for a qualifying prior customer-pay repair is not likely.

However, if you do receive a reimbursement request from a customer for a prior repair that may qualify, please contact the Warranty department (include a legible copy of the invoice) through IDS by selecting Coverage, Policy, Coding Questions and Mileage Corrections. The Warranty department will review and respond to your inquiry accordingly.

**BMW Group’s AIR Application Resource for Flat Rate Labor Operation Codes**

To obtain the corresponding flat rate unit (FRU) allowance information from the BMW Group AIR application resource, start by entering the Chassis Number (last seven (7) characters of the VIN), and click on the “Search” icon. If the “Vehicle Selection” window displays two or more model possible vehicle choices, select the applicable Model, or enter the full VIN (17 characters) instead to proceed. Click on the “Flat Rate Units” button and enter a flat rate labor operation code number “without spaces” in the field to the right, click on the “Search” icon to display the corresponding listing of “Flat rate unit group details” that are available and their corresponding FRU allowances.

## **FEEDBACK REGARDING THIS BULLETIN**

Technical Feedback	To submit feedback for the technical topic of this bulletin: Submit your feedback in the rating box at the top of this bulletin
Warranty Feedback	To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal
Parts Feedback	To submit feedback for the PARTS section of this bulletin: Submit an IDS ticket to the Parts Department

### Supporting Materials

[picture\\_as\\_pdf M720125\\_25V-616-FrontSafetyBelt-MINI-FAQ-\(17Sep2025\).pdf](#)

[picture\\_as\\_pdf M720125\\_Recall Notice.pdf](#)



## **SAFETY RECALL NOTICE**

To: All Center Operators, Sales Managers, Service Managers, Parts Managers and Warranty Processors

RE: RECALL 25V-616: Replace Driver Safety Belt – M72 01 25

BMW AG is conducting a Voluntary Safety Recall (effective September 10, 2025) on certain Model Year 2025 - 2026 MINI vehicles that were produced between June 20, 2025, and July 31, 2025.

**Please be reminded that it is a violation of federal law (The Safety Act) for you to sell, lease or deliver any new motor vehicle covered by this notification until the recall repair has been performed. This means that Centers may not legally deliver new motor vehicles to consumers until they are fixed or use/sell replacement equipment/parts subject to this recall. Note also that substantial civil penalties apply to violations of the Safety Act.**

**Also, you should not sell, lease or deliver any Certified Pre-Owned or used vehicles subject to a safety recall until the repair is completed.**

**Please follow any special instructions that we provide to you for the return or disposition of recall parts.**

We appreciate all your assistance with this Recall.

**Safety Recall  
25V-616  
Front Safety Belt  
Model Year 2025 - 2026  
MINI Cooper  
(2 Door, 4 Door, Convertible, Countryman)  
09/17/2025**

**Q1. Which MINI models in the US are potentially affected by this Safety Recall?**

Certain Model Year 2025 - 2026 MINI Cooper (2 Door, 4 Door, Convertible, Countryman) models, in the US, are potentially affected.

**Q2. What is the specific issue?**

This safety recall involves the front left safety belt which may not have been produced by the supplier according to specifications. In a crash, the belt may not provide sufficient restraint capability, which could increase the risk of injury.

**Q3. Why are other models / vehicles not included in this Safety Recall?**

Other models have front safety belts produced by the supplier according to specifications.

**Q4. Can I continue to drive my vehicle?**

Yes. However, when you are notified by MINI of this Safety Recall that a remedy is available, please contact an authorized MINI dealer to schedule an appointment as soon as possible. For the latest updates to this Safety Recall, please visit [miniusa.com/recall](https://miniusa.com/recall). **If you are not the only driver of this vehicle, please advise all other drivers of this important information.**

**Q5. How did MINI become aware of the issue?**

MINI became aware of the issue through its quality control procedures.

**Q6. How will I be informed of this Safety Recall?**

Owners of potentially affected vehicles will be notified via First Class mail advising them of this Safety Recall and to schedule an appointment with an authorized MINI dealer as soon as possible to have the remedy performed. To locate your nearest authorized MINI dealer, please visit [miniusa.com/dealer](https://miniusa.com/dealer).

**Q7. How will my vehicle be remedied?**

Potentially affected vehicles will have the front safety belt left replaced for free which should take about an hour.

**Q8. Do I have to wait for MINI to contact me to have the remedy performed?**

Yes. MINI is currently in the process of ensuring that the necessary tools, parts, and procedures are available prior to contacting you to schedule an appointment with an authorized MINI dealer. For the latest updates to this Safety Recall, please visit [miniusa.com/recall](https://miniusa.com/recall).