

Recall Repair Instructions

NHTSA Recall # 25V-554

Tiffin Motorhomes Recall # TIF-146

Models involved: 2025 GT1 Motorhomes

Purpose: To replace the incorrect buckle portion of the rear passenger's and driver's side seatbelt with the correct length.

FLAT RATE CODE & TIME ALLOWED: *When filing the warranty claim for payment, please use the appropriate flat rate code.*

For replacement of both buckles, 9889RC01, 1 hour.

For inspection, no repair needed, 988KRC01, 0.15 hours.

No authorization is required for work completed at the flat rate times stated on the work instructions. Use **"TIF-146"** as the authorization on claim for payment

Tools Needed:

Impact Drill

Screw Bit

3/4" socket

3/4" box wrench for the bottom side

Torque Wrench capable of 58ft*lbs

Parts Needed:

2 of 5179163 Seatbelts

1 of 5178959 Carpet Cover

4, 1/2" screws

Inspection instructions:

1. Open the rear doors of the van and measure the buckle portion of the driver's and passenger's three-point seat belts, shown in figure 2B. The correct buckle is 34 inches, at least 32 inches should be visible above the carpet. The incorrect buckle is approximately 26 inches. If the correct length of buckle is installed on both the driver's and passenger's side, please file a warranty claim for inspection so the recall will be cleared from the motorhome.

Repair instructions:

1. Turn off the main red and black power switches, shown in figure 1A.
2. Loosen screws on the side and the top rear of the wood DCD board frame to allow access to the passenger's side seatbelt, see figure 1A. Use caution, the battery connection show in figure 1B will still be active.



Figure 1A

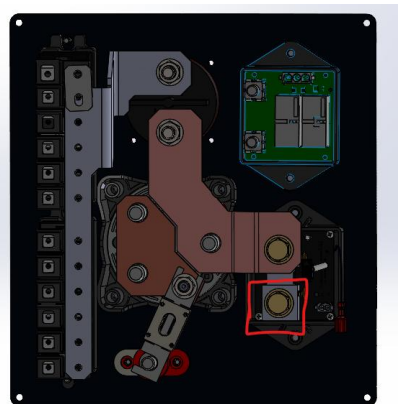


Figure 1B

3. Cut out a 3"x2" section of the floor to the rear of the belts to expose the mounting bolts for the buckle portion of the rear seatbelts, see figure 2A. Ensure the 2 belts toward the outside are the ones cutout, see figure 2B. The inside belts are for the middle lap belt and do not need to be modified.



Figure 2A



Figure 2B

4. Use a $\frac{3}{4}$ " socket, $\frac{3}{4}$ " box wrench for bottom side to remove the incorrect seatbelts and replace with the correct length of buckle and secure. Nuts on bottom side will be the ones furthest away from the spare tire. (Figure 3B & 3C) Torque bolts to 58 ft lbs. after installation.



Figure 3A



Figure 3B



Figure 3C

5. Install the carpet cover over the driver's side cutout using 4, $\frac{1}{2}$ " screws. See Figure 4. The passenger's side cutout will be covered by the DCD board, so no cover is needed.



Figure 4

6. Mount DCD board back to the original position.