

# ***SERVICE PROCEDURE***

**25510  
SEPTEMBER 2025**

## **SUBJECT: INTERIM NOTICE SAFETY RECALL**

**Brake systems on certain 2016 thru 2023 IC Bus™ CE Series school buses built 6/4/2015 thru 12/14/2023, manufactured without a silicone block harness, with feature codes 0004198, 0004240 (Brake system, hydraulic with Hydromax brake booster).**

## **CUSTOMER LETTER**

Print ready (PDF file) copy of the IC Bus [Customer Letter](#)

## **DEFECT DESCRIPTION**

These vehicles may have been built with a brake pressure switch assembly that allows brake fluid to leak beyond the diaphragm seal into the pressure switch. The brake fluid may seep into the switch's electrical components and short the brake pressure switch.

If brake fluid shorts the brake pressure switch and the associated fuse, the circuit can generate excessive heat that can result in a fire increasing the risk of property damage or personal injury to the operator.

## **MODELS INVOLVED**

This safety recall involves certain vehicles remedied under Safety Recall 23V-398 (International 23518) and manufactured without a silicone block harness, built 6/4/2015 thru 12/14/2023 with feature codes 0004198, 0004240 (Brake system, hydraulic with Hydromax brake booster).

## **ELIGIBILITY**

This procedure applies ONLY to vehicles marked in the International® Service Portal<sup>SM</sup> with Safety Recall **25510**. Also complete any other open campaigns listed on the Service Portal at this time.

## **ACTIONS YOU SHOULD TAKE**

**NOTE: Until the remedy can be performed, vehicle owners are advised to park their vehicles outdoors.**

- A final remedy has been determined. Parts are on order, but availability is currently unknown. A second notice will be sent to you, once the free remedy is available.

**International Motors, LLC\***

**International Motors, LLC d/b/a International Motors  
USA LLC in Illinois and Ohio.**