

# ***SERVICE PROCEDURE***

**25509**

**September 2025**

## **SUBJECT: INTERIM NOTICE SAFETY RECALL**

**Brake systems on certain International® MV™ Series trucks built 10/25/2017 thru 6/24/2024, IC Bus™ CE Series buses built 9/28/2017 thru 12/14/2023, IC Bus™ TC Series buses built 5/24/2018 thru 2/15/2024, International® 1300 Series trucks built 11/29/2017 thru 6/14/2023, International® 4300 Series trucks built 8/16/2017 thru 1/9/2019, manufactured without a silicone block harness, with feature codes 0004198, 0004240 (Brake system, hydraulic with Hydromax brake booster).**

## **CUSTOMER LETTER**

Print ready (PDF file) copy of the International [Customer Letter](#)

Print ready (PDF file) copy of the IC Bus [Customer Letter](#)

## **DEFECT DESCRIPTION**

These vehicles may have been built with a brake pressure switch assembly that allows brake fluid to leak beyond the diaphragm seal into the pressure switch. The brake fluid may seep into the switch's electrical components and short the brake pressure switch.

If brake fluid shorts the brake pressure switch and the associated fuse, the circuit can generate excessive heat that can result in a fire increasing the risk of property damage or personal injury to the operator.

## **MODELS INVOLVED**

This safety recall involves certain vehicles remedied under Safety Recall 23V-397 (International 23517), International® MV™ Series trucks built 10/25/2017 thru 6/24/2024, IC Bus™ CE Series buses built 9/28/2017 thru 12/14/2023, IC Bus™ TC Series buses built 5/24/2018 thru 2/15/2024, International® 1300 Series trucks built 11/29/2017 thru 6/14/2023, International® 4300 Series trucks built 8/16/2017 thru 1/9/2019, manufactured without a silicone block harness, with feature codes 0004198, 0004240 (Brake system, hydraulic with Hydromax brake booster).

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### **VEHICLE RECALL 25509**

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\*International Motors, LLC d/b/a International Motors USA LLC in Illinois and Ohio.

## **ELIGIBILITY**

This procedure applies ONLY to vehicles marked in the International® Service Portal<sup>SM</sup> with Safety Recall **25509**. Also complete any other open campaigns listed on the Service Portal at this time.

## **ACTIONS YOU SHOULD TAKE**

**NOTE: Until the remedy can be performed, vehicle owners are advised to park their vehicles outdoors.**

- A final remedy has been determined. Parts are on order, but availability is currently unknown. A second notice will be sent to you, once the free remedy is available.

**International Motors, LLC\***  
**International Motors, LLC d/b/a International Motors**  
**USA LLC in Illinois and Ohio.**