



# INSTRUCTION TO SERVICE

ITS61403		DATE:07/23/2025
<b>SECTION:</b>	526 - SEATS, STANCHIONS, MODESTY PANELS	
<b>SUBJECT:</b>	Rework emergency exit window decals – D4520 EN/SP 49P	
<b>ISSUE:</b>	Emergency exits labelling are noncompliant to the requirements of FMVSS Standard No. 217; Bus emergency exits and window retention and release.	
<b>SUMMARY:</b>	Addition of corrected/additional decals to bring the coaches back into compliance. Ensure instructional labelling are within the occupant space required by the standard.	

# ITS61403

Ref. NHTSA Recall No.	Ref. Transport Canada Recall No.
24V457	2025-367

**THIS ITS DOCUMENT SHOULD BE RETAINED AND REFERRED TO FOR FUTURE MAINTENANCE UNTIL THE PARTS AND/OR SERVICE MANUAL IS UPDATED TO REFLECT WORK DONE AS A RESULT OF THIS DOCUMENT. ENSURE THAT THIS DOCUMENT IS AVAILABLE FOR PARTS AND MAINTENANCE STAFF GOING FORWARD.**

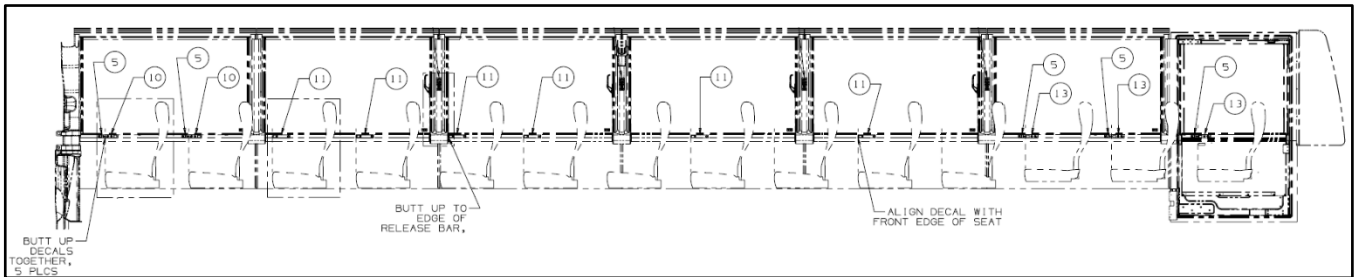
**PROCEDURE:**

1. Set park brake and chock wheels.
2. Turn the main battery disconnect switch to the “OFF” position.

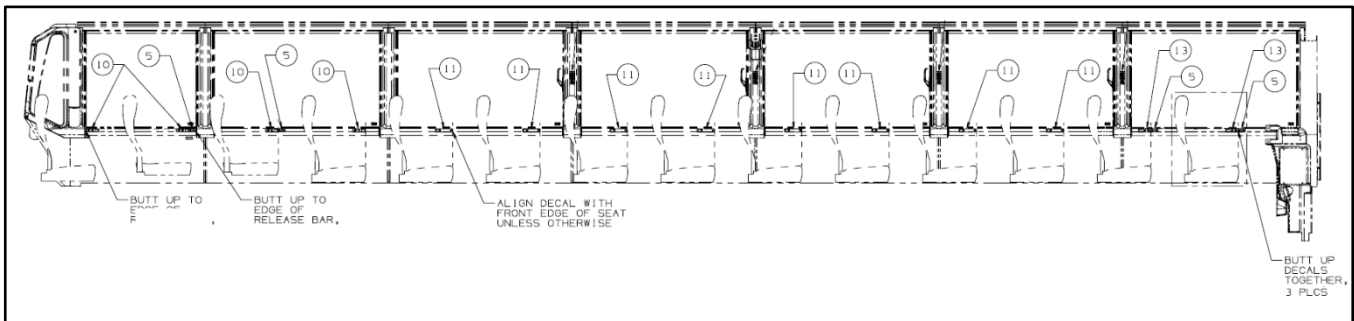
Nameplates Location

3. On the interior of the coach, locate the new horizontal emergency nameplates.
4. It is important to follow nameplates positioning as shown on Figure 1 and 2 for coach to be safety compliant.

**Note: If the decals exist in the below locations, confirm whether the PNs match. If decals don’t match, remove by drilling the rivet and install new decals as per below.**



**Figure 1: RH Curbside Interior of the Coach**

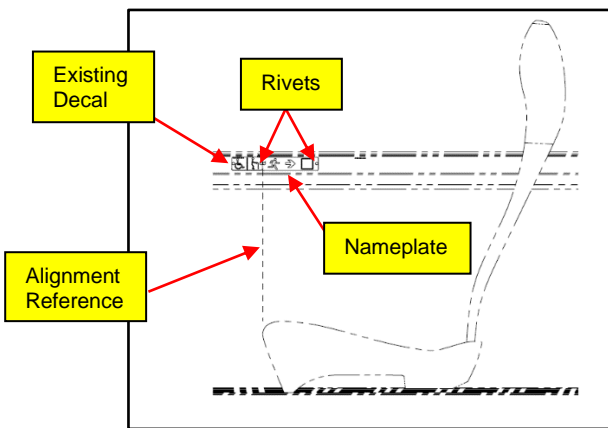


**Figure 2: LH Streetside Interior of the Coach**

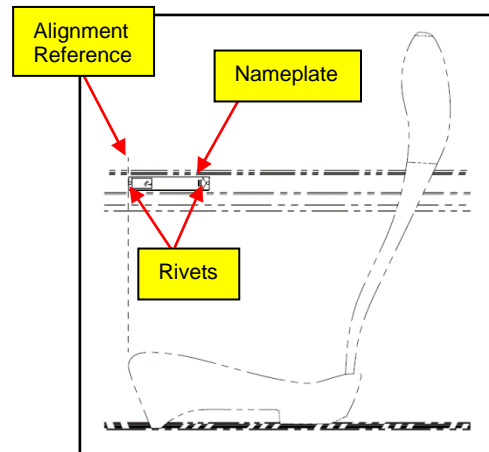
Item	Part Number	Description
5	03-15-7278	NAMEPLATE-COURTESY SEATING <i>(existing)</i>
10	1136349	PLATE-EMERGENCY EXIT, NO TEXT HORIZ W/O EGRESS R
11	1126300	PLATE-EMERGENCY EXIT, ENG/SPN HORIZONTAL RIGHT
13	1136346	PLATE-EMERGENCY EXIT, NO TEXT HORIZ W/O EGRESS L

Installation

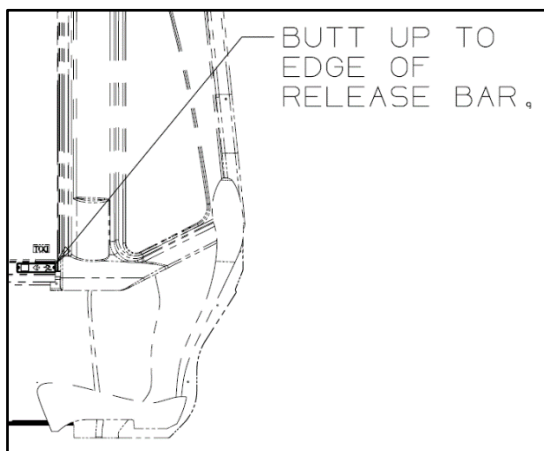
5. As shown on Figure 3, butt up nameplate together with existing decal (NF PN: 03-15-7278 ref).
6. Position nameplates, items 10 to 13, as close as possible to the front edge of the seat cushion (See Figure 4).  
If there is not enough room to line up with front edge of seat, butt up to edge of release bar as (See Figure 5 and 6).
7. As required, match-drill a 0.12" dia x 0.37" deep hole using the nameplate being mounted as a template.  
Repair/patch up existing unused holes as necessary.
8. Use rivets (NF PN: 19-13-24) to mount new nameplates at the specified locations.



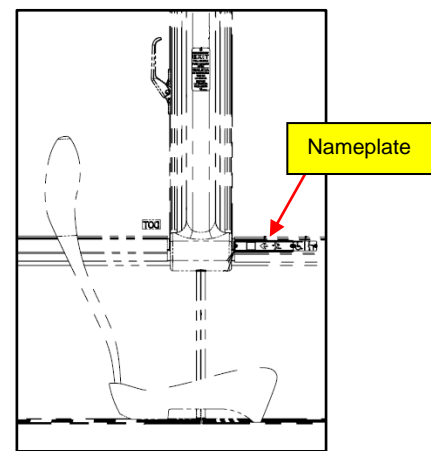
**Figure 3: Nameplate and Existing Decal**



**Figure 4: Nameplate Aligned with Seat**



**Figure 5: Last Row Seat Configuration**



**Figure 6: Non Egress Nameplate on Release Bar**

9. Turn the main battery disconnect switch to the "ON" position.



LABOUR ESTIMATE				
	Operation	Number of Technician(s)	Hours	Labor Time T X HR
1	Replace emergency exit decals and add missing decals	1	2	2

PARTS REQUIRED					
Item	Part Number	Description	Qty. per Coach	Units	Notes
1	19-13-24	RIVET-BLIND,BREAK MANDRELL,OPEN END,	50	EA	
10	1136349	PLATE-EMERGENCY EXIT, NO TEXT HORIZ W/O EGRESS R	6	EA	
11	1126300	PLATE-EMERGENCY EXIT, ENG/SPN HORIZONTAL RIGHT	14	EA	
13	1136346	PLATE-EMERGENCY EXIT, NO TEXT HORIZ W/O EGRESS L	5	EA	

SPECIAL TOOLS REQUIRED					
Item	Part Number	Description	Qty.	Units	Notes
1		DRILL	1	EA	