

# RRC-72-25-001-1: Improperly Torqued 1st Row Seat Belt Fasteners

Rivian has decided that a defect which relates to motor vehicle safety exists in certain model year 2022-2025 R1T and R1S vehicles. On these vehicles, one or both of the 1st row seat belts may have been installed with a fastener that was not properly torqued during the manufacturing process. An improperly secured seat belt may not adequately restrain the seat occupant during a crash, increasing the risk of injury. Rivian is not aware of any injuries or fatalities related to this condition. Pursuant to its recall determination, Rivian has analyzed the appropriate manufacturing data and will replace the affected seat belts on the affected vehicles.

<b>Document Type</b>	Safety Recall Bulletin
<b>Date</b>	June 11, 2025
<b>Affected Region(s)</b>	USA, Canada
<b>Affected Model(s)</b>	R1T, R1S
<b>Model Year(s)</b>	2022-2025
<b>Approximate Build Dates</b>	June 2022-April 2025
 Refer to <b>Open Containments</b> in ServiceOS to determine if this document applies to a specific vehicle.	
<b>Vehicle System</b>	72 - Occupant Protection
<b>Minimum Service Location</b>	Mobile

## Potentially Required Parts

Part Number	Quantity	Engineering Name	Service Name/Notes
Refer to the parts catalog for part number and inventory information.	1		Seat Belt, 1st Row, LH
Refer to the parts catalog for part number and inventory information.	1		Seat Belt, 1st Row, RH

**!** **Attention:** The parts listed in this table are only for unique steps that are called out in this bulletin. Some sections of this bulletin might refer to Service Manual procedures which require additional parts. Always review the bulletin and all potentially related Service Manual procedures before ordering parts and beginning work.

**!** **Important:** Refer to the FSA dashboard to determine which seat belts require replacement and the corresponding part numbers.

## Procedure

1. On the affected side(s): Replace: Seat Belt, 1st Row (refer to service manual procedure 721010010).
2. Reinstall all components that were removed for access and replace all non-reusable components. Refer to the service manual procedures referenced in this document for additional component reusability information and torque specifications.

## Labor Codes

<b>Labor Code</b>	<b>Description</b>
RRC722500100	RRC-72-25-001 not applicable
RRC722500101	Replace 1st row LH seat belt
RRC722500102	Replace 1st row RH seat belt
RRC722500103	Replace 1st row LH and RH seat belts
<i>Contact <a href="mailto:ServiceDocumentFeedback@rivian.com">ServiceDocumentFeedback@rivian.com</a> regarding labor codes and document content.</i>	