

# Recall Campaign Bulletin



Mercedes-Benz

June 2025

TO: ALL MERCEDES-BENZ CENTERS

CAMPAIGN NO.	2025060005
CAMPAIGN DESC.	25P8291017
NHTSA ID	25V365
SUBJECT	Check Headlamp Adjustment Screw Caps
MODEL(S)	GLC (254 platform)
MODEL YEAR(S)	2023
CAMPAIGN POPULATION	127

## Campaign Technical Instructions

### Prior to performing this Campaign:

Check the Vehicle Master Inquiry (VMI) to verify this campaign applies to the specific vehicle.

Always check for other open campaigns and perform them accordingly!

Review the entire campaign bulletin first, and perform the procedures exactly as described.

Order No. P-RC-2025060005

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## Primary Parts Information

Qty.	Part Name	Part Number
As required (2)	Cap	A 000 997 12 08

## Check/Test Procedure

1. Check if cap (Figure 1, 1) is installed in the area shown on the front left & right headlamps (Figure 1, E1 & E2).

**i** To do so, open the hood and visually inspect.

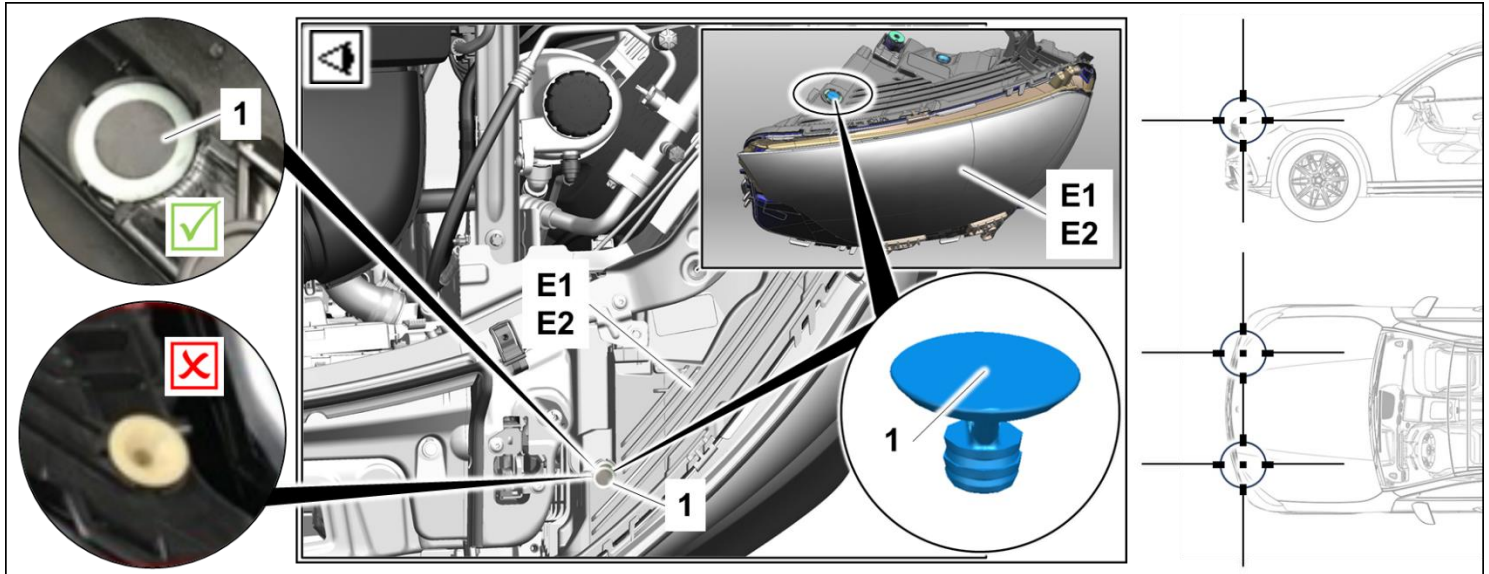


Figure 1 (Shown on driver side of vehicle)

- a. Caps (Figure 1, 1) **are** installed: **End measure**.
- b. Caps (Figure 1, 1) **are not** installed: Perform **Work Procedure**.

## Work Procedure

1. Check adjustment setting of front left & right headlamp unit (Figure 1, E1 & E2), and correct if necessary.

**i** For basic information, see **AP82.10-P-8260W**.

**i** After adjusting the left and right headlamp settings (Figure 1, E1 & E2), the horizontal adjustment for the low beams must not be changed.

2. Install caps (Figure 1, 1) on the left & right headlamp (Figure 1, E1 & E2).
3. End measure.

**Warranty Information**

**i** **Note:** *The following allowable labor operation should be used when submitting a warranty claim for this repair:*

Damage Code	Operation Number	Description	Labor Time (hrs.)
82 910 17	11-1503	Check if cap is installed on <b>left</b> and <b>right</b> headlamp unit	0.1
	11-1504	Retrofit caps on <b>left</b> and <b>right</b> headlamp unit (after check) <b>Includes:</b> Check adjustment setting of left and right lamp unit, correct if necessary.	0.3

**i** **Note:** *Always check Xentry Operation Time (XOT) for the current OP-Code times. Labor times are subject to change and updates may not be reflected in this document.*