



Tesla, Inc.
Service Bulletin

Inspect Windshield Wiper Arm Elbow Connectors

SB-25-17-006
June 25, 2025

Classification		Section/Group	Mobile Service	Configuration
Recall Bulletin		17 - Electrical	Can Perform (where permitted)	All
Model	Model Year	Country/Region	Build Location	
Model Y	2026	North America	Fremont	

The model(s) and model year(s) listed are a general approximation of the affected VIN list. Refer to the VIN/Bulletin Tracker or Customer/Vehicle profile to determine applicability of this bulletin for a particular vehicle.

Recall Bulletin: Recall Bulletins are mandatory service procedures that, unless they can be completed via a software update that a customer installs through the normal course of ownership, must be carried out by Tesla-certified Service Centers. Recall work performed by uncertified technicians could lead to unsafe conditions or voided warranty provisions.

Condition

On some vehicles, the LH and/or RH windshield washer nozzle(s) might be blocked which can prevent proper flow of washer fluid when the windshield washer button on the steering wheel is activated.

Correction

Inspect the vehicle for symptoms related to the condition. If symptoms are present, replace the LH and/or RH windshield wiper arm washer hose elbow connector(s).

Correction Description	Correction	Time
Inspect Windshield Wiper Arm Elbow Connectors; No Repairs Necessary	S012517006	0.06
Inspect Windshield Wiper Arm Elbow Connectors; Replace One Elbow Connector	S022517006	0.12
Inspect Windshield Wiper Arm Elbow Connectors; Replace Both Elbow Connectors	S032517006	0.18

Part Number	Description	Quantity
Part If Necessary 2203653-00-A	WIPER ARM ELBOW CONNECTOR	1-2

This part number was current at the time of publication. Use the revision listed or later, unless otherwise specified in the [Parts Catalog](#).

Procedure

1. Press and hold the windshield washer button on the steering wheel to spray washer fluid onto the windshield, and then inspect the streams of washer fluid from the LH and RH washer arms (Figure 1).



Figure 1

- If the washer fluid sprays in a steady stream from the LH and RH windshield wiper washer jets, skip to step 9.
 - If the washer fluid does not spray in a steady stream from the LH or RH windshield wiper washer jet, the affected wiper arm elbow connector must be replaced. Skip to step 2.
 - If the washer fluid does not spray in a steady stream from the LH and RH windshield wiper washer jets, both wiper arm elbow connectors must be replaced. Continue to step 2.
2. Open the hood.
 3. Carefully disconnect the affected wiper arm elbow connector from the cowl fitting (Figures 2 and 3).

⚠ CAUTION: Do not twist or bend the connector during removal.

📄 NOTE: Pull the connector straight out of the fitting to release the connector.



Figure 2 – LH shown; RH similar



Figure 3 – LH shown; RH similar

4. Remove and discard the affected wiper arm elbow connector from the wiper arm hose (Figure 4).

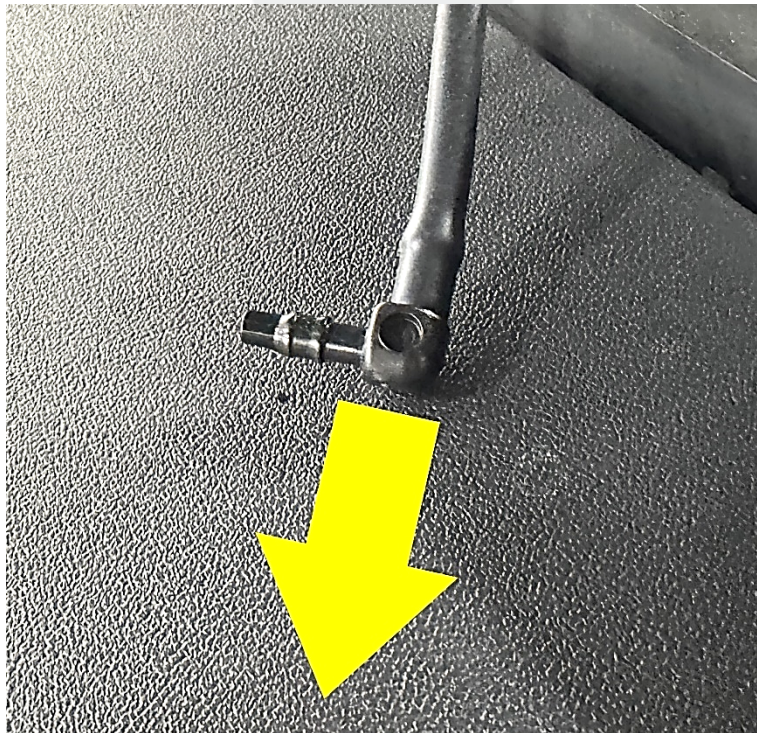


Figure 4 – LH shown; RH similar

5. Install a new wiper arm elbow connector on the wiper arm hose (Figure 4).

⚠ CAUTION: The connector end with the single barb (Figure 5, red) must be installed on the hose. Do not install the connector end with the double barb (Figure 5, blue) on the hose.

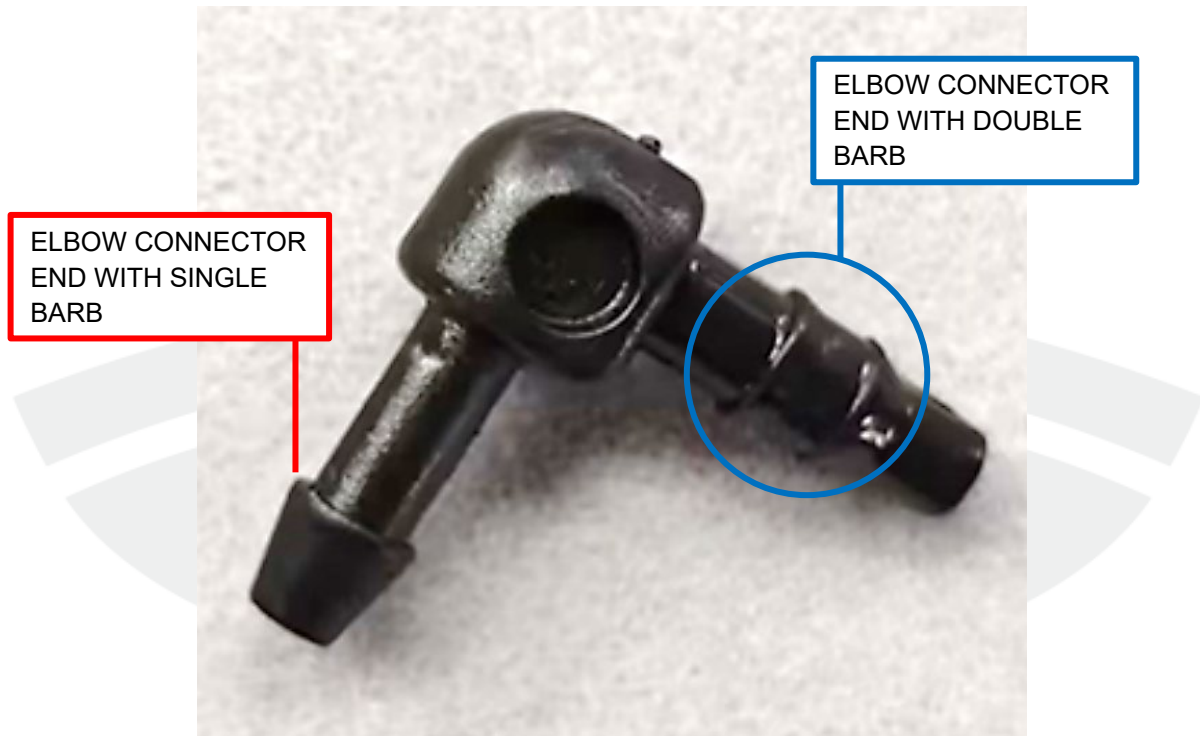


Figure 5

6. Carefully connect the wiper arm elbow connector to the cowl fitting (Figures 2 and 3).
7. If necessary, repeat steps 3 through 6 for the other affected wiper arm elbow connector.
8. Press and hold the windshield washer button on the steering wheel to spray washer fluid onto the windshield (Figure 1).
 - If the washer fluid sprays in a steady stream from the LH and RH windshield wiper washer jets, skip to step 9.
 - If the washer fluid does not spray in a steady stream from the LH and/or RH windshield wiper washer jet(s), create and escalate a Toolbox session for additional support, and then continue to step 9.
9. Fill the windshield washer fluid tank with new fluid as required.
10. Close the hood.
11. Clean any excess windshield washer fluid from the vehicle.
12. Close out this document using the appropriate correction code based on the repair(s) performed.