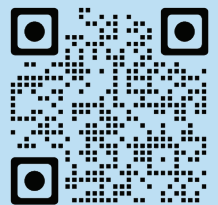




CLIP-ON BRACKET

REPLACEMENT INSTRUCTIONS FOR STP57-515

REPLACEMENT KIT | STP54-078



SCAN ME for the
Installation Video



Above. Beyond. Always.

574.293.1581
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CLIP-ON BRACKET

INSTALLATION INSTRUCTIONS

Allowable Labor Time: 15 minutes

Tools Required:

- 3/8" Wrench
- Ratchet
- Impact Driver
- Drill with 3/16" Drill Bit

STEP 1

Remove the two mounting screws that secure each of the two STP54-515 mounting brackets. Once removed, discard both original mounting brackets.

Note: It is OK to use a drill/impact gun for the removal of each of the brackets.



STEP 2

Use the replacement kit (STP54-078) to attach the new mounting brackets. To install the new brackets, start by installing two mounting screws into the two innermost holes.

Note: The above mentioned innermost holes will line up with the holes from the bracket that was removed.

Note: To avoid over-torquing these screws, it is necessary that final tightening be by hand with a 3/8" wrench.



STEP 3

Use a drill and 3/16" drill bit to pre-drill pilot holes for the outermost holes.



STEP 4

Use an impact driver and 3/8" sockets to install the outer two mounting screws in each of the two mounting brackets.

Note: To avoid over-torquing these screws, it is necessary that final tightening be by hand with a 3/8" wrench.

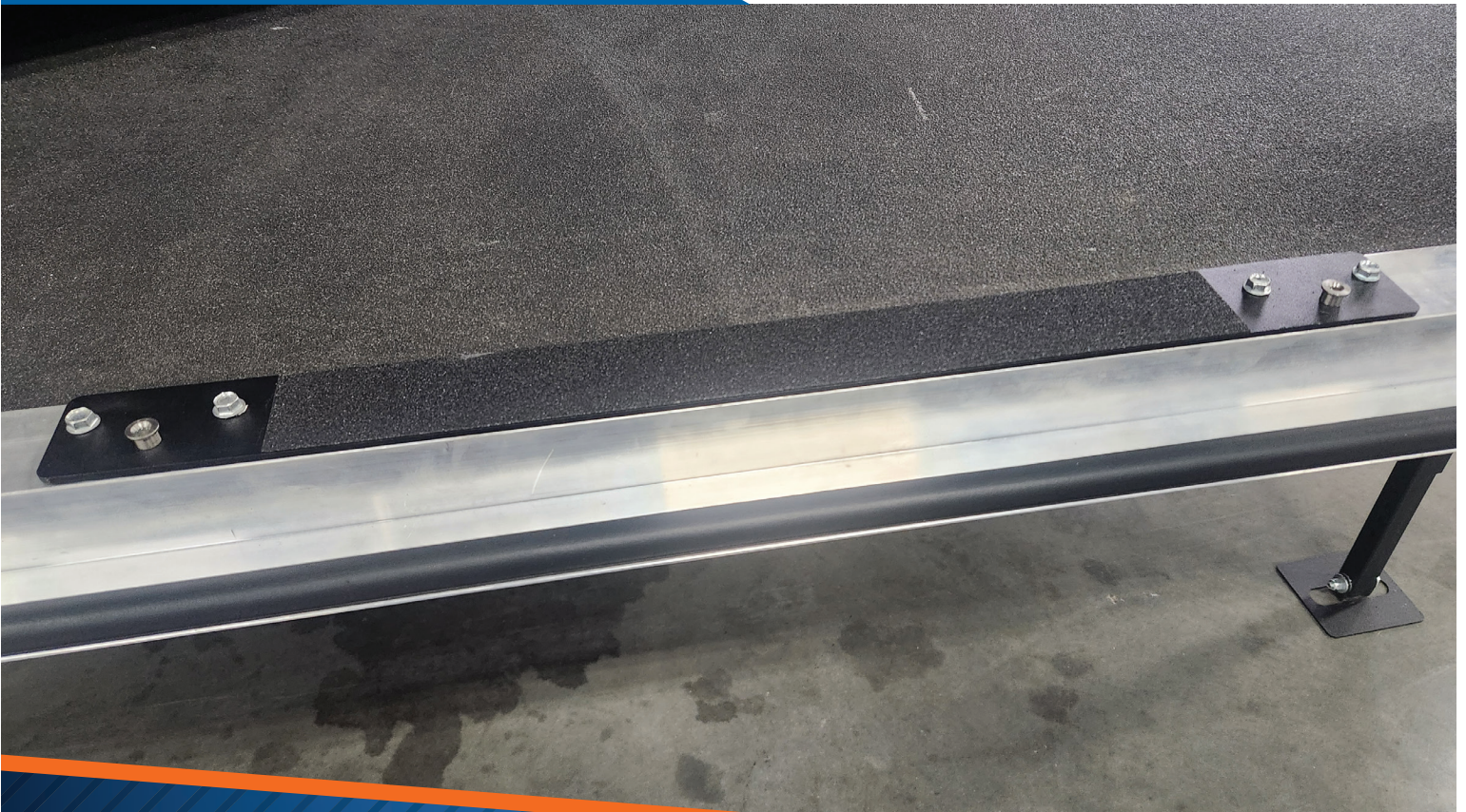




CLIP-ON BRACKET

REPLACEMENT INSTRUCTIONS FOR STP56-015

REPLACEMENT KIT | STP54-080



Above. Beyond. Always.

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CLIP-ON BRACKET

INSTALLATION INSTRUCTIONS

Allowable Labor Time: 15 minutes

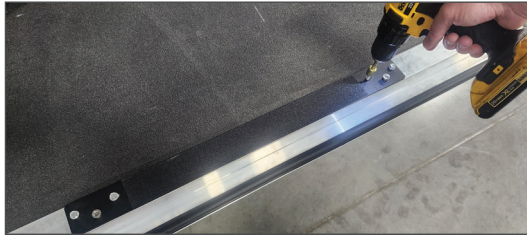
Tools Required:

- 3/8" Wrench/Ratchet
- Drill with 3/8" Driver Bit

STEP 1

Remove the four mounting screws that secure the STP56-015 mounting bracket. Once removed, discard the original mounting bracket.

Note: It is OK to use a drill for the removal of each of the screws.



STEP 2

Use the replacement kit (STP54-080) to attach the new mounting bracket. To install the new bracket, start by installing four mounting screws into the four original holes.

Note: The above mentioned holes will line up with the holes from the bracket that was removed.

Note: To avoid over-torquing these screws, it is necessary that final tightening be by hand with a 3/8" wrench.



STEP 3

Use a drill and 3/8" driver to install the outer two new screws in the mounting brackets.

Note: To avoid over-torquing these screws, it is necessary that final tightening be by hand with a 3/8" wrench.

