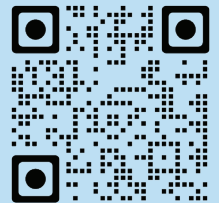




CLIP-ON BRACKET

REPLACEMENT INSTRUCTIONS FOR STP57-641

REPLACEMENT KIT | STP54-077 | IMPRESSION 44 STAY



SCAN ME for the
Installation Video



Above. Beyond. Always.

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CLIP-ON BRACKET

INSTALLATION INSTRUCTIONS

Allowable Labor Time: 15 minutes

Tools Required:

- 3/8" Wrench
- Ratchet
- Impact Driver
- Drill with 3/16" Drill Bit

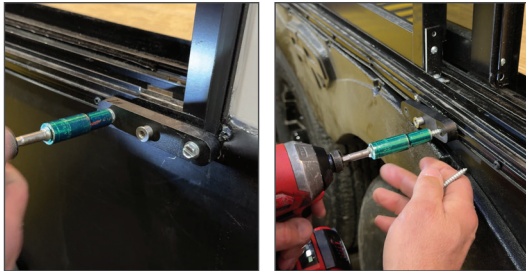
STEP 1

Remove the two mounting screws that secure each of the two STP57-641 mounting brackets. Once removed, discard both original mounting brackets.

Note: Prior to installing the new brackets, remove any belt rail screws that would interfere with mounting the new bracket.

Note: It is recommended that any/all holes be caulked with manufacturer-approved caulk/filler.

Note: It is OK to use a drill/impact gun for removal of each of the brackets.



STEP 2

Use the replacement kit (STP54-077) to attach the new mounting brackets. To install the new brackets, start by installing the mounting screw into the outermost hole on the right side of each bracket.

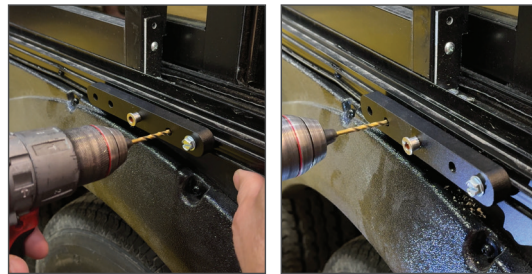
Note: The above mentioned outermost hole on the right side will line up with the outermost hole from the bracket that was removed.

Note: To avoid over-torquing these screws, it is necessary that final tightening be by hand with a 3/8" wrench.



STEP 3

Use a drill and 3/16" drill bit to pre-drill pilot holes for the three remaining mounting screws.



STEP 4

Use an impact driver and 3/8" sockets to install the remaining three mounting screws in each of the two mounting brackets.

Note: To avoid over-torquing these screws, it is necessary that final tightening be by hand with a 3/8" wrench.

