

# SAFETY RECALL

Volvo Trucks North America

Greensboro, NC USA

# VOLVO

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Release Date	Number	Release	Page
12.2025	RVXX2504	01	1(6)

## Volvo Turbo Compound Inspection – Additional Inspection VN, VN (4)

### RECALL INFORMATION

(December 2025)

**NOTE: Additional inspection for specific vehicles repaired on or before December 2<sup>nd</sup>, 2025 that have been previously inspected.**

Certain VN and new VN (4) have been built or serviced with specific turbo compound units by serial number, which may have idler gear bracket fasteners improperly torqued due to a production error or may have missing torque records.

To ensure these vehicles meet Volvo's strict quality standards, for impacted vehicles, follow the instructions below to inspect the TC unit serial and replace TC unit as needed.

### VEHICLES AFFECTED

Certain 2022 through 2025 Volvo VN and VN (4) models manufactured from April 21, 2021, through December 12, 2024.

### VEHICLE QUANTITY

There are 49 vehicles affected by this recall (41 U.S. and 8 Canada).

**TC Serial Number List**

1406131133	2406200959	2407030708	2408290931	4406250925	4410290945
1406131137	2406201428	2407030816	2408301847	4406251202	4411011423
1407191146	2406202055	2407030838	2409090937	4407010949	4411040737
2404291328	2406211220	2407030850	2409091219	4407011448	4411050713
2405031000	2406211423	2407031737	2409171203	4407021022	4411051010
2405031158	2406240732	2407091401	2409181342	4407081036	4411051028
2405141335	2406252150	2407091846	2409232222	4407182226	4411051145
2405280717	2406260722	2407111607	2409232227	4408141926	4411051414
2405301729	2406260752	2407150934	2410071619	4408142208	4411120717
2406030735	2406260801	2407151023	2410111633	4408150949	4411121231
2406131400	2406260814	2407171027	2410112044	4408161025	4411121436
2406171738	2406260822	2407180714	2411071252	4408161055	4411131416
2406180829	2406260826	2407230711	2411071620	4408161132	4411132133
2406181337	2406261026	2408131609	2411071852	4409120830	4411132221
2406190827	2406282132	2408141142	2411071933	4409190736	4411140834
2406190955	2407010847	2408191619	4405301157	4410180951	4411141425
2406191245	2407021238	2408191626	4406182141	4410210833	4411141900
2406191405	2407022000	2408261226	4406190722	4410290756	4411150756
2406200726	2407022044	2408270748			

**Parts Information**

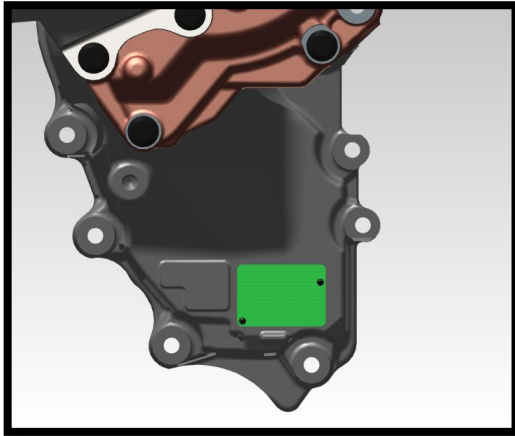
If replacement of the TC unit is required, order the listed parts below. If parts kit **24369695** and **85152135** are not available, the parts can be ordered individually. Please see the kit breakdown chart at the end of this document.

**TC units must be ordered through VOR process. Only order ONE TC unit per vehicle VIN.**

Part Numbers	Part Names	Quantity
23174611	TC Unit VN	1 (If required)
24245940	TC Unit VN (4)	1 (If required)
24369695 See kit breakdown on last page	Install kit (EGR cooler)	1 (If required)
85152135 See kit breakdown on last page	Install kit (turbo)	1 (If required)
947282	Gasket	2 (If required)
21060426	V-clamp	1 (If required)
21095721	Gasket	1 (If required)
21472836	V-clamp	1 (If required)
21895636	Gasket	1 (If required)
21940610	Sealing ring	1 (If required)
22206133	Plane gasket	1 (If required)
1547252	Sealing ring	1 (If required)

**Repair Instructions**

1. Secure vehicle for service by parking on a level surface.
2. Apply parking brake.
3. Place the transmission in park or neutral.
4. Install wheel chocks.
5. Unlatch and raise the hood.
6. Locate the serial number tag on the lower side of the TC unit.



7. Compare the serial number on the TC unit tag to the listed serial number above.
  1. If the serial number on the TC unit does not match one in the list above, no further action is needed, and the truck can be released back into service.
  2. If the serial number on the TC unit is listed above continue to **step 8**.
8. Follow operation **(2921-03-02-01 Turbo compound, Replacement)** in Impact to replace the TC unit with a new one.
9. Return the truck back to service.

**REIMBURSEMENT**

<b>This repair is covered by an authorized Safety recall. Reimbursement is obtained through the normal claim handling process.</b>	
	<b>UCHP Reimbursement</b>
<b>Claim Type</b> (used only when uploading from the Dealer Business System)	40
<b>Recall Status</b>	
Vehicle repaired per instructions	1-Modified per instructions
<b>Main Labor Code</b>	
<b>1720-16-09-01 Campaign, General (Serial tag inspection) (0.1 X 3)</b>	0.3
<b>Labor Code</b>	
<b>2921-03-02-0 Turbo Compound, Replacement (If required)</b>	Reference Impact
<b>Causal Part</b>	23174611
<b>Authorization Number</b>	C0517

**Note:** Dealers or the designated representatives are required to perform Safety Recall on all subject vehicles at no charge to the vehicle owner regardless of mileage, age of vehicle or ownership (original purchaser or subsequent purchasers). Whenever vehicles that are subject to a Safety Recall are brought to your dealership for service, it is strongly recommended that every effort be made to perform the recall correction before the vehicle is released to the owner.

**Parts Kit Information**

If parts kit **24369695** and **85152135** are not available, the parts can be ordered individually. Please see the kit breakdown (chart below).

<b>24369695</b>	<b>Install kit (EGR cooler)</b>	<b>1</b>
<b>Kit contents</b>	<b>Part Names</b>	<b>Quantity</b>
11994	Gasket	1
1547253	Sealing ring	2
20504408	Clamp	3
21693026	Clamp	1
21844960	Sealing ring	2
21944175	Gasket	1
23491449	Gasket	1
960629	Plug	1
967343	Sealing ring	1

<b>85152135</b>	<b>Install kit (turbo)</b>	<b>1</b>
<b>Kit contents</b>	<b>Part Names</b>	<b>Quantity</b>
25073472	Spacer sleeve	4
20592787	Clamp	1
20707685	Gasket	1
21827328	Clamp	1
21827334	Clamp	1
21940610	Sealing ring	1
21940615	Sealing ring	1
21965006	Gasket	1
22206133	Gasket	1
984737	Flange screw	4
993811	Flange screw	4