



Safety Chain Replacement

Bulletin Type:	Recall	Publication Date:	May 2025
Bulletin #(s):	25V-207 USA 2025-171 Canada	Make(s):	Starcraft
Job Code(s):	9902624	Model(s):	Autumn Ridge TT
Flat Rate(s):	9902624 .50 HR Safety Chain Replacement	Model Year(s):	2025

Incident:	The safety chains on these trailers are rated at 7600 lbs. and the Gross Vehicle Weight Rating (GVWR) is 7,995 lbs. In the event of a trailer detachment, the underrated safety chains may fail.
Affected Units:	2025 Starcraft Autumn Ridge TT
Parts Kit:25V-207	Parts Kit #: 25V-207
	Part Kit Contents: 2 - CHAIN,SAFETY 27" 11,700 LB 1 - ROD,SAF CH ELB 6.00X.44 HOT RLD GR C STL
Misc. Tools & Supplies:	<ul style="list-style-type: none"> • Die Grinder and Cut Wheel Attachments • Welder • Welding PPE (Helmet, Gloves, Sleeves, Etc.) • Jack Stands • Black Spray Paint (If Necessary)
Parts Return Information:	N/A

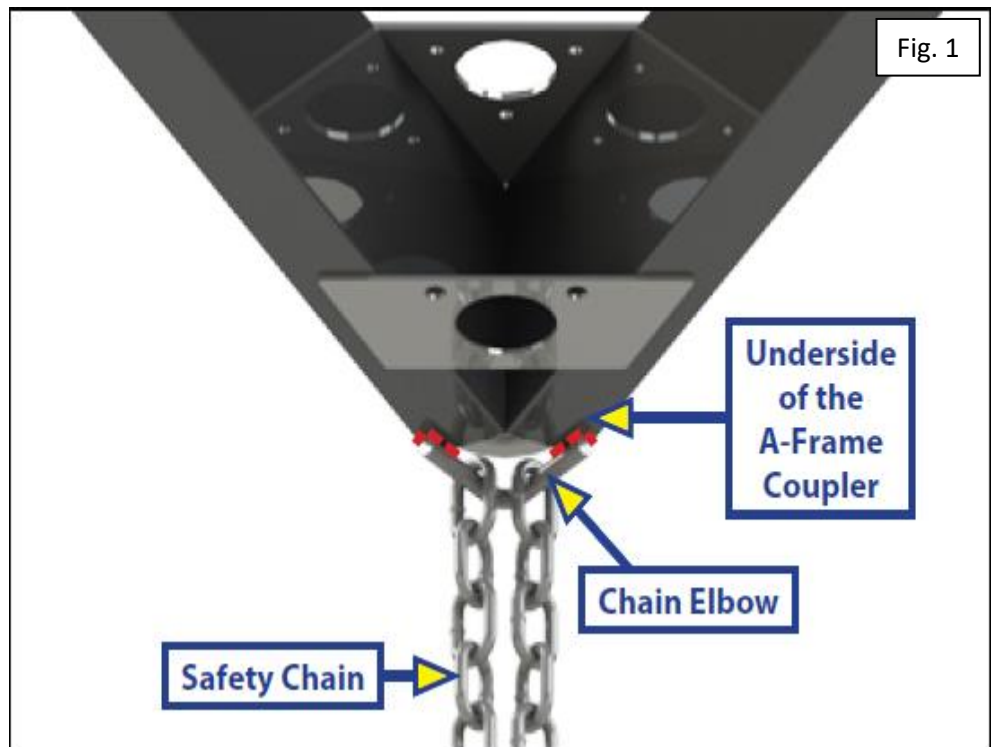
Bulletin Type:	Recall	Publication Date:	May 2025
Bulletin #(s):	2025-172 Canada	Make(s):	Highland Ridge
Job Code(s):	9904624	Model(s):	Open Range TT
Flat Rate(s):	9904624 .50 HR Safety Chain Replacement	Model Year(s):	2025

Incident:	The safety chains on these trailers are rated at 7600 lbs. and the Gross Vehicle Weight Rating (GVWR) is 7,995 lbs. In the event of a trailer detachment, the underrated safety chains may fail
Affected Units:	2025 Highland Ridge Open Range TT
Parts Kit:25V-207	Parts Kit #: 25V-207
	Part Kit Contents: 2 - CHAIN,SAFETY 27" 11,700 LB 1 - ROD,SAF CH ELB 6.00X.44 HOT RLD GR C STL
Misc. Tools & Supplies:	<ul style="list-style-type: none"> • Die Grinder and Cut Wheel Attachments • Welder • Welding PPE (Helmet, Gloves, Sleeves, Etc.) • Jack Stands • Black Spray Paint (If Necessary)
Parts Return Information:	N/A

SAFETY CHAIN REPLACEMENT INSTRUCTION

Note: In this service form dashed red lines indicate using a die grinder to remove components and solid red lines indicate using a welder to add components per instructions and image references.

1. Use the die grinder with the cutting wheel attachment to remove the existing chain elbow from the underside of the A-frame coupler (Fig. 1).
2. The existing safety chains can be set aside with the chain elbow.



3. Use the die grinder and grinding wheel attachment to grind the cut areas smooth (Fig. 2).

4. Feed the last link of each of the new safety chains onto the new chain elbow (Fig. 3).

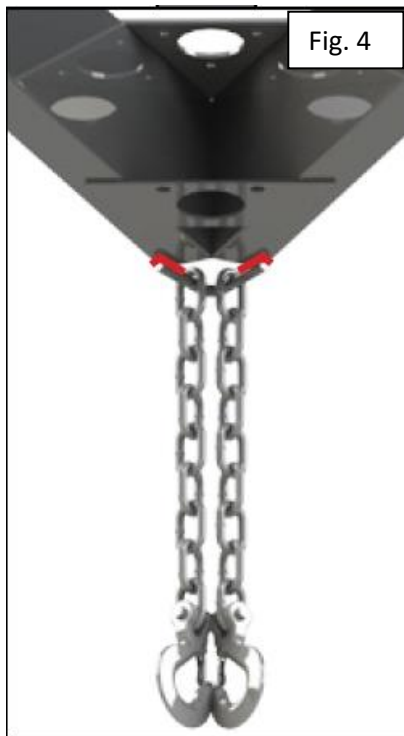
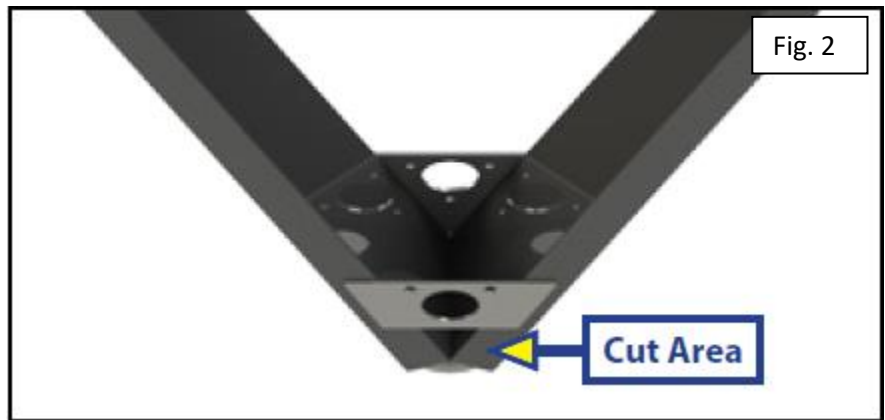
5. Center the chain elbow and safety chain assembly under the A-frame coupler so that the ends of the chain elbow are touching the ends of the two A-frame tubes. The elbow should be pointing away from the trailer.

Note: Ensure that the new safety chains are not pinched between the chain elbow and the coupler. The safety chains MUST be able to move freely.

6. Weld each end of the chain elbow to the A-frame tubes completely (Fig. 4 and 5).

7. Test the movement ability of the safety chains to make sure they are able to move freely.

8. Spray paint any visible areas of the repair with black spray paint.



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