



SIB 34 03 25

2025-04-01

RECALL 25V-154: REAR BRAKE HOSE

This Service Information Bulletin (Revision 1) replaces SI B34 03 25 **dated March 2025**.

What's New:

- SIB subject: Campaign number added
- Situation updated
- Cause added
- Correction added
- Procedure added
- Parts Information added
- Claim Information added
- Attachments updated

<input type="checkbox"/>	THIS REPAIR IS MOBILE FRIENDLY
<input type="checkbox"/>	THIS REPAIR IS REMOTE SOFTWARE UPGRADE (RSU) FRIENDLY

MODEL

E-Series	Model Description	Production Date
G45	X3 Sports Activity Vehicle	February 6, 2025 – February 7, 2025

AFFECTED VEHICLES

Vehicles which require this campaign to be completed will show it as “Open” when checked either in AIR, AWP, Campaign Summary, or Warranty Vehicle Inquiry.

Please make sure you check your dealer inventory as soon as possible. As of March 7, 2025, you can see a list of affected vehicles in Inventory Campaign Details (ICD) under ROSS.

SITUATION

BMW AG is conducting a Voluntary Safety Recall (effective March 6, 2025) on certain Model Year 2025 BMW vehicles that were produced between February 6, 2025, and February 7, 2025.

The rear brake line may not have been produced by the supplier to specifications. This could cause a leak of brake fluid and a loss in rear brake performance. The Antilock Brake System (ABS) and Dynamic Stability Control (DSC) system may also be affected.

The failure is displayed to the customer via the red Check Control message “Drive carefully.”

CAUSE

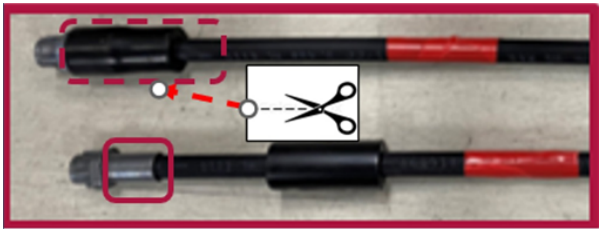
Due to a manufacturing defect, the brake hose may not have been crimped correctly.

CORRECTION

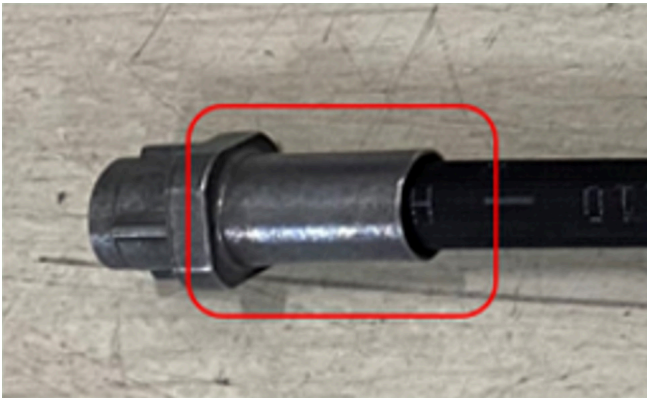
Replace the left and right brake hoses on the rear axle.

PROCEDURE

1. Replace the brake hoses on the rear axle as per REP34 32 951 “Replacing rear left or right brake hose”.
2. Create photo documentation of the two removed brake hoses as per the steps below. Make certain that the photos are sharply focused and well illuminated (e.g., use workbench lamp, camera flash).
3. Create a **TSARA Info** case with the subject “0034160300 G45 rear brake hose” and attach the photo.



Carefully cut away the support hose on the two hoses to expose the crimp.



Take a photo of the crimping of the two hoses and attach to the TSARA case.

PARTS INFORMATION

Use and invoice the part number below.

Part Number	Description	Quantity
34 30 8 832 138	Brake hose	2

Sublet – Bulk Supply Materials

Part Number	Description	Quantity
81 22 0 142 156	Brake fluid DOT 4 (DN = 12 oz bottle)	Sublet as needed
Or:		
81 22 0 142 155	Brake fluid DOT 4 (DN = 1 Gallon)	Sublet as needed
Or:		
81 22 5 B43 922	Brake fluid DOT 4, LV (DN = 1/10-liter billing part number, only in conjunction with dispersing from the 30-liter drum with a separate ordering part number)	Sublet as needed
And:		
83 19 5 A53 089	BMW Group Non-Chlorinated Brake Parts Cleaner- 3% VOC - (DN = 15 oz)	Sublet as needed
Or:		
83 19 2 451 315	BMW Group Non-Chlorinated Brake Parts Cleaner - 45% VOC - (DN = 15 oz)	Sublet as needed

Additionally, other materials and small parts that are not specified above, such as fluids, lubricants, one-time use screws, nuts, and seals, which must be replaced or installed (according to the ISTA repair instructions/ETK/AIR), are to be selected from the Electronic Parts Catalog, and/or other approved BMW Group’s resources according to the respective vehicle type. Invoiced these items separately under the Repair Code listed in this bulletin.

CI AIM INFORMATION

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Reimbursement for this Recall will be via normal claim entry utilizing the work package information below that applies, and the part number listed above.

Repair Code:	0034160300	G45 Replace rear brake hose
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Below are the special flat rate labor operation code choices for this action.

Completion before the first vehicle delivery to a customer (New in-stock/No in-service date), or the vehicle is already in the workshop for another reason and/or repair.

Work Pkg	Labor Operation	Description (Plusposition)	Labor Allowance
# 1	00 78 567	Replacing the rear axle brake hoses	8 FRU

Or:

The vehicle arrives at your center and this Recall shows open (No other Main work will be performed or claimed during this workshop visit).

Work Pkg	Labor Operation	Description (Main work)	Labor Allowance
# 2	00 78 056	Replacing the rear axle brake hoses	9 FRU

And:

Required with WP # 1 or WP # 2

Expanded WP	Labor Operation	Description (Associated work)	Labor Allowance
A	00 78 568* (Specific to this Recall only)	Photo documentation (See below)	1 FRU

(*) Please follow this Service Bulletin's PROCEDURE Step # 2 and Step # 3 TSARA Info case process for providing the required photo documentation. The WarrantyApp procedure ([SI B01 01 23](#)) does not apply here.

Claim Repair Comments

Only reference the SIB number and the work package (Pkg) number performed in the technician's RO notes and in the claim comments (For example: B34 03 25 WP 1), unless otherwise required by State law.

Sublet – Bulk Supply Materials (RO and Claim Comments Required)

Sublet Code 4	Reimbursement for the supported amount of repair-related bulk supply material (Do not use the BMW part numbers for claim submission)	Up to \$25.00
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Sublet reimbursement calculation for claiming the applicable repair-related bulk supply material (BMW part number) is at the dealer net (DN) price for the full or proportional quantity used plus your center's handling.

Enter this material cost in sublet and itemize the amount on the repair order and in claim comment section.

Reimbursement of a Prior Customer-Pay “Recall Remedy Comparable” Repair (TREAD Act)

Based on the Affected Vehicles' age, current mileage, and the type of remedy repair being performed, a reimbursement request for a qualifying prior customer-pay repair is not likely.

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However, if you should receive a reimbursement inquiry from a customer for a repair that may qualify because it addressed the issue described in this bulletin, and it was performed **prior** to the notification of the Recall, please contact the Warranty department (include a legible copy of the invoice) through IDS by selecting Coverage, Policy, Coding Questions and Mileage Corrections. The Warranty department will respond to your inquiry accordingly.

FEEDBACK REGARDING THIS BULLETIN

Technical Feedback	To submit feedback for the technical topic of this bulletin: Submit your feedback in the rating box at the top of this bulletin
Warranty Feedback	To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal
Parts Feedback	To submit feedback for the PARTS section of this bulletin: Submit an IDS ticket to the Parts Department

Supporting Materials

- [picture_as_pdf B340325 Recall Notice.pdf](#)
- [picture_as_pdf B340325 25V-154-RearBrakeHose-FAQ-\(06Mar2025\).pdf](#)

SAFETY RECALL NOTICE

To: All Center Operators, Sales Managers, Service Managers, Parts Managers and Warranty Processors

RE: Recall 25V-154: Rear Brake Hose – B34 03 25

BMW AG is conducting a Voluntary Safety Recall (effective March 6, 2025) on certain Model Year 2025 BMW vehicles that were produced between February 6, 2025, and February 7, 2025.

Please be reminded that it is a violation of federal law (The Safety Act) for you to sell, lease or deliver any new motor vehicle covered by this notification until the recall repair has been performed. This means that Centers may not legally deliver new motor vehicles to consumers until they are fixed or use/sell replacement equipment/parts subject to this recall. Note also that substantial civil penalties apply to violations of the Safety Act.

Also, you should not sell, lease or deliver any Certified Pre-Owned or used vehicles subject to a safety recall until the repair is completed.

Please follow any special instructions that we provide to you for the return or disposition of recall parts.

We appreciate all your assistance with this Recall.

Safety Recall
25V-154
Rear Brake Hose
Model Year 2025
BMW X3 SAV
Issue Date: 03/06/2025

Q1. Which BMW models in the US are potentially affected by this Safety Recall?

Certain Model Year 2025 BMW X3 SAV models, in the US are potentially affected.

Q2. What is the specific issue?

The rear brake line may not have been produced by the supplier to specifications. This could cause a leak of brake fluid and a loss in rear brake performance. The Antilock Brake System (ABS) and Dynamic Stability Control (DSC) system may also be affected. These conditions could increase the risk of a crash.

However, the front brakes are not affected and, if heavy braking is required, automatic activation of the Electric Parking Brake (EPB) on the rear axle will also engage to help slow and stop the vehicle.

Q3. Why are other models / vehicles not included in this Safety Recall?

Other models were manufactured with a rear brake hose that meets specifications.

Q4. Can I continue to drive my vehicle?

Yes. However, when you are notified by BMW of this Safety Recall that a remedy is available, please contact an authorized BMW center to schedule an appointment as soon as possible. For the latest updates to this Safety Recall, please visit bmwusa.com/recall. **If you are not the only driver of this vehicle, please advise all other drivers of this important information.**

Q5. How did BMW become aware of the issue?

BMW became aware of the issue through its quality control procedures.

Q6. How will I be informed of this Safety Recall?

Owners of potentially affected vehicles will be notified via First Class mail advising them of this Safety Recall and to schedule an appointment with an authorized BMW center as soon as possible to have the remedy performed. To locate your nearest authorized BMW center, please visit bmwusa.com/dealer.

To ensure BMW has the most up-to-date contact and vehicle information, owners should register their vehicle at bmwusa.com/myBMW. Registration is free and will give them access to other information specific for their BMW vehicle. Alternatively, owners can visit bmwusa.com/recall and click on “**Manage recall notices and contact information**”.

Q7. How will my vehicle be remedied?

Potentially affected vehicles will have the rear brake line replaced for free which could take up to several hours.

Q8. Do I have to wait for BMW to contact me to have the remedy performed?

Yes. We are in the process of implementing this Safety Recall to ensure that the necessary parts, tools, and procedures are available. For the latest updates to this Safety Recall, please visit bmwusa.com/recall.