

# Recall Bulletin 250221REV



**RECALL BULLETIN:**  
**250221REV**  
**NHTSA #25V121**  
**TC #2025-107**

**YEAR(S) AFFECTED:**  
**2022-2025**

**PRODUCT(S) AFFECTED:**  
  
**FLEETWOOD BOUNDER, FLAIR FLEX, FORTIS SOUTHWIND**  
  
**HOLIDAY RAMBLER ADMIRAL, ECLIPSE INVICTA, VACATIONER**

**MONTHS OF MANUFACTURE:**  
**MAY 28, 2021 - FEBRUARY 11, 2025**

**MODEL(S) AFFECTED:**  
**ALL**

**SUBJECT:**  
**Engine Exhaust Tips**

**ISSUED:**  
**April 2025**

2025 REV Recreation Group, Inc.

The purpose of this Recall Service Bulletin is to inform REV Recreation Group dealers of the need to install an exhaust clamp on certain 2022-2025 Fleetwood Bounder, Flair, Flex, Fortis, Southwind and Holiday Rambler Admiral, Eclipse, Invicta and Vacationer motorhomes built on a Ford chassis. A list of affected motorhome serial numbers appears at the end of this Recall bulletin.

**CONDITION:**

On motorhomes affected by this recall campaign the main engine exhaust tip can become detached in certain circumstances.

**DEALER CORRECTIVE ACTION:**

Follow the attached repair bulletin to install a clamp to properly secure the exhaust tip to the exhaust pipe.

**Note: THIS IS NOT A FORD REPAIR – This is a REV RV repair to be performed by a REV RV dealership technician.**

**ATTENTION SERVICE, WARRANTY AND PARTS MANAGERS:**  
**All prior Authorization Approvals must go through REV RV Dealer Technical Support (800) 816-9825**



**WARRANTY LABOR ALLOWANCE:**

**Recall 250221 REV Engine Exhaust Tips (Prior Authorization & After Repair Photos are Required)**

**Use Flat Rate Codes: 6320 11 Inspected/Non-Defective  
 Time Allowed: 0.2 hr.**

**Use Flat Rate Codes: 6320 12 Inspected/Defective/Repaired  
 Time Allowed: 0.4 hr.**

**RECALL PART:**

- **Clamping U-Bolt can be ordered from revrvparts.com OR CALL REV Parts (800) 509-3417 or ordered from McMaster-Carr Part #3042T21**

**REV Part # 10908195**

**\*\*READ THE FOLLOWING BULLETIN CAREFULLY\*\***

**NOTE: PRINT PAGES 1-6 FOR REPAIR PROCEDURE ONLY**

Federal law (section 154 of the national traffic and motor vehicle safety act of 1966) requires that: If you have received a notice of recall or failure to comply from REV Recreation Group or any component Manufacturer, you must repair or otherwise correct the defects on vehicles remaining in your inventory, according to the notification, before selling or leasing the vehicles. Any vehicle lessor receiving this recall notice must forward a copy of the notice to the lessee within ten days.

"It is impossible to know, evaluate and advise the service trade of all conceivable ways in which service might be done or of the possible hazardous consequences of each way. Accordingly, anyone who uses a service procedure or tool must first assure that neither personal safety nor vehicle safety will be jeopardized by the selected service methods."

*This bulletin is supplied for technical information only and is not an authorization for repair.*

# CAUTION

- ENGINE EXHAUST COMPONENTS MAY BE HOT. ALLOW THE UNIT TO SIT AND COOL BEFORE BEGINNING UNDER UNIT INSPECTION/REPAIR.
- KEEP CLEAR OF ALL PINCH POINTS WHEN WORKING UNDER A MOTORHOME.
- USE INDUSTRY SAFETY PRECAUTIONS AND USE APPROPRIATE PERSONAL PROTECTIVE EQUIPMENT TO AVOID INJURY WHILE PERFORMING THIS RECALL

## PRE-REPAIR INSPECTION:

- Park the motorhome on a dry, level solid/paved surface. Place the transmission into park and engage the parking brake.
- Turn off the ignition and remove the keys. Maintain control of the keys until all repairs are performed.
- Chock the wheels to prevent movement.

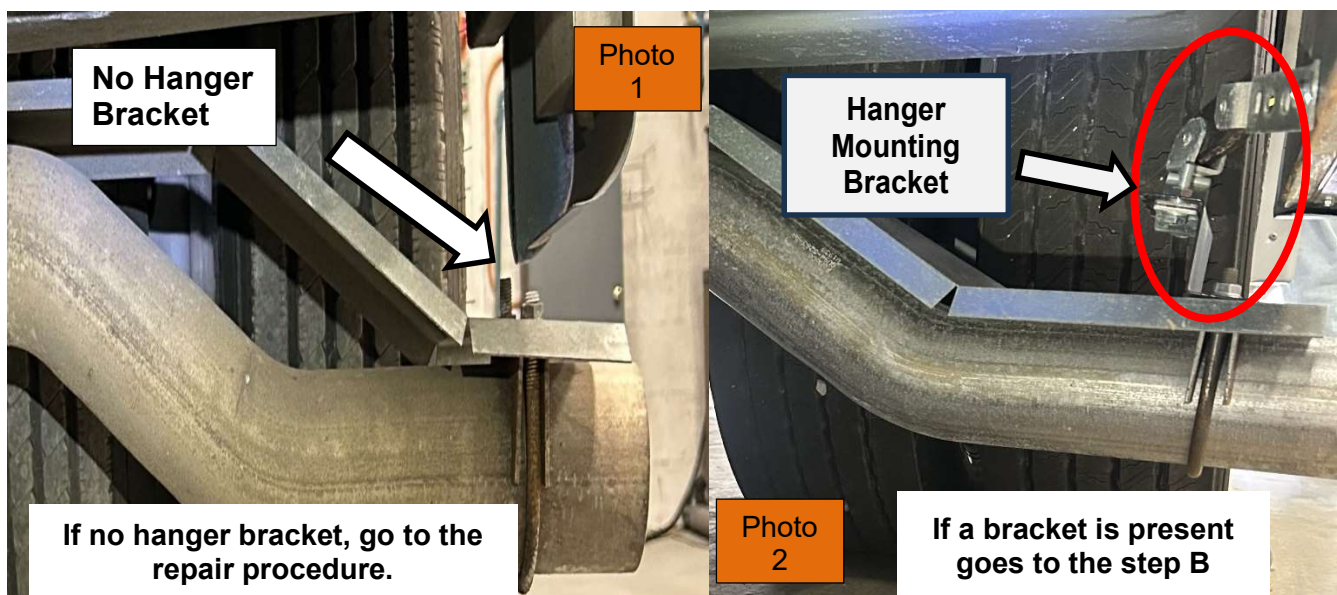
**Note: THIS IS NOT A FORD REPAIR – This is a REV RV repair to be performed by a REV RV dealership technician.**

**Note: NO WELDING will be required with this repair procedure**

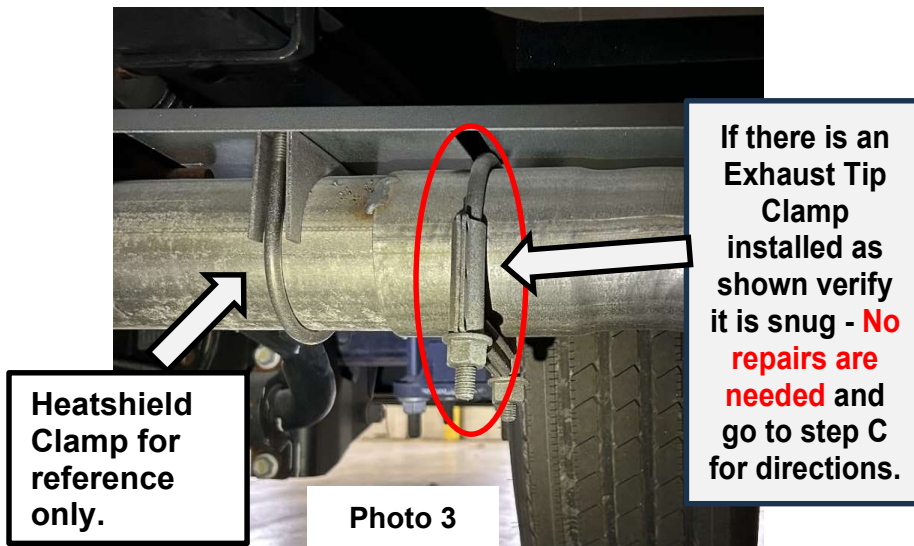
## Exhaust area inspection:

With the engine off, inspect the exhaust mounting and installation. See photo 1 and 2 to validate if repairs need to be completed or not.

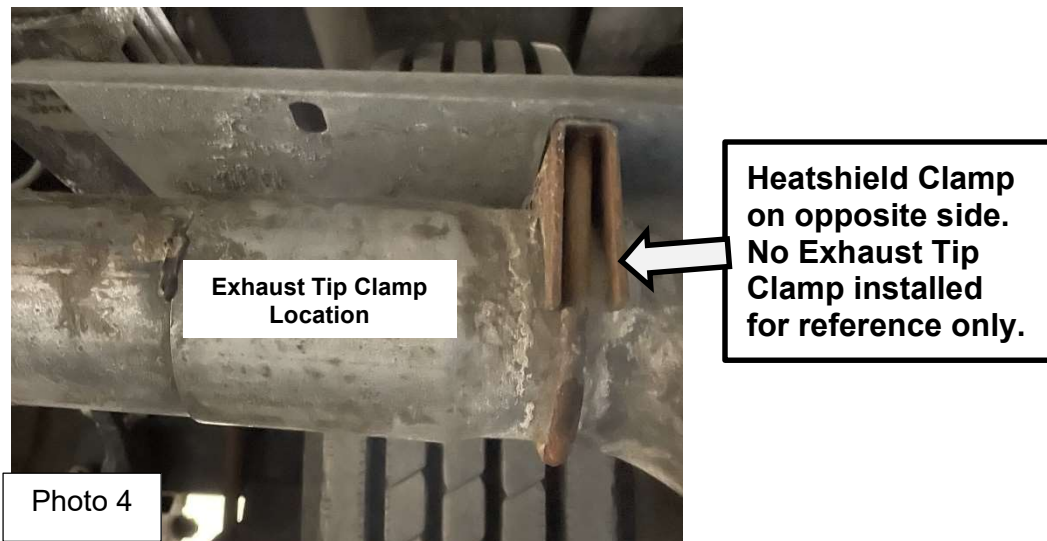
- A.** Inspect to determine if the main exhaust has a hanger mounting bracket as outlined in photo 2, if no bracket exists go to the repair procedure. See photo 1. Note: The bracket is not required but just assists with identifying if a repair is needed. However, if the **main exhaust hanger mounting bracket does exist** as shown in photo 2, go to Step B for further validation.



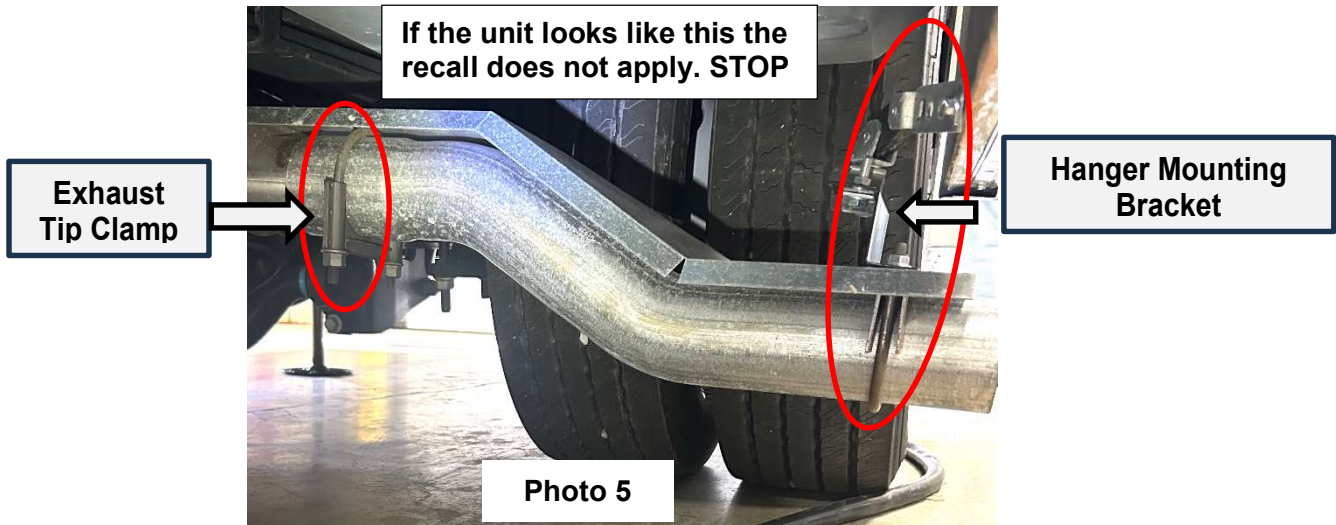
- B. Look where the exhaust tip connects to the main exhaust pipe. Determine if there is a clamp attaching the exhaust pipe to the exhaust tip. If the clamp is missing, go directly to the repair procedure in the next section. **Note: Do not be confused with the clamp adhering the main exhaust pipe to the heat shield. The heatshield clamp is important but is not the primary focus of this repair procedure.**



Variation: On some models the Heatshield Clamp may be on the opposite side of where the exhaust tip clamp is or needs to be installed. See photo 4.



- C. If **both** the hanger mounting bracket and the clamp are installed as shown in photo 5 below, file a warranty request for inspected and found **NOT** defective and use Flat Rate **Code 6320 11. No other work is required.**



**Note:** If the exhaust pipe becomes detached, contact Dealer Technical Support (800) 816-9825 for further instructions.

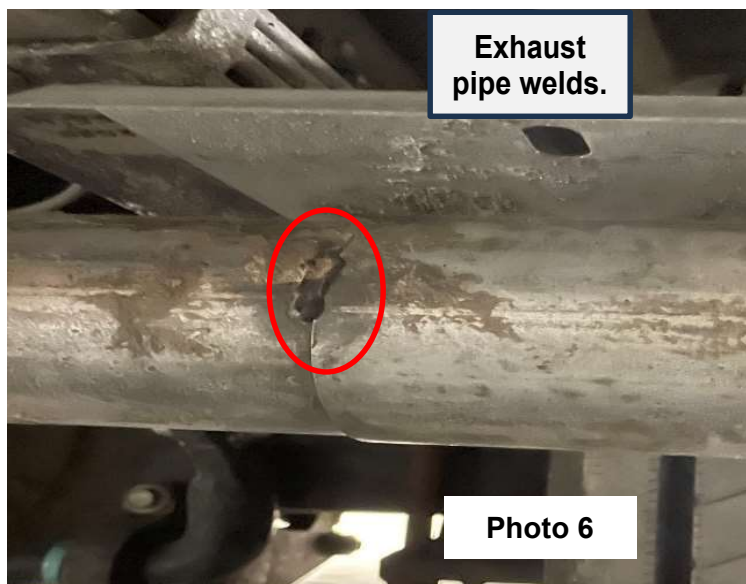
## REPAIR PROCEDURE:

**Caution:** Do not proceed under the motorhome unless it is properly supported with jack stands.

**Caution:** Before handling the exhaust pipe ensure that you have proper personal protection as the pipe area may be hot and sharp. Gloves are required.

This procedure is for Gas motorhomes (identified on the list of units starting on page 7) where the exhaust tip is only welded and will need the designated exhaust clamp installed. (**Note: The hanger mounting bracket shown in photo 3 is not part of the field repair procedure, is not needed and will not be available.**)

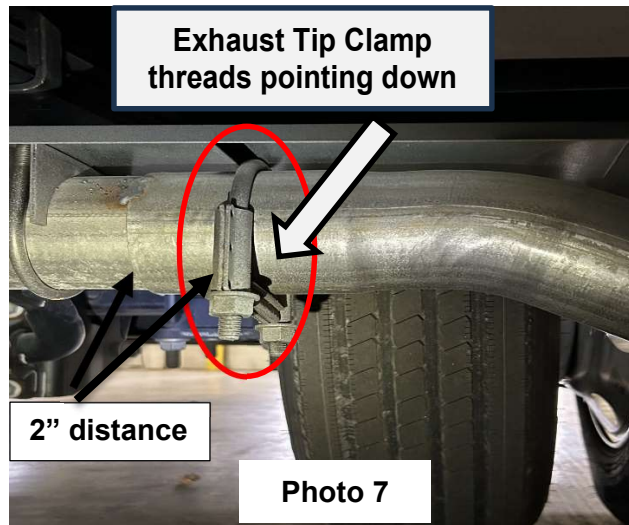
1. Inspect the welds on the main exhaust pipe where the tip attaches. See photo 6. If they are intact, proceed to step 3. If it is not intact, proceed to step 2.



2. If the welds are broken, make sure to reorient the exhaust pipe tip by hand, to ensure it properly extends beyond the outer edge of the sidewall vertical plane, so gases discharge away from the vehicle.

**Note: NO WELDING will be required with this repair procedure.**

3. Once the orientation is verified in step 2, locate the exhaust clamp purchased from REV RV, or McMaster-Carr designated in this procedure.
4. Disassemble the clamp/nuts to better position it onto the inboard part of the exhaust tip.
5. The exhaust clamp should be approximately 2 inches away from the main pipe to the tip transition. Clamp threads should point downward to allow U-Bolt bend to fit in clearance slot as shown. See photo 7.



Note: Do not be confused with the clamp adhering the exhaust tip to the heat shield.

#### REASSEMBLY:

1. Install the clamp as positioned in photo 7.
2. Tighten the clamp equally on each side.
3. As the clamp is getting snug, be sure to torque the clamp nuts to **40 foot/pounds** with a certified torque wrench.

NOTE: (Dealer/Customer) The pipe clamp nuts should be checked and re-secured if needed once the exhaust pipe has been through several heat cycles to ensure it maintains proper torque.



**Take a photo of the completed repair and ensure it is submitted with the claim to REV RV. Failure to comply may result in inconvenience and rework.**

**WARRANTY LABOR ALLOWANCE:**

**Recall 250221REV Engine Exhaust Tips (Prior Authorization & After Repair Photos are Required)**

**Use Flat Rate Code: 6320 11 Inspected/Non-Defective Time Allowed: 0.2 hr.**

**Flat Rate Code: 6320 12 Inspected/Defective/Repaired Time Allowed: 0.4 hr.**

***After Repair Photos are Required***

**TOOLS AND PPE**

**9/16" Socket and Torque wrench capable of 40 Ft Lbs.**

**Gloves      Wheel chocks      Jack Stands**

**PART NEEDED - # 10908195 ordered from [revrvparts.com](http://revrvparts.com) OR Call REV Parts (800) 509-3417 or ordered from McMaster-Carr Part #3042T21**



**Clamping U-Bolt Steel, 3/8"-16 Thread Size, 3-5/8" ID**

**ALL APPROVALS, and CLAIM PAYMENTS must go through REV RV Technical Support at (800) 816-9825.**