



# Thor Motor Coach Recall Repair Instructions

Recall #	<b>25V-097 2025-093</b>		
Description/Title:	<b>Solar Panel</b>		
Affected Product Line(s):	<b>Certain MY 2023 Gemini and Compass motorhomes</b>		
Service Campaign # :	<b>RC000322</b>		
Repair Code:	<b>Inspect with Repair: TMCRC80599J</b>	Document Date:	<b>2/13/2025</b>
Time Allowed:	<b>Inspect with Repair: 0.5 hr</b>	Document Revision:	<b>A</b>

## Issue:

Solar panels were not installed properly on the roof. The washers to be used in conjunction with the bolts for the mounting brackets are missing.

## Parts:

### KIT # 0586463

- **Bolt**
  - 4
- **Bracket**
  - 4
- **Locknut**
  - 4
- **Washer**
  - 8



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### Instructions:

1. Inspect each bracket (#3) for any damage and missing washers (#6).
2. If no bracket (#3) damage is present and washers (#6) are installed per fasteners detail view, no further action required.
3. If bracket (#3) is damaged, replace bracket (#3) and reassemble according to the fasteners detail view.
4. If no bracket (#3) damage is present, but washers (#6) are missing, reassemble according to the fasteners detail view.
- 5. Verify EACH Solar Panel hardware shown in FASTENERS DETAIL VIEW is torqued to 8-12 FT-LBS**

ASSEMBLY		
NO	QTY	DESCRIPTION - W x L (GRAIN)
1	1	100 WATT SOLAR PANEL
2	4	BOLT, HEX .25-20 x 1 GRADE 5
3	4	BRACKET, SOLAR PANEL (TFM6495)
4	4	LOCKNUT, NYLON INSERT, 1/4-20
5	1	SOLAR PLATE
6	8	WASHER, FLAT 1/4 ZINC



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