

## RECALL 25V027 REMEDY INSTRUCTIONS



Make(s): STARCRAFT  
Model(s): STARLITE & ALLSTAR  
Model Year(s): 2023 - 2024

Concern:  
In certain vehicles, the egress handles and labels were not easily accessible as required by FMVSS 571.217.

Repair Code: RC-047-00-09-004335  
Allotted Time: 1.50 HRS.  
Inspection Code: N/A  
Allotted Time: N/A  
Photo(s) Required: NO  
Prior Authorization Required: YES  
Part(s) Kit Number: SEE BELOW  
Part(s) Return: N/A

**Place vehicle in (P) Park and engage the Parking Brake. Disconnect the vehicles' battery Positive and Negative. Block any tires/wheels to prevent the vehicle from rolling. Failure to do so may result in electrocution, fire or other personal injury, property damage and/or death.**

CERTAIN: 2023 STARCRAFT ALLSTAR AND 2023 - 2024 - STARCRAFT STARLITE TRANSIT BUSES

### **PARTS KIT ORDER:**

FORD TRANSIT 350:

QTY: 2 - P/N: 07-007-118

QTY: 1 - P/N: 07-007-120

*(TOTAL OF 3 EGRESS WINDOWS, 3 INTERIOR TRIM RINGS AND BATCH OF FASTENERS)*

MERCEDES TRANSIT 3500:

QTY: 2 - 07-007-117

QTY: 1 - 07-007-120

*(TOTAL OF 3 EGRESS WINDOWS, 3 INTERIOR TRIM RINGS AND BATCH OF FASTENERS)*

### **REMEDY:**

STEP 1: LOCATE THE EXISTING EGRESS WINDOWS IN THE BUS;

- DISCARD ALL WINDOWS, FASTENERS AND INTERIOR TRIM RINGS;

STEP 2: REMOVE THE THREE WINDOWS;

STEP 3: PREP THE WINDOW OPENING BY CLEANING ANY DEBRIS LEFT OVER FROM REMOVING THE OLD WINDOW;

- INCLUDING SEALANT;

STEP 4: PREP THE REPLACEMENT EGRESS WINDOWS BY CLEANING THE FLANGES OF THE EGRESS WINDOW;

- INSTALL SEALANT AROUND THE PERIMETER OF THE EGRESS WINDOW FLANGE;

STEP 5: INSTALL THE APPROPRIATE REPLACEMENT EGRESS WINDOW INTO THE OPENINGS;

- USE THE NEWLY PROVIDED INTERIOR TRIM RING;
- USE THE NEWLY PROVIDED FASTENERS;

STEP 6: CLEAN INTERIOR AND EXTERIOR AROUND WINDOW AND ANY DEBRIS;

STEP 7: TEST FUNCTIONALITY OF THE NEW EGRESS WINDOWS;

STEP 8: CLAIM REPAIR CODE.