

	Release Date:	January 2025		Revision:	01
Revision Description:		This bulletin is being revised to add the customer letter. Please discard all previous copies of N242481530.			
Attention:	vehicle equip	n of Federal law for a dealer to d ment (including a tire) covered ce is remedied.			
traded, or used on the vehicle. For EV Involve EV dealer and		whicles that are in dealer inver ad for demonstration purposes u e.			
		ed Vehicles: The repairs outline d repairs must be performed by chnical training required to perfo	a technician who has su		
	over the air (0 vehicle with a Management programming	cles will be repaired either thro OTA) programming. Dealers ca an "open" status on the Investi system. Due to the fact that , <u>dealers should always check</u> nical Service Bulletin 21-NA-04	n and should perform th gate Vehicle History (IV vehicles will be close the status in IVH befo	ne procedure 'H) screen i d in IVH th re performir	e in this bulletin on any n GM Global Warranty rough successful OTA ng any vehicle repairs.

		Model	Year
Make	Model	From	То
Chevrolet	Equinox EV	2025	2025

Investigate Vehicle History (IVH) in the GM Global Warranty Management system should always be checked to confirm vehicle involvement prior to beginning any required inspections and/or repairs.

Condition	General Motors has decided that a defect which relates to motor vehicle safety exists in certain 2025 model year Chevrolet Equinox EV all-wheel drive vehicles. An incorrect software calibration in the brake control module prevents the vehicle's adaptive cruise control feature from braking the vehicle as designed. When adaptive cruise control is engaged and senses a need for deceleration, the vehicle may not brake to sufficiently slow or stop the vehicle. If adaptive cruise control is engaged and does not slow or stop the vehicle as expected, drivers might not timely or sufficiently brake the vehicle, increasing the risk of a crash.
Correction	Dealers will update the software calibration in the vehicles' brake system control module (BSCM) to correct the condition. Some unsold vehicles may receive this update via wireless over-the-air (OTA) technology.

## Parts

No parts are required for this repair.

## Warranty Information

Labor Operation	Description	Labor Time	Trans. Type	Net Item
9107543*	Verified Module Software or Calibration Level: Module Is Programmed with Same Level Software or Calibration	0.2	ZFAT	N/A
9107544*	Brake System Control Module Reprogramming with SPS	0.3		

**Important:** \* To avoid warranty transaction rejections, carefully read and follow the instructions below:



abour Time [Top] abour Operation Code:		
dditional labour op code information:	SPS Warranty Claim Code:	

• The Warranty Claim Code from the programming event must be accurately entered in the "Warranty Claim Code" field of the transaction.

 When more than one Warranty Claim Code is generated for a programming event, it is required to document all Warranty Claim Codes in the "Correction" field on the job card. Dealers must also enter one of the codes in the "Warranty Claim Code" field of the transaction, otherwise the transaction will reject. It is best practice to enter the FINAL code provided by SPS2.

#### Warranty Claim Code Information Retrieval

VI	N	Module	Function	Warranty Claim Code	Job Card	ect Tool
a Veri 1000000000		<ul> <li>Telematics Communication Interface trol Module</li> </ul>	Activation		test	
1000000	K9 -	Body Control Module	Programming		test	
-	K5 - Ignit	Automatic Level Control Module tion	Off		test driver	
Terresonason	к56	- Serial Data Gateway Module	Programming		test driver	
K (					>	
					Ok Cancel	

If the Warranty Claim Code was not recorded on the Job Card, the code can be retrieved in the SPS2 system as follows:

- 1. Open TLC on the computer used to program the vehicle.
- 2. Select and start SPS2.
- 3. Select Settings (1).
- 4. Select the Warranty Claim Code tab (2).

The VIN, Warranty Claim Code and Date/Time will be listed on a roster of recent programming events. If the code is retrievable, dealers should resubmit the transaction making sure to include the code in the SPS Warranty Claim Code field.

Note: Carefully read and follow the instructions below.

- Ensure the programming tool is equipped with the latest software and is securely connected to the data link connector. If there is an interruption during programming, programming failure or control module damage may occur.
- Stable battery voltage is critical during programming. Any fluctuation, spiking, over voltage or loss of voltage will
  interrupt programming. Install a GM Authorized Programming Support Tool to maintain system voltage. Refer to



<u>www.gmdesolutions.com</u> for further information. If not available, connect a fully charged 12 V jumper or booster pack disconnected from the AC voltage supply. DO NOT connect a battery charger.

- Follow the on-screen prompts regarding ignition power mode, but ensure that anything that drains excessive power (exterior lights, HVAC blower motor, etc) is off.
- Clear DTCs after programming is complete. Clearing powertrain DTCs will set the Inspection/Maintenance (I/M) system status indicators to NO.

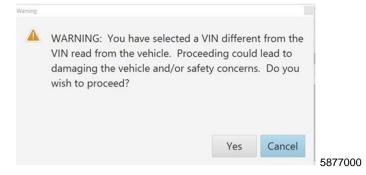
**Important:** The service technician always needs to verify that the VIN displayed in the TLC left side drop down menu and the top center window match the VIN plate of the vehicle to be programmed prior to using Service Programming System 2 (SPS2) for programming or reprogramming a module.

- For the TLC application, service technicians need to always ensure that the power mode (ignition) is "ON" before reading the VIN from the vehicle's VIN master module and that they do not select a VIN that is already in the TLC application memory from a previous vehicle.
- If the VIN that shows up in the TLC top center window after correctly reading the VIN from the vehicle does not match the VIN plate of the vehicle, manually type in the VIN characters from the vehicle VIN plate into the TLC top center window and use these for programming or reprogramming the subject module with the correct vehicle VIN and software and/or calibrations.
- The Body Control Module (BCM) is the primary module (for VIP EV vehicles) that TLC reads to determine the VIN of the vehicle. If the VIN read from the vehicle by TLC does not match the VIN plate of the vehicle, the BCM also needs to be reprogrammed with the correct VIN, software and calibrations that match the vehicle's VIN plate.

**Caution:** Be sure the VIN selected in the drop down menu (1) is the same as the vehicle connected (2) before beginning programming.

Techline Connect	_
Techline Connect	everofel + Suthurban, "AWD
Version: 1.8.0.2 Production 2021 • Ch	ievrolet • Suburban - 4WD
DASHBOARD GDS2 SI SPS2	Support   RPO  Search Service Manu
SPS2	
Welcome to Service P	vogramming System 2
	Diagnostic Tool Ready!
fodel: Suburban - 4WD ype: -	J2534
lake: Chevrolet lear: 2021	Selected Programming Process Reprogram
ob Card:	
Auto Detect New Vehicle Manually Enter Vehicle	Auto Detect Tool
ava Version: SP 52 Version: Windows Version: 8.0 92 2.8.5.5050 Windows 10	
Print Settings	574

**Important:** If the vehicle VIN DOES NOT match, the message below will be shown.



Safety Recall

# N242481530 Adaptive Cruise Control May Not Stop Vehicle



			Support - RPO - Search Service Manuals	Q
SPS2				×
			M4521: You are attempting to reprogram with the same	
		Programming	calibration.	
Controller	ID	A Current #	Select OK to continue, Cencel to Stool Description	
K17	1	84820771	OK Carcel	
(17	2	84820790		
K17	3	84820797	84820797 Electronic Braha Diagnostic Collibration	
K17	4	84820801	84820801 Function Enable Calibration -	
K17	5	84820808	84820808 Driver mode bolie all bratien	
K17	6	84820819	84820819 The Researce Calibration	
K17	7	84820825	84820825	
				_
				_

Important: Techline Connect screens shown above.

**Important:** If the same calibration/software warning is noted on the TLC Summary screen, select OK and follow screen instructions. After a successful programming event, the WCC is located in the Service Programming System dialogue box of the SPS Summary screen. No further action is required. Refer to the Warranty section of the bulletin.

1. Reprogram the Brake System Control Module. Refer to *K160 Brake System Control Module: Programming and Setup* in SI.



#### 5644478

**Note:** The screenshot above is an example of module programming and may not be indicative of the specific module that is being programmed. Module selection and VIN information have been blacked out.

**Important:** To avoid warranty transaction rejections, you MUST record the warranty claim code provided on the Warranty Claim Code (WCC) screen shown above on the job card. Refer to callout 1 above for the location of the WCC on the screen.

2. Record SPS Warranty Claim Code on job card for warranty transaction submission.

Dealer Responsibility - For USA & Export (USA States, Territories, and Possessions)

It is a violation of Federal law for a dealer to deliver a new motor vehicle or any new or used item of motor vehicle equipment (including a tire) covered by this notification under a sale or lease until the defect or noncompliance is remedied.

The US National Traffic and Motor Vehicle Safety Act provides that each vehicle that is subject to a recall of this type must be adequately repaired within a reasonable time after the customer has tendered it for repair. A failure to repair within sixty days after tender of a vehicle is prima facie evidence of failure to repair within a reasonable time. If the condition is not adequately repaired within a reasonable time, the customer may be entitled to an identical or reasonably equivalent vehicle at no charge or to a refund of the purchase price less a reasonable allowance for depreciation. To avoid having to provide these burdensome remedies, every effort must be made to promptly schedule an appointment with each customer and to repair their vehicle as soon as possible. In the recall notification letters, customers are told how to contact the US National Highway Traffic Safety Administration if the recall is not completed within a reasonable time.



## **Dealer Responsibility** – All

All new, used, GM Certified Pre-Owned (CPO), courtesy transportation vehicles, dealer shuttle vehicles, CarBravo, etc. in dealers' possession and subject to this recall must be held and inspected/repaired per the service procedure of this bulletin before customers take possession of these vehicles. Involved vehicles must be held and not delivered to customers, dealer-traded, released to auction, used for demonstration, or any other purpose.

All GM Certified Pre-Owned (CPO) vehicles currently in the dealers' inventory within the SHIFT Digital system will be de-certified and must be held and remedied per the service procedure in this bulletin. Upon submitting an accepted/paid warranty transaction in the Global Warranty Management (GWM) system, the vehicle can be re-certified for sale within the SHIFT Digital system, or once again be used in the Courtesy Transportation Program.

Dealers are to service all vehicles subject to this recall at no charge to customers, regardless of mileage, age of vehicle, or ownership, from this time forward.

Customers who have recently purchased vehicles sold from your vehicle inventory, and for which there is no customer information indicated on the dealer listing, are to be contacted by the dealer. Arrangements are to be made to make the required correction according to the instructions contained in this bulletin. A copy of the customer letter is provided in this bulletin for your use in contacting customers. Recall follow-up cards should not be used for this purpose, since the customer may not as yet have received the notification letter.

In summary, whenever a vehicle subject to this recall enters your vehicle inventory you must take the steps necessary to ensure the program correction has been made before selling the vehicle. In addition, for vehicles entering your facility for service, you are required to ensure the customer is aware of the open recall and make every reasonable effort to implement the program correction as set forth in this bulletin prior to releasing the vehicle.

### Dealer Reports - For USA & Export

For dealers with involved vehicles, a listing has been prepared and will be available through GM Global Connect Maxis Field Action Reports or sent directly to export dealers. The Inventory tab of the dealer reports will contain VINs that apply to this recall. This information is intended to assist dealers with the **PROMPT COMPLETION** of these vehicles. The Customer In-Service tab will contain customer names and addresses from Motor Vehicle Registration Records. The use of such motor vehicle registration data for any purpose other than follow-up necessary to complete this recall may be a violation of law in several states.

### Courtesy Transportation - For USA & Canada

Courtesy transportation is available for customers whose vehicles are involved in a product program and still within the warranty coverage period. See General Motors Service Policies and Procedures Manual for courtesy transportation program details.

### **Customer Notification**

USA & Canada - General Motors will notify customers of this recall on their vehicle (see copy of sample customer letter included with this bulletin).

Export - Letters will be sent to known owners of record located within areas covered by the US National Traffic and Motor Vehicle Safety Act. For owners outside these areas, dealers should notify customers using the attached sample letter.

GM bulletins are intended for use by professional technicians, NOT a "<u>do-it-yourselfer</u>". They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the tools, equipment, safety instructions, and know-how to do a job properly and safely. If a condition is described, <u>DO NOT</u> assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your dealer for information on whether your vehicle may benefit from the information.



We Support Voluntary Technician Certification





# **IMPORTANT SAFETY RECALL**

This notice applies to your vehicle, VIN: \_

Dear General Motors Customer:

This notice is sent to you in accordance with the National Traffic and Motor Vehicle Safety Act.

General Motors has decided that a defect, which relates to motor vehicle safety, exists in certain 2025 model year Chevrolet Equinox EV all-wheel drive vehicles. As a result, GM is conducting a safety recall. We apologize for this inconvenience. However, we are concerned about your safety and continued satisfaction with our products.

## IMPORTANT

- Your vehicle is involved in GM recall N242481530.
- Schedule an appointment with your GM dealer.
- This service will be performed for you at no charge.

Why is your vehicle being recalled?	An incorrect software calibration in the brake control module prevents the vehicle's adaptive cruise control feature from braking the vehicle as designed. When adaptive cruise control is engaged and senses a need for deceleration, the vehicle may not brake to sufficiently slow or stop the vehicle. If adaptive cruise control is engaged and does not slow or stop the vehicle as expected, drivers might not timely or sufficiently brake the vehicle, increasing the risk of a crash.
What will we do?	Your GM dealer will update the software calibration in the vehicles' brake system control module (BSCM) to correct the condition. This service will be performed for you at <b>no charge</b> . Because of service scheduling requirements, it is likely that your dealer will need your vehicle longer than the actual service correction time of approximately 35 minutes.
What should you do?	You should contact your GM dealer to arrange a service appointment as soon as possible.
	When scheduling your appointment, confirm with the dealer that they are an EV certified dealer.
Do you have questions?	If you have any questions or concerns that your dealer is unable to resolve, please contact the appropriate Customer Assistance Center.
	For the hearing or speech impaired, please contact our Customer Assistance Center using the Telecommunication Relay Service by dialing 711 then providing the appropriate Customer Assistance Center number for your vehicle.

If after contacting your dealer and the Customer Assistance Center, you are still not satisfied we have done our best to remedy this condition without charge and within a reasonable time, you may wish to write the Administrator, National Highway Traffic Safety Administration, 1200 New Jersey Avenue, SE, Washington, DC 20590, or call the toll-free Vehicle Safety Hotline at 1.888.327.4236 (TTY 1.800.424.9153), or go to http://www.nhtsa.gov. The National Highway Traffic Safety Administration Campaign ID Number for this recall is **25V012**.



Federal regulation requires that any vehicle lessor receiving this recall notice must forward a copy of this notice to the lessee within ten days.

Regina A. Carto Vice President Global Product Safety and Systems

GM Recall: N242481530