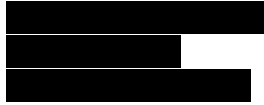




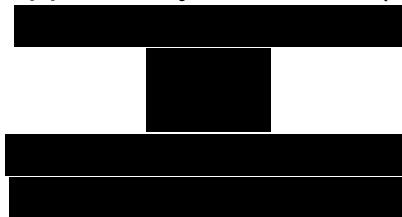
Cemen Tech Inc.
1700 N. 14th Street
Indianola, Iowa 50125
1-800-247-2464

IMPORTANT SAFETY RECALL

March 10, 2026



This notice applies to your vehicle(s) with VINS:



Ref: Safety Recall - (NHTSA Recall No. 25V805)

Cemen Tech C60 Volumetric Mixer-2020-2025; Cemen Tech C60E Volumetric Mixer 2020-2025; Cemen Tech C60T Volumetric Mixer 2023-2024; Cemen Tech Custom M60 Volumetric Mixer 2018-2025

This notice is sent to you in accordance with the National Traffic and Motor Vehicle Safety Act. Cemen Tech, Inc. has decided that a defect which relates to motor vehicle safety exists in certain Volumetric mixers, listed above. This letter is a follow up to an interim recall notification sent to you dated January 9, 2026.

Our records show you as the owner of the vehicles(s) identified by VIN at the top of this notice. If you are the lessor of the vehicle, please forward a copy of this notice to the lessee within ten days to comply with federal regulations. If you are not the current owner of the vehicle, we ask you to send details of the new owner to Cemen Tech Inc. by email mb@cementech.com or by fax at 515-961-7409.

Reason for Recall

The mount plate and gusset of the mixer swivel hopper ring may crack or separate from the unit due to fatigue. This can cause the mixer hopper assembly (with the attached mixer) to separate from the conveyor frame of the vehicle.

A separated mixer can create a road hazard for others and increase the risk of a crash or injury. A separated mixer on a stationary vehicle can create a risk of injury to a person standing or working near the rear of the vehicle.

What We Will Do

Cemen Tech will remedy the defect without charge by repairing your affected Volumetric Mixer.



**Cemen Tech Inc.
1700 N. 14th Street
Indianola, Iowa 50125
1-800-247-2464**

The repair will involve replacing the existing mixer hopper assembly with a new one made of different steel with a modified design of the inner ring. The new mixer hopper assembly are available and can be replaced in one of the following ways: (1) If you purchased your Volumetric Mixer through a dealer, your authorized dealer can carry out this work; (2) If you purchased your Volumetric Mixer from Cemen Tech or a different third party, you have the following options: (a) Cemen Tech can send a service technician to your location to perform the repair; (b) an authorized dealer can carry out this work if you are in a location where Cemen Tech has an authorized dealer; or (c) you may self-perform the repair.

We estimate this repair will take 4 hours. Please contact your authorized dealer or a Cemen Tech representative to arrange a date on which the repair can be carried out. If you prefer to perform the work, the parts and technical instructions required to carry out the work will be provided to you. Cemen Tech will reimburse you up to 4 hours at \$75.00 per hour if you prefer to self-perform the repair.

Continue Daily Inspections

Until the repair can be made, we ask you perform daily inspections of the gussets and mount plates of the inner ring for signs of cracking or separation.

If cracks or separation of the mixer hopper with the main mounting on the conveyor frame weldment are visible, the vehicle should be put out of service and not used until repairs can be made. Please also contact Cemen Tech immediately if you locate visible cracks or separation.

In addition to daily inspections, properly clean the mixer after pouring concrete as specified in the operator's manual and inspect that the mixer is not full of hardened material and free to rotate.

Contact Information

If you have any questions or concerns throughout this process, please contact Matt Bergman, Director of Customer Service at Cemen Tech at 515-962-6739 or mb@cementech.com. If you believe that Cemen Tech, Inc. or your dealer has failed or is unable to remedy the defect without charge and within a reasonable time, you may submit a written complaint to the Administrator, National Highway Traffic Safety Administration, 1200 New Jersey Ave., SE., Washington, DC 20590; call the toll-free Vehicle Safety Hotline at 1-888-327-4236 (TTY: 1-800-424-9153); or go to <http://www.safercar.gov>.

Reimbursement

You may be eligible to receive reimbursement for the costs of repair if you have already paid to have your vehicle repaired for this defect. To learn more about what you need to do to obtain reimbursement, you may review the enclosure to this notification that Cemen Tech has provided. Safety is our highest priority. We intend to complete this recall in a manner that causes the minimum disruption to your business.

Yours sincerely,

A handwritten signature in black ink that reads "Matt Bergman".



**Cemen Tech Inc.
1700 N. 14th Street
Indianola, Iowa 50125
1-800-247-2464**

Matt Bergman
Director of Customer Service
Cemen Tech



Cemen Tech Inc.
1700 N. 14th Street
Indianola, Iowa 50125
1-800-247-2464

Cemen Tech, Inc. Volumized Mixer Recall: Reimbursement Information

Cemen Tech, Inc. has a program in place under which you may be eligible for reimbursement of some or all costs related to pre-recall remedies. This enclosure provides the details of that program and the conditions under which we will provide reimbursement.

This reimbursement program applies to C60 and C60E Volumetric Mixers, manufactured between November 2019-May 2025 (with unit numbers ranging from 4134-5734); C60T Volumetric Mixers, manufactured between October 2023-February 2024 (unit number 5397 and 5481); and custom M60 Volumetric Mixers manufactured between 2018-2025 (unit numbers 3919,3985,4487,4199,5510,5715). The mount plate and gusset of the mixer swivel hopper ring may crack or separate from the unit due to fatigue over time. This defect can in certain circumstances cause the mixer hopper assembly (with the attached mixer) to separate from the conveyor frame of the vehicle.

The following parts are related to the defect described above:

Item Number	Description
2542-160-00	ASSY-MXR SWVL HPPR V3
2542-295-02P	WELD-MXR SWVL HPPR RING V3
2542-160-00P	ASSY-MXR SWVL HPPR V3
2542-311-03P	INSTL-MXR HPPR W/DOOR V3
2542-160-00S	ASSY-MXR SWVL HPPR V3 SOURCED
2542-311-03	INSTL-MXR HPPR W/DOOR V3

If you paid to repair one or more of the above-referenced parts related to the defect in your C60 and C60E Volumetric Mixer between **November 2019** and **November 20, 2025**, your C60T Volumetric Mixer between **October 2023** and **November 20, 2025** and your custom M60 Volumetric Mixer between **2018** and **November 20, 2025**, you may be eligible for reimbursement for some or all of those costs if your vehicle is within the model and unit numbers identified above.

How to get reimbursement:

If you believe you are eligible for reimbursement of costs that you incurred to repair this defect during the time period listed above, you may submit a reimbursement claim to Cemen Tech, Inc. via mail. With your claim, you should include:

1. Your name and address
2. The make, model, model year, unit number and VIN of your vehicle
3. NHTSA recall number **25V805**
4. Identification of the owner of the vehicle at the time the remedy was obtained
5. A receipt, either an original or copy, which indicates the part and repair for which you seek reimbursement remedied the problem that gave rise to this recall and states the total paid for the repair of the problem.



**Cemen Tech Inc.
1700 N. 14th Street
Indianola, Iowa 50125
1-800-247-2464**

Additionally, **if your vehicle was under warranty** at the time of the repair, you must submit documentation indicating either that Cemen Tech, Inc.'s dealer or authorized facility refused to remedy the problem, or that the repair you were provided did not correct the problem addressed by the recall.

Submit your claim for reimbursement by mail, along with all required documentation, to:

**Cemen Tech, Inc.
Attn: Director of Customer Service
1700 N. 14th Street
Indianola, Iowa 50125**

Cemen Tech, Inc. will act on your claim within 60 days of receiving it.

Conditions:

Cemen Tech, Inc. will not reimburse costs incurred during the period during which our original or extended warranty would have provided for a free repair of the problem addressed by the recall. This exclusion does not apply if one of our dealers or authorized representatives denied warranty coverage, or if a repair was made under warranty but did not remedy the problem addressed by the recall.

The remedy Cemen Tech, Inc. is offering in connection with this recall is repair of the Volumetric Mixers and parts identified above. Cemen Tech, Inc. will not reimburse costs associated with replacement of your vehicle.

Cemen Tech, Inc. will not reimburse the costs of a remedy that did not address the defect that led to the recall, or that was not reasonably necessary to correct the defect that led to the recall.

Cemen Tech, Inc. may deny a claim for reimbursement if you fail to provide adequate documentation.

Reimbursement shall be in the form of a check.