



Cemen Tech Inc.
1700 N. 14th Street
Indianola, Iowa 50125
1-800-247-2464

IMPORTANT SAFETY RECALL NOTICE

This notice applies to the attached list of volumetric mixers



January 6, 2025

**Ref: Safety Recall - (NHTSA Recall No. 25V805)
Cemen Tech C60 Volumetric Mixer-2020-2025; Cemen Tech C60E Volumetric Mixer 2020-2025; Cemen Tech C60T Volumetric Mixer 2023-2024; Cemen Tech Custom M60 Volumetric Mixer 2018-2025**

This notice is sent to you in accordance with the National Traffic and Motor Vehicle Safety Act. Cemen Tech Inc. has decided that a defect which relates to motor vehicle safety exists in certain Volumetric mixers: specifically, C60 and C60E Volumetric Mixers, manufactured between November 2019-May 2025; C60T Volumetric Mixers, manufactured between October 2023-February 2024; and custom M60 Volumetric Mixers manufactured between 2018-2025.

Our records show we have supplied the attached list of affected volumetric mixers to you as our appointed dealer. If the attached list is not correct per your records, please contact Matt Bergman at mb@cementech.com.

Reason for Recall

The mount plate and gusset of the mixer swivel hopper ring may crack or separate from the unit due to fatigue over time. This defect can in certain circumstances cause the mixer hopper assembly (with the attached mixer) to separate from the conveyor frame of the vehicle. There have been two incidents where the hopper assembly and mixer separated (but did not detach) from a C60 unit when in transit. There have been two other reports of a separated mixer hopper assembly occurring while a C60 unit was stationary. Cemen Tech has responded to other reports of gussets in the inner ring showing signs of cracking. Our investigation suggests that the steel used and associated ring geometry of the mount plate and gussets of the inner ring mixer swivel hopper of the affected units was the cause of the reported cracks. Accordingly, daily inspection of the gussets and mount plates of the inner ring and proper cleaning and maintenance is recommended until the defect remedy is available.

A separated mixer can create a road hazard for others and increase the risk of a crash or injury. A separated mixer on a stationary vehicle can create a risk of injury to a person standing or working near the rear of the vehicle.

Please be reminded it is violation of Federal law to sell or lease the vehicles covered by this notification until the recall remedy has been performed on those vehicles.

Remedy

By January 9, 2026, we anticipate that owners will be notified by mail about the recall. Cemen Tech will notify owners of the defect and that a remedy will be available in phases over the next several months. The repair will involve replacing the existing mixer hopper assembly with a new one made of different steel with a modified design of the inner ring. The owners will also be instructed to perform daily inspections of the gussets and mount plates of the inner ring and other maintenance until the replacement assembly is available and installed.

If you hear from owners prior to that date or have owner units in for other maintenance, conduct an inspection of the gussets and mount plates on the inner ring of the mixer swivel hopper to ensure there are no visible cracks or separation of the mixer hopper with the main mounting on the conveyor frame weldment. If cracks or separation are visible, the owner should be instructed to not use the vehicle until repairs can be made. Notify Cemen Tech immediately if you or your customer's inspection indicates cracks or separation.

There will be no cost to the owners for the repairs once they are available.

To repair the defect, you will need to replace the mixer hopper assembly. In order to make these repairs, Cemen Tech will send to you repair kits for each of the affected vehicles, to include a new mixer hopper assembly, once the assemblies are available. Cemen Tech will provide detailed instructions to complete these repairs.

Contact Information

If you have any questions or concerns throughout this process, please contact Matt Bergman at Cemen Tech by sending an email to mb@cementech.com.

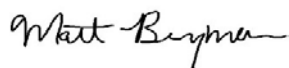
Reimbursement

Cemen Tech will provide all replacement parts and freight at no cost and will cover up to four (4) hours of service labor to complete the corrective action on each unit affected by this recall.

To initiate this process, Cemen Tech requires a purchase order that includes the applicable kit part number 2542-363-06 and the specific serial number of the unit to be repaired. Please submit a PO for each of the mixers in the attached list after inspection has been completed. Upon receipt, Cemen Tech will generate a zero-dollar sales order for kit and freight, and, once available, the kit will be shipped to the location specified on the purchase order. After the kit has been received by the dealer and installed on the affected unit, a mixer hopper recall claim form must be submitted for labor expenses to be reimbursed. Cemen Tech will not reimburse dealers for mileage or travel expenses, as this repair is not intended to be performed in the field.

Safety is our highest priority. We intend to complete this recall in a manner that causes the minimum disruption to your business. Your anticipated assistance with the recall is appreciated.

Yours sincerely,



Matt Bergman
Director of Customer Service
Cemen Tech

