

IMPORTANT SAFETY RECALL



FOREST RIVER

DEPARTMENT OF COMPLIANCE
VEHICLE SAFETY AND RECALL MANAGEMENT
PO Box 30
MIDDLEBURY, INDIANA 46540-9218

NHTSA RECALL: 25V727
FOREST RIVER ID: 45-1997
SERVICE CAMPAIGN: 001254

<<DEALERTNAME>>
<<ADDRESS>>
<<CITY>>, <<ST>> <<ZIP-XXX>>

- o Integrity
- o Safety
- o Quality
- o Customer Service

November 2025

Pursuant to USC49CFR §577.13 – Notification to Dealerships and Distributors – Paragraph B

“It is a violation of Federal Law for a dealer to deliver a new motor vehicle or any new or used item of motor vehicle equipment (including a tire) covered by the notification under a sale or lease until the defect or noncompliance is remedied. Substantial civil penalties apply to violations of this law.”

–Forest River motorized and towable products are contained in this section-

Forest River has decided that a safety defect exists in certain 2021 XLR Toy Hauler Recreational Vehicles. Forest River is recalling the defect model(s) to ensure the safety of our future retail consumers and your dealership. Forest River apologizes for any inconvenience this action may cause your dealership; however, safety, continued satisfaction, and our commitment to building great products are of the utmost importance to Forest River.

The designated Date range of production is 3/3/2020 through 9/30/2021

WHAT IS THE DEFECT?

The fresh water tank may dislodge from the vehicle and fall to the ground when full or overfilled. Forest River recommends not filling the fresh water tank until the inspection and/or remedy can be performed.

EVALUATION OF RISK:

A tank dislodged may increase the risk of a crash and/or property damage.

SERVICE PROCEDURE:

Dealership Service Department procedures can be found on Dealer Connect.

DEALER REPAIR CODES: Dealer Connect

UNITED STATES	REPAIR CODE	DESCRIPTION	ALLOWABLE HOUR(S)
25V727	RC-672-05-00-004766	INSPECTION ONLY	3.0 HRS
25V727	RC-672-09-00-004767	INSPECTION AND PERFORM REMEDY	4.0 HRS

HELPFUL CONTACT INFORMATION:

CONTACT	PHONE
CUSTOMER SERVICE	(574) 642-0432

The Recall shall be considered the utmost priority to remedy the 2021 XLR Toy Hauler in question. **The retail consumer shall not be charged** any amount of monies for remedy to their 2021 XLR Toy Hauler listed under this Recall.

If your dealership has already performed the remedy to 2021 XLR Toy Hauler, your dealership is entitled to the reimbursement as stated above by filing a claim using the indicated repair code(s). If the remedy needs to be performed on an out of warranty 2021 XLR Toy Hauler in which the VIN falls under as stated in the identified VIN listing, your dealership is entitled to the reimbursement as stated above by filing a claim using the indicated repair code(s).

Notice:

In no manner shall a Forest River Product Owner or Coachmen Product Owner be charged any fee(s) for scheduling, conduction or completion of the recall. Additionally, all dealership(s) that are Forest River and/or Coachmen dealership(s)

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are Federally Mandated to perform the recall once presented with this recall whether by the Owner or Dealership receipt of this letter, without denial of service to the Owner. Lastly, denial of a remedy for this recall is a Federal Violation punishable by law resulting substantial fines and/or civil penalties.

Federal Regulation requires that any lessor receiving this Recall must forward a copy of this notice to the lessee within ten days. If your dealership no longer owns this vehicle, please inform the Warranty Manager of the product listed above of the change of ownership.

Sincerely,
Forest River, Inc.
Office of Corporate Compliance