



U.S. Department
of Transportation

National Highway
Traffic Safety
Administration

Part 573 Safety Recall Report

25V837

Manufacturer Name: BMW of North America, LLC

Submission Date: Dec 04, 2025

NHTSA Recall No.: 25V837

Manufacturer Recall No.:

Manufacturer Information

Population

Manufacturer Name: BMW of North America,
LLC
Address: P.O. Box 1227
Westwood NJ, 07675-1227

Total number of potentially involved: 25
Estimated percentage with defect: 4%

Vehicle Information

Vehicle 1: 2026-2026 BMW X7

Product Category: Light Vehicles

Product Type: Multipurpose Passenger Vehicle

Fuel / Propulsion: Spark Ignition Fuel

Production Dates: Nov 15, 2025 - Nov 15, 2025

Number of potentially involved: 6

Descriptive Information:

X7 xDrive40i

Approximately 6 vehicles have been manufactured with an instrument panel that may not have been produced by the supplier according to specifications.

Basis for recall population determination: Vehicle assembly information and supplier production records were used to determine the specific dates of potentially affected vehicles.

Recall component difference to non-recall component: The instrument panel may not have been produced by the supplier according to specifications.

BMW has estimated that the percentage of vehicles to contain the defect is 0.3%. However, while the NHTSA Portal allows a value as small as 0.1% to be entered, it also automatically rounds the entered value to account for a minimum of one vehicle. In this recall, the entered value of 0.3% has been automatically rounded to a value of 4.0%.

Vehicle 2: 2026-2026 BMW X6

Product Category: Light Vehicles

Product Type: Multipurpose Passenger Vehicle

Fuel / Propulsion: Spark Ignition Fuel

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Production Dates: Nov 15, 2025 - Nov 15, 2025

Number of potentially involved: 3

Descriptive Information:

X6 xDrive40i

Approximately 3 vehicles have been manufactured with an instrument panel that may not have been produced by the supplier according to specifications.

Basis for recall population determination: Vehicle assembly information and supplier production records were used to determine the specific dates of potentially affected vehicles.

Recall component difference to non-recall component: The instrument panel may not have been produced by the supplier according to specifications.

BMW has estimated that the percentage of vehicles to contain the defect is 0.3%. However, while the NHTSA Portal allows a value as small as 0.1% to be entered, it also automatically rounds the entered value to account for a minimum of one vehicle. In this recall, the entered value of 0.3% has been automatically rounded to a value of 4.0%.

Vehicle 3: 2026-2026 BMW X5 PLUG-IN HYBRID

Product Category: Light Vehicles

Product Type: Multipurpose Passenger Vehicle

Fuel / Propulsion: Plug-In Hybrid

Production Dates: Nov 15, 2025 - Nov 15, 2025

Number of potentially involved: 3

Descriptive Information:

X5 xDrive50e

Approximately 3 vehicles have been manufactured with an instrument panel that may not have been produced by the supplier according to specifications.

Basis for recall population determination: Vehicle assembly information and supplier production records were used to determine the specific dates of potentially affected vehicles.

Recall component difference to non-recall component: The instrument panel may not have been produced by the supplier according to specifications.

BMW has estimated that the percentage of vehicles to contain the defect is 0.3%. However, while the NHTSA Portal allows a value as small as 0.1% to be entered, it also automatically rounds the entered value to account for a minimum of one vehicle. In this recall, the entered value of 0.3% has been automatically rounded to a value of 4.0%.

Vehicle 4: 2026-2026 BMW X5

Product Category: Light Vehicles

Product Type: Multipurpose Passenger Vehicle

Fuel / Propulsion: Spark Ignition Fuel

Production Dates: Nov 15, 2025 - Nov 15, 2025

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Number of potentially involved: 13

Descriptive Information:

X5 sDrive40i, X5 xDrive40i, X5 M60i

Approximately 13 vehicles have been manufactured with an instrument panel that may not have been produced by the supplier according to specifications.

Basis for recall population determination: Vehicle assembly information and supplier production records were used to determine the specific dates of potentially affected vehicles.

Recall component difference to non-recall component: The instrument panel may not have been produced by the supplier according to specifications.

BMW has estimated that the percentage of vehicles to contain the defect is 0.3%. However, while the NHTSA Portal allows a value as small as 0.1% to be entered, it also automatically rounds the entered value to account for a minimum of one vehicle. In this recall, the entered value of 0.3% has been automatically rounded to a value of 4.0%.

Defect / Noncompliance Description

Description of the defect or noncompliance:

This safety recall involves the instrument panel which may not have been produced by the supplier according to specifications. Specifically, the laser perforation on the panel, which allows deployment of the front passenger air bag, may not have been carried out correctly.

FMVSS1:

FMVSS2:

Description of the safety risk, including crash, fire, death, injury:

In a crash of sufficient severity, this could affect deployment of the front passenger air bag, which could increase the risk of injury.

Description of the cause:

Identification of any warning that can occur:

Component Manufacturer

Tier of Supplier: Tier 1

Supplier Type: OEM

Name: Yanfeng International Automotive Technol

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Address: 101 International Blvd.
Fountain Inn SC, 29644

Country: United States

Involved Components

Component Name 1: Instrument Panel

Component Description: Instrument Panel

Component Part Number: 9627320

Chronology

On November 17, 2025, a deviation of the laser perforation on the underside of an Instrument panel was detected due to quality control during supplier production. An engineering review was initiated.

The review indicated that a tool change was initiated on November 14th. During the tool change, a surveillance camera for the laser perforation process was inadvertently deactivated.

Analysis suggested that potentially affected panels were still present at the supplier, and were blocked from shipment. BMW initiated a stop ship for potentially affected vehicles containing panels produced after the tool change date.

Vehicle assembly information and supplier production records were reviewed to determine the number and production dates of potentially affected vehicles.

On November 26, 2025, BMW decided to conduct a voluntary safety recall.

BMW has not received any reports, nor is BMW otherwise aware, of any accidents or injuries related to this issue.

Related NHTSA Recall Number:

Description of Remedy

Remedy Type: Replace

Consumer Advisories: Do Not Drive Park Outside

Description of remedy program:

The instrument panel trim will be replaced.

Potentially affected vehicles have not been retailed and, therefore, owner notification is not necessary.

Part 573 Safety Recall Report**25V837****How remedy component differs from recalled component:**

Recalled Component: Instrument Panel – p/n: 9627320

Identify how/when recall condition was corrected in production:**Reimbursement Plan****Description of reimbursement program:**

Potentially affected vehicles have not been retailed and, therefore, owner notification is not necessary. Therefore, reimbursement for a pre-notification remedy re Part 573.13 and Part 577.11 is not necessary.

Period of reimbursement:**Costs to be reimbursed:****Address for reimbursement claims:****Recall Schedule****Description of recall schedule:**

Dealer notification is planned to begin and end on December 4, 2025. Potentially affected vehicles have not been retailed and, therefore, owner notification is not necessary.

Planned Dealer Notification Date: Dec 04, 2025 - Dec 04, 2025 No Dealers**Planned Interim Owner Notification Date:** No Owners**Planned Remedy Owner Notification Date:** Phased Recall**Date when VIN will be searchable:** Dec 04, 2025